

To: Mike Cormier, P.Eng. – Director, Authorizations Branch, New Brunswick Department of Environment and Local Government

From: Daniel Guest, Hammond River Holdings Ltd.

Date: November 1, 2023

Subject: Monthly Monitoring Report – Upham East Gypsum Quarry – September 2023

Our File: File # 21-3049

Introduction

This monthly report details activities associated with the Upham East Gypsum Quarry operations for the month of September 2023, in accordance with the Approval to Operate I-10936 conditions. Activities included surface water monitoring, water level monitoring, air quality monitoring, and blasting. For previous monthly activities, refer to the monthly reports provided from December 2019 through August 2023.

Surface Water Sampling

Weekly compliance surface water monitoring in September was conducted as per the following:

- Week 1: September 6, 2023
- Week 2: September 14, 2023
- Week 3: September 20, 2023
- Week 4: September 27, 2023

Three additional monitoring events were conducted on September 17 and September 29, 2023, due to heavy rain events, defined as 25 mm of rain or more within 24 hours.

Field Methods

Field parameters were measured using a calibrated turbidity meter and probe. Field parameters are temperature, conductivity, and turbidity. These parameters were measured at three sampling locations as per the Environmental Management Plan (EMP) for Operation (Dillon 2020). All samples were submitted for lab analysis of total suspended solids (TSS).

Surface water samples were collected from three locations (**Figure 1**). They are as follows:

- PDP-1 was collected at the discharge point from the site, which is located before the confluence with the unnamed tributary to the Hammond River. This is the point of compliance;
- SW3 was the background sample. It was collected within the unnamed tributary approximately 100 m upstream from the PDP-1;
- SW5 was collected within the unnamed tributary approximately 100m downstream from PDP-1

Quarterly samples were also collected, as per the EMP (Dillon 2020), on September 26, 2023. Quarterly sampling included recording additional field parameters (pH) and analysis of additional laboratory parameters (alkalinity, calcium, chloride, hardness, magnesium, potassium, sodium, sulphate, total phosphorus and total dissolved solids). In addition to the sites described above, another two samples were collected from one other location in the Hammond River H1 and H2.

Surface water samples were collected using laboratory-supplied bottles. The bottles were rinsed three times in the watercourse and then submerged below the water surface. The samples were submitted to the Research Productivity Council (RPC) in Fredericton, NB. RPC is accredited by the Canadian Association for Laboratory Accreditation Inc. (CALA) for each of the laboratory analytical methods utilized and has in-house QA/QC programs to govern sample analysis and analytical data quality assurance.

Compliance Monitoring Results

Surface water compliance monitoring results are provided in **Table 1**. Analytical certificates are attached. The monthly average of grab samples for TSS was calculated for each site, presented in **Table 2**. The monthly averages for TSS were all below the site-specific guideline for each site laid out in the Approval to Operate, displayed in **Figure 2**.

A QA/QC program was implemented to evaluate whether the data collected was of suitable quality to characterize the surface water conditions observed. This program required the collection of field duplicates and the calculation of the relative percent difference (RPD). The calculation method and acceptance level of 40% are discussed in CCME (2016). Two duplicate samples were collected during the September water sampling program. The RPD results could not be calculated due to both of the results being below the laboratory detection limit. Therefore, the data satisfies the quality objectives of the monitoring program.

Groundwater Monitoring

Groundwater samples were collected from the perimeter monitoring wells on September 25 and 26, 2023. Results of the previous groundwater sampling programs can be found in the Groundwater Report Upham East Gypsum Quarry (2021 and 2022) as well as, January and March 2023 Monthly Report.

Methodology

Perimeter Monitoring Well Sampling

The depth of groundwater from the surface was measured using an electronic interface probe. Representative water samples were collected from the aquifer via macro purge methodology using dedicated wterra tubing and foot valve from a dedicated reference point at the top of casing (TOC). All samples were submitted to RPC for general chemistry and metals analysis.

Monitoring Results

Perimeter Monitoring Well Sampling

The results of the groundwater monitoring program are provided in **Table 3**. Analytical certificates are attached. The results were compared to the Health Canada Drinking Water Quality Summary Table (2022), which includes a maximum allowable concentration (MAC) guideline that is health based, and an aesthetic objective (AO) that is based on taste, odour, staining of plumbing fixtures, etc., and is not health based.

Manganese was above the MAC in MW19-01D; manganese, fluoride and strontium were above the MAC in MW20-02D. Manganese and fluoride were above the MAC for MW20-02S. Arsenic was above the MAC for MW20-04D and MW20-04S, and Manganese, pH, sulphate, iron and total dissolved solids were above the AO in at least one monitoring well.

Water Level Monitoring

Water levels were downloaded on September 26, 2023. The data retrieved from the dataloggers are depicted on a time series plot in **Figure 3**. The dataloggers allow for continuous coverage of water levels in the wells.

Methodology

Data loggers were retrieved via Solinst Levelogger Software 4.6.1 the dataloggers were then reset to continue to record the water level every 60 minutes.

Water Level Results

The data for perimeter monitoring wells (**Figure 3**) and potable monitoring wells (**Figures 4, 5, and 6**) are presented as time series plots. Total precipitation (mm) is also presented within each figure, representing periods of recharge. The overall trend in almost all of the perimeter monitoring wells has remained consistent with seasonal fluctuations. The potable wells all experienced short-term fluctuations, as is expected with normal well use, and predictable longer-term fluctuations typical of seasonal variations. Based on the available data as described for the September monitoring period,

there does not appear to be a negative impact on water levels in perimeter and potable wells as a result of quarry operations.

Environmental Accidents and Malfunctions

There were no reported environmental accidents or malfunctions during the September 2023 monitoring period.

Ambient Air Quality Monitoring – Total Suspended Particulate

24-hour air samples are collected every 6 days in accordance with the National Air Pollution Surveillance (NAPS) schedule. The air quality monitor used to conduct the monitoring is a BGI PQ100 air sampler, a high-volume sampler for total suspended particulate matter. In September, there were 5 air quality monitoring events, September 5, 11, 17, 23, and 29 2023. The results are provided in **Table 4**. There were no exceedances of the 120 µg/m³ maximum permissible ground level concentration of total suspended particulate that is specified in Schedule B of the *New Brunswick Air Quality Regulation – Clean Air Act*.

Blasting

Four blasts occurred during the September 2023 monitoring period, occurring on September 1, 15, 22, and 27 2023. There were no exceedances of the Approval to Operate limits for maximum velocity and sound pressure for the blasting events. Blast reports are attached.

Public Complaints

There was one public complaint on September 7, 2023. The complaint was regarding truck traffic; however, the traffic was not associated with the project.

Summary

Since extraction activities began in July 2020 at the Upham East Gypsum Quarry, the water chemistry at the discharge point into the unnamed tributary has remained comparable to the background, groundwater measured in the perimeter monitoring wells remains comparable to pre-operation conditions, air quality monitoring has remained below guidelines, and decibel levels have remained generally below guidelines.

References

Canadian Council of Ministers of the Environment (CCME). 2016. Guidance Manual for Environmental Site Characterization in Support of Environmental and Human Health Risk Assessment: Volume 1 Guidance Manual. Canadian environmental quality guidelines. ISBN 978-1-77202-026-7.

Dillon (Dillon Consulting Limited). 2020 Environmental Management Plan (EMP) for Operation. Upham East Gypsum Quarry Project, Upham New Brunswick. Prepared for Hammond River Holdings Limited by Dillon Consulting Limited, Fredericton, New Brunswick. Project 18-8346. June 2020.

Attachment A

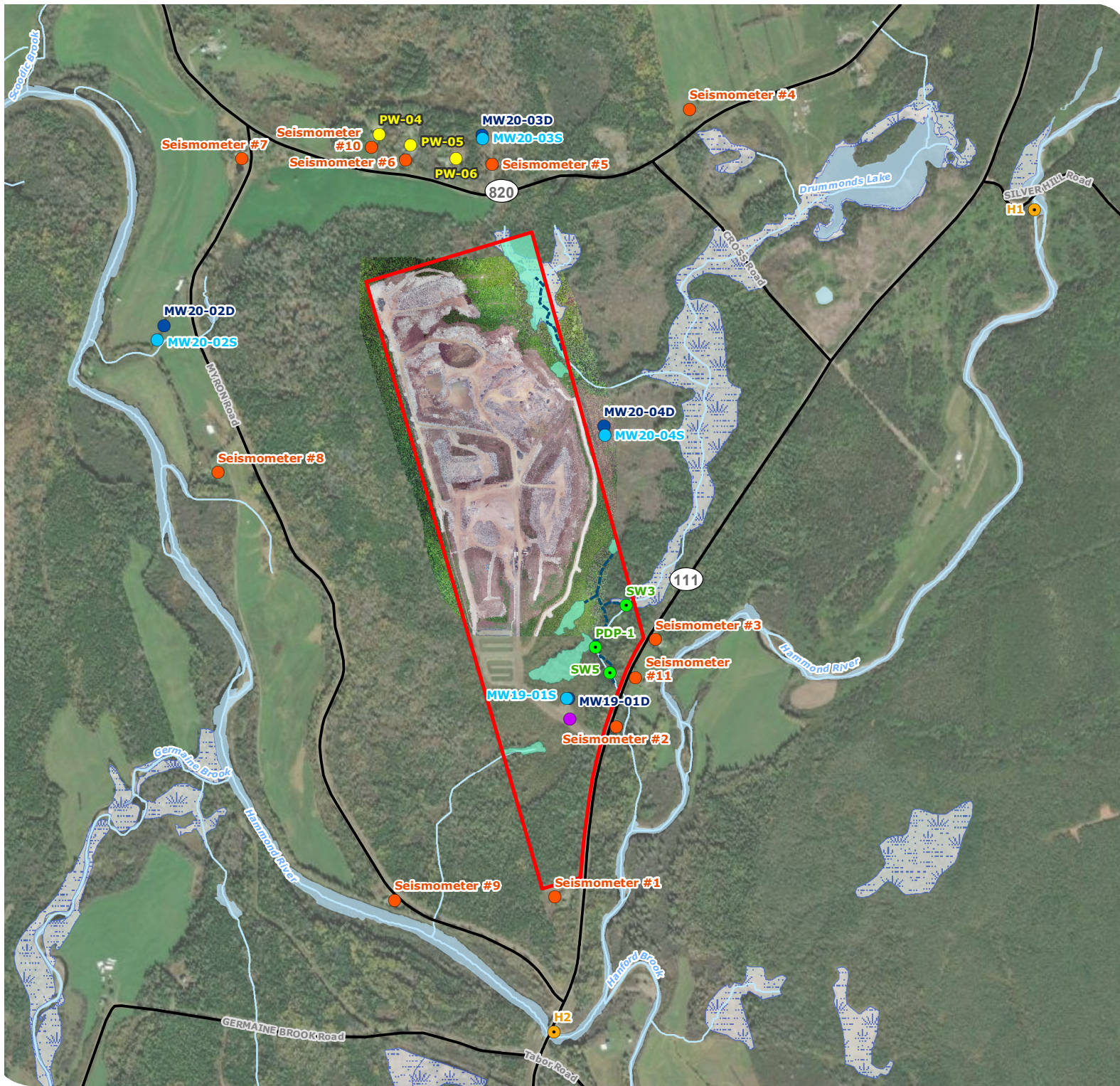
Figures

HAMMOND RIVER HOLDINGS

UPHAM EAST GYPSUM QUARRY

MONITORING LOCATIONS

FIGURE 1

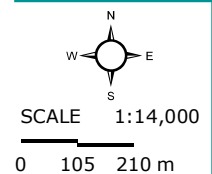


- Project Development Area
- Air Quality Monitor
- Blast Monitor Locations
- Groundwater Monitoring**
- Shallow Perimeter Monitoring Well
- Deep Perimeter Monitoring Well
- Potable Well Data Loggers
- Surface Water Sampling Locations**
- Weekly Samples
- Quarterly Samples
- Field Delineated Watercourse
- Road
- Watercourse
- Field Delineated Wetlands
- GNB Mapped Wetlands
- Waterbody

Site Imagery is from June 2023

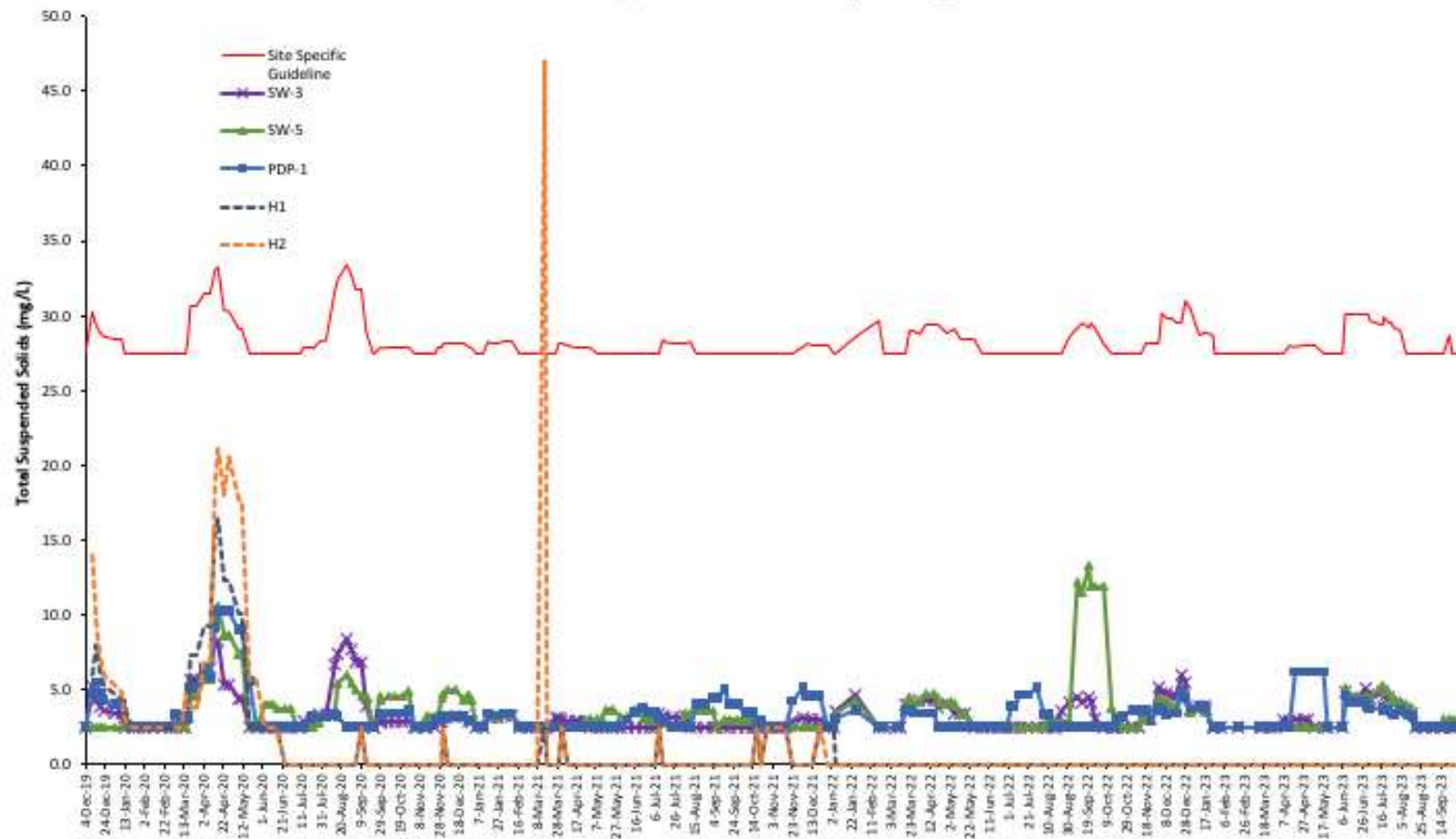
MAP DRAWING INFORMATION:
DATA PROVIDED BY DILLON CONSULTING LIMITED

MAP CREATED BY: GAM
MAP CHECKED BY: JTO
MAP PROJECTION: NAD 1983 CSRS New Brunswick



PROJECT: 21-3049
STATUS: DRAFT
DATE: 2023-11-01

Figure 2: TSS Monthly Average



Notes:

The detection limit for TSS is 5 mg/L; for results <5 mg/L, half the detection limit was used.

Monthly average is calculated based on results from the previous 30 days.

Site specific guideline is 25 mg/L above the monthly average.

Figure 3: Upham East - Perimeter Monitoring Water Levels

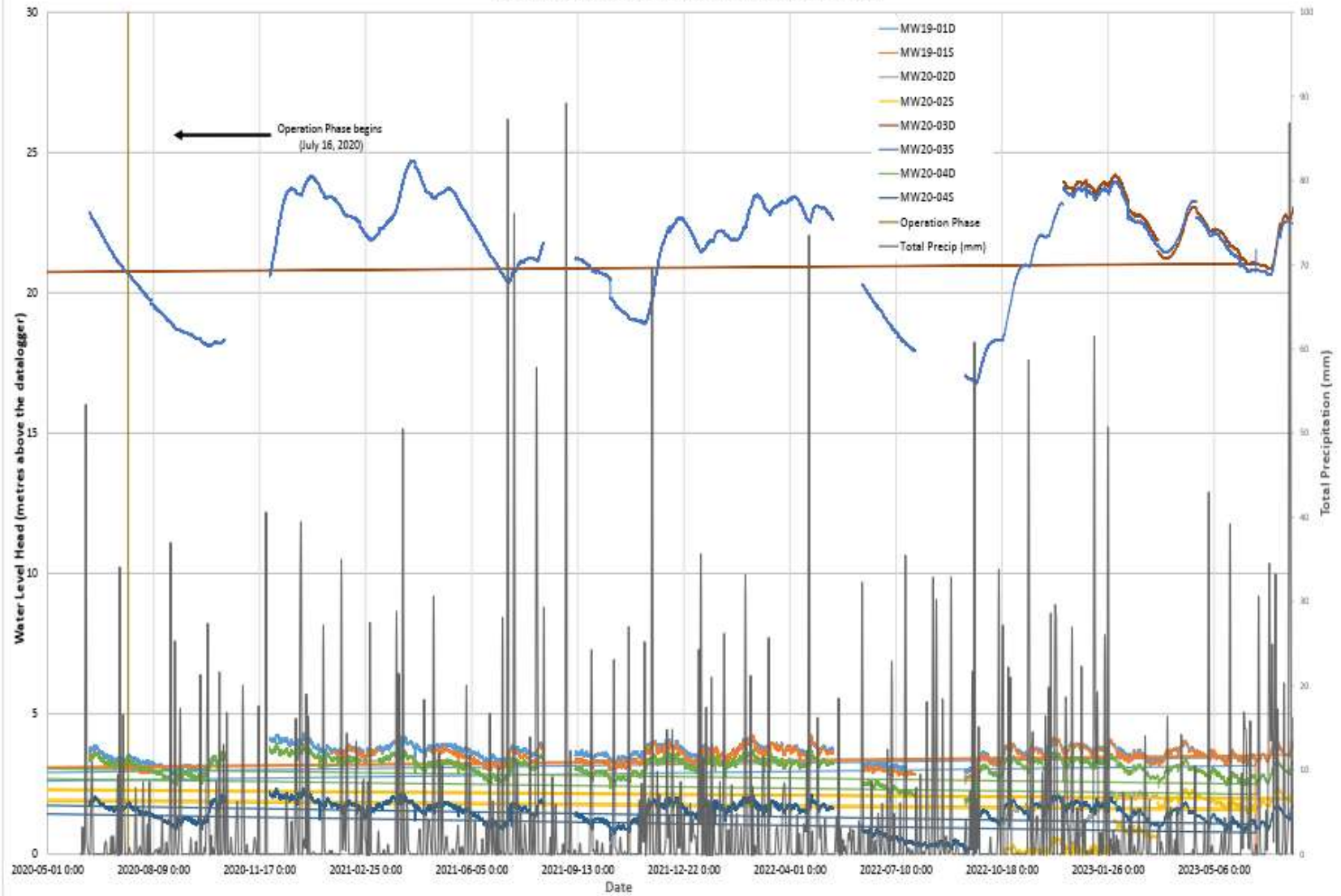


Figure 4: PW-04 Water Levels

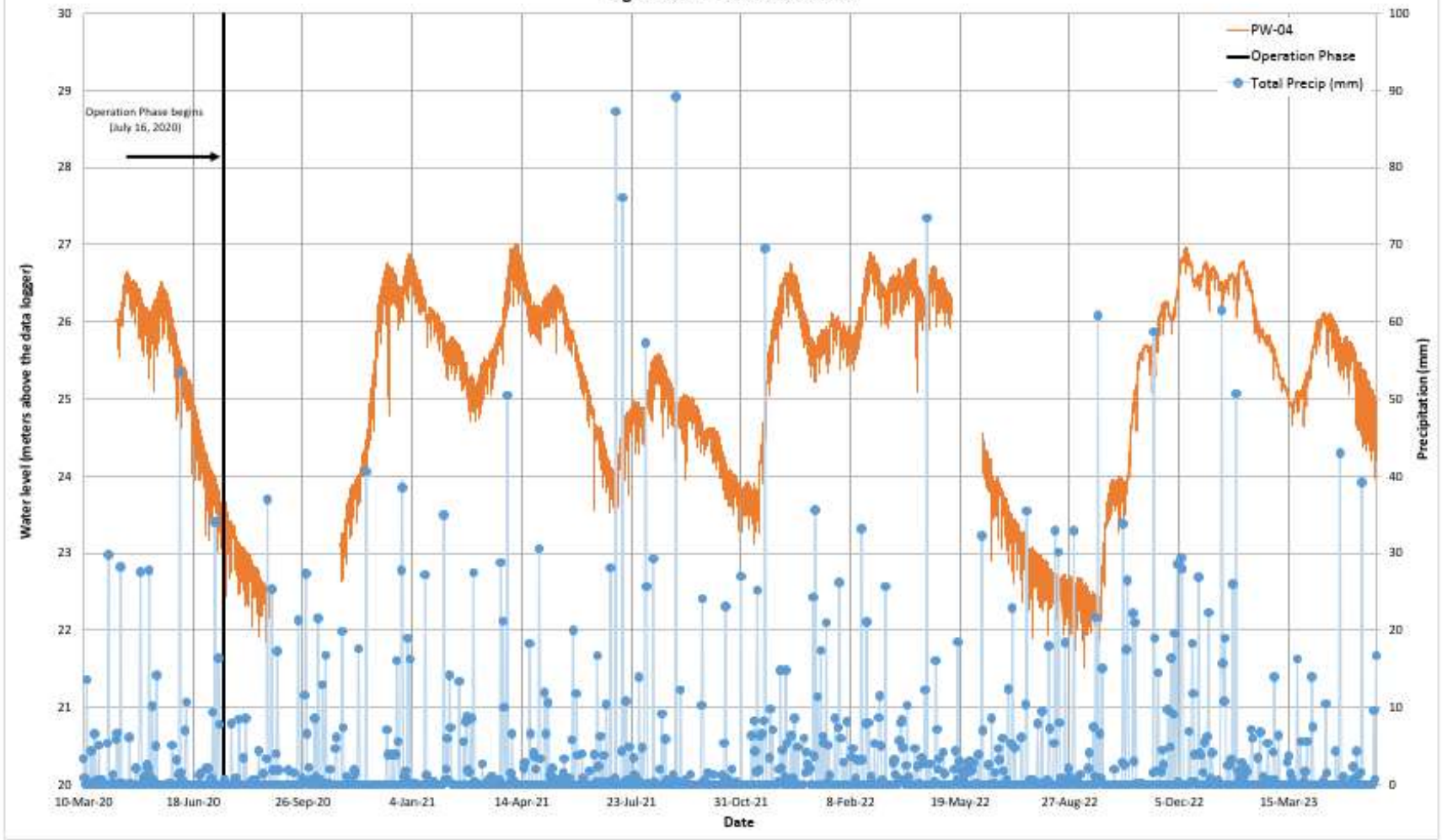


Figure 5: PW-06 Water Levels

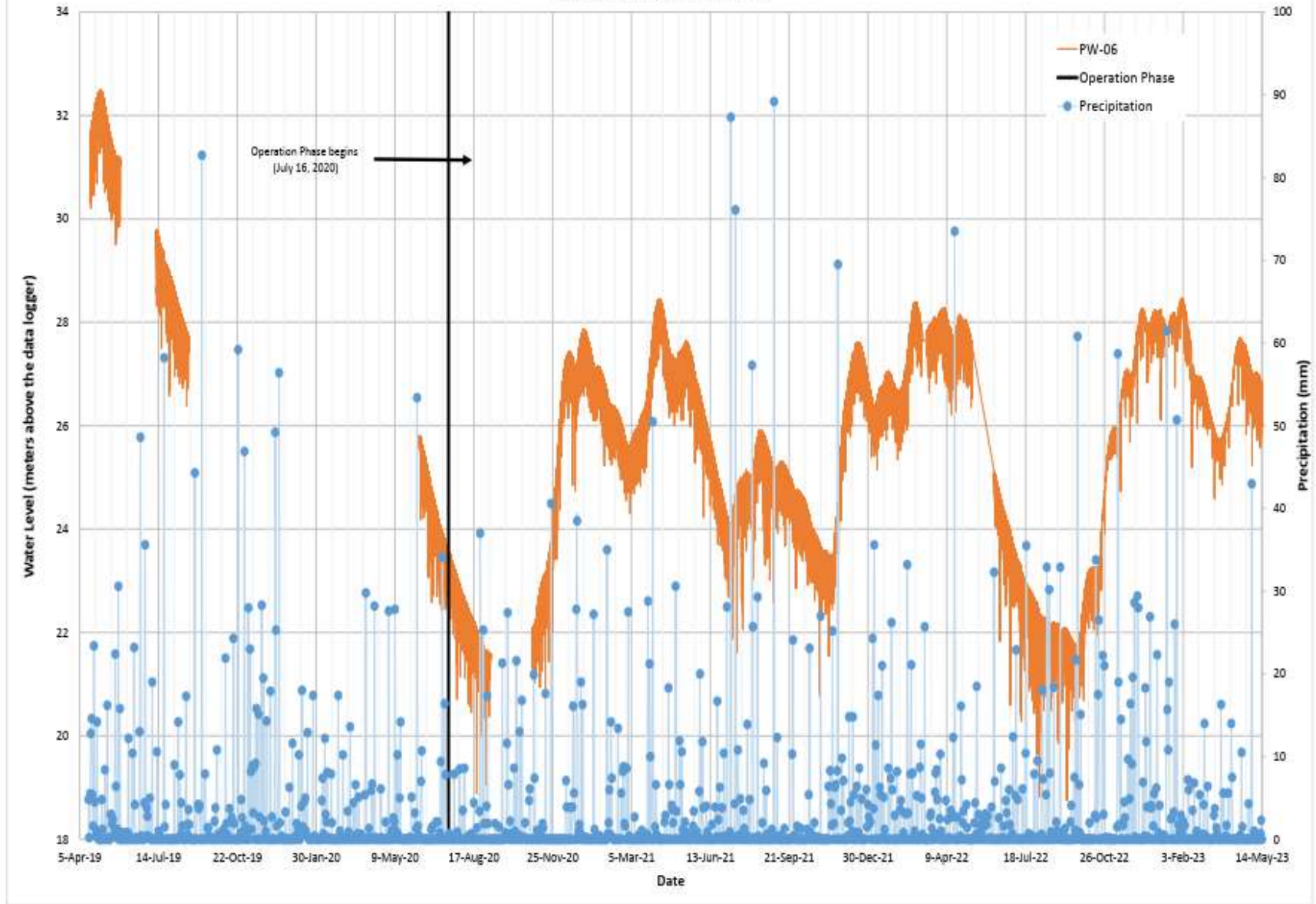
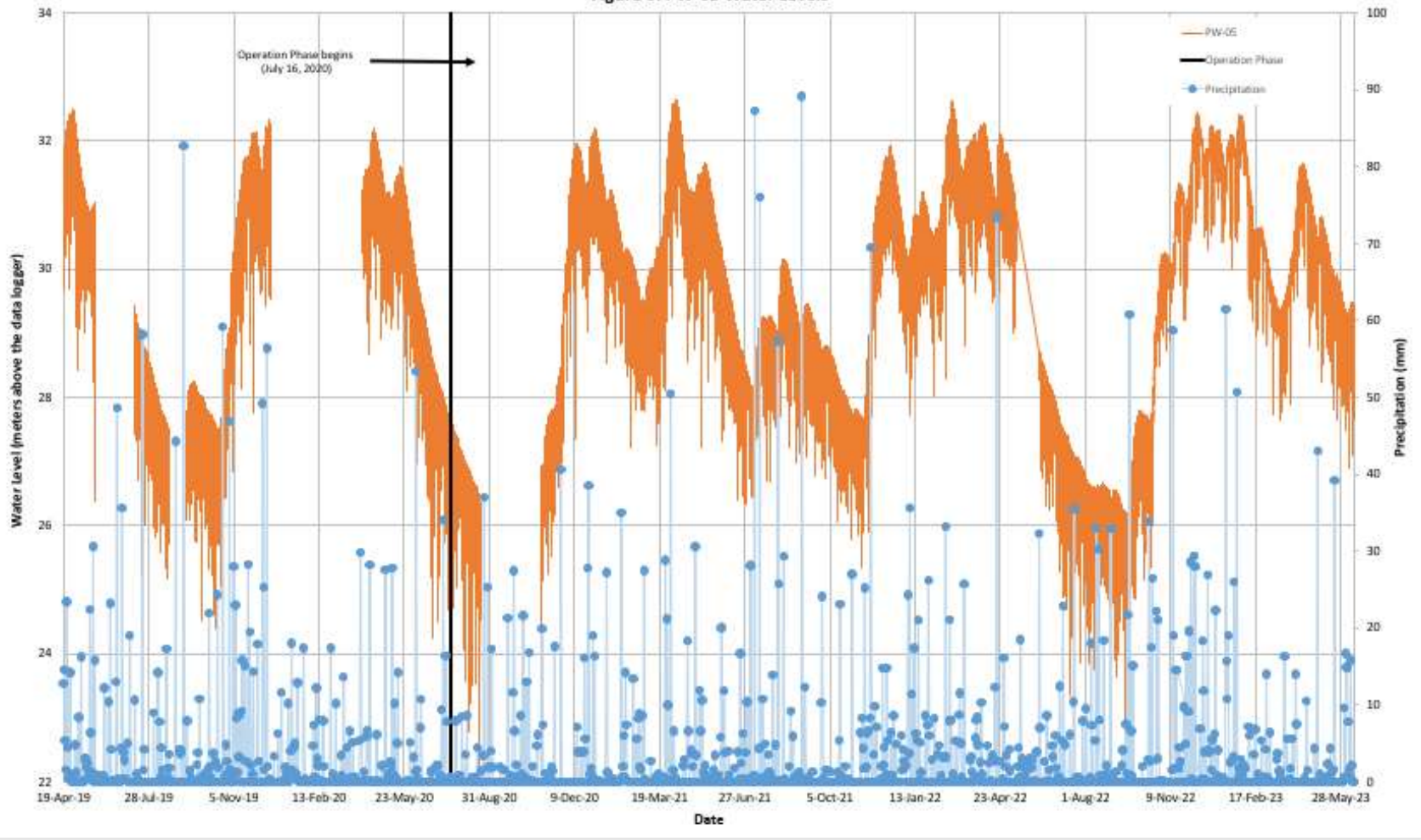


Figure 6: PW-05 Water Levels



Attachment B

Tables

Table 1
Surface Water Monitoring
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Parameter	Ambient Air Temperature ^a	Precipitation 48 hours prior to sample collection ^b	Water Temperature	Specific Conductivity	Turbidity	Total Suspended Solids ^c
Sample ID	Date					
SW3	22.9	0.0	18.9	744	0.55	
PDP-1			18.8	978	1.86	
SW5			18.7	981	0.42	
SW5 Dupl			18.7	980	0.38	
SW3	19	1.1	19.8	498	0.28	
PDP-1			19.9	624	0.56	
SW5			19.7	624	0.52	
SW3	20.1	55.2	17.0	120	5.83	
PDP-1			17.0	295	2.40	
SW5			17.0	288	4.23	
SW3	17.3	42.7	15.8	222	1.51	
PDP-1			15.5	597	2.81	
PDP-1 Dup			15.4	601	2.19	
SW5			15.4	650	1.69	
SW3	15.2	0.0	11.0	459	0.20	
PDP-1			10.4	674	1.53	
SW5			10.1	676	1.00	
SW3	11	0.0	11.0	427	0.50	
PDP-1			10.4	589	1.10	
SW5			10.2	586	1.30	

a) Temperature based on data from the climate station at the Saint John airport. Temperature is the value recorded at 12:00pm on the day of sampling. Data available at:
https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

b) Precipitation based on data from the climate station at the Saint John airport. Data available at:
https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

Table 2
Total Suspended Solids - Monthly Average
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
04-Dec-19	27.5	-	-	2.5	2.5	2.5
11-Dec-19	30.3	6.0	14.0	5.3	4.8	2.5
15-Dec-19	29.3	8.0	9.5	4.3	5.5	2.5
19-Dec-19	28.9	6.2	7.2	3.9	4.8	2.5
23-Dec-20	28.6	5.3	6.0	3.6	4.3	2.5
03-Jan-20	28.4	4.7	5.3	3.4	4.0	2.5
10-Jan-20	28.4	4.3	4.8	3.4	4.0	2.5
13-Jan-20	27.5	3.8	3.0	2.5	3.3	2.5
21-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5
27-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5
03-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5
11-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5
19-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5
28-Feb-20	27.5	2.5	0.0	2.5	2.5	2.5
05-Mar-20	27.5	2.5	2.5	2.5	3.4	2.5
11-Mar-20	27.5	2.5	2.5	2.5	3.2	2.5
15-Mar-20	27.5	3.4	4.8	2.5	3.2	2.5
17-Mar-20	28.3	4.0	4.0	3.3	3.1	3.1
20-Mar-20	30.6	7.3	4.0	5.6	5.2	4.6
26-Mar-20	30.6	7.3	3.6	5.6	5.2	4.6
03-Apr-20	31.4	9.2	6.9	6.4	6.3	5.7
09-Apr-20	31.4	9.2	6.9	6.4	5.8	5.7
14-Apr-20	33.1	15.7	18.8	8.1	9.1	9.9
17-Apr-20	33.3	16.4	21.1	8.3	10.3	10.6
23-Apr-20	30.3	12.3	18.0	5.3	10.3	8.7
28-Apr-20	30.3	12.3	20.6	5.3	10.3	8.7
08-May-20	29.1	9.0	15.5	4.1	9.0	6.7
11-May-20	29.1	9.0	15.5	4.1	8.1	6.7
19-May-20	27.5	2.5	5.1	2.5	5.1	2.5
26-May-20	27.5	2.5	5.1	2.5	2.5	2.5
04-Jun-20	27.5	2.5	2.5	2.5	2.5	10.0
08-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5
12-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5
16-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5
24-Jun-20	27.5	-	-	2.5	2.5	2.5
30-Jun-20	27.5	-	-	2.5	2.5	2.5
07-Jul-20	27.5	-	-	2.5	2.5	2.5
10-Jul-20	27.5	-	-	2.5	2.5	2.5
13-Jul-20	27.9	-	-	5.0	2.5	2.5
21-Jul-20	27.9	-	-	2.5	7.0	2.5
23-Jul-20	27.8	-	-	2.5	2.5	2.5
29-Jul-20	28.3	-	-	6	2.5	5
05-Aug-20	28.4	-	-	3.4	3.1	3.2
14-Aug-20	31.7	-	-	6.7	3.4	3.5

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Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
17-Aug-20	32.4	-	-	7.4	3.3	5.4
26-Aug-20	33.4	-	-	8.4	2.5	6.0
31-Aug-20	32.7	-	-	7.7	2.5	5.5
04-Sep-20	31.8	-	-	6.8	2.5	5.0
10-Sep-20	31.8	2.5	2.5	6.8	2.5	4.6
15-Sep-20	28.9	-	-	3.9	2.5	4.6
22-Sep-20	27.5	-	-	2.5	2.5	2.5
23-Sep-20	27.5	-	-	2.5	2.5	2.5
29-Sep-20	27.9	-	-	2.9	3.4	4.6
30-Sep-20	27.8	-	-	2.8	3.3	4.3
08-Oct-20	27.9	-	-	2.5	2.5	2.5
14-Oct-20	27.9	-	-	2.5	2.5	2.5
22-Oct-20	27.9	-	-	2.5	2.5	2.5
28-Oct-20	27.9	-	-	2.5	2.5	2.5
03-Nov-20	27.5	-	-	2.5	2.5	2.5
05-Nov-20	27.5	-	-	2.5	2.5	2.5
13-Nov-20	27.5	-	-	2.5	2.5	2.5
16-Nov-20	27.5	-	-	2.5	2.5	7.0
24-Nov-20	27.5	-	-	2.5	5.0	2.5
27-Nov-20	27.9	-	-	5	2.5	2.5
01-Dec-20	27.9	-	-	2.9	3.2	4.5
02-Dec-20	28.1	2.5	2.5	3.1	3.1	4.7
07-Dec-20	28.2	-	-	3.2	3.2	5.0
15-Dec-20	28.2	-	-	3.2	3.2	5.0
23-Dec-20	28.2	-	-	3.2	3.2	4.4
28-Dec-20	27.9	-	-	2.9	2.9	4.7
31-Dec-20	27.9	-	-	2.9	2.9	4.4
05-Jan-21	27.5	-	-	2.5	2.5	2.5
12-Jan-21	27.5	-	-	2.5	2.5	2.5
17-Jan-21	28.3	-	-	3.3	3.4	3.4
21-Jan-21	28.1	-	-	3.1	3.3	3.3
27-Jan-21	28.1	-	-	3.1	3.3	3.3
03-Feb-21	28.3	-	-	3.3	3.4	3.4
10-Feb-21	28.3	-	-	3.3	3.4	3.4
18-Feb-21	27.5	-	-	2.5	2.5	2.5
25-Feb-21	27.5	-	-	2.5	2.5	2.5
02-Mar-21	27.5	-	-	2.5	2.5	2.5
08-Mar-21	27.5	-	-	2.5	2.5	2.5
16-Mar-21	27.5	-	-	2.5	2.5	2.5
18-Mar-21	27.5	2.5	-	2.5	-	2.5
26-Mar-21	27.5	-	47.0	-	2.5	-
27-Mar-21	28.1	-	-	3.1	2.5	2.5
30-Mar-21	28.1	-	-	3.1	2.5	2.5
02-Apr-21	28.0	-	-	3.0	2.5	2.5

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Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
08-Apr-21	27.9	-	-	2.9	2.5	2.5
16-Apr-21	27.9	-	-	2.9	2.5	2.5
19-Apr-21	27.9	-	-	2.9	2.5	2.5
26-Apr-21	27.9	-	-	2.9	2.5	3.0
01-May-21	27.5	-	-	2.5	2.5	3.1
08-May-21	27.5	-	-	2.5	2.5	3.1
13-May-21	27.5	-	-	2.5	2.5	3.1
17-May-21	27.5	-	-	2.5	2.5	3.7
24-May-21	27.5	-	-	2.5	2.5	3.7
01-Jun-21	27.5	-	-	2.5	2.5	3.2
08-Jun-21	27.5	-	-	2.5	3.0	3.2
16-Jun-21	27.5	-	-	2.5	3.5	3.7
24-Jun-21	27.5	-	-	2.5	3.8	3.1
01-Jul-21	27.5	-	-	2.5	3.5	3.0
06-Jul-21	27.5	-	-	2.5	3.5	3.0
10-Jul-21	28.4	-	-	3.4	3.0	3.0
14-Jul-21	28.3	-	-	3.3	2.9	2.9
15-Jul-21	28.1	-	-	3.1	2.9	2.9
24-Jul-21	28.1	-	-	3.1	2.5	2.5
31-Jul-21	28.1	-	-	3.1	2.5	2.5
6-Aug-21	28.3	-	-	3.3	2.5	2.5
11-Aug-21	27.5	-	-	2.5	2.5	2.5
17-Aug-21	27.5	-	-	2.5	4.0	10.0
26-Aug-21	27.5	-	-	2.5	4.0	2.5
3-Sep-21	27.5	-	-	2.5	4.5	5.0
7-Sep-21	27.5	-	-	2.5	4.5	2.5
15-Sep-21	27.5	-	-	2.5	5.0	5.0
20-Sep-21	27.5	-	-	2.5	4.0	5.0
28-Sep-21	27.5	-	-	2.5	4.0	2.5
6-Oct-21	27.5	-	-	2.5	3.5	2.5
13-Oct-21	27.5	2.5	2.5	2.5	3.5	2.5
18-Oct-21	27.5	-	-	2.5	3.0	2.5
22-Oct-21	27.5	-	-	2.5	2.5	2.5
28-Oct-21	27.5	-	-	2.5	2.5	2.5
01-Nov-21	27.5	-	-	2.5	2.5	2.5
03-Nov-21	27.5	-	-	2.5	2.5	2.5
09-Nov-21	27.5	-	-	2.5	2.5	2.5
16-Nov-21	27.5	-	-	2.5	2.5	2.5
23-Nov-21	27.9	-	-	2.9	4.3	2.5
4-Dec-21	28.1	-	-	3.1	5.1	2.5
8-Dec-21	28.0	-	-	3.0	4.6	2.5
13-Dec-21	28.0	-	-	3.0	4.6	2.5
21-Dec-21	28.0	-	-	3.0	4.6	2.5
29-Dec-21	27.5	-	-	2.5	2.5	2.5

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Upham, New Brunswick
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Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
4-Jan-22	27.5	-	-	2.5	2.5	2.5
6-Jan-22	28.6	-	-	9.0	6.0	8.0
26-Jan-22	29.7	2.5	2.5	-	-	-
19-Feb-22	27.5	-	-	2.5	2.5	2.5
24-Feb-22	27.5	-	-	2.5	2.5	2.5
9-Mar-22	27.5	-	-	2.5	2.5	2.5
13-Mar-22	27.5	-	-	2.5	2.5	2.5
18-Mar-22	29.0	-	-	4.0	4.0	3.6
22-Mar-22	29.0	-	-	4.0	4.5	3.6
26-Mar-22	28.8	-	-	3.8	4.2	3.4
1-Apr-22	29.3	-	-	4.3	3.4	4.2
8-Apr-22	29.3	-	-	4.3	3.4	4.8
16-Apr-22	29.3	-	-	4.3	3.4	4.8
20-Apr-22	28.8	-	-	3.8	2.5	4.3
29-Apr-22	29.1	-	-	4.1	2.5	4.1
7-May-22	28.4	-	-	2.5	2.5	2.5
13-May-22	28.4	-	-	2.5	2.5	2.5
18-May-22	28.4	-	-	2.5	2.5	2.5
27-May-22	27.5	-	-	2.5	2.5	2.5
4-Jun-22	27.5	-	-	2.5	2.5	2.5
10-Jun-22	27.5	-	-	2.5	2.5	2.5
15-Jun-22	27.5	-	-	2.5	2.5	2.5
22-Jun-22	27.5	-	-	2.5	2.5	2.5
29-Jun-22	27.5	-	-	2.5	2.5	2.5
04-Jul-22	27.5	2.5	2.5	2.5	2.5	3.9
7-Jul-22	27.5	-	-	2.5	2.5	3.9
13-Jul-22	27.5	-	-	2.5	2.5	4.7
20-Jul-22	27.5	-	-	2.5	2.5	4.7
30-Jul-22	27.5	-	-	2.5	2.5	5.1
6-Aug-22	27.5	-	-	2.5	3.4	2.5
10-Aug-22	27.5	-	-	2.5	3.4	3.0
15-Aug-22	27.5	-	-	2.5	2.5	3.0
18-Aug-22	27.5	-	-	2.5	2.5	2.9
24-Aug-22	28.6	-	-	3.6	2.5	2.9

Table 2
Total Suspended Solids - Monthly Average
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
1-Sep-22	29.2	-	-	4.2	2.5	2.9
9-Sep-22	29.5	-	-	4.5	2.5	12.2
14-Sep-22	29.2	2.5	2.5	4.2	2.5	11.5
21-Sep-22	29.5	-	-	4.5	2.5	13.3
23-Sep-22	29.2	-	-	4.2	2.5	11.9
27-Sep-22	28.1	-	-	3.1	2.5	11.9
06-Oct-22	27.5	-	-	2.5	2.5	11.9
14-Oct-22	27.5	-	-	2.5	2.5	3.8
17-Oct-22	27.5	-	-	2.5	2.5	2.9
20-Oct-22	27.5	-	-	2.5	3.1	2.9
26-Oct-22	27.5	-	-	2.5	3.3	2.5
4-Nov-22	27.5	-	-	2.5	5.0	2.5
11-Nov-22	27.5	-	-	2.5	2.5	2.5
13-Nov-22	28.1	-	-	3.1	2.5	3.1
18-Nov-22	28.1	-	-	3.1	2.5	3.1
23-Nov-22	28.1	-	-	3.1	2.5	3.1
1-Dec-22	30.2	-	-	5.2	3.8	4.5
4-Dec-22	29.8	-	-	4.8	3.6	4.2
9-Dec-22	29.8	2.5	-	4.8	3.3	4.2
14-Dec-22	29.6	-	-	4.6	3.4	3.9
19-Dec-22	29.6	-	-	4.6	3.4	3.9
24-Dec-22	31.0	-	-	6.0	4.8	5.2
28-Dec-22	30.5	-	-	5.5	4.5	4.8
2-Jan-23	28.7	-	-	3.7	3.7	3.6
11-Jan-23	28.9	-	-	3.9	3.9	3.8
17-Jan-23	28.9	-	-	3.9	3.9	3.8
18-Jan-23	28.7	-	-	3.7	3.7	3.6
25-Jan-23	27.5	-	-	2.5	2.5	2.5
27-Jan-23	27.5	-	-	2.5	2.5	2.5
2-Feb-23	27.5	-	-	2.5	2.5	2.5
20-Feb-23	27.5	-	-	2.5	2.5	2.5
14-Mar-23	27.5	2.5	-	2.5	2.5	2.5
17-Mar-23	27.5	-	-	2.5	2.5	2.5
24-Mar-23	27.5	-	-	2.5	2.5	2.5
30-Mar-23	27.5	-	-	2.5	2.5	2.5
7-Apr-23	28.0	-	-	3.0	2.5	2.5
13-Apr-23	27.9	-	-	2.9	2.5	2.5
19-Apr-23	28.0	-	-	3.0	6.2	2.5
28-Apr-23	28.0	-	-	3.0	6.2	2.5
2-May-23	28.0	-	-	3.0	6.2	2.5
9-May-23	27.5	-	-	2.5	6.2	2.5
18-May-23	27.5	-	-	2.5	6.2	2.5
22-May-23	27.5	-	-	2.5	2.5	2.5
6-Jun-23	30.1	-	-	2.5	2.5	2.5
9-Jun-23	30.1	-	-	12.0	11	13.0
14-Jun-23	30.1	-	-	2.5	2.5	2.5
21-Jun-23	30.1	-	-	2.5	2.5	2.5
30-Jun-23	30.1	-	-	6.0	2.5	2.5
2-Jul-23	29.7	-	-	4.7	3.9	4.3

Table 2
Total Suspended Solids - Monthly Average
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Date	Site Specific Guideline	Monthly Average				
		H1	H2	SW3	PDP-1	SW5
4-Jul-23	29.4	-	-	4.4	3.7	4.5
17-Jul-23	29.9	-	-	4.9	3.8	5.3
18-Jul-23	29.5	-	-	4.5	3.6	4.8
23-Jul-23	29.5	-	-	4.5	3.6	4.8
26-Jul-23	29.2	-	-	4.2	3.4	4.5
28-Jul-23	29.0	-	-	4.0	3.3	4.3
4-Aug-23	27.5	-	-	2.5	2.5	2.5
10-Aug-23	27.5	-	-	2.5	2.5	2.5
12-Aug-23	27.5	-	-	2.5	2.5	2.5
16-Aug-23	27.5	-	-	2.5	2.5	2.5
20-Aug-23	27.5	-	-	2.5	2.5	2.5
27-Aug-23	27.5	-	-	2.5	2.5	2.5
30-Aug-23	27.5	-	-	2.5	2.5	2.5
6-Sep-23	27.5	-	-	2.5	2.5	2.5
14-Sep-23	27.5	-	-	2.5	2.5	2.5
17-Sep-23	28.7	-	-	2.5	2.5	6.0
20-Sep-23	27.5	-	-	2.5	2.5	2.5
26-Sep-23	27.5	2.5	2.5	2.5	2.5	2.5
27-Sep-23	27.5	-	-	2.5	2.5	2.5
29-Sep-23	27.5	-	-	2.5	2.5	2.5

Notes:

The detection limit for TSS is 5 mg/L; for results <5 mg/L, half the detection limit was used.

Dashed line indicates monthly average could not be calculated.

Site specific guideline is 25 mg/L above the monthly average.

Monthly average is calculated based on results from the previous 30 days.

The background sample is SW3.

Samples above the site specific guideline are **bolded in red**.

Table 3
General Chemistry and Trace Metals - Perimeter Monitoring Wells
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Parameter	Units	GCDWQ 2022 ¹		MW19-01S	MW19-01D	MW20-02S	MW20-02D	MW20-03S	MW20-03D	MW20-04S	MW20-04D
		MAC	AO	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23
General Chemistry											
Sodium	mg/L	-	200	30.7	20.4	11.4	109	7.02	11.6	5.84	5.61
Potassium	mg/L	-	-	1.57	2.22	1.8	5.1	0.99	0.97	1.25	1.35
Calcium	mg/L	-	-	76.5	132	555	621	38.4	3.96	41	42.9
Magnesium	mg/L	-	-	21.9	5.07	10.9	29.5	3.67	0.91	1.43	1.49
Iron	mg/L	-	0.3	0.03	0.15	<u>27.4</u>	<u>6.5</u>	0.09	<u>0.40</u>	0.03	0.05
Manganese	mg/L	0.12	0.02	0.01	0.175	0.694	0.48	<u>0.036</u>	0.01	0.008	0.006
Copper	mg/L	2	1	0.006	0.004	<0.005	0.011	0.002	0.002	0.002	0.005
Zinc	mg/L	-	5	0.016	0.017	0.005	0.009	0.002	0.002	0.003	0.002
Ammonia (as N)	mg/L	-	-	<0.05	0.2	<0.05	0.24	<0.05	0.06	<0.05	<0.05
pH	units	-	7.0 - 10.5	<u>6.8</u>	7.7	6.7	8.4	8	9.6	8	7.9
Alkalinity (as CaCO3)	mg/L	-	-	55	160	46	62	104	24	118	102
Chloride	mg/L	-	250	175	158	5.1	137	10.2	13.1	2.4	3.2
Flouride	mg/L	1.5	-	0.28	0.33	2.5	5.1	0.11	0.07	0.36	0.36
Sulphate	mg/L	-	500	73	52	<u>1280</u>	<u>1450</u>	5	1	12	15
Nitrate (as nitrate - nitrogen)	mg/L	10	-	0.84	<0.05	<0.25	<0.25	1.0	0.37	0.53	0.68
o-Phosphate (as P)	mg/L	-	-	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
r-Silica (as SiO2)	mg/L	-	-	13.8	15.5	7.6	1.2	9.8	<0.1	14.7	13.4
Total Organic Carbon	mg/L	-	-	0.6	<0.5	<0.5	1.9	<0.5	<0.5	0.6	0.8
Turbidity ²	NTU	-	-	0.6	0.6	237	38	1.6	6.4	3.0	1.5
Solids - Total Suspended	mg/L	-	-	<5	<5	33	35	<5	10	<5	<5
Conductivity	µS/cm	-	-	780.0	851	2210	2870	252.0	89.0	243	248
Calculated Parameters											
Bicarbonate as CaCO3	mg/L	-	-	55	159	46	60.4	103	16.0	117	101
Carbonate as CaCO3	mg/L	-	-	0.033	0.75	0.022	1.43	0.97	5.99	1.1	0.756
Hydroxide as CaCO3	mg/L	-	-	0.003	0.025	0.003	0.126	0.05	1.99	0.05	0.040
Cation sum	meq/L	-	-	7	7.98	30.6	38.7	2.56	0.828	2.45	2.55
Anion sum	meq/L	-	-	7.62	8.74	27.7	35.3	2.54	0.896	2.71	2.49
% difference	%	-	-	-4	-4.54	5	4.57	0.27	-3.94	-5.05	1.11
Theoretical Conductivity	µS/cm	-	-	766	828	2,610	3,240	242	91	242	241
Hardness (as CaCO3)	mg/L	-	-	281	350	1,430	1,670	111	13.6	108	113
Total Dissolved Solids (calculated)	mg/L	-	500	430	483	<u>1,930</u>	<u>2,400</u>	143	48	153	148
Saturation pH (@ 5C)	-	-	-	8.1	7.4	7.4	7.3	8	9.7	7.9	8
Langelier Index (@ 5C)	-	-	-	-1.26	0.33	-0.74	1.1	0	-0.13	0.08	-0.06

Table 3
General Chemistry and Trace Metals - Perimeter Monitoring Wells
Upham East Gypsum Project
Upham, New Brunswick
Project No. 21-3049

Parameter	Units	GCDWQ 2022 ¹		MW19-01S	MW19-01D	MW20-02S	MW20-02D	MW20-03S	MW20-03D	MW20-04S	MW20-04D
		MAC	AO	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23
Trace Metals											
Aluminum	µg/L	-	-	16	26	<5	<5	37	3	14	11
Antimony	µg/L	6	-	<0.1	<0.1	<0.5	<0.5	<0.1	<0.1	<0.1	0
Arsenic	µg/L	10	-	<1	<1	<5	<5	1	<1	15	21
Barium	µg/L	1,000	-	218	220	<5	<5	192	3	107	127
Beryllium	µg/L	-	-	<0.1	<0.1	<0.5	<0.5	<0.1	<0.1	<0.1	<0.1
Bismuth	µg/L	-	-	<1	<1	<5	<5	<1	<1	<1	<1
Boron	µg/L	5,000	-	24	447	827	41	17	11	117	82
Cadmium	µg/L	7	-	0	<0.01	<0.05	<0.05	<0.01	<0.01	<0.01	<0.01
Calcium	µg/L	-	-	76,500	132,000	555,000	621,000	38,400	3,960	41,000	42,900
Chromium	µg/L	50	-	<1	<1	<5	<5	<1	<1	<1	<1
Cobalt	µg/L	-	-	<0.1	<0.1	<0.5	<0.5	0	<0.1	<0.1	0
Copper	µg/L	2,000	1,000	6	4	<5	11	2	2	2	5
Iron	µg/L	-	300	30	150	27,400	6,500	90	400	30	50
Lead	µg/L	5	-	1	1	<0.5	<0.5	0	<0.1	0	0
Lithium	µg/L	-	-	15	21	12	170	6	4	8	8
Magnesium	µg/L	-	-	21,900	5,070	10,900	29,500	3,670	910	1,430	1,490
Manganese	µg/L	120	20	10	175	694	480	36	10	8	6
Mercury	µg/L	1	-	<0.025	<0.025	<0.025	<0.025	<0.025	<0.025	<0.025	<0.025
Molybdenum	µg/L	-	-	<0.1	<0.1	1	3	0	1	1	2
Nickel	µg/L	-	-	3	<1	<5	<5	<1	<1	<1	<1
Potassium	µg/L	-	-	1,570	2,220	1,800	5,100	990	970	1,250	1,350
Rubidium	µg/L	-	-	2	4	<0.5	6	0	1	1	1
Selenium	µg/L	50	-	<1	<1	<5	<5	<1	<1	<1	<1
Silver	µg/L	-	-	<0.1	<0.1	<0.5	<0.5	<0.1	<0.1	<0.1	<0.1
Sodium	µg/L	-	200,000	30,700	20,400	11,400	109,000	7,020	11,600	5,840	5,610
Strontium	µg/L	7,000	-	270	2,500	4,050	11,100	269	31	424	490
Tellurium	µg/L	-	-	<0.1	<0.1	<0.5	<0.5	<0.1	<0.1	<0.1	<0.1
Thallium	µg/L	-	-	<0.1	<0.1	<0.5	<0.5	<0.1	<0.1	<0.1	<0.1
Tin	µg/L	-	-	0	0	1	<0.5	0	0	<0.1	0
Uranium	µg/L	20	-	<0.1	<0.1	<0.5	<0.5	1	<0.1	4	4
Vanadium	µg/L	-	-	<1	<1	<5	<5	1	<1	<1	2
Zinc	µg/L	-	5,000	16	17	5	9	2	2	3	2

Notes:

1. Health Canada. 2022. Guidelines for Canadian Drinking Water Quality Summary Table. Prepared in collaboration with the Federal-Provincial-Territorial Committee on Drinking Water of the Federal-Provincial-Territorial Committee on Health and the Environment.

2. Guideline dependant on treatment of individual filters.

Underline - indicates value is above the AO. **Bolded** - indicates value is above the MAC.

' - ' denotes no guideline, not analyzed, or not applicable

MAC = maximum allowable concentration; AO = aesthetic objective; mg/L = milligrams per litre; µS/cm = microsiemens per centimetre.

Table 4
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Project No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m ³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m ³)	(µg/m ³)
2020-07-22	24 hours	16.70	24.05	752	20.3	14.842	14.865	23000	39.85	120
2020-07-28	24 hours	16.46	23.70	747	24.4	14.826	14.828	1700	2.99	120
2020-08-04	24 hours	16.66	23.99	753	22.8	14.826	14.830	3100	5.38	120
2020-08-09	24 hours	16.74	24.10	752	21.2	14.842	14.844	2200	3.80	120
2020-08-15	24 hours	16.88	24.30	754	19.8	14.824	14.836	11600	19.89	120
2020-08-21	24 hours	16.87	24.30	749	17.9	14.839	14.842	2100	3.60	120
2020-08-27	24 hours	17.06	24.57	743	12.4	14.823	14.845	21700	36.80	120
2020-09-02	24 hours	16.75	24.12	747	18.8	14.842	14.861	19700	34.03	120
2020-09-08	24 hours	17.02	24.51	759	19.1	14.859	14.871	12100	20.57	120
2020-09-14	24 hours	17.62	25.37	756	8.0	14.828	14.837	9300	15.27	120
2020-09-20	24 hours	18.03	25.97	764	4.8	14.835	14.852	17100	27.44	120
2020-09-26	24 hours	17.10	24.62	753	15.3	14.856	14.859	3300	5.59	120
2020-10-02	24 hours	14.43	25.10	753	9.6	14.972	14.959	-12800	-21.25	120
2020-10-08	24 hours	17.69	25.48	748	3.8	14.861	14.889	28800	47.10	120
2020-10-14	24 hours	17.56	25.29	753	7.8	14.883	14.891	8300	13.68	120
2020-10-20	19:31	17.63	20.66	760	9.1	14.875	14.858	-17100	-34.49	120
2020-10-23	21:55	17.34	22.82	750	10.1	14.859	14.865	5600	11.20	120
2020-10-26	21:02	17.71	22.35	752	4.8	14.854	14.864	10100	21.52	120
2020-11-01	24 hours	17.19	24.75	732	5.9	14.873	14.880	7300	12.29	120
2020-11-07	24 hours	17.84	25.68	759	5.9	14.869	14.872	3100	5.03	120
2020-11-13	24 hours	17.79	25.62	748	1.9	14.860	14.861	600	0.98	120
2020-11-19	24 hours	17.63	25.22	756	7.3	14.848	14.850	2200	3.64	120
2020-11-25	24 hours	17.83	25.68	756	4.4	14.850	14.856	6700	10.87	120
2020-12-01	24 hours	17.48	25.18	748	7.0	14.843	14.861	18300	30.28	120
2020-12-07	24 hours	17.88	25.75	740	-2.1	14.834	14.836	1900	3.07	120
2020-12-13	24 hours	17.98	25.90	746	-1.3	14.831	14.839	8300	13.35	120
2020-12-19	24 hours	18.37	26.45	756	-3.6	14.837	14.843	5700	8.98	120
2020-12-25	24 hours	17.34 ^a	22.82 ^a	753 ^a	12.3 ^a	14.840	14.850	10000	18.26	120
2020-12-31	24 hours	18.58	26.76	759	-5.8	14.845	14.850	4800	7.47	120
2021-01-06	24 hours	18.00	24.73	744	-2.7	14.836	14.852	16300	27.46	120
2021-01-12	24 hours	16.70	24.74	749	-6.7	14.854	14.872	18200	30.65	120
2021-01-18	24 hours	17.52	25.52	737	-0.8	14.868	14.877	8600	14.04	120
2021-01-24	24 hours	16.70	24.03	737	-8.0	14.823	14.827	4200	7.28	120
2021-01-30	24 hours	16.70	24.03	750	-11.2	14.829	14.833	3600	6.24	120
2021-02-05	24 hours	17.90	25.80	744	-0.9	14.850	14.866	15800	25.52	120
2021-02-11	24 hours	16.70	24.05	750	-12.6	14.829	14.834	5300	9.18	120
2021-02-17	24 hours	16.70	24.05	755	-9.9	14.818	14.821	2800	4.85	120
2021-02-23	24 hours	17.70	25.49	737	-0.6	14.891	14.897	6000	9.81	120
2021-03-01	24 hours	17.87	25.74	741	-1.6	14.858	14.866	7700	12.46	120
2021-03-07	24 hours	16.70	24.05	753	-8.9	14.840	14.851	11800	20.44	120
2021-03-13	24 hours	17.92	25.81	743	-1.3	14.828	14.835	6900	11.14	120
2021-03-19	24 hours	16.70	24.05	750	-5.3	14.819	14.823	4600	7.97	120
2021-03-25	24 hours	17.52	24.23	754	8.9	14.820	14.826	6100	10.49	120
2021-03-31	24 hours	16.70	24.05	756	6.8	14.823	14.831	8600	14.90	120

Table 4
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m ³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m ³)	(µg/m ³)
2021-04-06	24 hours	16.70	24.05	746	4.1	14.822	14.835	13400	23.22	120
2021-04-12	24 hours	17.64	25.55	749	5.2	14.812	14.817	5100	8.32	120
2021-04-18	24 hours	16.70	24.05	742	2.6	14.815	14.825	10000	17.33	120
2021-04-24	24 hours	17.27	24.05	743	8.8	14.815	14.826	10400	18.02	120
2021-04-30	24 hours	17.24	24.82	735	6.4	14.814	14.921	107000	11.75	120
2021-05-06 ^b	21.08	17.42	21.08	750	8.8	14.840	14.850	10100	19.96	120
2021-05-12 ^b	-	17.49	25.19	748	7.1	14.822	14.830	7800	12.90	120
2021-05-18 ^b	19.21	17.53	20.35	757	9.8	14.830	14.838	8700	17.81	120
2021-05-27 ^c	-	-	-	-	-	-	-	-	-	120
2021-05-31	24 hours	16.70	24.05	753	14.2	14.829	14.835	5800	10.05	120
2021-06-04	33.46	16.79	34.02	746	18.1	14.831	14.839	7900	9.68	120
2021-06-10	24 hours	17.42	25.09	754	10.4	14.840	14.844	4300	7.14	120
2021-06-16	24 hours	17.48	25.18	743	5.6	14.849	14.854	5600	9.27	120
2021-06-22 ^d	24 hours	17.23	24.82	744	9.7	14.870	14.879	9100	15.28	120
2021-06-24	24 hours	17.94	25.83	762	5.4	14.846	14.847	1200	1.94	120
2021-06-30	24 hours	17.01	24.29	746	14.4	14.885	14.889	4200	7.20	120
2021-07-06	24 hours	17.30	24.91	746	9.3	14.866	14.868	1700	2.84	120
2021-07-12	24 hours	17.60	24.05	759	9.5	14.848	14.851	3000	5.20	120
2021-07-18	24 hours	16.70	24.05	753	11.8	14.847	14.852	5200	9.01	120
2021-07-24	24 hours	17.51	25.21	753	8.8	14.831	14.838	6900	11.40	120
2021-07-30	24 hours	17.43	25.10	742	5.6	14.830	14.840	10000	16.60	120
2021-08-05	24 hours	17.47	25.15	755	10.0	14.821	14.835	13900	23.03	120
2021-08-10	24 hours	17.21	24.78	753	13.5	14.822	14.830	8100	13.62	120
2021-08-11	24 hours	17.18	23.42	752	13.6	14.878	14.890	12000	21.35	120
2021-08-17	24 hours	17.43	24.05	756	11.2	14.825	14.836	10200	17.67	120
2021-08-23	24 hours	17.19	24.75	750	12.4	14.844	14.859	14500	24.41	120
2021-08-29	24 hours	17.49	25.18	755	9.8	14.824	14.830	6100	10.09	120
2021-09-04	24 hours	16.70	24.05	745	3.1	14.822	14.832	10600	18.36	120
2021-09-09	24 hours	17.15	24.70	747	11.9	14.818	14.824	5600	9.45	120
2021-09-16	24 hours	18.05	24.05	759	2.7	14.844	14.859	15700	27.20	120
2021-09-22	24 hours	18.68	25.46	757	7.4	14.821	14.832	11700	19.15	120
2021-09-28	24 hours	17.45	25.13	746	7.2	14.821	14.830	9100	15.09	120
2021-10-04	24 hours	18.30	26.35	755	-2.6	14.820	14.824	3700	5.85	120
2021-10-10	24 hours	17.98	25.89	757	2.7	14.818	14.823	5000	8.05	120
2021-10-16	24 hours	17.16	24.70	747	12.1	14.815	14.822	6600	11.13	120
2021-10-22	24 hours	17.10	24.63	747	13.2	14.816	14.820	3200	5.41	120
2021-10-28	24 hours	17.61	25.36	749	5.8	14.837	14.838	1200	1.97	120
2021-11-03	24 hours	18.17	26.17	754	-1.1	14.825	14.835	10000	15.92	120
2021-11-09	24 hours	17.76	25.58	751	3.6	14.821	14.836	14400	23.46	120
2021-11-15	24 hours	17.67	25.45	739	0.8	14.831	14.837	5700	9.33	120
2021-11-21	24 hours	17.06	25.72	756	3.9	14.834	14.838	3800	6.16	120
2021-11-27	24 hours	17.98	25.90	737	-4.7	14.839	14.846	7400	11.90	120
2021-12-03	24 hours	18.26	26.29	742	-6.8	14.840	14.849	9800	15.53	120
2021-12-09	24 hours	19.23	27.69	755	-15.9	14.823	14.824	1000	1.50	120
2021-12-15	24 hours	18.55	26.72	760	-4.7	14.626	14.841	215300	335.73^e	120
2021-12-17	24 hours	17.98	25.89	748	-0.6	14.819	14.829	9600	15.45	120
2021-12-23	24 hours	18.90	27.22	747	-14.2	14.835	14.839	3800	5.82	120
2021-12-29	24 hours	18.23	26.25	750	-3.6	14.842	14.850	7700	12.22	120

Table 4
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Project No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m ³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m ³)	(µg/m ³)
2022-01-04	24 hours	18.89	27.20	755	-11.2	14.843	14.853	10300	15.78	120
2022-01-10	24 hours	19.19	27.63	749	-17.2	14.825	14.831	6600	9.95	120
2022-01-16	24 hours	18.70	26.08	755	-19.9	14.842	14.865	23300	37.23	120
2022-01-22	24 hours	19.18	25.97	752	-15.5	14.829	14.851	21300	34.17	120
2022-01-28	24 hours	18.59	26.78	753	-7.8	14.833	14.861	28600	44.50	120
2022-02-03	24 hours	18.24	26.26	755	-1.7	14.894	14.940	45300	71.88	120
2022-02-09	24 hours	18.11	26.07	748	-2.5	14.856	14.858	2100	3.36	120
2022-02-15	24 hours	19.70	28.37	762	-19.5	14.843	14.844	1700	2.50	120
2022-02-21 ^c	9.5 hours	-	-	-	-	-	-	-	-	120
2022-02-23	24 hours	18.41	26.51	749	-6.4	14.837	14.844	7100	11.16	120
2022-03-01	24 hours	18.43	26.28	751	-5.9	14.827	14.831	3300	5.23	120
2022-03-08	24 hours	18.37	26.45	748	-6.2	14.834	14.834	500	0.79	120
2022-03-14	24 hours	18.11	26.08	756	0.2	14.814	14.818	4300	6.87	120
2022-03-20	24 hours	17.53	25.24	741	3.9	14.830	14.833	3800	6.27	120
2022-03-26	24 hours	17.51	25.22	735	2.0	14.839	14.847	7500	12.39	120
2022-04-01	24 hours	17.34	24.98	735	4.4	14.847	14.852	5200	8.67	120
2022-04-07	24 hours	17.77	25.59	753	4.4	14.848	14.849	200	0.33	120
2022-04-13	24 hours	17.59	25.53	752	6.6	14.855	14.856	600	0.98	120
2022-04-19	24 hours	17.69	25.47	746	3.4	14.840	14.872	31700	51.86	120
2022-04-25	24 hours	17.65	25.42	757	7.8	14.831	14.845	14800	24.26	120
2022-05-01	24 hours	17.84	25.70	754	3.7	14.825	14.848	22700	36.80	120
2022-05-07	24 hours	17.82	25.67	755	4.4	14.823	14.832	9600	15.58	120
2022-05-13	24 hours	17.06	24.57	754	16.3	14.821	14.857	36200	61.39	120
2022-05-19	24 hours	17.20	24.77	749	12.0	14.816	14.829	13300	22.37	120
2022-05-25	24 hours	17.44	25.11	760	12.4	14.828	14.829	700	1.16	120
2022-05-31	24 hours	17.46	25.14	751	8.8	14.850	14.851	900	1.49	120
2022-06-06	24 hours	17.39	25.04	753	10.5	14.813	14.826	13800	22.96	120
2022-06-12	24 hours	16.92	24.36	752	18.3	14.825	14.833	7200	12.32	120
2022-06-18	24 hours	16.81	24.21	739	15.2	14.843	14.848	5600	9.64	120
2022-06-24	24 hours	16.93	24.38	751	17.4	14.828	14.858	30300	51.78	120
2022-06-30	24 hours	16.95	24.41	752	18.0	14.826	14.839	12900	22.02	120
2022-07-06	24 hours	17.10	24.63	747	13.0	14.829	14.829	400	0.68	120
2022-07-12	24 hours	16.59	24.29	750	17.7	14.826	14.836	9200	15.78	120
2022-07-18	24 hours	16.57	23.85	746	22.1	14.821	14.840	18500	32.32	120
2022-07-24	24 hours	16.70	24.05	749	24.4	14.861	14.862	1500	2.60	120
2022-07-30	24 hours	16.73	24.10	749	20.4	14.831	14.832	1000	1.73	120
2022-08-05	24 hours	16.66	24	755	23.9	14.8283	14.8427	14400	25.00	120
2022-08-11	24 hours	16.76	24.13	750	19.9	14.8321	14.8358	3700	6.39	120
2022-08-17	24 hours	16.95	24.41	749	16.5	14.8601	14.8771	17000	29.02	120
2022-08-23	24 hours	16.89	24.33	749	17.2	14.8649	14.8726	7700	13.19	120
2022-08-29	24 hours	16.7	24.05	753	17.3	14.8706	14.8811	10500	18.19	120

Table 4
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Project No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m ³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m ³)	(µg/m ³)
2022-09-04	24 hours	17.11	24.64	755	16.2	14.8635	14.8653	1800	3.04	120
2022-09-10	24 hours	17.03	24.52	755	17.6	14.8454	14.8544	9000	15.29	120
2022-09-16	24 hours	17.32	24.95	749	10.3	14.8614	14.8654	4000	6.68	120
2022-09-22	24 hours	16.93	24.38	741	13.6	14.8603	14.8822	21900	37.43	120
2022-09-28	24 hours	17.12	24.65	750	13.9	14.8503	14.8595	9200	15.55	120
2022-10-04	24 hours	17.89	25.76	757	4.3	14.8573	14.8668	9500	15.37	120
2022-10-10	24 hours	17.92	25.8	755	2.7	14.8456	14.8551	9500	15.34	120
2022-10-16	24 hours	17.04	24.54	749	14.8	14.8455	14.8589	13400	22.75	120
2022-10-22	24 hours	17.75	25.56	758	6.6	14.859	14.8611	2100	3.42	120
2022-10-28	24 hours	18.17	26.17	762	1.6	14.8436	14.8609	17300	27.54	120
2022-11-03	24 hours	17.95	25.85	758	3.8	14.8588	14.8684	9600	15.47	120
2022-11-09	24 hours	18.24	26.27	762	0.7	14.8484	14.857	8600	13.64	120
2022-11-15	24 hours	18.38	26.42	759	-2	14.8242	14.8295	5300	8.36	120
2022-11-21	24 hours	18.51	26.66	752	-7.2	14.8173	14.8216	4300	6.72	120
2022-11-27	24 hours	17.89	25.66	743	0.1	14.8212	14.8304	9200	14.94	120
2022-12-03	24 hours	18.02	25.95	756	1.9	14.8070	14.8185	11500	18.46	120
2022-12-09	24 hours	18.36	26.16	753	-1.5	14.8096	14.8232	13600	21.66	120
2022-12-15	24 hours	18.25	26.36	752	-3.2	14.8244	14.8284	4000	6.32	120
2022-12-21	24 hours	18.65	26.86	763	-5.4	14.8111	14.8211	10000	15.51	120
2022-12-27	24 hours	18.5	26.05	752	-8.1	14.8281	14.838	9900	15.83	120
2023-01-02	24 hours	18.14	26.12	749	-2.5	14.8257	14.8346	8900	14.1973	120
2023-01-08	24 hours	18.65	26.85	752	-9.2	14.8261	14.8401	14000	21.7256	120
2023-01-14	24 hours	18	25.05	745	-2.3	14.8136	14.8289	15300	25.4491	120
2023-01-20	24 hours	18.1	26.05	743	-4.2	14.8156	14.8251	9500	15.1951	120
2023-01-26	25 hours	17.76	25.57	740	-0.2	14.8216	14.8254	3800	6.1922	120
2023-02-01	26 hours	17.93	25.83	742	-17	14.8256	14.8318	6200	10.0013	120
2023-02-07	27 hours	18.05	26.86	756	-7.5	14.8227	14.8464	23700	36.7647	120
2023-02-13	28 hours	18.2	26.05	744	-5.3	14.8097	14.8137	4000	6.3980	120
2023-02-19	29 hours	18.43	26.53	757	-4	14.8066	14.8448	38200	59.9950	120
2022-02-25	30 hours	19.29	27.77	757	-15.8	14.8061	14.8096	3500	5.2515	120
2022-03-03	31 hours	18.29	26.33	745	-5.8	14.8121	14.8128	700	1.1077	120
2022-03-09	32 hours	18.15	26.13	750	-2.4	14.8113	14.8218	10500	16.7432	120
2022-03-15	33 hours	17.75	25.56	736	-1.1	14.8158	14.8232	7400	12.0631	120
2022-03-21	34 hours	18.14	26.12	755	-0.1	14.8191	14.821	1900	3.0309	120
2023-03-27	35 hours	17.97	25.87	750	0	14.8189	14.8275	8600	13.8513	120
2023-04-02	24 hours	16.7	26.05	739	0.9	14.8275	14.8327	5200	8.3173	120
2023-04-08	24 hours	18.27	26.34	756	-1.8	14.8468	14.8785	31700	50.1455	120
2023-04-14	24 hours	17.34	24.97	747	9.4	14.8419	14.8581	16200	27.0324	120
2023-04-20	24 hours	17.61	25.36	751	6.3	14.8514	14.8526	1200	1.9716	120
2023-04-26	24 hours	17.73	25.54	757	6.6	14.8493	14.8509	1600	2.6103	120
2023-05-02	24 hours	17.23	24.81	743	9.2	14.8552	14.8613	6100	10.2445	120
2023-05-08	24 hours	17.32	24.94	741	7.5	14.8542	14.8562	2000	3.3414	120
2023-05-14	24 hours	17.48	25.16	750	8.2	14.8438	14.8484	4600	7.6179	120
2023-05-20	24 hours	17.13	24.67	747	12.7	14.8406	14.8449	4300	7.2625	120
2023-05-26	24 hours	17.64	25.4	754	6.7	14.8725	14.8796	7100	11.6470	120

Table 4
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Project No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m ³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m ³)	(µg/m ³)
2023-06-01	24 hours	16.67	24	751	22.9	14.8674	14.8721	4700	8.1597	120
2023-06-07	24 hours	17.05	24.55	738	10.4	14.8511	14.8617	10600	17.9905	120
2023-06-13	24 hours	16.48	23.74	746	23.7	14.8591	14.8636	4500	7.8981	120
2023-06-19	24 hours	17.31	24.92	752	17.6	14.8597	14.8645	4800	8.0257	120
2023-06-25	24 hours	16.59	23.85	747	21.9	14.8469	14.8647	17800	31.0971	120
2023-07-01	24 hours	16.87	24.29	756	20.1	14.8862	14.8999	13700	23.5008	120
2023-07-07	24 hours	16.53	23.81	749	23.9	14.8988	14.9014	2600	4.5499	120
2023-07-13	24 hours	16.58	23.07	751	23.9	14.8734	14.877	3600	6.5020	120
2023-07-19	24 hours	16.67	24	751	21.8	14.8770	14.8823	5300	9.2014	120
2023-07-25	24 hours	16.79	24.18	753	21	14.8780	14.8801	2100	3.6187	120
2023-07-31	24 hours	16.92	24.36	748	17	14.8673	14.8698	2500	4.2761	120
2023-08-06	24 hours	16.76	24.14	748	19.5	14.8652	14.8662	1000	1.726	120
2023-08-12	24 hours	16.87	24.29	748	17.5	14.852	14.877	25000	42.8846	120
2023-08-18	24 hours	16.73	24.09	748	19.5	14.845	14.873	28000	48.4295	120
2023-08-24	24 hours	17.06	24.56	753	16.6	14.828	14.862	34000	57.6819	120
2023-08-30	24 hours	16.75	24.12	744	17.8	14.832	14.854	22000	38.0044	120
2023-09-05	24 hours	16.77	24.14	748	19.4	14.823	14.855	32000	55.2334	120
2023-09-11	24 hours	16.85	24.26	753	19.8	14.85	14.884	34000	58.3952	120
2023-09-17	24 hours	16.81	24.21	742	16.3	14.877	14.899	22000	37.8631	120
2023-09-23	24 hours	17.5	25.19	753	10.9	14.877	14.891	14000	23.1573	120
2023-09-29	24 hours	17.57	25.29	758	9.7	14.858	14.882	24000	39.5413	120

Notes

24 hour sample collected by BGI PQ-100 air sampler every sixth day for the duration of the quarry operation each year.

- a) Values were not recorded; temperature and pressure calculated based on Environment Canada data recorded at the Saint John airport weather station. Flow rate and Air Volume were approximated based on a previous day's recording with similar temperature and pressure.
- b) Battery was low in machine, full run was not completed.
- c) Run was not completed. Battery was replaced.
- d) 24 hour air sample recorded at 2349 Route 820, Upham, NB.
- e) Result was above the maximum allowable limit due to operator error. The sample was recollected on December 17, 2021.

Attachment C

Analytical Certificates

Report ID: 498634-IAS
Report Date: 22-Sep-23
Date Received: 15-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
Fredericton NB
Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	498634-1	498634-2	498634-3
Client Sample ID:	SW3	SW5	PDP-1
Date Sampled:	14-Sep-23	14-Sep-23	14-Sep-23
Analytes	Units	RL	
Solids - Total Suspended	mg/L	5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
Senior Chemist
Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 498634-IAS
Report Date: 22-Sep-23
Date Received: 15-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
Fredericton NB
Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Report ID: 498836-IAS
Report Date: 22-Sep-23
Date Received: 19-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
Fredericton NB
Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	498836-1	498836-2	498836-3
Client Sample ID:	SW3	SW5	PDP-1
Date Sampled:	17-Sep-23	17-Sep-23	17-Sep-23
Analytes	Units	RL	
Solids - Total Suspended	mg/L	5	< 5 6 < 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
Senior Chemist
Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 498836-IAS
Report Date: 22-Sep-23
Date Received: 19-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
Fredericton NB
Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Report ID: 499318-IAS
Report Date: 25-Sep-23
Date Received: 21-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
Fredericton NB
Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	499318-1	499318-2	499318-3	499318-4
Client Sample ID:	SW3	SW5	PDP-1	PDP-1 Duplicate
Date Sampled:	20-Sep-23	20-Sep-23	20-Sep-23	20-Sep-23
Analytes	Units	RL		
Solids - Total Suspended	mg/L	5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
Senior Chemist
Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 499318-IAS
Report Date: 25-Sep-23
Date Received: 21-Sep-23

CERTIFICATE OF ANALYSIS

for
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www.rpc.ca

Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Report ID: 500189-IAS
Report Date: 12-Oct-23
Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

for
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www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	500189-1	500189-2	500189-3	500189-4	500189-5		
Client Sample ID:	SW-3	SW-5	SW-5 (Duplicate)	H1	H2		
Date Sampled:	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23		
Analytes	Units	RL					
Alkalinity (as CaCO ₃)	mg/L	2	34	34	34	8	< 2
Chloride	mg/L	0.5	6.3	12.5	10.8	5.4	5.1
Sulfate	mg/L	1	220	240	240	47	57
Phosphorus - Total	mg/L	0.002	0.019	0.013	0.013	0.011	0.010
Solids - Total Dissolved	mg/L	5	372	414	408	90	98
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5	< 5	< 5
Hardness (as CaCO ₃)	mg/L	0.2	241.	277.	280.	39.0	36.8

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Matthew Norman
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Inorganic Analytical Chemistry



Brannen Burhoe
Supervisor
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Report ID: 500189-IAS
 Report Date: 12-Oct-23
 Date Received: 27-Sep-23

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Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Metals in Water

RPC Sample ID:			500189-1	500189-2	500189-3	500189-4	500189-5
Client Sample ID:			SW-3	SW-5	SW-5 (Duplicate)	H1	H2
Date Sampled:			26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23	26-Sep-23
Analytes	Units	RL					
Calcium	mg/L	0.05	94.6	108.	109.	14.3	13.5
Magnesium	mg/L	0.01	1.11	1.80	1.82	0.79	0.78
Potassium	mg/L	0.02	0.88	0.99	1.01	0.67	0.49
Sodium	mg/L	0.05	4.72	6.41	6.43	10.0	11.8

Report ID: 500189-IAS
Report Date: 12-Oct-23
Date Received: 27-Sep-23

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Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Alkalinity (as CaCO ₃)	IAS-M43	EPA 310.2	Methyl Orange Colourimetry
Chloride	IAS-M44	APHA 4500-CL E	Ferricyanide Colourimetry
Sulfate	IAS-M45	APHA 4500-SO ₄ E	Turbidimetry
Phosphorus - Total	IAS-M17	APHA 4500-P E	Digestion, Manual Colourimetry
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry
Solids - Total Dissolved	-	APHA 2540 G	Evaporation, Gravimetry
Trace Metals	IAS-M01/IAS-M29	EPA 200.8/EPA 200.7	ICP-MS/ICP-ES

Report ID: 497645-IAS
Report Date: 13-Sep-23
Date Received: 08-Sep-23

CERTIFICATE OF ANALYSIS

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Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	497645-1	497645-2	497645-3	497645-4
Client Sample ID:	SW3	SW5	PDP-1	SW5-Duplicate
Date Sampled:	6-Sep-23	6-Sep-23	6-Sep-23	6-Sep-23
Analytes	Units	RL		
Solids - Total Suspended	mg/L	5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
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Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 497645-IAS
Report Date: 13-Sep-23
Date Received: 08-Sep-23

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Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

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Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:			500217-01	500217-02	500217-03
Client Sample ID:			MW19-01S	MW19-01D	MW20-02S
Date Sampled:			25-Sep-23	25-Sep-23	25-Sep-23
Analytes	Units	RL			
Sodium	mg/L	0.05	30.7	20.4	11.4
Potassium	mg/L	0.02	1.57	2.22	1.8
Calcium	mg/L	0.05	76.5	132.	555.
Magnesium	mg/L	0.01	21.9	5.07	10.9
Iron	mg/L	0.02	0.03	0.15	27.4
Manganese	mg/L	0.001	0.010	0.175	0.694
Copper	mg/L	0.001	0.006	0.004	< 0.005
Zinc	mg/L	0.001	0.016	0.017	0.005
Ammonia (as N)	mg/L	0.05	< 0.05	0.20	< 0.05
pH	units	-	6.8	7.7	6.7
Alkalinity (as CaCO ₃)	mg/L	2	55	160	46
Chloride	mg/L	0.5	175	158	5.1
Sulfate	mg/L	1	73	52	1280
Nitrate + Nitrite (as N)	mg/L	0.05	0.84	< 0.05	< 0.25
o-Phosphate (as P)	mg/L	0.01	< 0.01	< 0.01	< 0.01
r-Silica (as SiO ₂)	mg/L	0.1	13.8	15.5	7.6
Carbon - Total Organic	mg/L	0.5	0.6	< 0.5	< 0.5
Turbidity	NTU	0.1	0.6	0.6	237
Conductivity	µS/cm	1	780	851	2210
Calculated Parameters					
Bicarbonate (as CaCO ₃)	mg/L	-	55.0	159.	46.0
Carbonate (as CaCO ₃)	mg/L	-	0.033	0.750	0.022
Hydroxide (as CaCO ₃)	mg/L	-	0.003	0.025	0.003
Cation Sum	meq/L	-	7.00	7.98	30.6
Anion Sum	meq/L	-	7.62	8.74	27.7
Percent Difference	%	-	-4.23	-4.54	5.00
Theoretical Conductivity	µS/cm	-	766	828	2610
Hardness (as CaCO ₃)	mg/L	0.2	281	350	1430
Ion Sum	mg/L	-	430	483	1930
Saturation pH (5°C)	units	-	8.1	7.4	7.4
Langelier Index (5°C)	-	-	-1.26	0.33	-0.74

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit; Organic Carbon and ion chemistries for turbid samples are determined on filtered aliquots.

Matthew Norman
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Brannen Burhoe
 Supervisor
 Inorganic Analytical Services

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

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Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:			500217-04	500217-05	500217-06
Client Sample ID:			MW20-02D	MW20-03S	MW20-03D
Date Sampled:			25-Sep-23	25-Sep-23	25-Sep-23
Analytes	Units	RL			
Sodium	mg/L	0.05	109.	7.02	11.6
Potassium	mg/L	0.02	5.1	0.99	0.97
Calcium	mg/L	0.05	621.	38.4	3.96
Magnesium	mg/L	0.01	29.5	3.67	0.91
Iron	mg/L	0.02	6.5	0.09	0.40
Manganese	mg/L	0.001	0.480	0.036	0.010
Copper	mg/L	0.001	0.011	0.002	0.002
Zinc	mg/L	0.001	0.009	0.002	0.002
Ammonia (as N)	mg/L	0.05	0.24	< 0.05	0.06
pH	units	-	8.4	8.0	9.6
Alkalinity (as CaCO ₃)	mg/L	2	62	104	24
Chloride	mg/L	0.5	137	10.2	13.1
Sulfate	mg/L	1	1450	5	1
Nitrate + Nitrite (as N)	mg/L	0.05	< 0.25	1.00	0.37
o-Phosphate (as P)	mg/L	0.01	< 0.01	< 0.01	< 0.01
r-Silica (as SiO ₂)	mg/L	0.1	1.2	9.8	< 0.1
Carbon - Total Organic	mg/L	0.5	1.9	< 0.5	< 0.5
Turbidity	NTU	0.1	38.0	1.6	6.4
Conductivity	µS/cm	1	2870	252	89
Calculated Parameters					
Bicarbonate (as CaCO ₃)	mg/L	-	60.4	103.	16.0
Carbonate (as CaCO ₃)	mg/L	-	1.43	0.968	5.99
Hydroxide (as CaCO ₃)	mg/L	-	0.126	0.050	1.99
Cation Sum	meq/L	-	38.7	2.56	0.828
Anion Sum	meq/L	-	35.3	2.54	0.896
Percent Difference	%	-	4.57	0.27	-3.94
Theoretical Conductivity	µS/cm	-	3240	242	91
Hardness (as CaCO ₃)	mg/L	0.2	1670	111	13.6
Ion Sum	mg/L	-	2400	143	48
Saturation pH (5°C)	units	-	7.3	8.0	9.7
Langelier Index (5°C)	-	-	1.10	0.00	-0.13

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

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 www.rpc.ca

Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:			500217-07	500217-08	500217-09
Client Sample ID:			MW20-04S	MW20-04D	MW10-S
Date Sampled:			26-Sep-23	26-Sep-23	26-Sep-23
Analytes	Units	RL			
Sodium	mg/L	0.05	5.84	5.61	7.17
Potassium	mg/L	0.02	1.25	1.35	1.21
Calcium	mg/L	0.05	41	42.9	40.2
Magnesium	mg/L	0.01	1.43	1.49	3.89
Iron	mg/L	0.02	0.03	0.05	0.13
Manganese	mg/L	0.001	0.008	0.006	0.018
Copper	mg/L	0.001	0.002	0.005	< 0.001
Zinc	mg/L	0.001	0.003	0.002	< 0.001
Ammonia (as N)	mg/L	0.05	< 0.05	< 0.05	< 0.05
pH	units	-	8.0	7.9	8.0
Alkalinity (as CaCO ₃)	mg/L	2	118	102	110
Chloride	mg/L	0.5	2.4	3.2	11.7
Sulfate	mg/L	1	12	15	5
Nitrate + Nitrite (as N)	mg/L	0.05	0.53	0.68	0.90
o-Phosphate (as P)	mg/L	0.01	< 0.01	< 0.01	< 0.01
r-Silica (as SiO ₂)	mg/L	0.1	14.7	13.4	9.9
Carbon - Total Organic	mg/L	0.5	0.6	0.8	0.6
Turbidity	NTU	0.1	3.0	1.5	3.5
Conductivity	µS/cm	1	243	248	257
Calculated Parameters					
Bicarbonate (as CaCO ₃)	mg/L	-	117.	101.	109.
Carbonate (as CaCO ₃)	mg/L	-	1.10	0.756	1.02
Hydroxide (as CaCO ₃)	mg/L	-	0.050	0.040	0.050
Cation Sum	meq/L	-	2.45	2.55	2.68
Anion Sum	meq/L	-	2.71	2.49	2.70
Percent Difference	%	-	-5.05	1.11	-0.37
Theoretical Conductivity	µS/cm	-	242	241	255
Hardness (as CaCO ₃)	mg/L	0.2	108	113	116
Ion Sum	mg/L	-	153	148	150
Saturation pH (5°C)	units	-	7.9	8.0	8.0
Langelier Index (5°C)	-	-	0.08	-0.06	0.04

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

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Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:			500217-10
Client Sample ID:			MW10-D
Date Sampled:			26-Sep-23
Analytes	Units	RL	
Sodium	mg/L	0.05	11.2
Potassium	mg/L	0.02	1.04
Calcium	mg/L	0.05	3.86
Magnesium	mg/L	0.01	0.96
Iron	mg/L	0.02	0.20
Manganese	mg/L	0.001	0.007
Copper	mg/L	0.001	< 0.001
Zinc	mg/L	0.001	< 0.001
Ammonia (as N)	mg/L	0.05	0.05
pH	units	-	8.7
Alkalinity (as CaCO ₃)	mg/L	2	23
Chloride	mg/L	0.5	10.6
Sulfate	mg/L	1	2
Nitrate + Nitrite (as N)	mg/L	0.05	< 0.05
o-Phosphate (as P)	mg/L	0.01	< 0.01
r-Silica (as SiO ₂)	mg/L	0.1	< 0.1
Carbon - Total Organic	mg/L	0.5	0.6
Turbidity	NTU	0.1	2.7
Conductivity	µS/cm	1	84
Calculated Parameters			
Bicarbonate (as CaCO ₃)	mg/L	-	21.7
Carbonate (as CaCO ₃)	mg/L	-	1.02
Hydroxide (as CaCO ₃)	mg/L	-	0.251
Cation Sum	meq/L	-	0.800
Anion Sum	meq/L	-	0.800
Percent Difference	%	-	0.00
Theoretical Conductivity	µS/cm	-	83
Hardness (as CaCO ₃)	mg/L	0.2	13.6
Ion Sum	mg/L	-	44
Saturation pH (5°C)	units	-	9.6
Langelier Index (5°C)	-	-	-0.91

Report ID: 500217-IAS
Report Date: 13-Oct-23
Date Received: 27-Sep-23

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Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:		500217-01	500217-02	500217-03	
Client Sample ID:		MW19-01S	MW19-01D	MW20-02S	
Date Sampled:		25-Sep-23	25-Sep-23	25-Sep-23	
Analytes	Units	RL			
Fluoride	mg/L	0.05	0.28	0.33	2.5
Solids - Total Suspended	mg/L	5	< 5	< 5	33

Report ID: 500217-IAS
Report Date: 13-Oct-23
Date Received: 27-Sep-23

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Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:		500217-04	500217-05	500217-06	
Client Sample ID:		MW20-02D	MW20-03S	MW20-03D	
Date Sampled:		25-Sep-23	25-Sep-23	25-Sep-23	
Analytes	Units	RL			
Fluoride	mg/L	0.05	5.1	0.11	0.07
Solids - Total Suspended	mg/L	5	35	< 5	10

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

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Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:			500217-07	500217-08	500217-09
Client Sample ID:			MW20-04S	MW20-04D	MW10-S
Date Sampled:			26-Sep-23	26-Sep-23	26-Sep-23
Analytes	Units	RL			
Fluoride	mg/L	0.05	0.36	0.36	0.12
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5

Report ID: 500217-IAS
Report Date: 13-Oct-23
Date Received: 27-Sep-23

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Project #: 21-3049-1002

Location: Upham

Analysis of Water

RPC Sample ID:		500217-10	
Client Sample ID:		MW10-D	
Date Sampled:		26-Sep-23	
Analytes	Units	RL	
Fluoride	mg/L	0.05	0.06
Solids - Total Suspended	mg/L	5	< 5

Report ID: 500217-IAS
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Project #: 21-3049-1002

Location: Upham

Analysis of Metals in Water

RPC Sample ID:			500217-01	500217-02	500217-03
Client Sample ID:			MW19-01S	MW19-01D	MW20-02S
Date Sampled:			25-Sep-23	25-Sep-23	25-Sep-23
Analytes	Units	RL			
Aluminum	µg/L	1	16	26	< 5
Antimony	µg/L	0.1	< 0.1	< 0.1	< 0.5
Arsenic	µg/L	1	< 1	< 1	< 5
Barium	µg/L	1	218	220	< 5
Beryllium	µg/L	0.1	< 0.1	< 0.1	< 0.5
Bismuth	µg/L	1	< 1	< 1	< 5
Boron	µg/L	1	24	447	827
Cadmium	µg/L	0.01	0.14	< 0.01	< 0.05
Calcium	µg/L	50	76500	132000	555000
Chromium	µg/L	1	< 1	< 1	< 5
Cobalt	µg/L	0.1	< 0.1	< 0.1	< 0.5
Copper	µg/L	1	6	4	< 5
Iron	µg/L	20	30	150	27400
Lead	µg/L	0.1	0.5	1.3	< 0.5
Lithium	µg/L	0.1	15.4	21.1	11.9
Magnesium	µg/L	10	21900	5070	10900
Manganese	µg/L	1	10	175	694
Mercury	µg/L	0.025	< 0.025	< 0.025	< 0.025
Molybdenum	µg/L	0.1	< 0.1	< 0.1	0.9
Nickel	µg/L	1	3	< 1	< 5
Potassium	µg/L	20	1570	2220	1800
Rubidium	µg/L	0.1	1.9	3.5	< 0.5
Selenium	µg/L	1	< 1	< 1	< 5
Silver	µg/L	0.1	< 0.1	< 0.1	< 0.5
Sodium	µg/L	50	30700	20400	11400
Strontium	µg/L	1	270	2500	4050
Tellurium	µg/L	0.1	< 0.1	< 0.1	< 0.5
Thallium	µg/L	0.1	< 0.1	< 0.1	< 0.5
Tin	µg/L	0.1	0.2	0.2	0.9
Uranium	µg/L	0.1	< 0.1	< 0.1	< 0.5
Vanadium	µg/L	1	< 1	< 1	< 5
Zinc	µg/L	1	16	17	5

Report ID: 500217-IAS
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 Tel: 506.452.1212
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 www.rpc.ca

Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Metals in Water

RPC Sample ID:			500217-04	500217-05	500217-06
Client Sample ID:			MW20-02D	MW20-03S	MW20-03D
Date Sampled:			25-Sep-23	25-Sep-23	25-Sep-23
Analytes	Units	RL			
Aluminum	µg/L	1	< 5	37	3
Antimony	µg/L	0.1	< 0.5	< 0.1	< 0.1
Arsenic	µg/L	1	< 5	1	< 1
Barium	µg/L	1	< 5	192	3
Beryllium	µg/L	0.1	< 0.5	< 0.1	< 0.1
Bismuth	µg/L	1	< 5	< 1	< 1
Boron	µg/L	1	41	17	11
Cadmium	µg/L	0.01	< 0.05	< 0.01	< 0.01
Calcium	µg/L	50	621000	38400	3960
Chromium	µg/L	1	< 5	< 1	< 1
Cobalt	µg/L	0.1	< 0.5	0.3	< 0.1
Copper	µg/L	1	11	2	2
Iron	µg/L	20	6500	90	400
Lead	µg/L	0.1	< 0.5	0.1	< 0.1
Lithium	µg/L	0.1	170.	6.0	4.0
Magnesium	µg/L	10	29500	3670	910
Manganese	µg/L	1	480	36	10
Mercury	µg/L	0.025	< 0.025	< 0.025	< 0.025
Molybdenum	µg/L	0.1	3.0	0.2	0.6
Nickel	µg/L	1	< 5	< 1	< 1
Potassium	µg/L	20	5100	990	970
Rubidium	µg/L	0.1	5.7	0.4	0.5
Selenium	µg/L	1	< 5	< 1	< 1
Silver	µg/L	0.1	< 0.5	< 0.1	< 0.1
Sodium	µg/L	50	109000	7020	11600
Strontium	µg/L	1	11100	269	31
Tellurium	µg/L	0.1	< 0.5	< 0.1	< 0.1
Thallium	µg/L	0.1	< 0.5	< 0.1	< 0.1
Tin	µg/L	0.1	< 0.5	0.1	0.2
Uranium	µg/L	0.1	< 0.5	0.9	< 0.1
Vanadium	µg/L	1	< 5	1	< 1
Zinc	µg/L	1	9	2	2

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

for
 Hammond River Holdings Limited
 30 Jarvis Lane
 Saint John, NB E2J 0A9



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Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Metals in Water

RPC Sample ID:		500217-07	500217-08	500217-09	
Client Sample ID:		MW20-04S	MW20-04D	MW10-S	
Date Sampled:		26-Sep-23	26-Sep-23	26-Sep-23	
Analytes	Units	RL			
Aluminum	µg/L	1	14	11	48
Antimony	µg/L	0.1	< 0.1	0.3	< 0.1
Arsenic	µg/L	1	15	21	1
Barium	µg/L	1	107	127	197
Beryllium	µg/L	0.1	< 0.1	< 0.1	< 0.1
Bismuth	µg/L	1	< 1	< 1	< 1
Boron	µg/L	1	117	82	16
Cadmium	µg/L	0.01	< 0.01	< 0.01	< 0.01
Calcium	µg/L	50	41000	42900	40200
Chromium	µg/L	1	< 1	< 1	< 1
Cobalt	µg/L	0.1	< 0.1	0.1	0.1
Copper	µg/L	1	2	5	< 1
Iron	µg/L	20	30	50	130
Lead	µg/L	0.1	0.1	0.2	0.1
Lithium	µg/L	0.1	7.8	7.8	6.1
Magnesium	µg/L	10	1430	1490	3890
Manganese	µg/L	1	8	6	18
Mercury	µg/L	0.025	< 0.025	< 0.025	< 0.025
Molybdenum	µg/L	0.1	1.4	2.3	0.5
Nickel	µg/L	1	< 1	< 1	< 1
Potassium	µg/L	20	1250	1350	1210
Rubidium	µg/L	0.1	1.1	1.0	0.5
Selenium	µg/L	1	< 1	< 1	< 1
Silver	µg/L	0.1	< 0.1	< 0.1	< 0.1
Sodium	µg/L	50	5840	5610	7170
Strontium	µg/L	1	424	490	286
Tellurium	µg/L	0.1	< 0.1	< 0.1	< 0.1
Thallium	µg/L	0.1	< 0.1	< 0.1	< 0.1
Tin	µg/L	0.1	< 0.1	0.4	< 0.1
Uranium	µg/L	0.1	3.5	4.4	1.0
Vanadium	µg/L	1	< 1	2	1
Zinc	µg/L	1	3	2	< 1

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited
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 www.rpc.ca

Attention: Distribution Contacts Dillon Reporting

Project #: 21-3049-1002

Location: Upham

Analysis of Metals in Water

RPC Sample ID:		500217-10	
Client Sample ID:		MW10-D	
Date Sampled:		26-Sep-23	
Analytes	Units	RL	
Aluminum	µg/L	1	2
Antimony	µg/L	0.1	< 0.1
Arsenic	µg/L	1	< 1
Barium	µg/L	1	3
Beryllium	µg/L	0.1	< 0.1
Bismuth	µg/L	1	< 1
Boron	µg/L	1	10
Cadmium	µg/L	0.01	< 0.01
Calcium	µg/L	50	3860
Chromium	µg/L	1	< 1
Cobalt	µg/L	0.1	< 0.1
Copper	µg/L	1	< 1
Iron	µg/L	20	200
Lead	µg/L	0.1	< 0.1
Lithium	µg/L	0.1	4.0
Magnesium	µg/L	10	960
Manganese	µg/L	1	7
Mercury	µg/L	0.025	< 0.025
Molybdenum	µg/L	0.1	1.1
Nickel	µg/L	1	< 1
Potassium	µg/L	20	1040
Rubidium	µg/L	0.1	0.4
Selenium	µg/L	1	< 1
Silver	µg/L	0.1	< 0.1
Sodium	µg/L	50	11200
Strontium	µg/L	1	30
Tellurium	µg/L	0.1	< 0.1
Thallium	µg/L	0.1	< 0.1
Tin	µg/L	0.1	< 0.1
Uranium	µg/L	0.1	< 0.1
Vanadium	µg/L	1	< 1
Zinc	µg/L	1	< 1

Report ID: 500217-IAS
 Report Date: 13-Oct-23
 Date Received: 27-Sep-23

CERTIFICATE OF ANALYSIS

for

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Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Ammonia	IAS-M47	APHA 4500-NH ₃ G	Phenate Colourimetry
pH	IAS-M03	APHA 4500-H ⁺ B	pH Electrode - Electrometric
Alkalinity (as CaCO ₃)	IAS-M43	EPA 310.2	Methyl Orange Colourimetry
Chloride	IAS-M44	APHA 4500-CL E	Ferricyanide Colourimetry
Fluoride	IAS-M30	APHA 4500-F- D	SPADNS Colourimetry
Sulfate	IAS-M45	APHA 4500-SO ₄ E	Turbidimetry
Nitrate + Nitrite (as N)	IAS-M48	APHA 4500-NO ₃ H	Hydrazine Red., Derivatization, Colourimetry
o-Phosphate (as P)	IAS-M50	APHA 4500-P F	Molybdate/Ascorbic Acid Colourimetry
r-Silica (as SiO ₂)	IAS-M46	APHA 4500-SI F	Heteropoly Blue Colourimetry
Carbon - Total Organic	IAS-M57	APHA 5310 B	Combustion/NDIR
Turbidity	IAS-M06	APHA 2130 B	Nephelometry
Conductivity	IAS-M04	APHA 2510 B	Conductivity Meter - Electrode
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry
Trace Metals	IAS-M01/IAS-M29	EPA 200.8/EPA 200.7	ICP-MS/ICP-ES
Mercury	IAS-M52	EPA 245.1	Cold Vapor AAS

Report ID: 500343-IAS
Report Date: 10-Oct-23
Date Received: 28-Sep-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
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Saint John, NB E2J 0A9



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Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	500343-1	500343-2	500343-3
Client Sample ID:	SW3	SW5	PDP-1
Date Sampled:	27-Sep-23	27-Sep-23	27-Sep-23
Analytes	Units	RL	
Solids - Total Suspended	mg/L	5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
Senior Chemist
Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 500343-IAS
Report Date: 10-Oct-23
Date Received: 28-Sep-23

CERTIFICATE OF ANALYSIS

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Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Report ID: 500620-IAS
Report Date: 10-Oct-23
Date Received: 03-Oct-23

CERTIFICATE OF ANALYSIS

for
Hammond River Holdings Limited
30 Jervis Lane
Saint John, NB E2J 0A9



921 College Hill Rd
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Canada E3B 6Z9
Tel: 506.452.1212
Fax: 506.452.0594
www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham

Analysis of Water

RPC Sample ID:	500620-1	500620-2	500620-3
Client Sample ID:	SW3	SW5	PDP-1
Date Sampled:	29-Sep-23	29-Sep-23	29-Sep-23
Analytes	Units	RL	
Solids - Total Suspended	mg/L	5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman
Senior Chemist
Inorganic Analytical Chemistry

Brannen Burhoe
Supervisor
Inorganic Analytical Services

Report ID: 500620-IAS
Report Date: 10-Oct-23
Date Received: 03-Oct-23

CERTIFICATE OF ANALYSIS

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Fax: 506.452.0594
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Methods

<u>Analyte</u>	<u>RPC SOP #</u>	<u>Method Reference</u>	<u>Method Principle</u>
Solids - Total Suspended	IAS-M05	APHA 2540 D	Filtration, Gravimetry

Attachment D

Blast Reports

September 3, 2023

Project No.: 234601.00

Mr. Daniel Guest

Hammond River Holdings

Via email: Guest.Daniel@AtlanticWallboard.com

Re: Blast Vibration Monitoring – Blast No. 2023-29 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 13:20 on September 1, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Blast No. 2023-29 – September 1, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	13:20	1,300 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		870 m S	0.85 mm/s @ 30 Hz	110	-
3. Civic No. 4150 Route 111 (PW-13)		695 m SE	0.86 mm/s @ 57 Hz	114	-
4. Civic No. 2447 Route 820 (PW-07)		895 m NE	0.83 mm/s @ 30 Hz	112	-
5. PW-03 - Cottage Route 820		680 m N	0.64 mm/s @ 15 Hz	112	-
6. Civic No. 2341 Route 820 (PW-05)		720 m NW	0.84 mm/s @ 22 Hz	107	-
7. Civic No. 50 Myron Road (PW-15)		996 m NW	< 0.5 mm/s	<120	Unit was not triggered
8. Civic No. 86 Myron Road (PW-16)		890 m W	1.99 mm/s @ 15 Hz	109	-
9. Civic No. 220 Myron Road (PW-01)		1,350 m S	0.51 mm/s @ 47 Hz	112	-
10. Civic No. 2337 Route 820 (PW-04)		807 m NW	0.89 mm/s @ 14 Hz	110	-
11. Civic No. 4140 Route 111 (PW-12)		786 m S	N/A	N/A	Memory full by false triggers
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Mr. Daniel Guest - Hammond River Holdings
September 3, 2023
Project No.: 234601.00 - Blast No.: 2023-29

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards,
CBCL Limited



Robert Y. Cyr, M.A.Sc., P.Eng.
Senior Technical Specialist

Attachments: Blast Record
Blast and Seismograph Location Plan
Blast Event Reports

Project No: 234601.00

This document was prepared for the party indicated herein. The material and information in the document reflects CBCL Limited's opinion and best judgment based on the information available at the time of preparation. Any use of this document or reliance on its content by third parties is the responsibility of the third party. CBCL Limited accepts no responsibility for any damages suffered as a result of third party use of this document.

Attachment A

Blast Record

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

IDENTIFICATION:

Blasting Contractor:	<u>Gulf Operators Ltd.</u>		
Blaster's Certification No.:	<u>1318</u>	Blaster's Name:	<u>Daniel Blanchard</u>
Blast Location:	<u>N 45°28.871' W 65°37.944' (see attached sketch)</u>		
Type of Rock:	<u>Anhydrate/Gypsum</u>	Est. Vol. or Tonnage:	<u>8,100 tonnes</u>
Weather at time of Blast:	<u>Sunny</u>	Air Temp.:	<u>18°C</u>
Est. Wind Speed :	<u>≈ 10 km/h</u>	Wind Direction:	<u>NE</u>
Cloud Cover:	<u>No</u>	Precipitation:	<u>No</u>

BLAST DESIGN:

Total No. Holes:	<u>59</u>	Hole Diameter:	<u>4.5"</u>
Average Depth:	<u>6.0 m – 10.0 m</u>	Spacing:	<u>10 ft x 10 ft</u>
No. Holes per Delay:	<u>3</u>	Collar Length:	<u>7 ft</u>
Delay between Holes:	<u>25 ms</u>	Delay between Rows:	<u>42 ms</u>
Initiation Method:	<u>Non-Electric</u>		
Weight of Explosives per Delay:	<u>Max.: 150 kg</u>		
Type and weight of Explosives for Blast:	<u>2,726 kg – Titan XL-1000</u>		

Sketch of shot location, hole layout, timing sequence, free face etc. if available.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

BLAST MONITORING

Distance to the Nearest Structure:	<u>680 m</u>
Direction to the Nearest Structure:	<u>North</u>
Structure Type:	<u>House</u>
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	<u>55.5</u>

SAFETY:

Type of Warning Signal Used:	<u>Siren</u>
Blasting Mats Used (yes or no):	<u>No</u>
Airblast Measurement (yes or no):	<u>Yes</u>
Vibration Measurement (yes or no):	<u>Yes</u>
Warning Signs Posted (yes or no):	<u>Yes</u>
Accesses Guarded (yes or no):	<u>Yes</u>
Flyrock Damage (yes or no):	<u>No</u>
If Yes, Describe:	<u></u>
Misfire (yes or no):	<u>No</u>

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	<u>InstanTel Minimate, Serial #5371</u>
Calibration Date:	<u>August 3, 2023</u>
Location of seismograph:	<u>Civic Number 4079 Route 111 (PW-09)</u>
Distance and Direction from Blast:	<u>1,300 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #2

Make, Model and Serial # of unit:	<u>InstanTel Micromate, Serial #18187</u>
Calibration Date:	<u>May 12, 2023</u>
Location of seismograph:	<u>Civic Number 4126 Route 111 (PW-10)</u>
Distance and Direction from Blast:	<u>870 m South</u>
Transverse Particle Velocity:	<u>0.81 mm/s @ 64 Hz</u>
Vertical Particle Velocity:	<u>0.83 mm/s @ 47 Hz</u>
Longitudinal Particle Velocity:	<u>0.85 mm/s @ 30 Hz</u>
Peak Particle Velocity:	<u>0.85 mm/s @ 30 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #21349</u>
Calibration Date:	<u>July 20, 2023</u>
Location of seismograph:	<u>Civic Number 4150 Route 111 (PW-13)</u>
Distance and Direction from Blast:	<u>695 m Southeast</u>
Transverse Particle Velocity:	<u>0.71 mm/s @ 30 Hz</u>
Vertical Particle Velocity:	<u>0.86 mm/s @ 57 Hz</u>
Longitudinal Particle Velocity:	<u>0.84 mm/s @ 64 Hz</u>
Peak Particle Velocity:	<u>0.86 mm/s @ 57 Hz</u>
Maximum Airblast:	<u>114 dB(L)</u>

Data Collection – Seismometer #4

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5632</u>
Calibration Date:	<u>November 16, 2022</u>
Location of seismograph:	<u>Civic Number 2447 Route 820 (PW-07)</u>
Distance and Direction from Blast:	<u>895 m Northeast</u>
Transverse Particle Velocity:	<u>0.83 mm/s @ 30 Hz</u>
Vertical Particle Velocity:	<u>0.51 mm/s @ 51 Hz</u>
Longitudinal Particle Velocity:	<u>0.70 mm/s @ 20 Hz</u>
Peak Particle Velocity:	<u>0.83 mm/s @ 30 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5635</u>
Calibration Date:	<u>March 8, 2023</u>
Location of seismograph:	<u>Cottage - PW-03 - Route 820</u>
Distance and Direction from Blast:	<u>680 m North</u>
Transverse Particle Velocity:	<u>0.51 mm/s @ 10 Hz</u>
Vertical Particle Velocity:	<u>0.38 mm/s @ 9 Hz</u>
Longitudinal Particle Velocity:	<u>0.64 mm/s @ 15 Hz</u>
Peak Particle Velocity:	<u>0.64 mm/s @ 15 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

Data Collection – Seismometer #6

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #21832</u>
Calibration Date:	<u>July 10, 2023</u>
Location of seismograph:	<u>Civic Number 2341 Route 820 (PW-05)</u>
Distance and Direction from Blast:	<u>720 m Northwest</u>
Transverse Particle Velocity:	<u>0.84 mm/s @ 22 Hz</u>
Vertical Particle Velocity:	<u>0.47 mm/s @ 20 Hz</u>
Longitudinal Particle Velocity:	<u>0.66 mm/s @ 18 Hz</u>
Peak Particle Velocity:	<u>0.84 mm/s @ 22 Hz</u>
Maximum Airblast:	<u>107 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5487</u>
Calibration Date:	<u>January 16, 2023</u>
Location of seismograph:	<u>Civic Number 50 Myron Road (PW-15)</u>
Distance and Direction from Blast:	<u>995 m Northwest</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #8

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #21696</u>
Calibration Date:	<u>July 10, 2023</u>
Location of seismograph:	<u>Civic Number 86 Myron Road (PW-16)</u>
Distance and Direction from Blast:	<u>890 m West</u>
Transverse Particle Velocity:	<u>1.41 mm/s @ 11 Hz</u>
Vertical Particle Velocity:	<u>1.00 mm/s @ 27 Hz</u>
Longitudinal Particle Velocity:	<u>1.99 mm/s @ 15 Hz</u>
Peak Particle Velocity:	<u>1.99 mm/s @ 15 Hz</u>
Maximum Airblast:	<u>109 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5489</u>
Calibration Date:	<u>May 5, 2023</u>
Location of seismograph:	<u>Civic Number 220 Myron Road (PW-01)</u>
Distance and Direction from Blast:	<u>1,350 m South</u>
Transverse Particle Velocity:	<u>0.38 mm/s @ 51 Hz</u>
Vertical Particle Velocity:	<u>0.45 mm/s @ 57 Hz</u>
Longitudinal Particle Velocity:	<u>0.51 mm/s @ 47 Hz</u>
Peak Particle Velocity:	<u>0.51 mm/s @ 47 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

Data Collection – Seismometer #10

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #21348</u>
Calibration Date:	<u>July 25, 2023</u>
Location of seismograph:	<u>Civic Number 2337 Route 820 (PW-04)</u>
Distance and Direction from Blast:	<u>807 m Northwest</u>
Transverse Particle Velocity:	<u>0.38 mm/s @ 73 Hz</u>
Vertical Particle Velocity:	<u>0.51 mm/s @ 26 Hz</u>
Longitudinal Particle Velocity:	<u>0.89 mm/s @ 14 Hz</u>
Peak Particle Velocity:	<u>0.89 mm/s @ 14 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 1, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:20</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-29</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #11

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5673</u>
Calibration Date:	<u>April 25, 2023</u>
Location of seismograph:	<u>Civic Number 4140 Route 111 (PW-12)</u>
Distance and Direction from Blast:	<u>786 m South</u>
Transverse Particle Velocity:	<u>N/A – memory full (false triggers)</u>
Vertical Particle Velocity:	<u>N/A – memory full (false triggers)</u>
Longitudinal Particle Velocity:	<u>N/A – memory full (false triggers)</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u>N/A – memory full (false triggers)</u>

Attachment B

Blast and Seismograph Location Plan

Blast and Seismograph Location Plan
Blast No: 2023-29
Upham East Gypsum Quarry, Upham, NB



Date: September 1, 2023
Project No.: 234601.00



Attachment C

Blast Event Reports

Date/Time Vert at 13:20:10 September 1, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM18187 V 10-90GC Micromate ISEE
Battery Level 3.5 Volts
Unit Calibration May 12, 2023 by InstanTel
File Name UM18187_20230901132010.IDFW

Notes
 Location:
 Client:
 User Name:
 General:

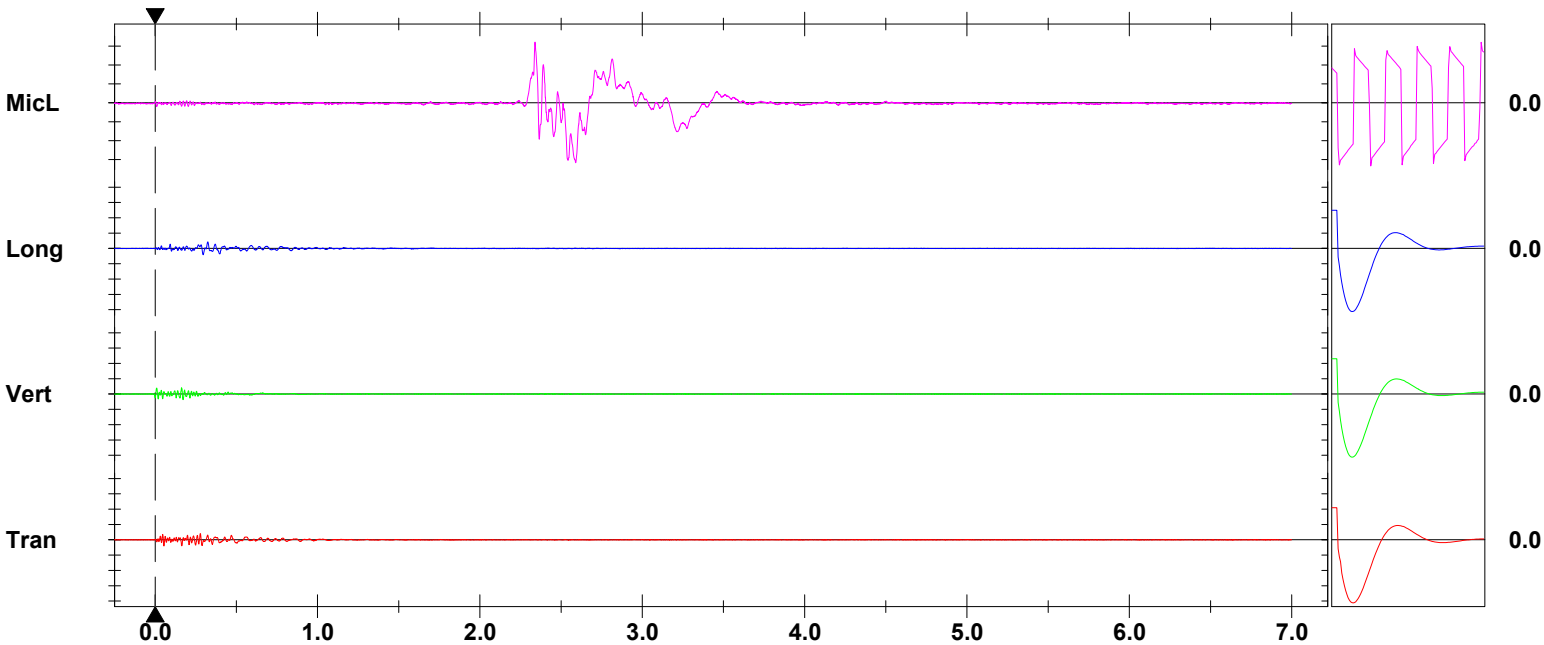
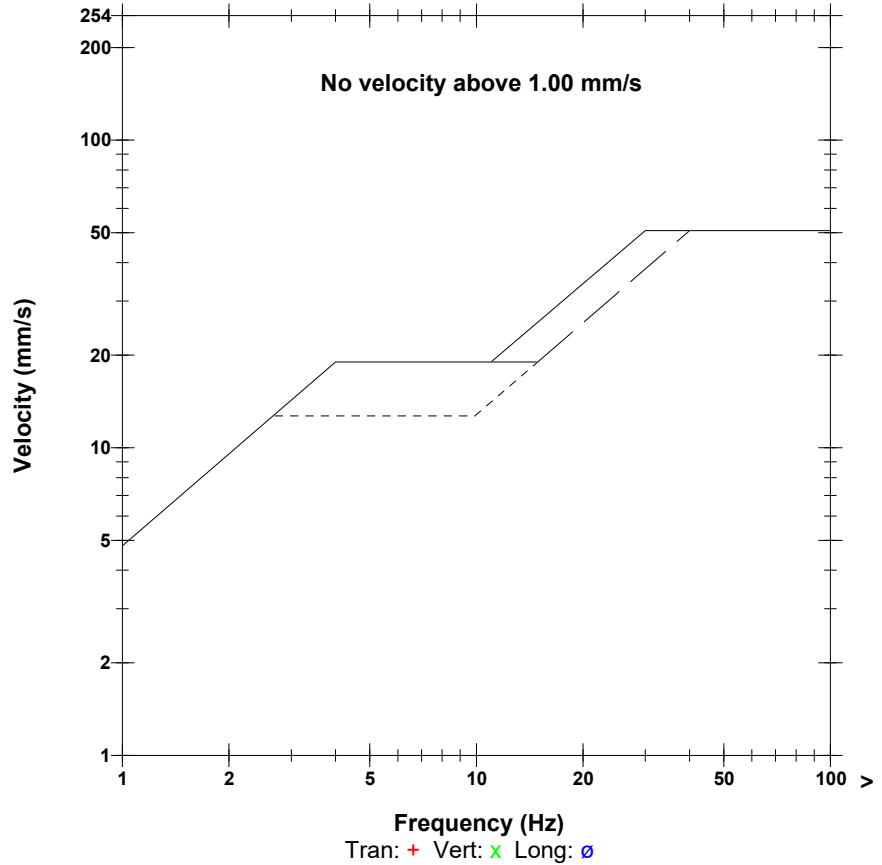
Post Event Notes
 Location: Civic Number 4126 Route 111 (PW-10)
 Blast No.: 2023-29
 Project No: 234601.00

Microphone Linear Weighting
PSPL 110.2 dB(L) 6.439 pa.(L) at 2.340 sec
ZC Freq 7.0 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1252 mv)

	Tran	Vert	Long	
PPV	0.812	0.828	0.851	mm/s
PPV	49.19	49.36	49.60	dB
ZC Freq	64	47	30	Hz
Time (Rel. to Trig)	0.054	0.162	0.323	sec
Peak Acceleration	0.059	0.059	0.021	g
Peak Displacement	0.006	0.003	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.7	Hz
Overswing Ratio	4.4	4.2	4.0	

Peak Vector Sum 1.153 mm/s at 0.163 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 13:19:11 September 1, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 31.75 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number BE21349 V 10.72-1.1 Minimate Blaster
Battery Level 5.9 Volts
Unit Calibration July 20, 2023 by InstanTel
File Name W349K6GV.NZ0
Post Event Notes
 Location: Civic Number 4150 Route 111 (PW-13)
 Blast No.: 2023-29
 Project No: 234601.00

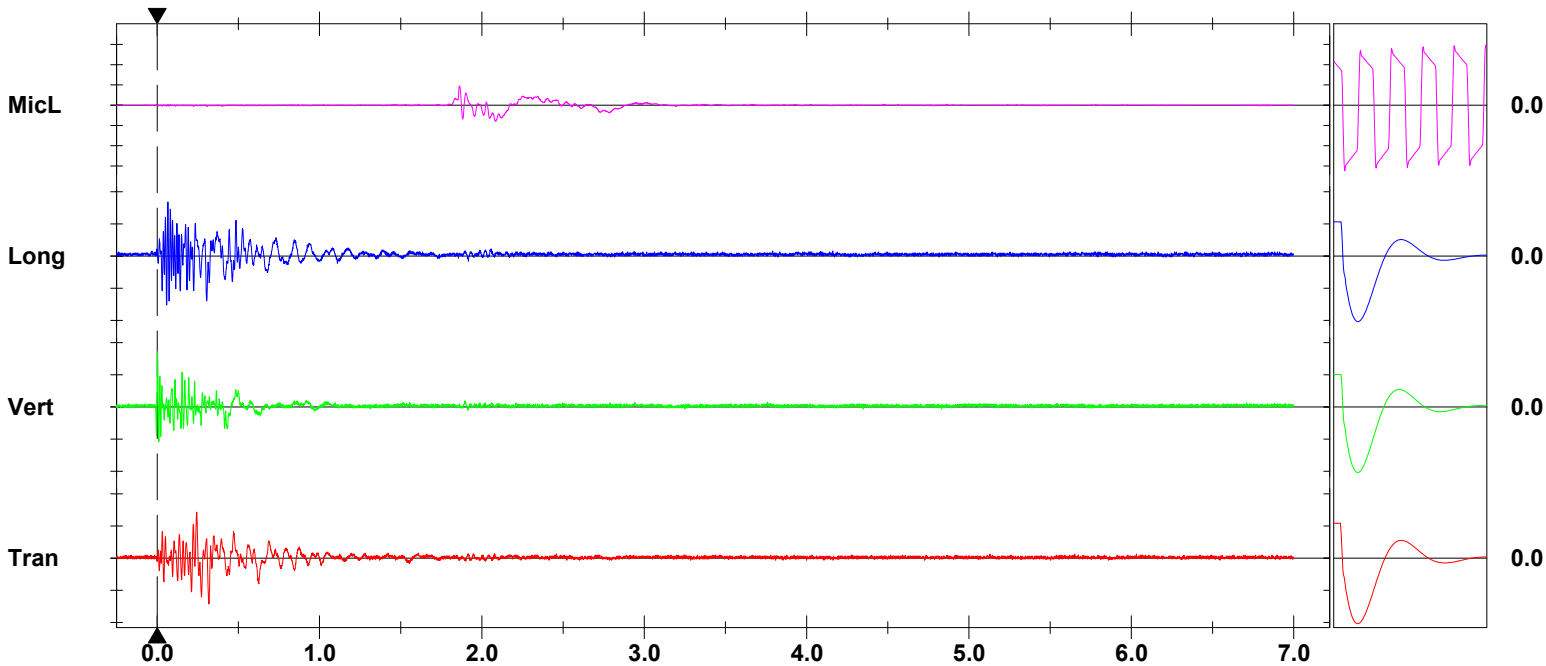
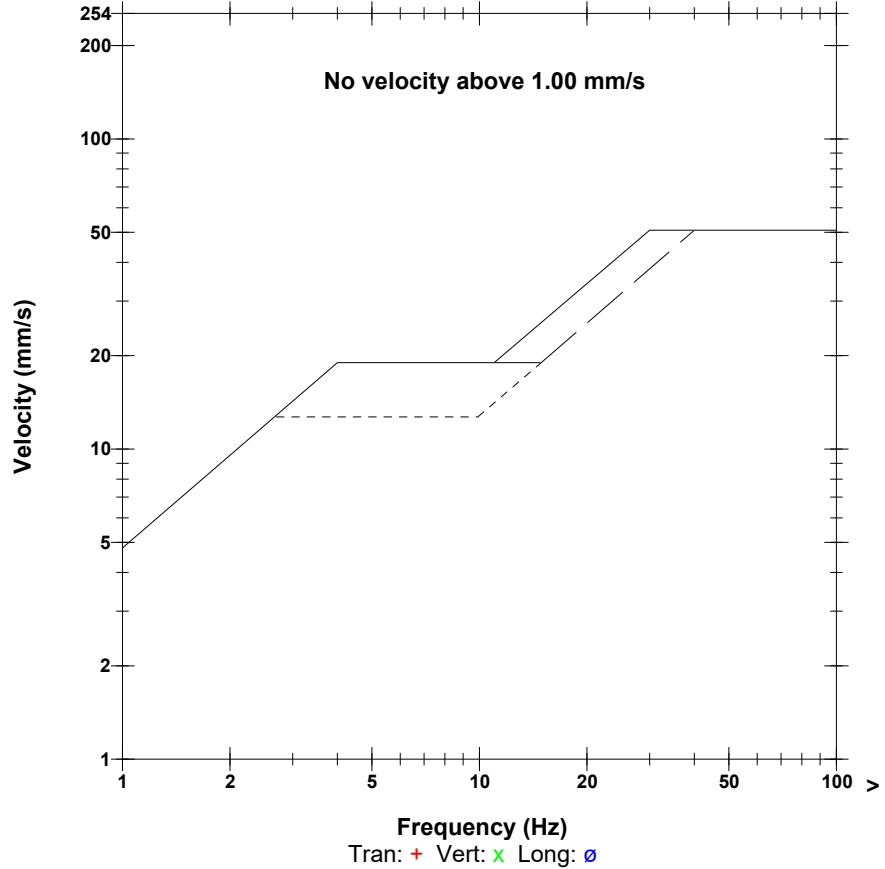
Notes

Microphone Linear Weighting
PSPL 113.5 dB(L) 9.500 pa.(L) at 1.860 sec
ZC Freq 8.4 Hz
Channel Test Passed (Freq = 19.7 Hz Amp = 547 mv)

	Tran	Vert	Long	
PPV	0.714	0.857	0.841	mm/s
PPV	48.08	49.66	49.50	dB
ZC Freq	30	57	64	Hz
Time (Rel. to Trig)	0.243	0.002	0.066	sec
Peak Acceleration	0.018	0.031	0.033	g
Peak Displacement	0.005	0.004	0.007	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.3	Hz
Overswing Ratio	3.7	3.8	4.0	

Peak Vector Sum 0.859 mm/s at 0.066 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 10.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 13:19:46 September 1, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5632 V 2.61 MiniMate
Battery Level 5.9 Volts
Unit Calibration November 16, 2022 by InstanTel
File Name G632K6IQ.CY0
Post Event Notes
 Location: Civic Number 2447 Route 820 (PW-07)
 Blast No.: 2023-29
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 1, 2023 15:42:01 (V10.72.1)

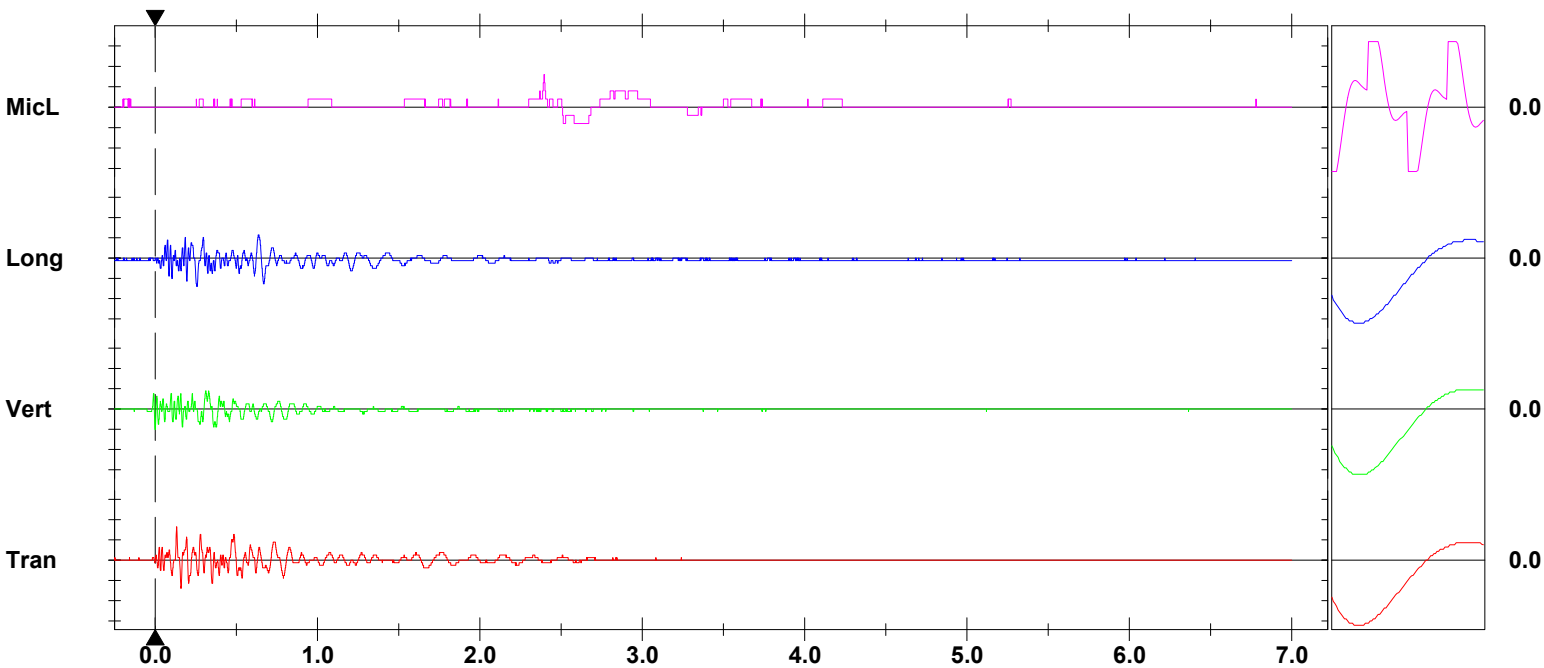
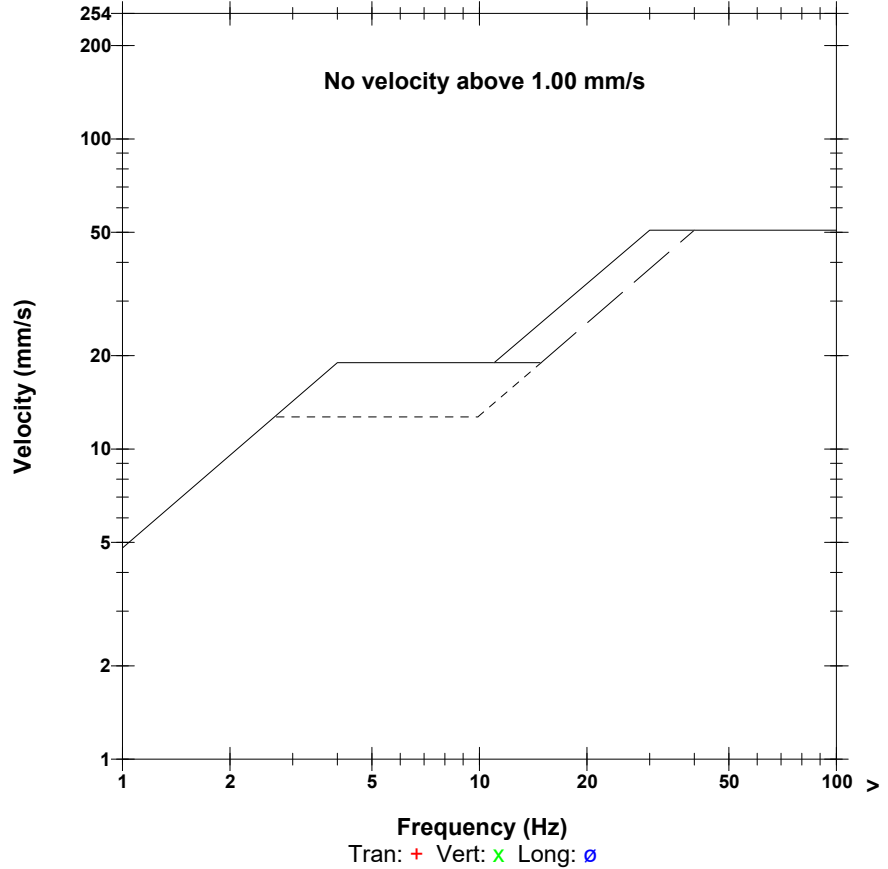
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 2.395 sec
ZC Freq 4.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 296 mv)

	Tran	Vert	Long	
PPV	0.826	0.508	0.699	mm/s
PPV	49.33	45.12	47.88	dB
ZC Freq	30	51	20	Hz
Time (Rel. to Trig)	0.134	0.001	0.256	sec
Peak Acceleration	0.020	0.020	0.020	g
Peak Displacement	0.007	0.005	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	8.2	8.1	Hz
Overswing Ratio	3.8	3.5	3.6	

Peak Vector Sum 0.857 mm/s at 0.134 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 13:19:56 September 1, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5635 V 2.61 MiniMate
Battery Level 5.9 Volts
Unit Calibration March 8, 2023 by InstanTel
File Name G635K6IQ.D80
Post Event Notes
 Location: Cottage - Route 820 (PW-03)
 Blast No.: 2023-29
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 1, 2023 15:44:17 (V10.72.1)

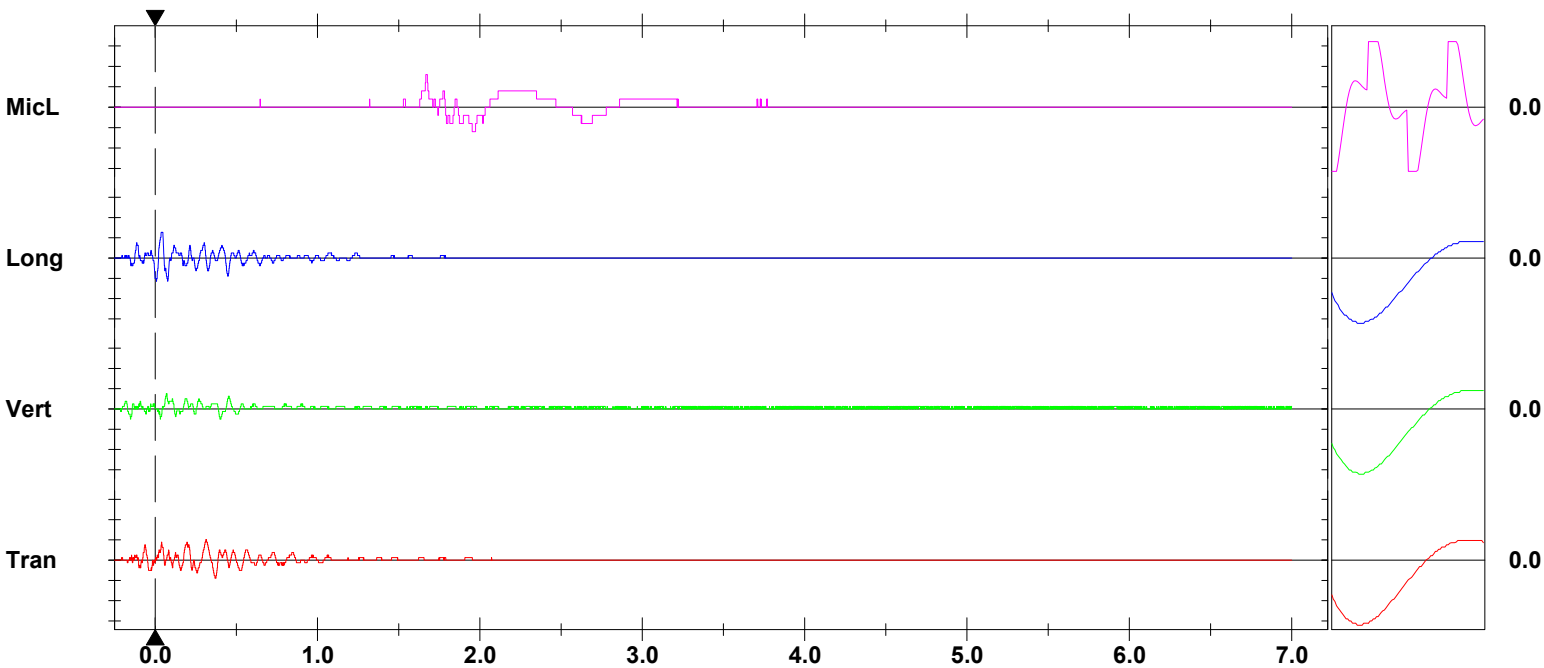
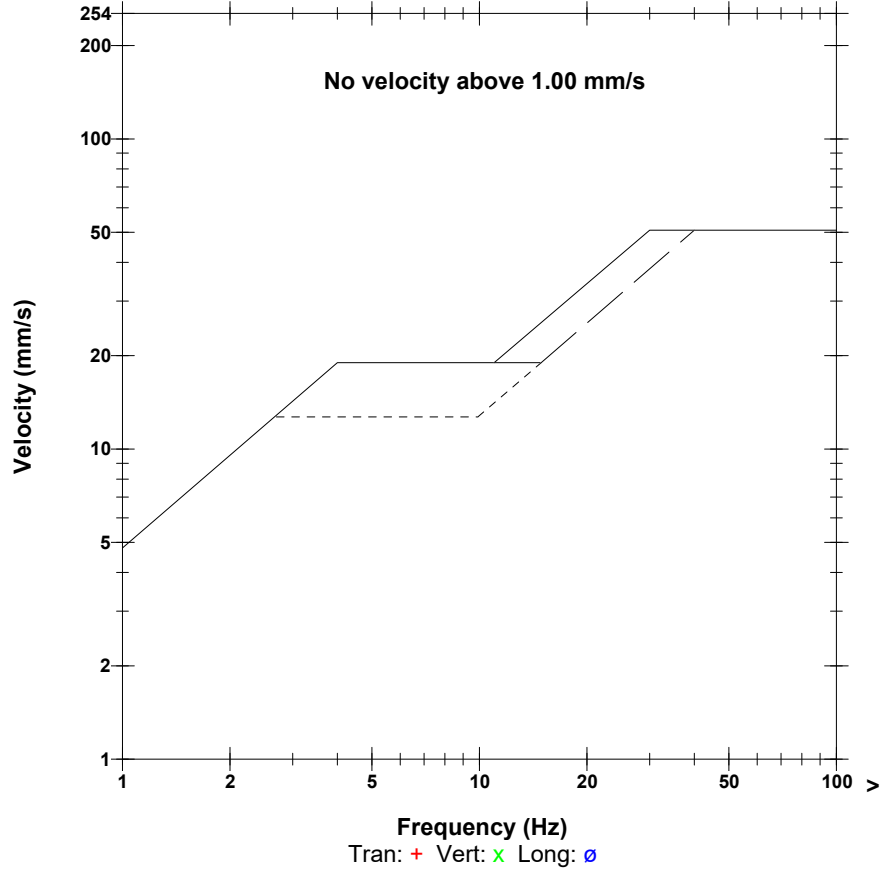
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 1.668 sec
ZC Freq 6.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 297 mv)

	Tran	Vert	Long	
PPV	0.508	0.381	0.635	mm/s
PPV	45.12	42.62	47.06	dB
ZC Freq	10	9.0	15	Hz
Time (Rel. to Trig)	0.313	0.069	0.038	sec
Peak Acceleration	0.013	0.013	0.013	g
Peak Displacement	0.007	0.003	0.007	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.2	8.0	7.7	Hz
Overswing Ratio	3.2	3.6	4.0	

Peak Vector Sum 0.794 mm/s at 0.040 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 13:20:10 September 1, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM21832 V 10-90GC Micromate ISEE
Battery Level 3.7 Volts
Unit Calibration July 10, 2023 by InstanTel
File Name UM21832_20230901132010.IDFW

Post Event Notes

Location: Civic Number 2341 Route 820 (PW-05)
 Blast No.: 2023-29
 Project No: 234601.00

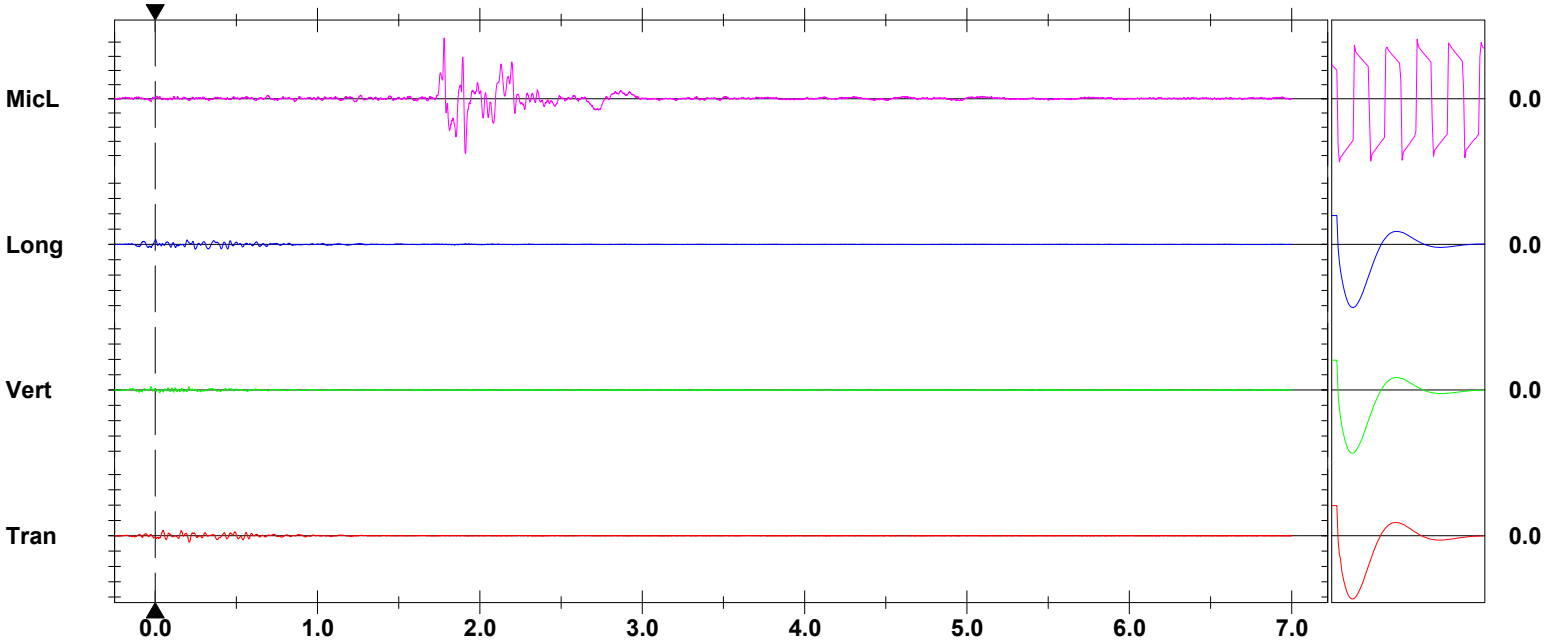
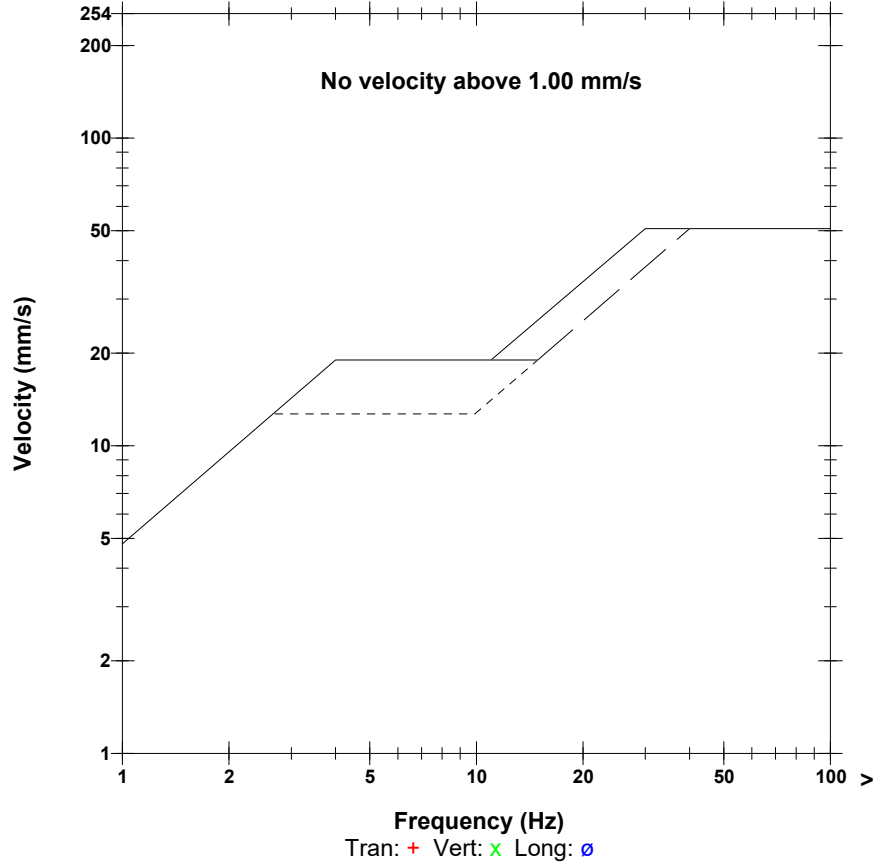
Notes
 Location
 Client
 Company
 General Notes

Microphone Linear Weighting
PSPL 106.6 dB(L) 4.298 pa.(L) at 1.780 sec
ZC Freq 8.0 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1425 mv)

	Tran	Vert	Long	
PPV	0.835	0.473	0.662	mm/s
PPV	49.44	44.50	47.42	dB
ZC Freq	22	20	18	Hz
Time (Rel. to Trig)	0.210	-0.026	0.003	sec
Peak Acceleration	0.024	0.011	0.012	g
Peak Displacement	0.007	0.004	0.007	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.3	7.3	Hz
Overswing Ratio	4.8	5.1	4.8	

Peak Vector Sum 0.946 mm/s at 0.208 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 13:20:10 September 1, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM21696 V 10-90GC Micromate ISEE
Battery Level 3.6 Volts
Unit Calibration July 10, 2023 by InstanTel
File Name UM21696_20230901132010.IDFW

Post Event Notes

Location: Civic Number 86 Myron Road (PW-16)
 Blast No.: 2023-29
 Project No: 234601.00

Notes

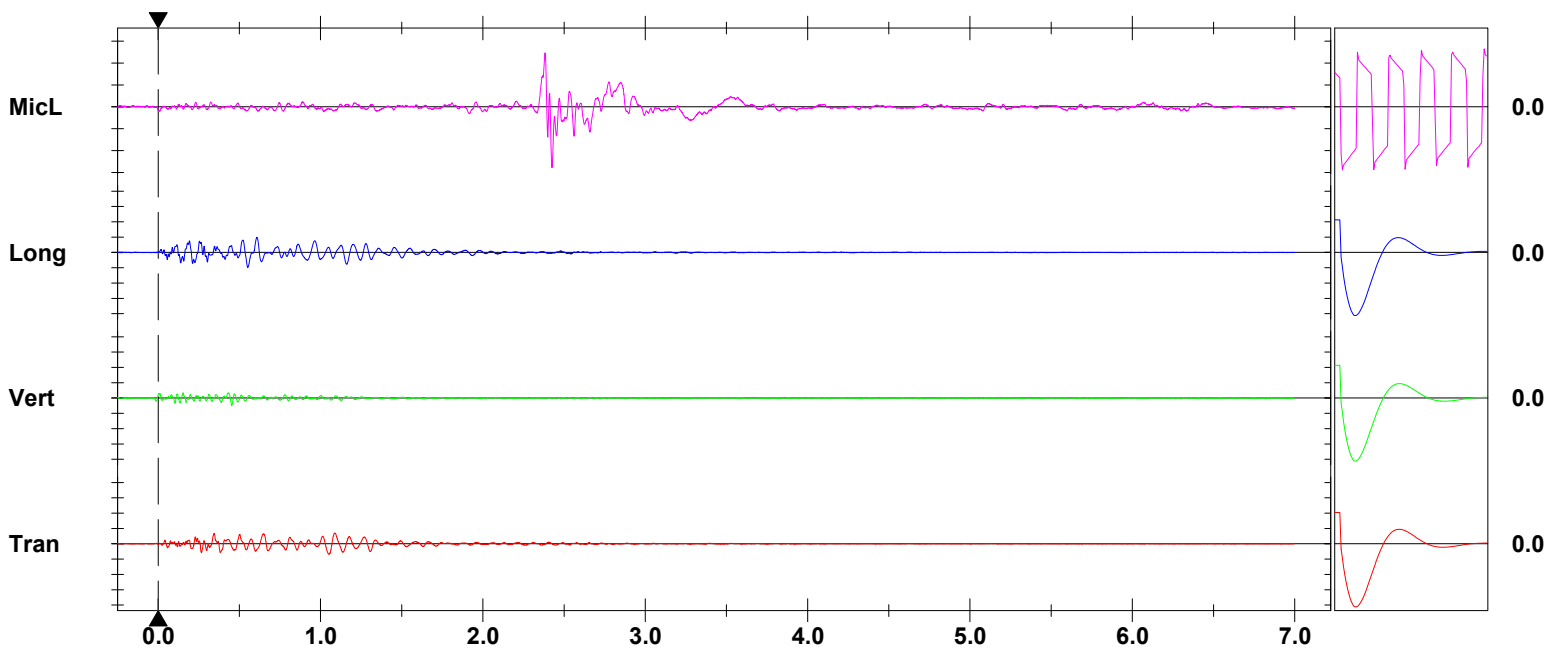
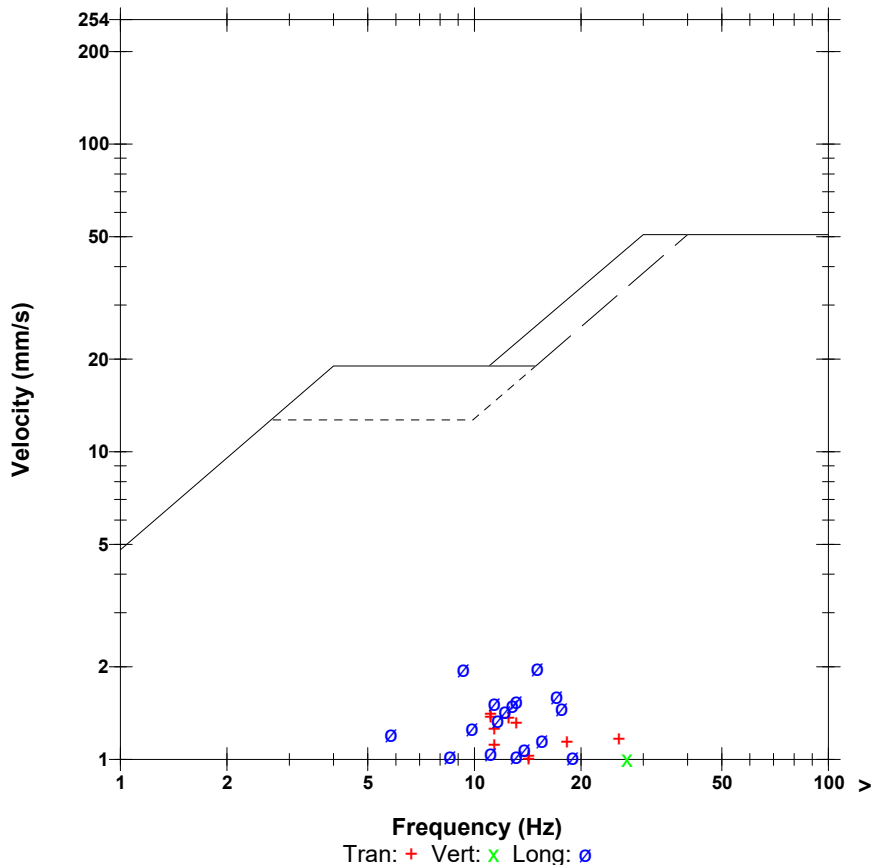
Location
 Client
 Company
 General Notes

Microphone Linear Weighting
PSPL 108.9 dB(L) 5.554 pa.(L) at 2.426 sec
ZC Freq 10 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1343 mv)

	Tran	Vert	Long	
PPV	1.411	1.001	1.986	mm/s
PPV	53.99	51.01	56.96	dB
ZC Freq	11	27	15	Hz
Time (Rel. to Trig)	1.087	0.453	0.608	sec
Peak Acceleration	0.041	0.025	0.046	g
Peak Displacement	0.019	0.007	0.022	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.7	Hz
Overswing Ratio	4.4	4.4	4.3	

Peak Vector Sum 2.112 mm/s at 0.608 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 13:20:03 September 1, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5489 V 2.61 MiniMate
Battery Level 6.1 Volts
Unit Calibration May 5, 2023 by InstanTel
File Name G489K6IQ.DF0

Notes
 Location:
 Client:
 User Name:
 Converted: September 1, 2023 15:47:21 (V10.72.1)

Post Event Notes
 Location: Civic Number 220 Myron Road (PW-01)
 Blast No.: 2023-29
 Project No: 234601.00

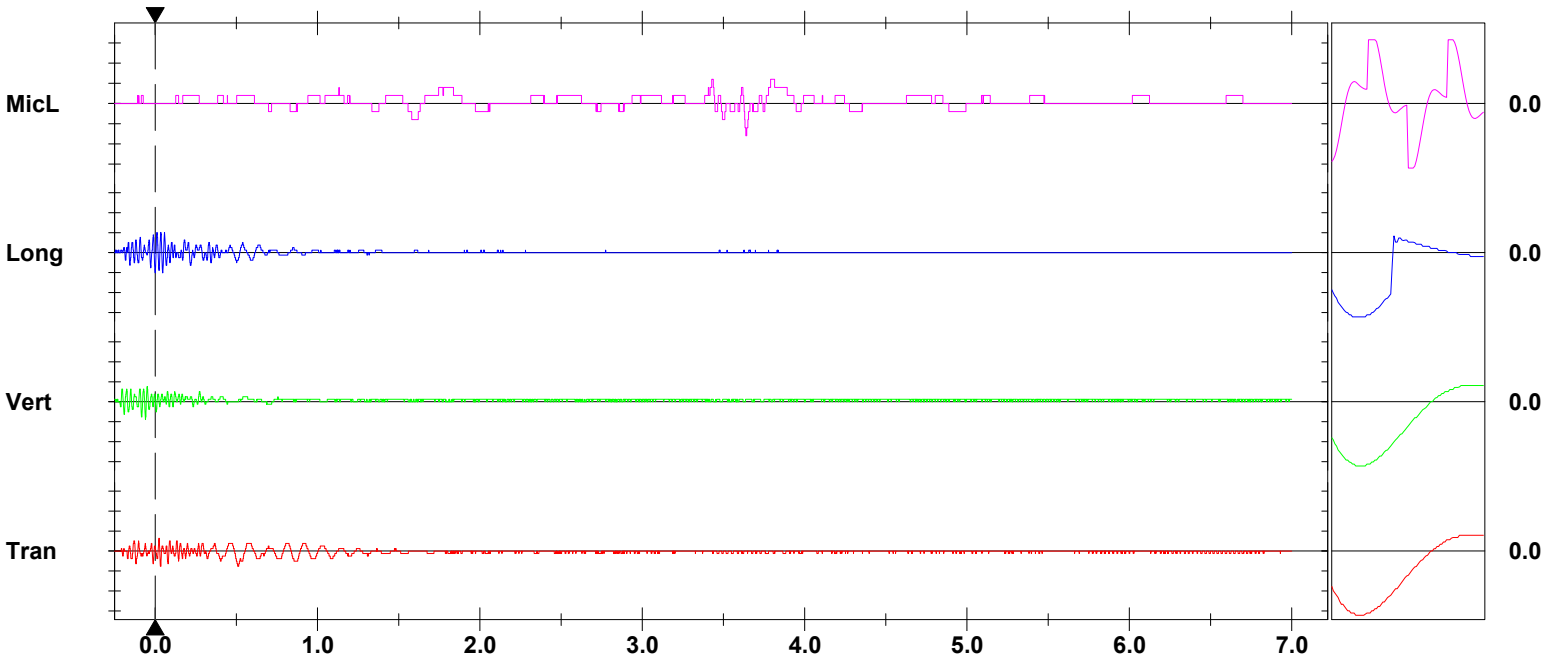
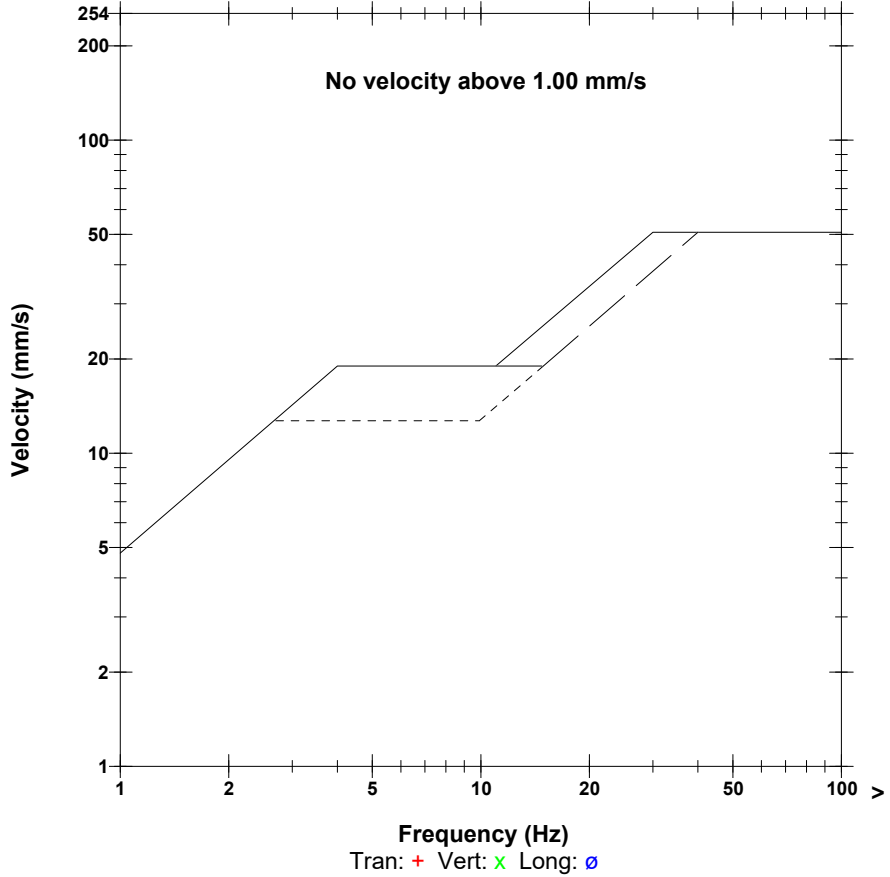
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 3.639 sec
ZC Freq 14 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 280 mv)

	Tran	Vert	Long	
PPV	0.381	0.445	0.508	mm/s
PPV	42.62	43.96	45.12	dB
ZC Freq	51	57	47	Hz
Time (Rel. to Trig)	0.033	-0.059	0.001	sec
Peak Acceleration	0.013	0.020	0.013	g
Peak Displacement	0.005	0.001	0.002	mm
Sensor Check	Passed	Passed	Check	
Frequency	7.7	7.7	12.4	Hz
Overswing Ratio	4.0	4.0	4.8	

Peak Vector Sum 0.635 mm/s at 0.036 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger = ▶ ◀ ◀ ▶

Sensor Check

Date/Time Long at 13:20:15 September 1, 2023
Trigger Source Geo: 0.510 mm/s, Mic: 121.9 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Job Number: 1

Serial Number BE21348 V 10.72-1.1 Minimate Blaster
Battery Level 6.3 Volts
Unit Calibration July 25, 2023 by InstanTel
File Name W348K6GV.PR0

Notes
 Location:
 Client:
 User Name:
 General:

Post Event Notes
 Location: Civic Number 2337 Route 820 (PW-04)
 Blast No.: 2023-29
 Project No: 234601.00

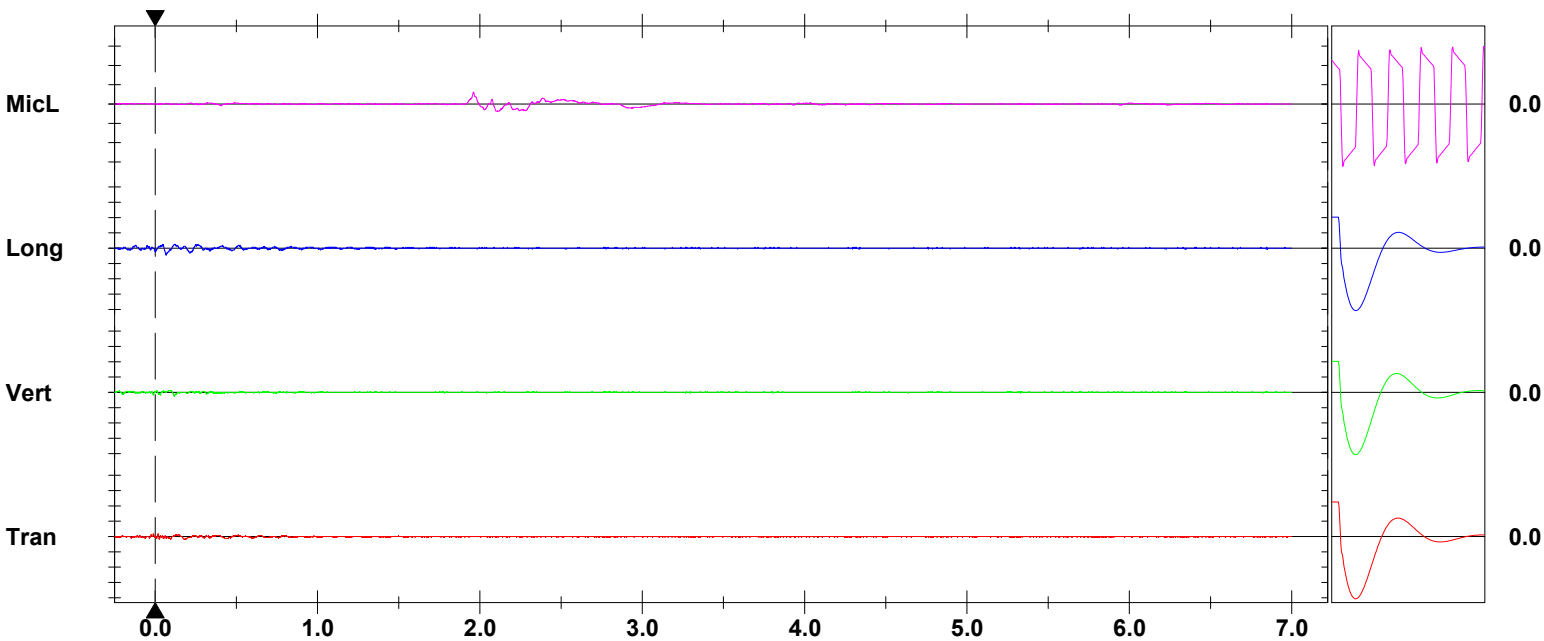
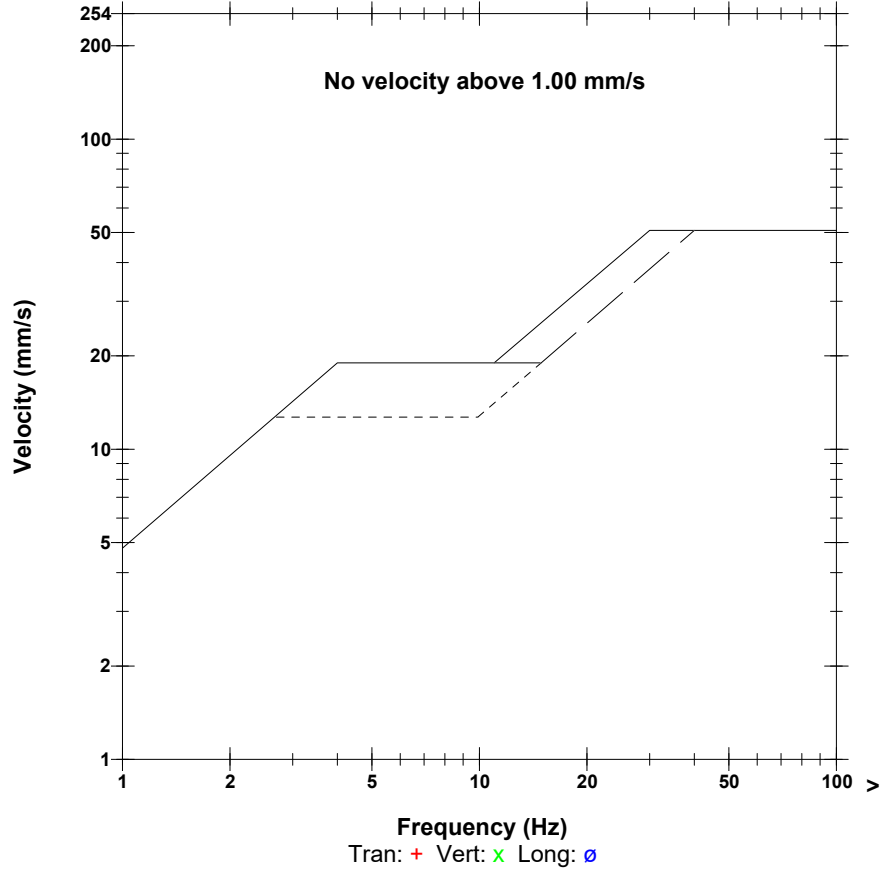
Extended Notes

Microphone Linear Weighting
PSPL 109.9 dB(L) 6.250 pa.(L) at 1.960 sec
ZC Freq 6.7 Hz
Channel Test Passed (Freq = 20.1 Hz Amp = 517 mv)

	Tran	Vert	Long	
PPV	0.381	0.508	0.889	mm/s
PPV	42.62	45.12	49.98	dB
ZC Freq	73	26	14	Hz
Time (Rel. to Trig)	-0.012	0.116	0.066	sec
Peak Acceleration	0.027	0.027	0.027	g
Peak Displacement	0.004	0.003	0.009	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.7	7.3	Hz
Overswing Ratio	3.4	3.3	4.0	

Peak Vector Sum 0.933 mm/s at 0.066 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 10.000 pa.(L)/div
Trigger =

Sensor Check

September 18, 2023

Project No.: 234601.00

Mr. Daniel Guest

Hammond River Holdings

Via email: Guest.Daniel@AtlanticWallboard.com

Re: Blast Vibration Monitoring – Blast No. 2023-30 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 14:39 on September 15, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Blast No. 2023-30 – September 15, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	14:39	1,231 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		820 m S	1.78 mm/s @ 47 Hz	112	-
3. Civic No. 4150 Route 111 (PW-13)		658 m SE	2.68 mm/s @ 51 Hz	113	-
4. Civic No. 2447 Route 820 (PW-07)		984 m NE	0.95 mm/s @ 17 Hz	101	-
5. PW-03 - Cottage Route 820		733 m N	0.57 mm/s @ 11 Hz	112	-
6. Civic No. 2341 Route 820 (PW-05)		747 m NW	1.00 mm/s @ 11 Hz	109	-
7. Civic No. 50 Myron Road (PW-15)		996 m NW	< 0.5 mm/s	<120	Units were not triggered
8. Civic No. 86 Myron Road (PW-16)		832 m W	< 0.5 mm/s	<120	
9. Civic No. 220 Myron Road (PW-01)		1,270 m S	< 0.5 mm/s	<120	
10. Civic No. 2337 Route 820 (PW-04)		812 m NW	0.82 mm/s @ 22 Hz	108	-
11. Civic No. 4140 Route 111 (PW-12)		731 m S	2.54 mm/s @ 51 Hz	110	-
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Mr. Daniel Guest - Hammond River Holdings

September 18, 2023

Project No.: 234601.00 - Blast No.: 2023-30

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards,
CBCL Limited



Robert Y. Cyr, M.A.Sc., P.Eng.
Senior Technical Specialist

Attachments: Blast Record
Blast and Seismograph Location Plan
Blast Event Reports

Project No: 234601.00

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Attachment A

Blast Record

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

IDENTIFICATION:

Blasting Contractor:	<u>Gulf Operators Ltd.</u>		
Blaster's Certification No.:	<u>1318</u>	Blaster's Name:	<u>Daniel Blanchard</u>
Blast Location:	<u>N 45°28'50.3" W 65°37'58.8" (see attached sketch)</u>		
Type of Rock:	<u>Anhydrate/Gypsum</u>	Est. Vol. or Tonnage:	<u>28,202 tonnes</u>
Weather at time of Blast:	<u>Sunny</u>	Air Temp.:	<u>20°C</u>
Est. Wind Speed :	<u>≈ 10 km/h</u>	Wind Direction:	<u>NE</u>
Cloud Cover:	<u>No</u>	Precipitation:	<u>No</u>

BLAST DESIGN:

Total No. Holes:	<u>130</u>	Hole Diameter:	<u>4.5"</u>
Average Depth:	<u>9.5 m – 12.0 m</u>	Spacing:	<u>10 ft x 10 ft</u>
No. Holes per Delay:	<u>3</u>	Collar Length:	<u>7 ft</u>
Delay between Holes:	<u>25 ms</u>	Delay between Rows:	<u>17, 42 & 84 ms</u>
Initiation Method:	<u>Non-Electric</u>		
Weight of Explosives per Delay:	<u>Max.: 333 kg</u>		
Type and weight of Explosives for Blast:	<u>11,411 kg – Titan XL-1000</u>		

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

BLAST MONITORING

Distance to the Nearest Structure:	<u>658 m</u>
Direction to the Nearest Structure:	<u>Southeast</u>
Structure Type:	<u>House</u>
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	<u>36.1</u>

SAFETY:

Type of Warning Signal Used:	<u>Siren</u>
Blasting Mats Used (yes or no):	<u>No</u>
Airblast Measurement (yes or no):	<u>Yes</u>
Vibration Measurement (yes or no):	<u>Yes</u>
Warning Signs Posted (yes or no):	<u>Yes</u>
Accesses Guarded (yes or no):	<u>Yes</u>
Flyrock Damage (yes or no):	<u>No</u>
If Yes, Describe:	<u></u>
Misfire (yes or no):	<u>No</u>

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5487</u>
Calibration Date:	<u>January 16, 2023</u>
Location of seismograph:	<u>Civic Number 4079 Route 111 (PW-09)</u>
Distance and Direction from Blast:	<u>1,231 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #2

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5371</u>
Calibration Date:	<u>August 3, 2023</u>
Location of seismograph:	<u>Civic Number 4126 Route 111 (PW-10)</u>
Distance and Direction from Blast:	<u>820 m South</u>
Transverse Particle Velocity:	<u>1.78 mm/s @ 47 Hz</u>
Vertical Particle Velocity:	<u>1.59 mm/s @ 57 Hz</u>
Longitudinal Particle Velocity:	<u>1.65 mm/s @ 57 Hz</u>
Peak Particle Velocity:	<u>1.78 mm/s @ 47 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #18187</u>
Calibration Date:	<u>May 12, 2023</u>
Location of seismograph:	<u>Civic Number 4150 Route 111 (PW-13)</u>
Distance and Direction from Blast:	<u>658 m Southeast</u>
Transverse Particle Velocity:	<u>1.40 mm/s @ 18 Hz</u>
Vertical Particle Velocity:	<u>1.58 mm/s @ 57 Hz</u>
Longitudinal Particle Velocity:	<u>2.68 mm/s @ 51 Hz</u>
Peak Particle Velocity:	<u>2.68 mm/s @ 51 Hz</u>
Maximum Airblast:	<u>113 dB(L)</u>

Data Collection – Seismometer #4

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #21832</u>
Calibration Date:	<u>July 10, 2023</u>
Location of seismograph:	<u>Civic Number 2447 Route 820 (PW-07)</u>
Distance and Direction from Blast:	<u>984 m Northeast</u>
Transverse Particle Velocity:	<u>0.95 mm/s @ 17 Hz</u>
Vertical Particle Velocity:	<u>0.40 mm/s @ 12 Hz</u>
Longitudinal Particle Velocity:	<u>0.56 mm/s @ 9 Hz</u>
Peak Particle Velocity:	<u>0.95 mm/s @ 17 Hz</u>
Maximum Airblast:	<u>101 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5632</u>
Calibration Date:	<u>November 16, 2022</u>
Location of seismograph:	<u>Cottage - PW-03 - Route 820</u>
Distance and Direction from Blast:	<u>733 m North</u>
Transverse Particle Velocity:	<u>0.57 mm/s @ 11 Hz</u>
Vertical Particle Velocity:	<u>0.51 mm/s @ 32 Hz</u>
Longitudinal Particle Velocity:	<u>0.51 mm/s @ 15 Hz</u>
Peak Particle Velocity:	<u>0.57 mm/s @ 11 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

Data Collection – Seismometer #6

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #21696</u>
Calibration Date:	<u>July 10, 2023</u>
Location of seismograph:	<u>Civic Number 2341 Route 820 (PW-05)</u>
Distance and Direction from Blast:	<u>747 m Northwest</u>
Transverse Particle Velocity:	<u>0.91 mm/s @ 24 Hz</u>
Vertical Particle Velocity:	<u>0.84 mm/s @ 34 Hz</u>
Longitudinal Particle Velocity:	<u>1.00 mm/s @ 11 Hz</u>
Peak Particle Velocity:	<u>1.00 mm/s @ 11 Hz</u>
Maximum Airblast:	<u>109 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5673</u>
Calibration Date:	<u>April 25, 2023</u>
Location of seismograph:	<u>Civic Number 50 Myron Road (PW-15)</u>
Distance and Direction from Blast:	<u>996 m Northwest</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #8

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5372</u>
Calibration Date:	<u>February 28, 2023</u>
Location of seismograph:	<u>Civic Number 86 Myron Road (PW-16)</u>
Distance and Direction from Blast:	<u>832 m West</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5489</u>
Calibration Date:	<u>May 5, 2023</u>
Location of seismograph:	<u>Civic Number 220 Myron Road (PW-01)</u>
Distance and Direction from Blast:	<u>1,270 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #10

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20203</u>
Calibration Date:	<u>May 23, 2023</u>
Location of seismograph:	<u>Civic Number 2337 Route 820 (PW-04)</u>
Distance and Direction from Blast:	<u>812 m Northwest</u>
Transverse Particle Velocity:	<u>0.78 mm/s @ 21 Hz</u>
Vertical Particle Velocity:	<u>0.69 mm/s @ 22 Hz</u>
Longitudinal Particle Velocity:	<u>0.82 mm/s @ 22 Hz</u>
Peak Particle Velocity:	<u>0.82 mm/s @ 22 Hz</u>
Maximum Airblast:	<u>108 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 15, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:39</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-30</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #11

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #21348</u>
Calibration Date:	<u>July 25, 2023</u>
Location of seismograph:	<u>Civic Number 4140 Route 111 (PW-12)</u>
Distance and Direction from Blast:	<u>731 m South</u>
Transverse Particle Velocity:	<u>2.16 mm/s @ 51 Hz</u>
Vertical Particle Velocity:	<u>2.16 mm/s @ 57 Hz</u>
Longitudinal Particle Velocity:	<u>2.54 mm/s @ 51 Hz</u>
Peak Particle Velocity:	<u>2.54 mm/s @ 51 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

Attachment B

Blast and Seismograph Location Plan

Blast and Seismograph Location Plan
Blast No: 2023-30
Upham East Gypsum Quarry, Upham, NB



Date: September 15, 2023
Project No.: 234601.00



Attachment C

Blast Event Reports

Date/Time Vert at 14:39:12 September 15, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5371 V 2.61 MiniMate
Battery Level 6.5 Volts
Unit Calibration August 3, 2023 by InstanTel
File Name G371K78R.DC0

Notes
 Location:
 Client:
 User Name:
 Converted: September 15, 2023 17:35:35 (V10.72.1)

Post Event Notes
 Location: 4126 Route 111 (PW-10)
 Blast No.: 2023-30
 Project No: 234601.00

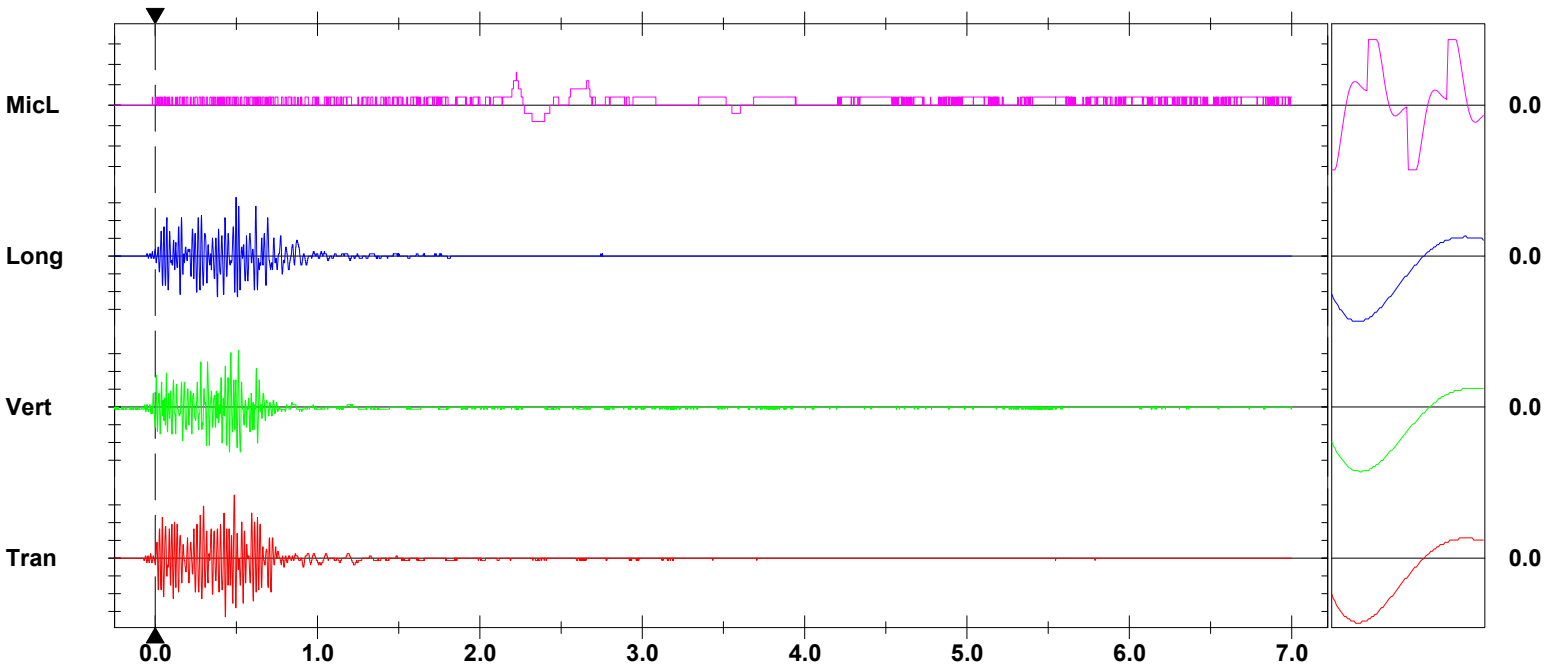
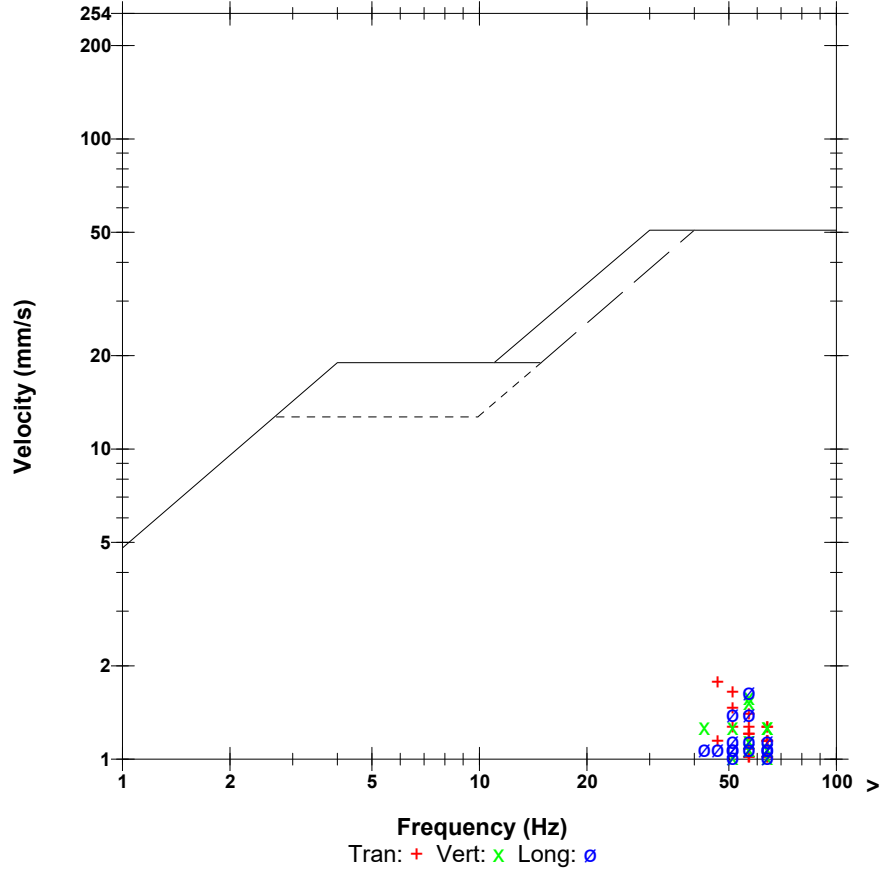
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 2.225 sec
ZC Freq 4.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 303 mv)

	Tran	Vert	Long	
PPV	1.778	1.588	1.651	mm/s
PPV	56.00	55.01	55.35	dB
ZC Freq	47	57	57	Hz
Time (Rel. to Trig)	0.488	0.514	0.499	sec
Peak Acceleration	0.060	0.060	0.060	g
Peak Displacement	0.006	0.005	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.3	8.0	8.3	Hz
Overswing Ratio	3.4	3.7	3.4	

Peak Vector Sum 2.223 mm/s at 0.433 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:39:04 September 15, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM18187 V 10-90GC Micromate ISEE
Battery Level 3.4 Volts
Unit Calibration May 12, 2023 by InstanTel
File Name UM18187_20230915143904.IDFW

Post Event Notes

Location: 4150 Route 111 (PW-13)
 Blast No.: 2023-30
 Project No: 234601.00

Notes

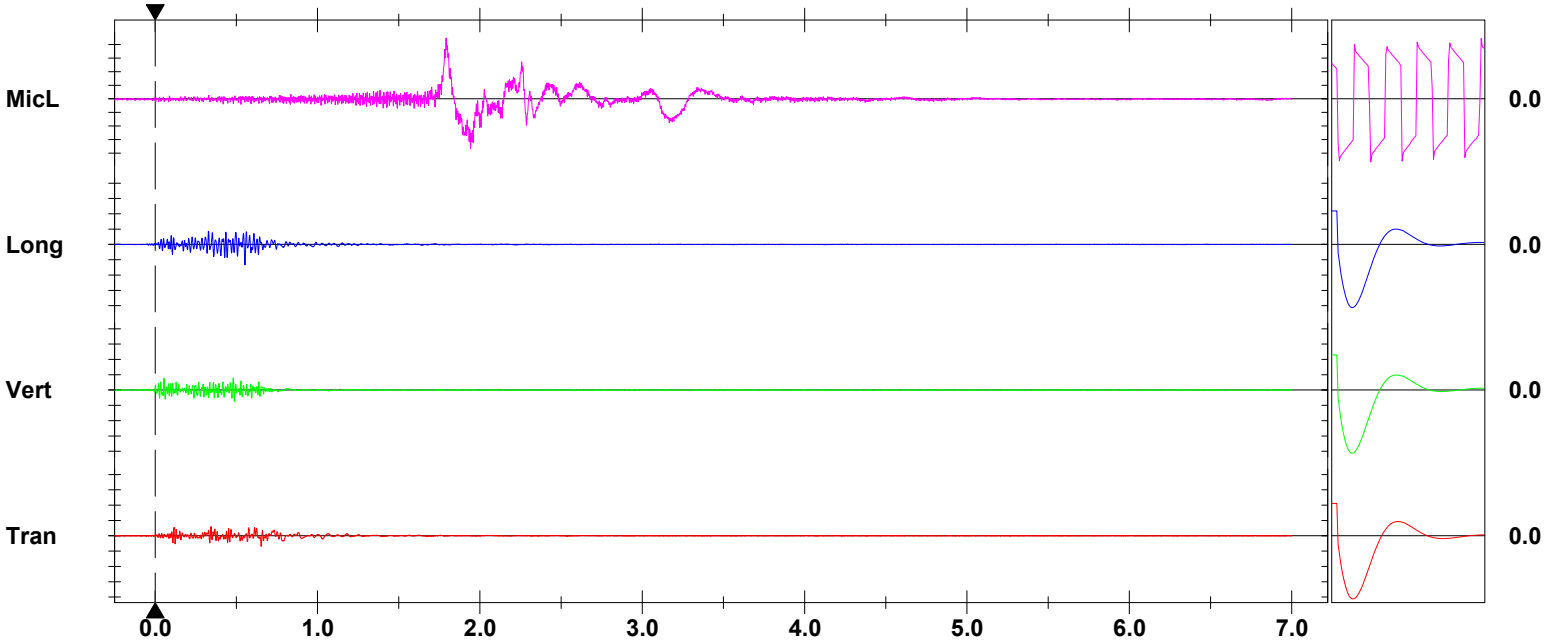
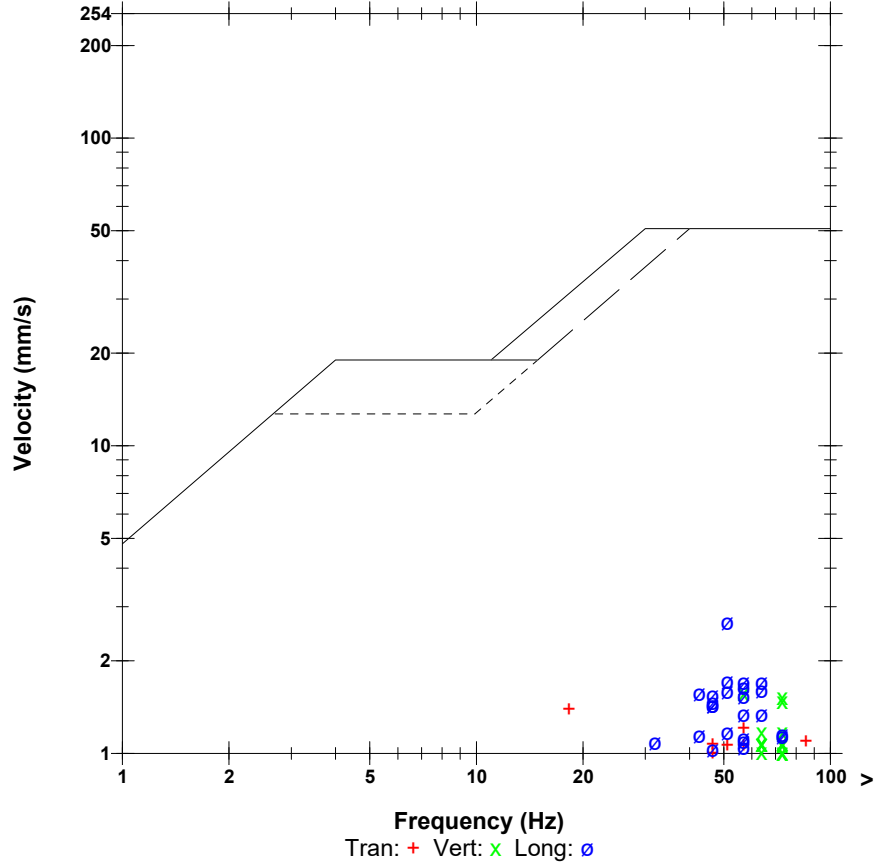
Location:
 Client:
 User Name:
 General:

Microphone Linear Weighting
PSPL 113.0 dB(L) 8.968 pa.(L) at 1.792 sec
ZC Freq 4.3 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1251 mv)

	Tran	Vert	Long	
PPV	1.395	1.576	2.680	mm/s
PPV	53.89	54.95	59.56	dB
ZC Freq	18	57	51	Hz
Time (Rel. to Trig)	0.652	0.480	0.553	sec
Peak Acceleration	0.092	0.086	0.101	g
Peak Displacement	0.008	0.005	0.008	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.5	Hz
Overswing Ratio	4.4	4.2	4.1	

Peak Vector Sum 2.682 mm/s at 0.553 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Tran at 14:39:04 September 15, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM21832 V 10-90GC Micromate ISEE
Battery Level 3.7 Volts
Unit Calibration July 10, 2023 by InstanTel
File Name UM21832_20230915143904.IDFW

Post Event Notes

Location: 2447 Route 820 (PW-07)
 Blast No.: 2023-30
 Project No: 234601.00

Notes

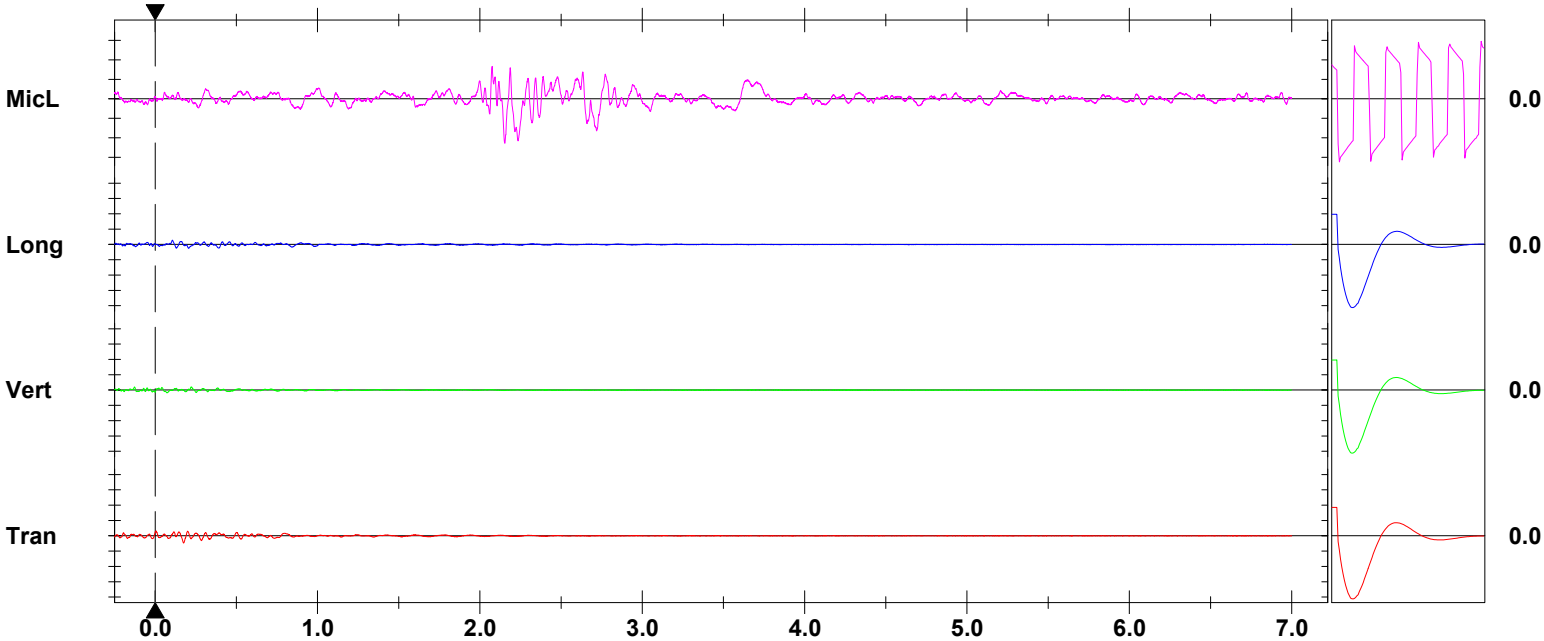
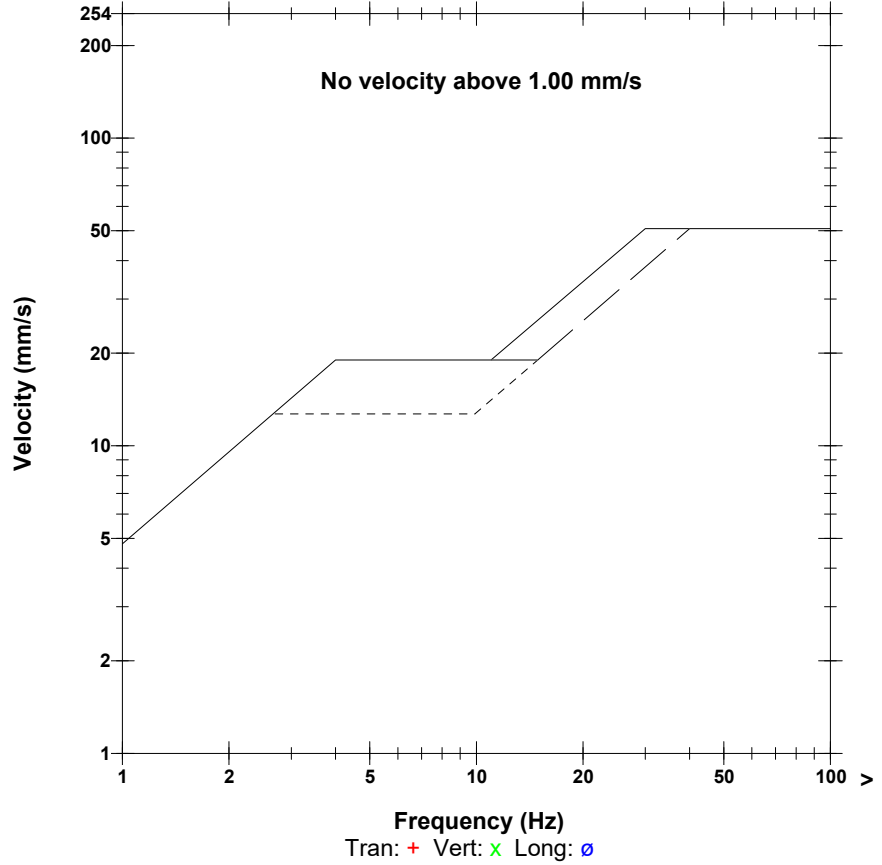
Location
 Client
 Company
 General Notes

Microphone Linear Weighting
PSPL 101.1 dB(L) 2.281 pa.(L) at 2.152 sec
ZC Freq 12 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1377 mv)

	Tran	Vert	Long	
PPV	0.954	0.402	0.560	mm/s
PPV	50.59	43.08	45.96	dB
ZC Freq	17	12	9.1	Hz
Time (Rel. to Trig)	0.175	-0.127	0.106	sec
Peak Acceleration	0.018	0.011	0.009	g
Peak Displacement	0.008	0.004	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.3	7.3	Hz
Overswing Ratio	4.8	5.1	4.8	

Peak Vector Sum 0.960 mm/s at 0.175 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:38:09 September 15, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5632 V 2.61 MiniMate
Battery Level 6.4 Volts
Unit Calibration November 16, 2022 by InstanTel
File Name G632K78R.BLO
Post Event Notes
 Location: Cottage - Route 820 (PW-03)
 Blast No.: 2023-30
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 15, 2023 17:49:49 (V10.72.1)

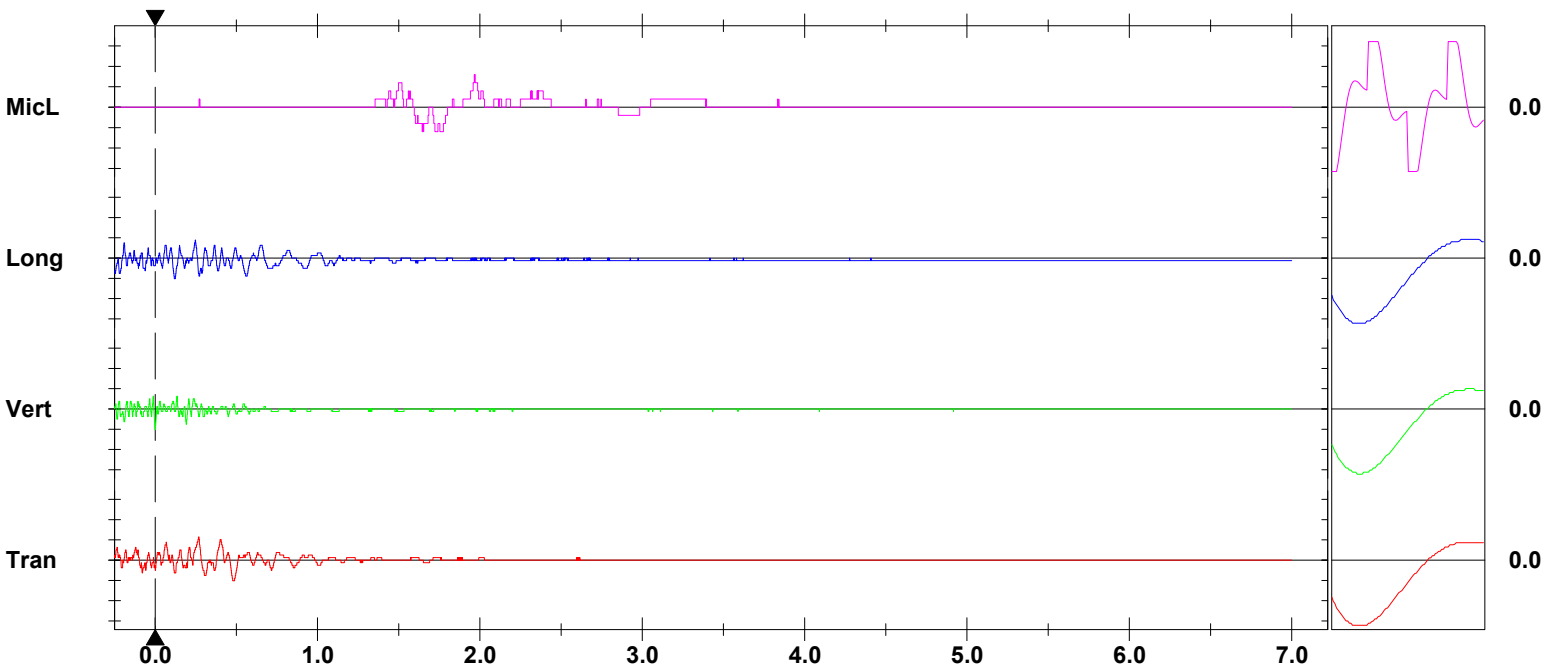
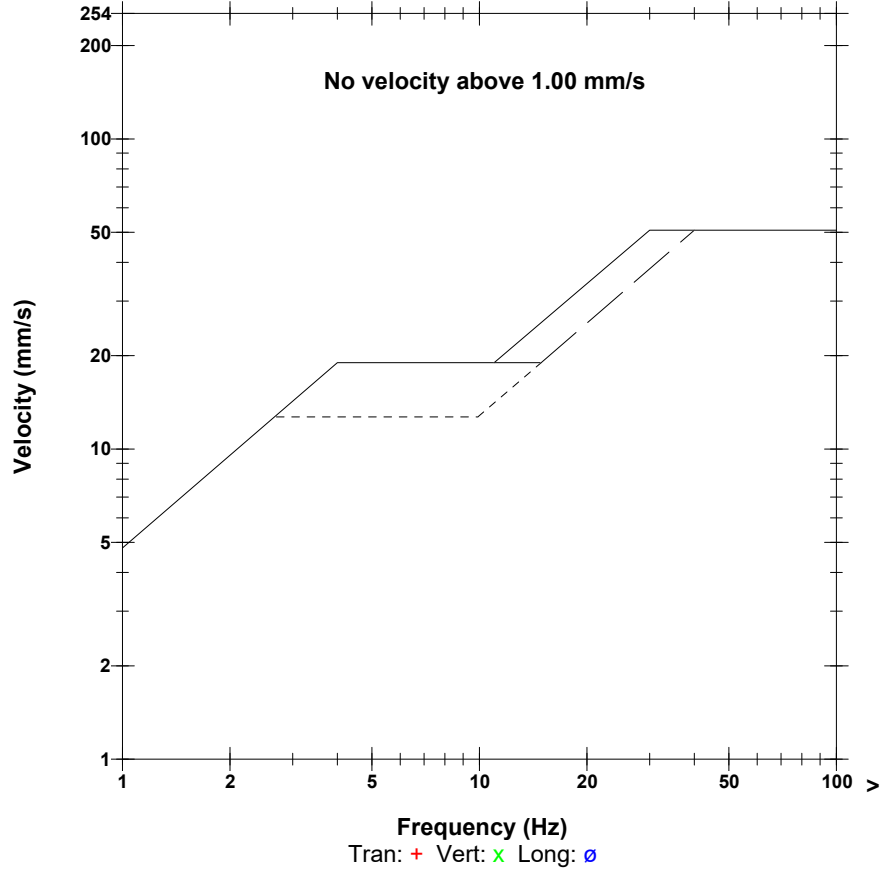
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 1.966 sec
ZC Freq 4.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 298 mv)

	Tran	Vert	Long	
PPV	0.572	0.508	0.508	mm/s
PPV	46.14	45.12	45.12	dB
ZC Freq	11	32	15	Hz
Time (Rel. to Trig)	0.268	0.002	0.118	sec
Peak Acceleration	0.013	0.013	0.013	g
Peak Displacement	0.007	0.002	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	8.1	8.1	Hz
Overswing Ratio	3.8	3.2	3.6	

Peak Vector Sum 0.746 mm/s at 0.271 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:39:03 September 15, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM21696 V 10-90GC Micromate ISEE
Battery Level 3.5 Volts
Unit Calibration July 10, 2023 by InstanTEL
File Name UM21696_20230915143903.IDFW

Notes
 Location
 Client
 Company
 General Notes

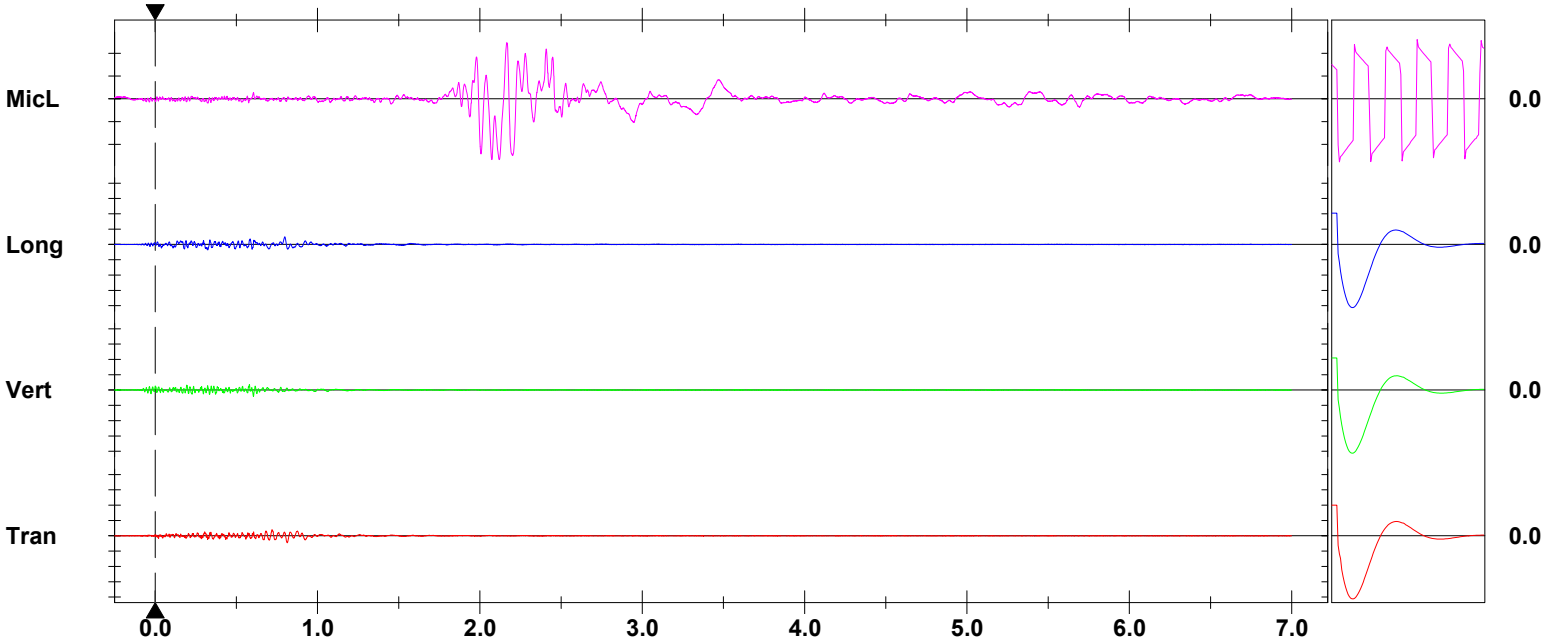
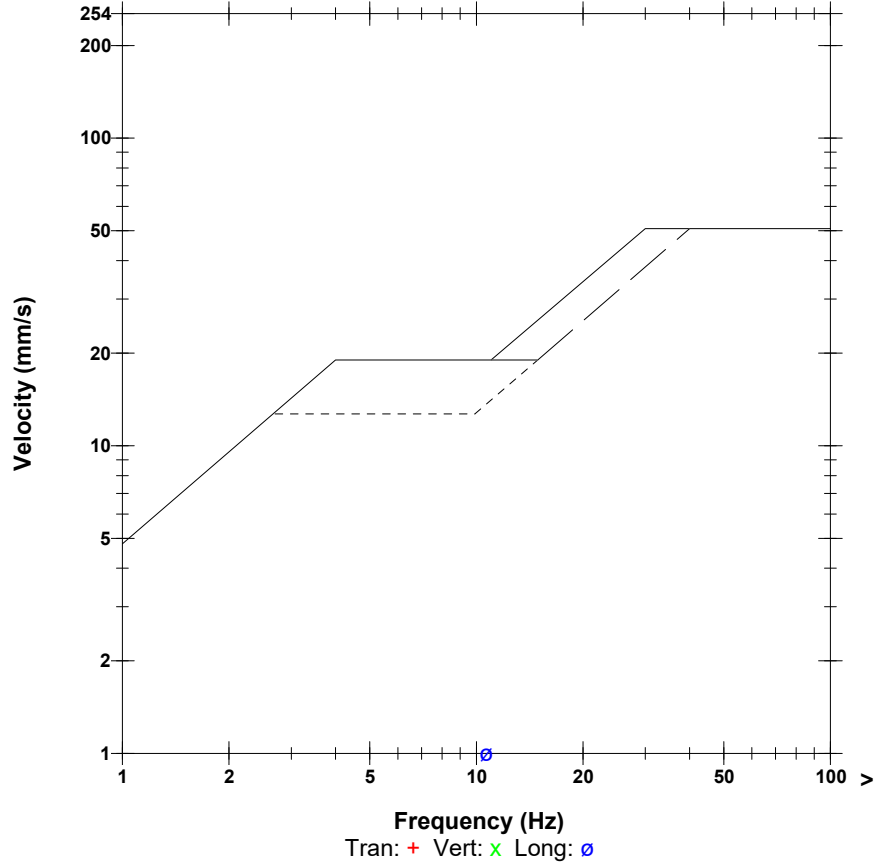
Post Event Notes
 Location: 2341 Route 820 (PW-05)
 Blast No.: 2023-30
 Project No: 234601.00

Microphone Linear Weighting
PSPL 108.5 dB(L) 5.337 pa.(L) at 2.072 sec
ZC Freq 5.3 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1383 mv)

	Tran	Vert	Long	
PPV	0.906	0.843	1.001	mm/s
PPV	50.15	49.52	51.01	dB
ZC Freq	24	34	11	Hz
Time (Rel. to Trig)	0.813	0.605	0.799	sec
Peak Acceleration	0.036	0.039	0.036	g
Peak Displacement	0.006	0.003	0.009	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.5	Hz
Overswing Ratio	4.4	4.4	4.4	

Peak Vector Sum 1.101 mm/s at 0.799 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Tran at 14:39:05 September 15, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM20203 V 10-90GC Micromate ISEE
Battery Level 3.5 Volts
Unit Calibration May 30, 2023 by InstanTel
File Name UM20203_20230915143905.IDFW

Notes

Post Event Notes

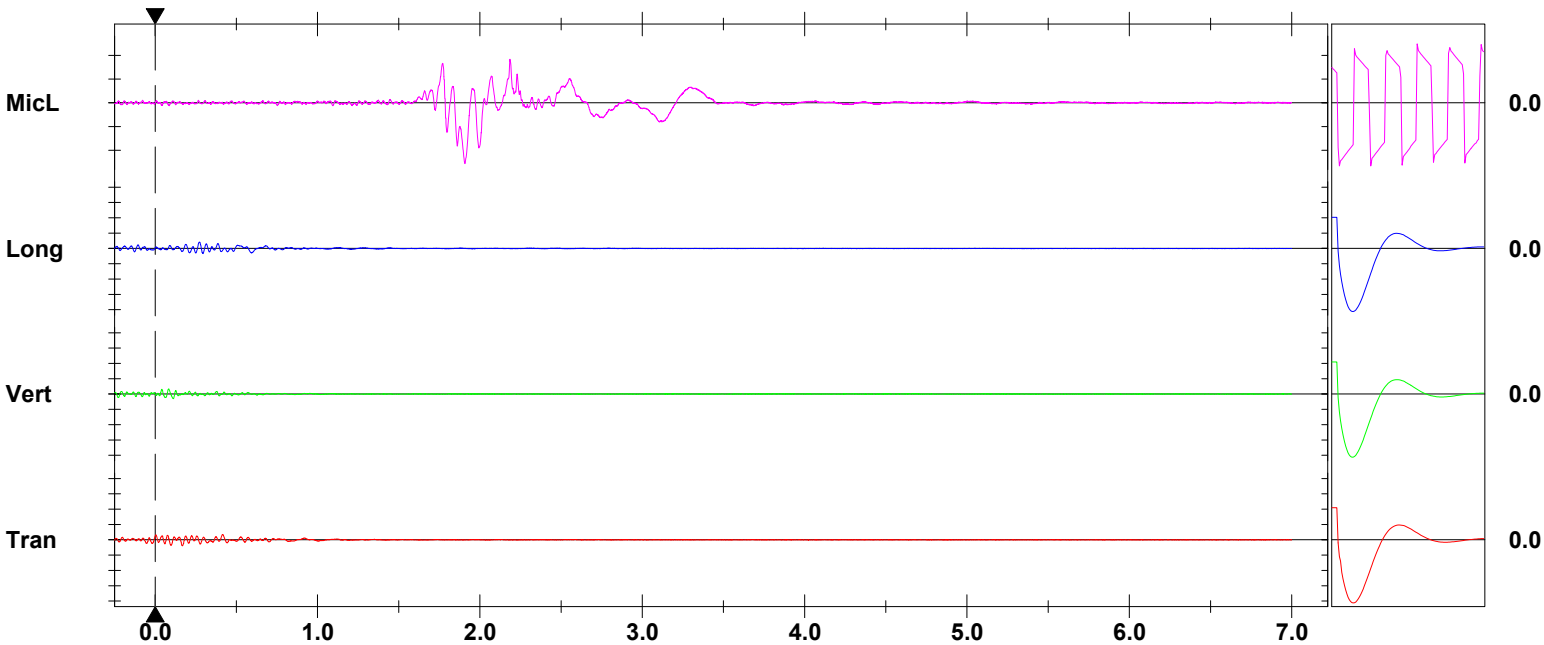
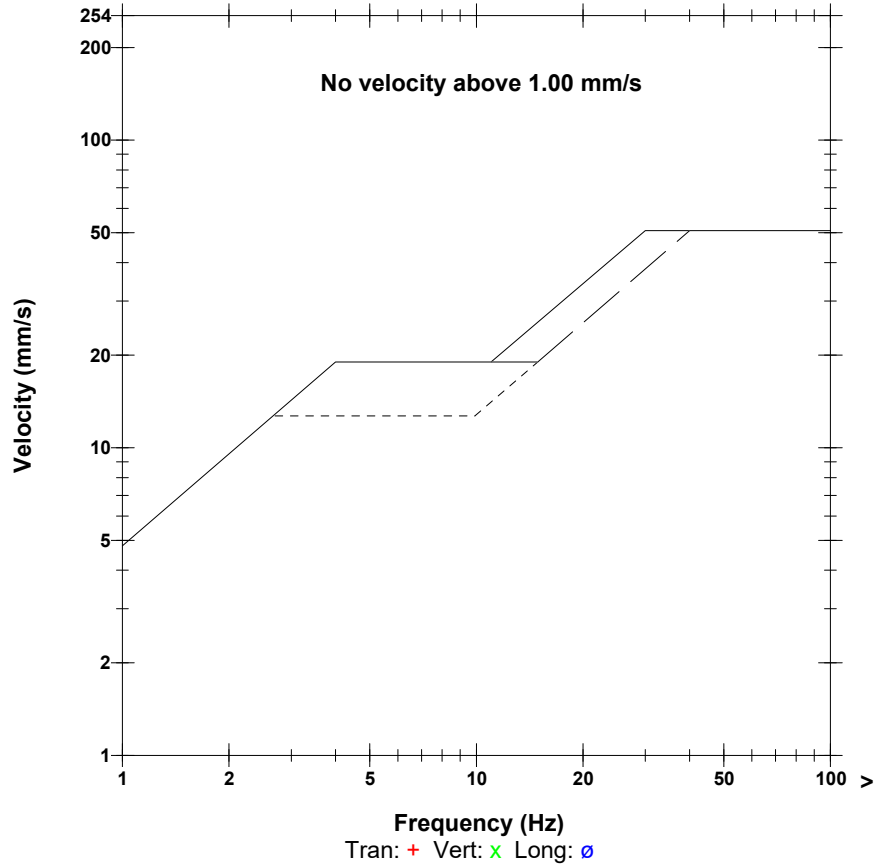
Location: 2337 Route 820 (PW-04)
 Blast No.: 2023-30
 Project No: 234601.00

Microphone Linear Weighting
PSPL 108.2 dB(L) 5.120 pa.(L) at 1.907 sec
ZC Freq 5.2 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1282 mv)

	Tran	Vert	Long	
PPV	0.780	0.686	0.820	mm/s
PPV	48.85	47.72	49.27	dB
ZC Freq	21	22	22	Hz
Time (Rel. to Trig)	0.166	0.083	0.271	sec
Peak Acceleration	0.021	0.020	0.022	g
Peak Displacement	0.007	0.004	0.009	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.1	7.5	7.5	Hz
Overswing Ratio	4.3	4.4	4.2	

Peak Vector Sum 0.967 mm/s at 0.275 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:37:28 September 15, 2023
Trigger Source Geo: 0.510 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Job Number: 1

Serial Number BE21348 V 10.72-1.1 Minimate Blaster
Battery Level 6.3 Volts
Unit Calibration July 25, 2023 by InstanTel
File Name W348K76W.MG0

Notes

Location:
 Client:
 User Name:
 General:

Post Event Notes

Location: 4140 Route 111 (PW-12)
 Blast No.: 2023-30
 Project No: 234601.00

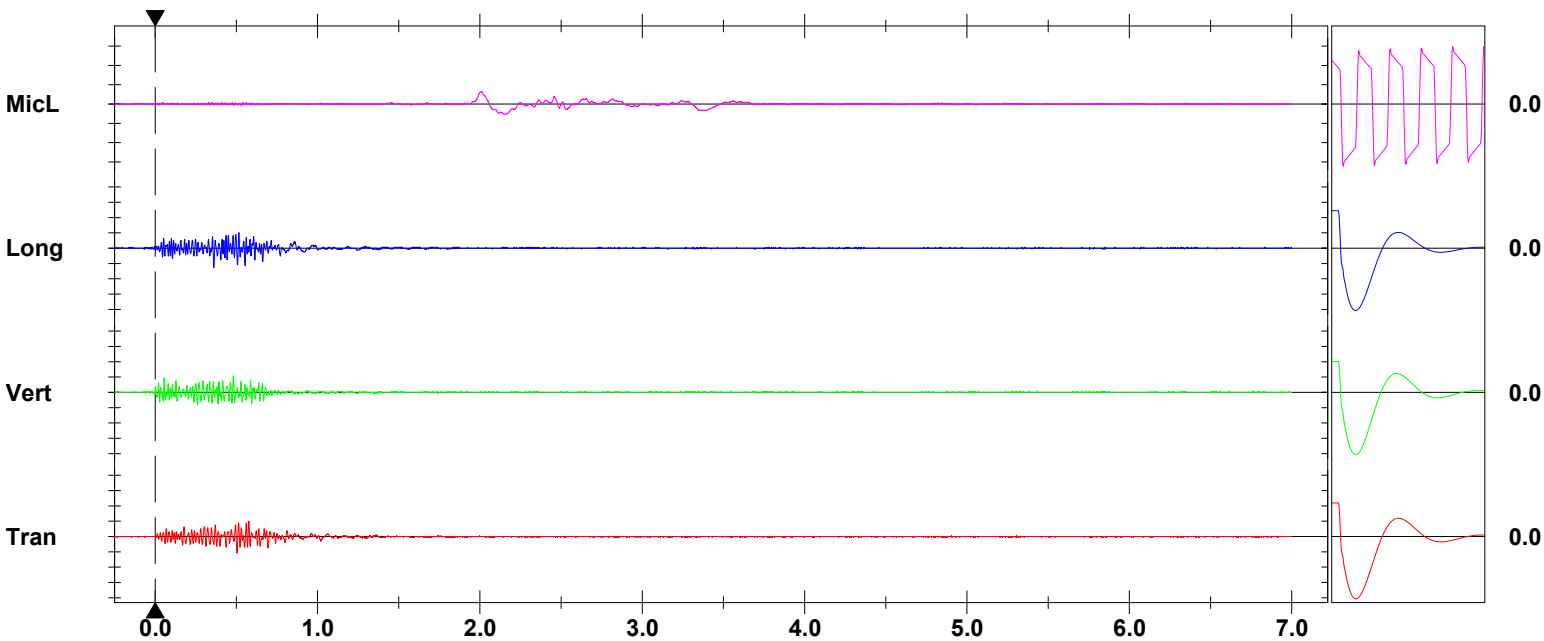
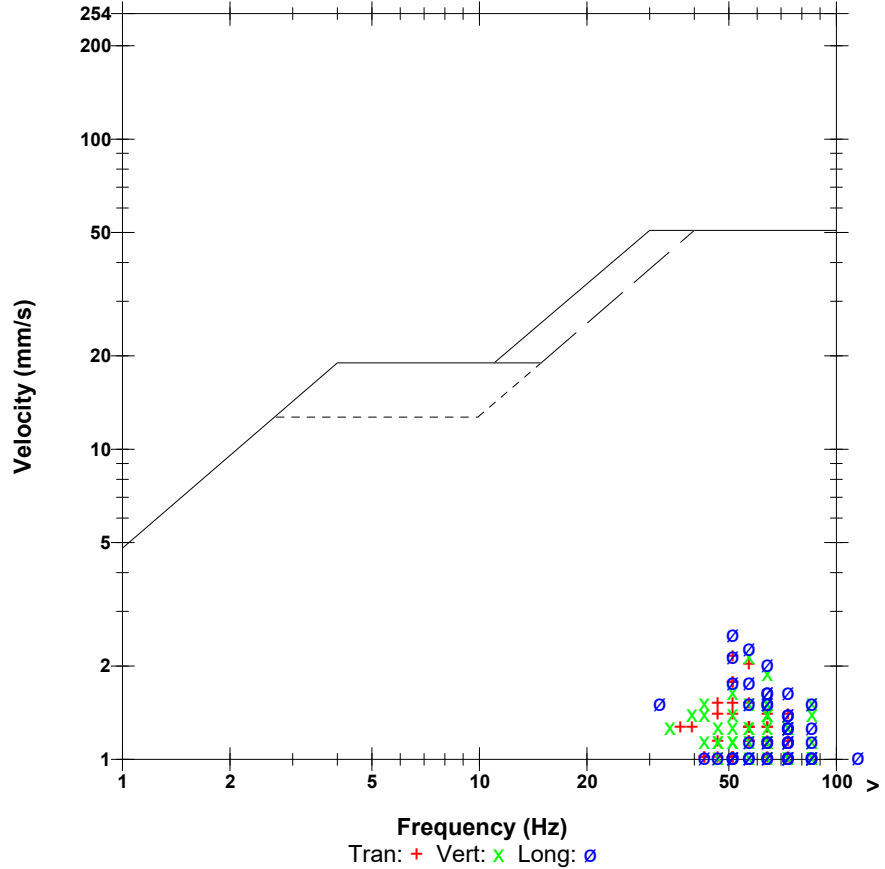
Extended Notes

Microphone Linear Weighting
PSPL 110.2 dB(L) 6.500 pa.(L) at 2.012 sec
ZC Freq 4.5 Hz
Channel Test Passed (Freq = 19.7 Hz Amp = 524 mv)

	Tran	Vert	Long	
PPV	2.159	2.159	2.540	mm/s
PPV	57.69	57.69	59.10	dB
ZC Freq	51	57	51	Hz
Time (Rel. to Trig)	0.503	0.481	0.361	sec
Peak Acceleration	0.066	0.080	0.080	g
Peak Displacement	0.007	0.006	0.010	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.4	7.7	7.4	Hz
Overswing Ratio	3.4	3.3	4.0	

Peak Vector Sum 2.808 mm/s at 0.361 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 10.000 pa.(L)/div
Trigger =

Sensor Check

September 22, 2023

Project No.: 234601.00

Mr. Daniel Guest

Hammond River Holdings

Via email: Guest.Daniel@AtlanticWallboard.com

Re: Blast Vibration Monitoring – Blast No. 2023-31 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 13:40 on September 22, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Blast No. 2023-31 – September 22, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	13:40	1,310 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		870 m S	0.57 mm/s @ 64 Hz	112	-
3. Civic No. 4150 Route 111 (PW-13)		720 m SE	0.64 mm/s @ 73 Hz	112	-
4. Civic No. 2447 Route 820 (PW-07)		910 m NE	0.83 mm/s @ 19 Hz	110	-
5. PW-03 - Cottage Route 820		720 m N	0.70 mm/s @ 18 Hz	112	-
6. Civic No. 2341 Route 820 (PW-05)		820 m NW	0.77 mm/s @ 8 Hz	109	-
7. Civic No. 50 Myron Road (PW-15)		996 m NW	< 0.5 mm/s	<120	Unit was not triggered
8. Civic No. 86 Myron Road (PW-16)		895 m W	2.22 mm/s @ 22 Hz	112	-
9. Civic No. 220 Myron Road (PW-01)		1,350 m S	< 0.5 mm/s	<120	Units were not triggered
10. Civic No. 2337 Route 820 (PW-04)		795 m NW	< 0.5 mm/s	<120	
11. Civic No. 4140 Route 111 (PW-12)		785 m S	0.84 mm/s @ 64 Hz	115	-
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Mr. Daniel Guest - Hammond River Holdings

September 22, 2023

Project No.: 234601.00 - Blast No.: 2023-31

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards,
CBCL Limited



Robert Y. Cyr, M.A.Sc., P.Eng.
Senior Technical Specialist

Attachments: Blast Record
Blast and Seismograph Location Plan
Blast Event Reports

Project No: 234601.00

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Attachment A

Blast Record

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

IDENTIFICATION:

Blasting Contractor:	<u>Gulf Operators Ltd.</u>		
Blaster's Certification No.:	<u>1318</u>	Blaster's Name:	<u>Daniel Blanchard</u>
Blast Location:	<u>N 45°28.871' W 65°37.944' (see attached sketch)</u>		
Type of Rock:	<u>Anhydrate/Gypsum</u>	Est. Vol. or Tonnage:	<u>14,411 tonnes</u>
Weather at time of Blast:	<u>Sunny</u>	Air Temp.:	<u>16°C</u>
Est. Wind Speed :	<u>No</u>	Wind Direction:	<u>N/A</u>
Cloud Cover:	<u>No</u>	Precipitation:	<u>No</u>

BLAST DESIGN:

Total No. Holes:	<u>75</u>	Hole Diameter:	<u>4.5"</u>
Average Depth:	<u>3.6 m – 10.0 m</u>	Spacing:	<u>12 ft x 12 ft</u>
No. Holes per Delay:	<u>3</u>	Collar Length:	<u>7 ft</u>
Delay between Holes:	<u>25 ms</u>	Delay between Rows:	<u>34, 42, 67 & 84 ms</u>
Initiation Method:	<u>Non-Electric</u>		
Weight of Explosives per Delay:	<u>Max.: 155 kg</u>		
Type and weight of Explosives for Blast:	<u>3,808 kg – Titan XL-1000</u>		

Sketch of shot location, hole layout, timing sequence, free face etc. if available.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

BLAST MONITORING

Distance to the Nearest Structure:	<u>720 m</u>
Direction to the Nearest Structure:	<u>North</u>
Structure Type:	<u>Cottage</u>
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	<u>57.8</u>

SAFETY:

Type of Warning Signal Used:	<u>Siren</u>
Blasting Mats Used (yes or no):	<u>No</u>
Airblast Measurement (yes or no):	<u>Yes</u>
Vibration Measurement (yes or no):	<u>Yes</u>
Warning Signs Posted (yes or no):	<u>Yes</u>
Accesses Guarded (yes or no):	<u>Yes</u>
Flyrock Damage (yes or no):	<u>No</u>
If Yes, Describe:	
<hr/>	
Misfire (yes or no):	<u>No</u>

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5635</u>
Calibration Date:	<u>March 8, 2023</u>
Location of seismograph:	<u>Civic Number 4079 Route 111 (PW-09)</u>
Distance and Direction from Blast:	<u>1,310 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #2

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5489</u>
Calibration Date:	<u>May 5, 2023</u>
Location of seismograph:	<u>Civic Number 4126 Route 111 (PW-10)</u>
Distance and Direction from Blast:	<u>870 m South</u>
Transverse Particle Velocity:	<u>0.38 mm/s @ 37 Hz</u>
Vertical Particle Velocity:	<u>0.57 mm/s @ 64 Hz</u>
Longitudinal Particle Velocity:	<u>0.38 mm/s @ 32 Hz</u>
Peak Particle Velocity:	<u>0.57 mm/s @ 64 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5372</u>
Calibration Date:	<u>February 28, 2023</u>
Location of seismograph:	<u>Civic Number 4150 Route 111 (PW-13)</u>
Distance and Direction from Blast:	<u>720 m Southeast</u>
Transverse Particle Velocity:	<u>0.51 mm/s @ 39 Hz</u>
Vertical Particle Velocity:	<u>0.64 mm/s @ 73 Hz</u>
Longitudinal Particle Velocity:	<u>0.45 mm/s @ 18 Hz</u>
Peak Particle Velocity:	<u>0.64 mm/s @ 73 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

Data Collection – Seismometer #4

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5371</u>
Calibration Date:	<u>August 3, 2023</u>
Location of seismograph:	<u>Civic Number 2447 Route 820 (PW-07)</u>
Distance and Direction from Blast:	<u>910 m Northeast</u>
Transverse Particle Velocity:	<u>0.83 mm/s @ 19 Hz</u>
Vertical Particle Velocity:	<u>0.45 mm/s @ 43 Hz</u>
Longitudinal Particle Velocity:	<u>0.45 mm/s @ 24 Hz</u>
Peak Particle Velocity:	<u>0.83 mm/s @ 19 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5487</u>
Calibration Date:	<u>January 16, 2023</u>
Location of seismograph:	<u>Cottage - PW-03 - Route 820</u>
Distance and Direction from Blast:	<u>720 m North</u>
Transverse Particle Velocity:	<u>0.57 mm/s @ 16 Hz</u>
Vertical Particle Velocity:	<u>0.45 mm/s @ 43 Hz</u>
Longitudinal Particle Velocity:	<u>0.70 mm/s @ 18 Hz</u>
Peak Particle Velocity:	<u>0.70 mm/s @ 18 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

Data Collection – Seismometer #6

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20206</u>
Calibration Date:	<u>June 9, 2023</u>
Location of seismograph:	<u>Civic Number 2341 Route 820 (PW-05)</u>
Distance and Direction from Blast:	<u>820 m Northwest</u>
Transverse Particle Velocity:	<u>0.71 mm/s @ 30 Hz</u>
Vertical Particle Velocity:	<u>0.73 mm/s @ 43 Hz</u>
Longitudinal Particle Velocity:	<u>0.77 mm/s @ 8 Hz</u>
Peak Particle Velocity:	<u>0.77 mm/s @ 8 Hz</u>
Maximum Airblast:	<u>109 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #21349</u>
Calibration Date:	<u>July 20, 2023</u>
Location of seismograph:	<u>Civic Number 50 Myron Road (PW-15)</u>
Distance and Direction from Blast:	<u>995 m Northwest</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #8

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5632</u>
Calibration Date:	<u>November 16, 2022</u>
Location of seismograph:	<u>Civic Number 86 Myron Road (PW-16)</u>
Distance and Direction from Blast:	<u>895 m West</u>
Transverse Particle Velocity:	<u>2.22 mm/s @ 22 Hz</u>
Vertical Particle Velocity:	<u>0.76 mm/s @ 26 Hz</u>
Longitudinal Particle Velocity:	<u>1.52 mm/s @ 14 Hz</u>
Peak Particle Velocity:	<u>2.22 mm/s @ 22 Hz</u>
Maximum Airblast:	<u>112 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5673</u>
Calibration Date:	<u>April 25, 2023</u>
Location of seismograph:	<u>Civic Number 220 Myron Road (PW-01)</u>
Distance and Direction from Blast:	<u>1,350 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #10

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20204</u>
Calibration Date:	<u>June 12, 2023</u>
Location of seismograph:	<u>Civic Number 2337 Route 820 (PW-04)</u>
Distance and Direction from Blast:	<u>795 m Northwest</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 22, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>13:40</u>
Inspector:	<u>C. Buckley</u>	Blast No.:	<u>2023-31</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #11

Make, Model and Serial # of unit:	<u>InstanTEL Micromate, Serial #20205</u>
Calibration Date:	<u>May 30, 2023</u>
Location of seismograph:	<u>Civic Number 4140 Route 111 (PW-12)</u>
Distance and Direction from Blast:	<u>785 m South</u>
Transverse Particle Velocity:	<u>0.69 mm/s @ 57 Hz</u>
Vertical Particle Velocity:	<u>0.84 mm/s @ 64 Hz</u>
Longitudinal Particle Velocity:	<u>0.81 mm/s @ 51 Hz</u>
Peak Particle Velocity:	<u>0.84 mm/s @ 64 Hz</u>
Maximum Airblast:	<u>115 dB(L)</u>

Attachment B

Blast and Seismograph Location Plan

Blast and Seismograph Location Plan
Blast No: 2023-31
Upham East Gypsum Quarry, Upham, NB



Date: September 22, 2023
Project No.: 234601.00



Attachment C

Blast Event Reports

Date/Time Vert at 13:41:03 September 22, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5489 V 2.61 MiniMate
Battery Level 6.4 Volts
Unit Calibration May 5, 2023 by InstanTel
File Name G489K7LN.CF0

Notes
 Location:
 Client:
 User Name:
 Converted: September 22, 2023 16:34:24 (V10.72.1)

Post Event Notes
 Location: 4126 Route 111 (PW-10)
 Blast No.: 2023-31
 Project No: 234601.00

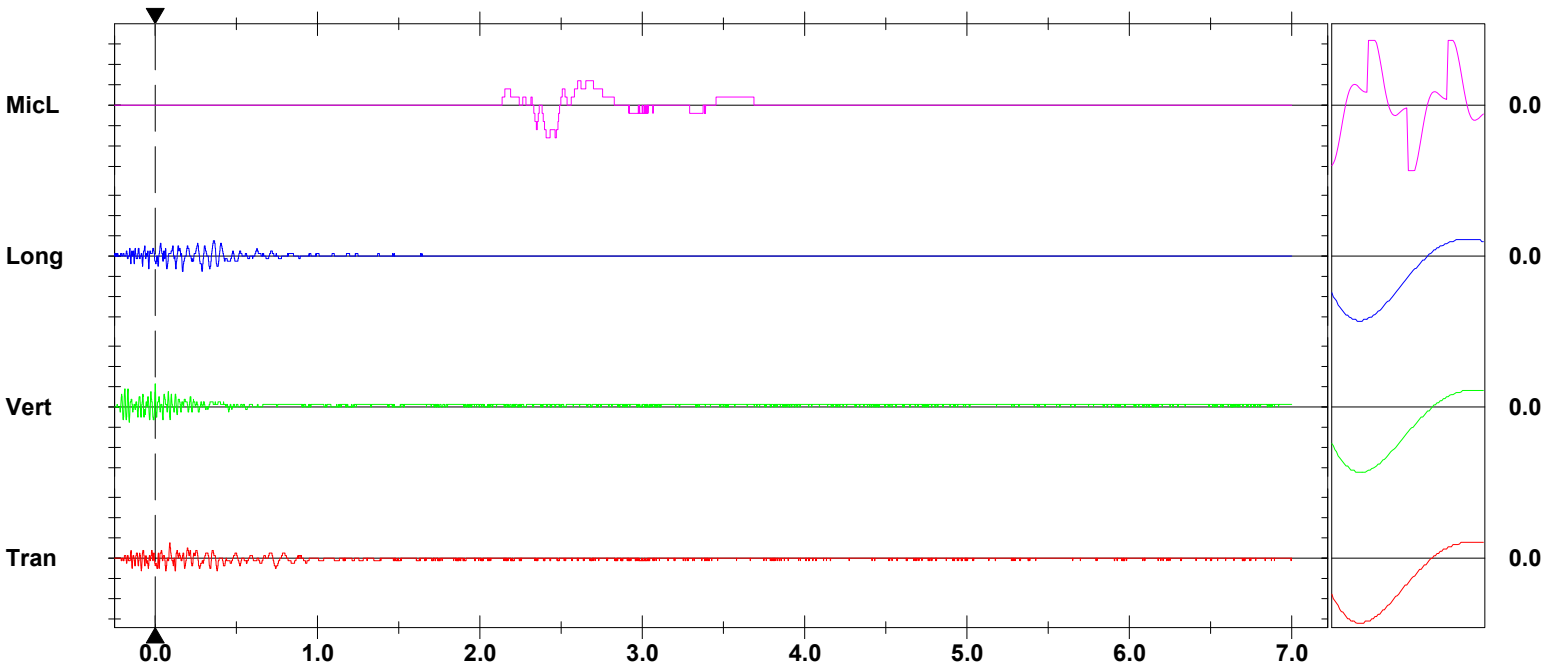
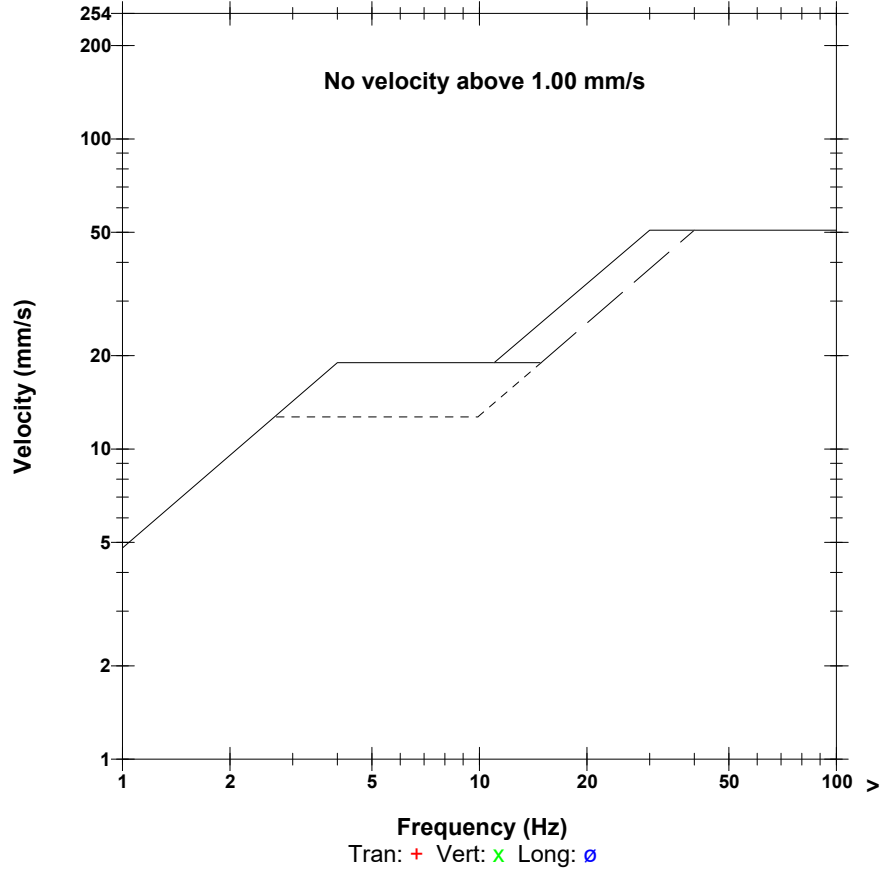
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 2.409 sec
ZC Freq 5.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 281 mv)

	Tran	Vert	Long	
PPV	0.381	0.572	0.381	mm/s
PPV	42.62	46.14	42.62	dB
ZC Freq	37	64	32	Hz
Time (Rel. to Trig)	0.090	0.001	0.169	sec
Peak Acceleration	0.013	0.020	0.013	g
Peak Displacement	0.001	0.001	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.7	7.7	8.1	Hz
Overswing Ratio	4.0	4.0	4.0	

Peak Vector Sum 0.619 mm/s at 0.001 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 13:40:37 September 22, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5372 V 2.61 MiniMate
Battery Level 6.4 Volts
Unit Calibration February 28, 2023 by InstanTel
File Name G372K7LN.BP0
Post Event Notes
 Location: 4150 Route 111 (PW-13)
 Blast No.: 2023-31
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 22, 2023 16:30:46 (V10.72.1)

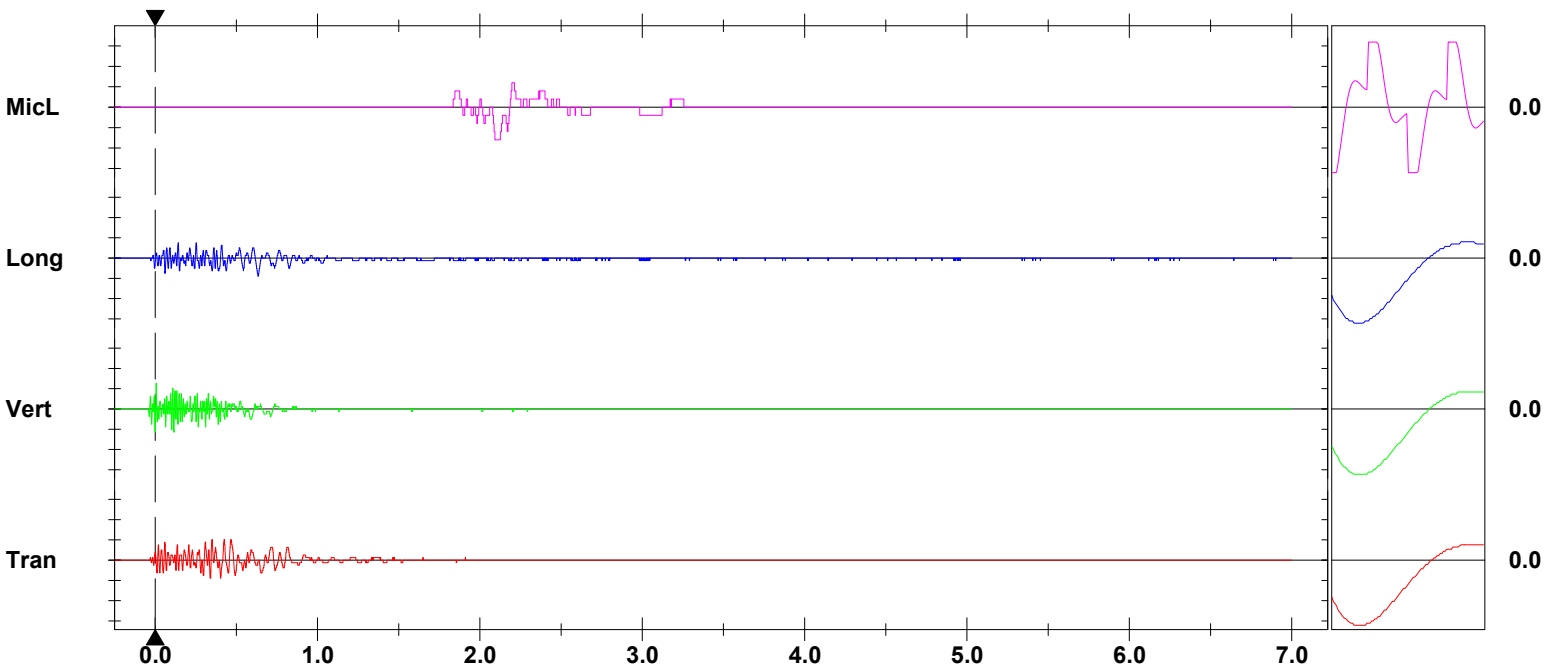
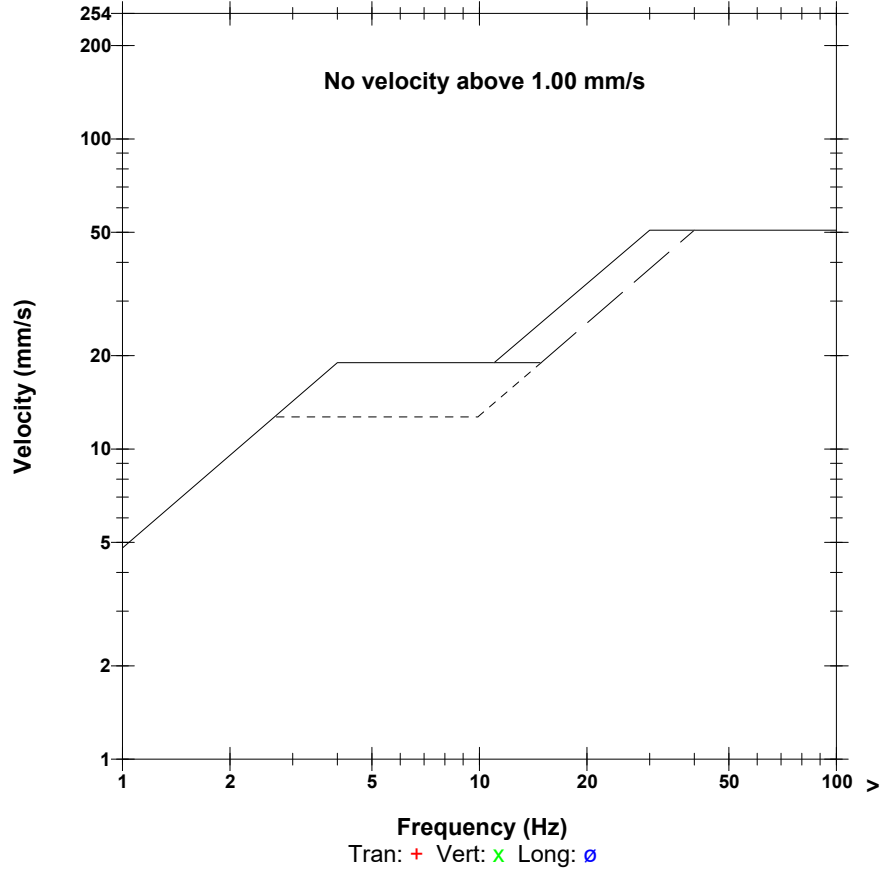
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 2.094 sec
ZC Freq 5.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 291 mv)

	Tran	Vert	Long	
PPV	0.508	0.635	0.445	mm/s
PPV	45.12	47.06	43.96	dB
ZC Freq	39	73	18	Hz
Time (Rel. to Trig)	0.351	0.007	0.633	sec
Peak Acceleration	0.020	0.033	0.013	g
Peak Displacement	0.004	0.001	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.7	8.0	8.0	Hz
Overswing Ratio	3.7	3.5	3.5	

Peak Vector Sum 0.651 mm/s at 0.007 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Tran at 13:41:22 September 22, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5371 V 2.61 MiniMate
Battery Level 6.5 Volts
Unit Calibration August 3, 2023 by InstanTel
File Name G371K7LN.CYO

Notes
 Location:
 Client:
 User Name:
 Converted: September 22, 2023 16:36:02 (V10.72.1)

Post Event Notes
 Location: 2447 Route 820 (PW-07)
 Blast No.: 2023-31
 Project No: 234601.00

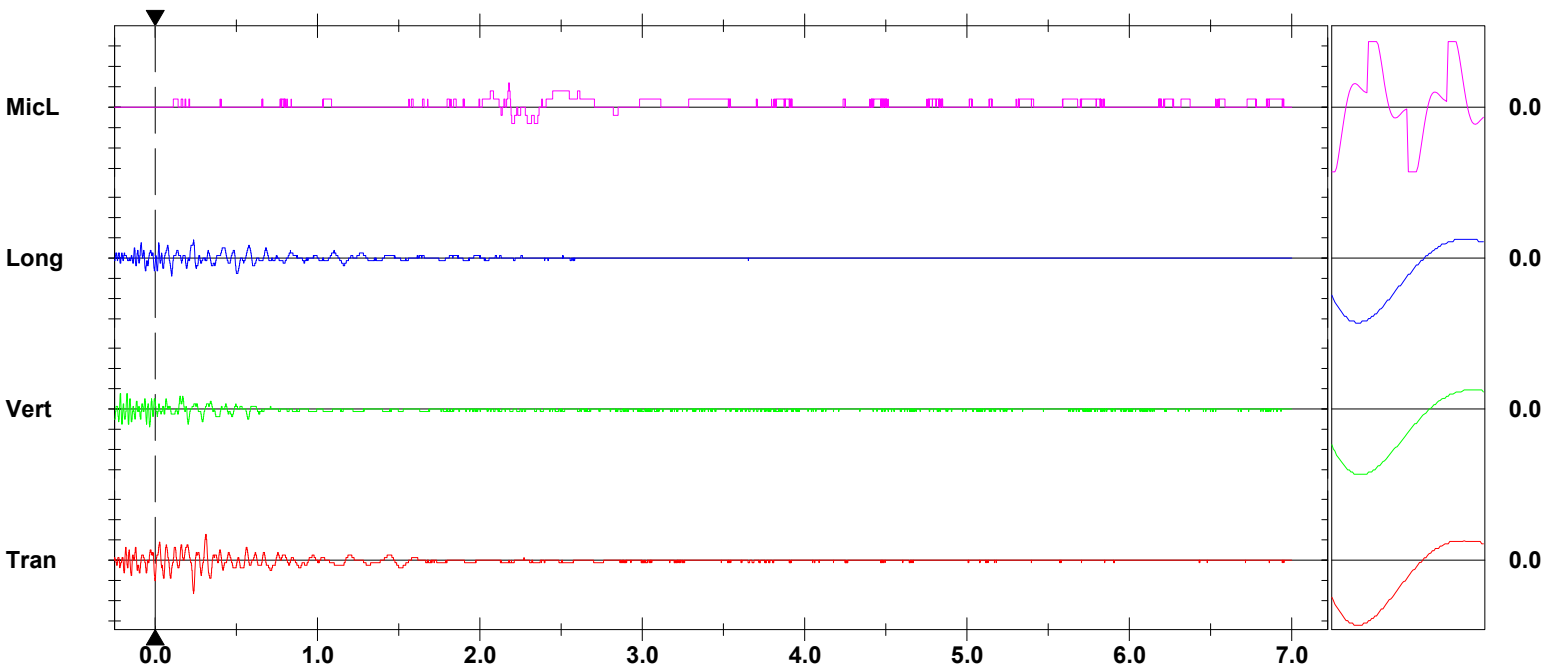
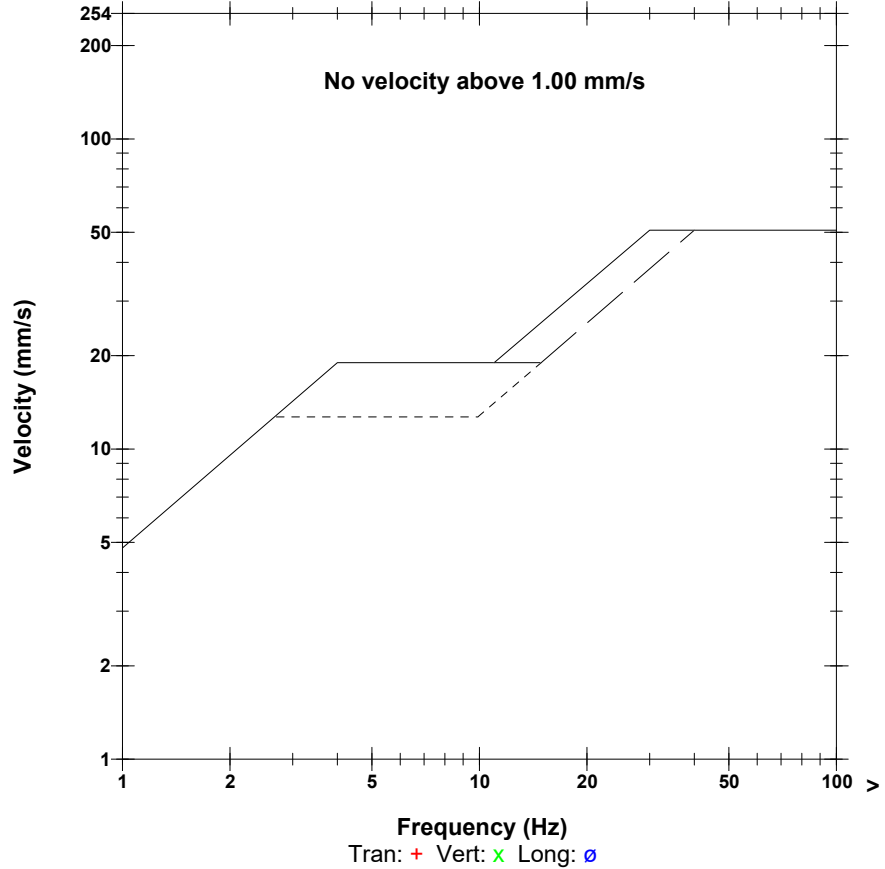
Extended Notes

Microphone Linear Weighting
PSPL 109.5 dB(L) 6.000 pa.(L) at 2.180 sec
ZC Freq 20 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 303 mv)

	Tran	Vert	Long	
PPV	0.826	0.445	0.445	mm/s
PPV	49.33	43.96	43.96	dB
ZC Freq	19	43	24	Hz
Time (Rel. to Trig)	0.236	-0.033	0.102	sec
Peak Acceleration	0.013	0.013	0.013	g
Peak Displacement	0.006	0.002	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.5	8.0	8.3	Hz
Overswing Ratio	3.5	3.6	3.6	

Peak Vector Sum 0.937 mm/s at 0.237 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 13:41:04 September 22, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5487 V 2.61 MiniMate
Battery Level 6.0 Volts
Unit Calibration January 16, 2023 by InstanTel
File Name G487K7LN.CG0
Post Event Notes
 Location: Cottage - Route 820 (PW-03)
 Blast No.: 2023-31
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 22, 2023 16:29:14 (V10.72.1)

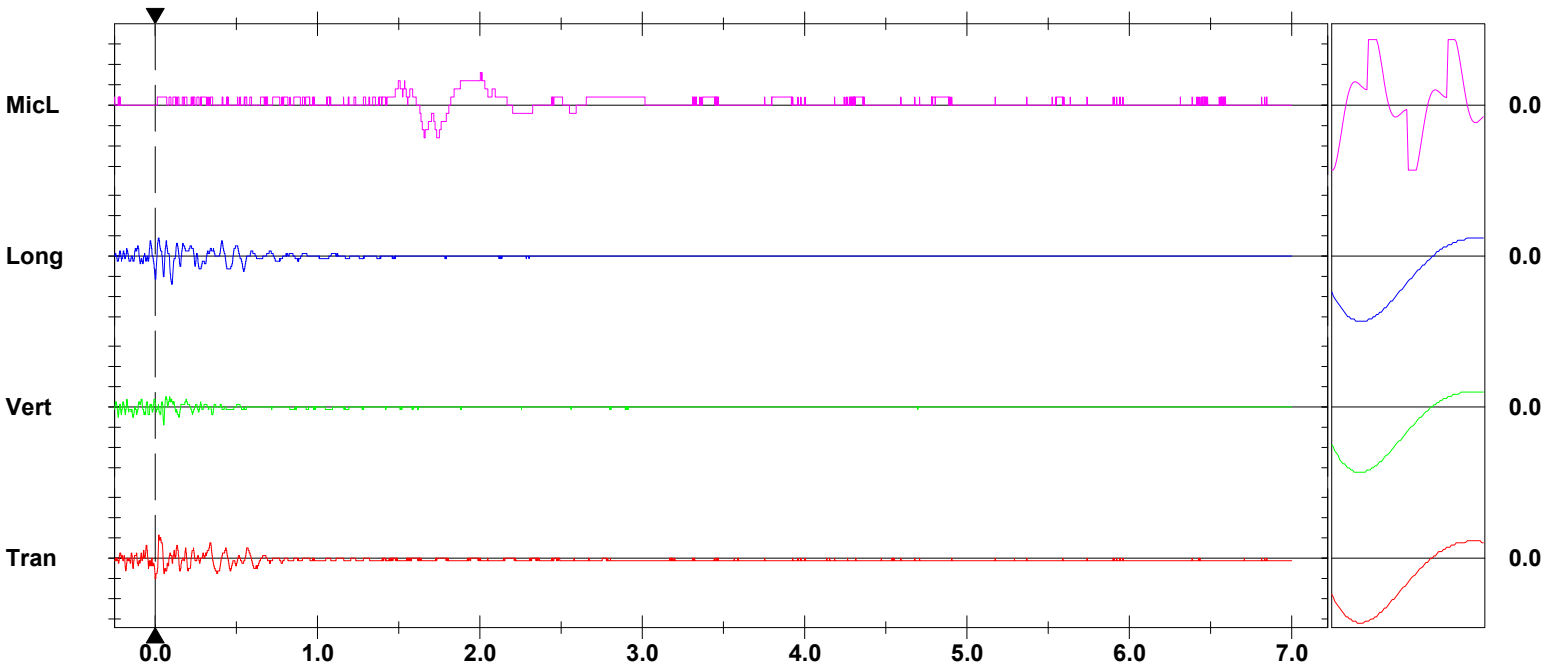
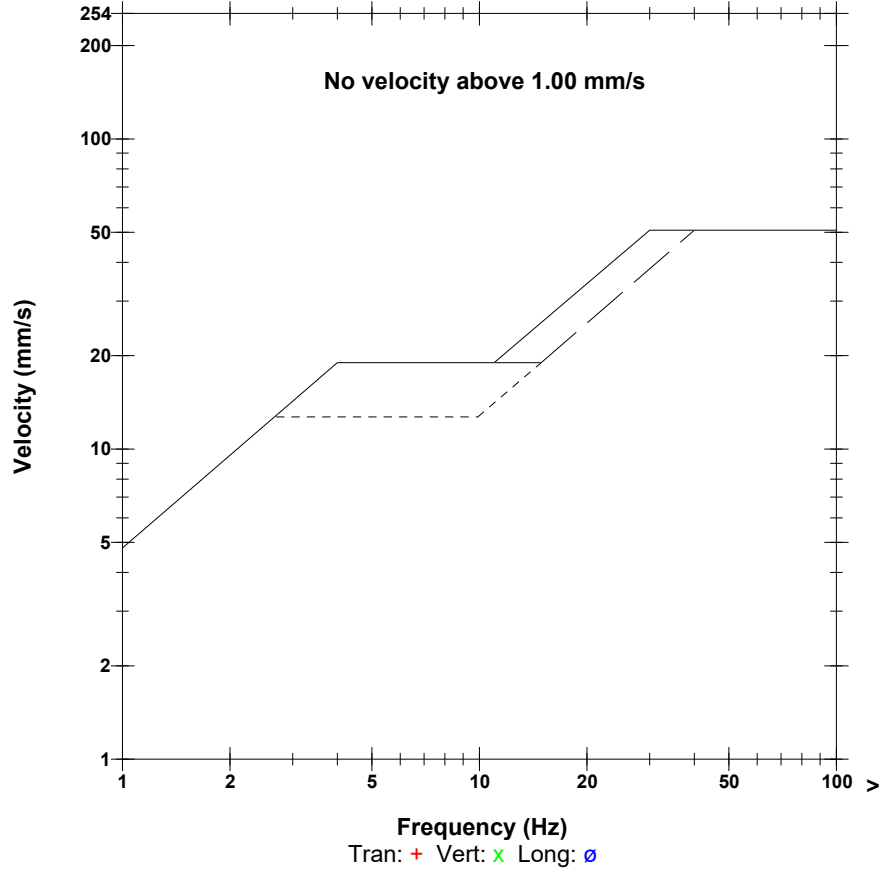
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 1.657 sec
ZC Freq 3.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 286 mv)

	Tran	Vert	Long	
PPV	0.572	0.445	0.699	mm/s
PPV	46.14	43.96	47.88	dB
ZC Freq	16	43	18	Hz
Time (Rel. to Trig)	0.023	0.054	0.103	sec
Peak Acceleration	0.013	0.013	0.013	g
Peak Displacement	0.006	0.002	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.7	7.7	7.6	Hz
Overswing Ratio	3.4	4.0	3.7	

Peak Vector Sum 0.762 mm/s at 0.001 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 13:40:58 September 22, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM20206 V 10-90GC Micromate ISEE
Battery Level 3.7 Volts
Unit Calibration June 9, 2023 by InstanTel
File Name UM20206_20230922134058.IDF/W

Notes

Post Event Notes

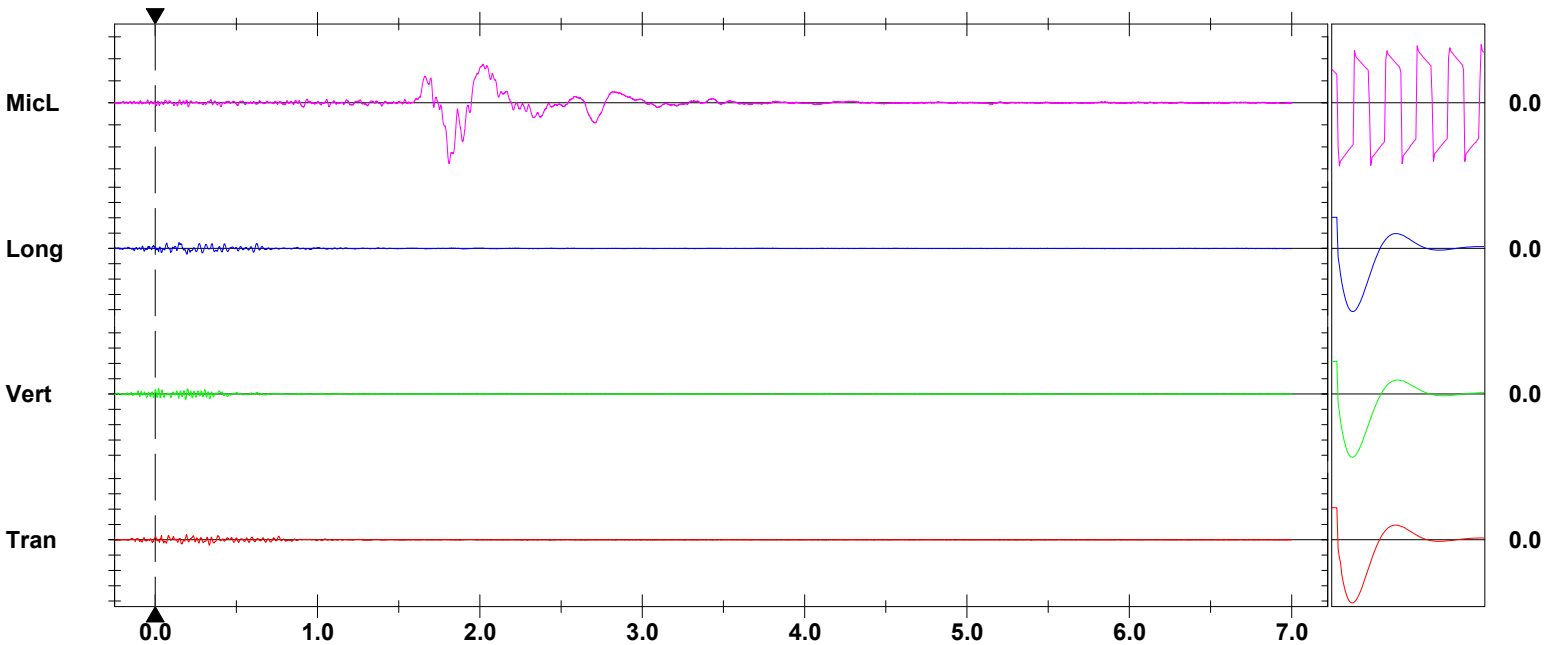
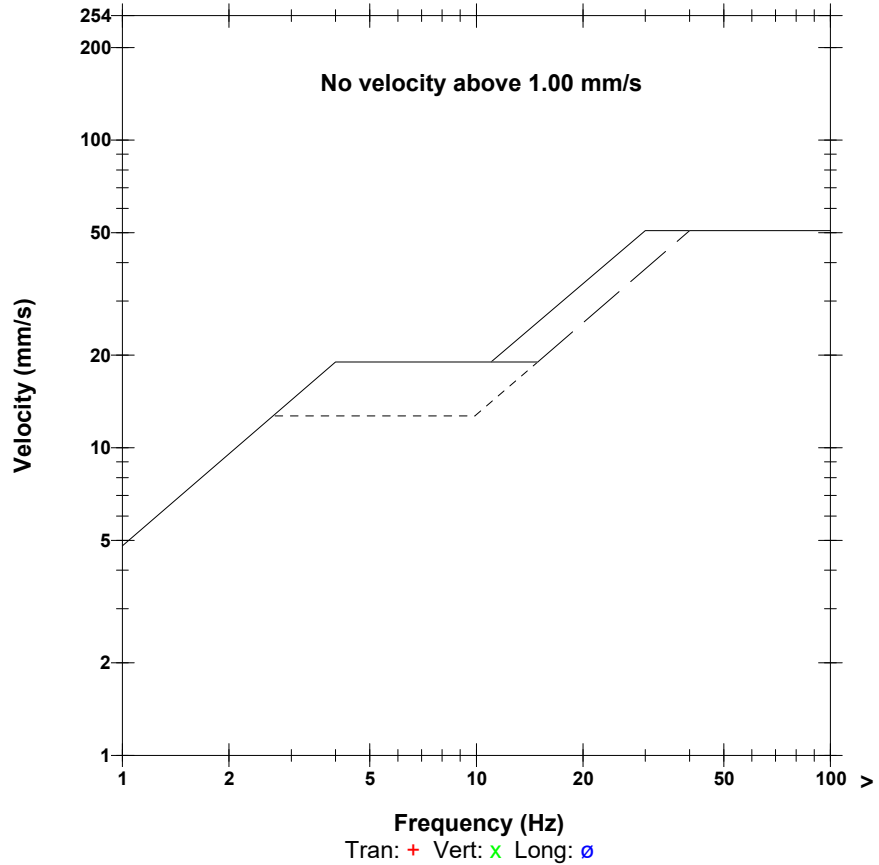
Location: 2341 Route 820 (PW-05)
 Blast No.: 2023-31
 Project No: 234601.00

Microphone Linear Weighting
PSPL 108.8 dB(L) 5.523 pa.(L) at 1.811 sec
ZC Freq 2.4 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1410 mv)

	Tran	Vert	Long	
PPV	0.709	0.733	0.772	mm/s
PPV	48.02	48.30	48.76	dB
ZC Freq	30	43	7.6	Hz
Time (Rel. to Trig)	0.334	0.021	0.195	sec
Peak Acceleration	0.023	0.039	0.027	g
Peak Displacement	0.004	0.004	0.009	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.3	7.5	Hz
Overswing Ratio	4.3	4.5	4.3	

Peak Vector Sum 0.987 mm/s at 0.195 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 13:39:43 September 22, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5632 V 2.61 MiniMate
Battery Level 6.5 Volts
Unit Calibration November 16, 2022 by Instatel
File Name G632K7LN.A70

Notes
 Location:
 Client:
 User Name:
 Converted: September 22, 2023 16:32:41 (V10.72.1)

Post Event Notes
 Location: 86 Myron Road (PW-16)
 Blast No.: 2023-31
 Project No: 234601.00

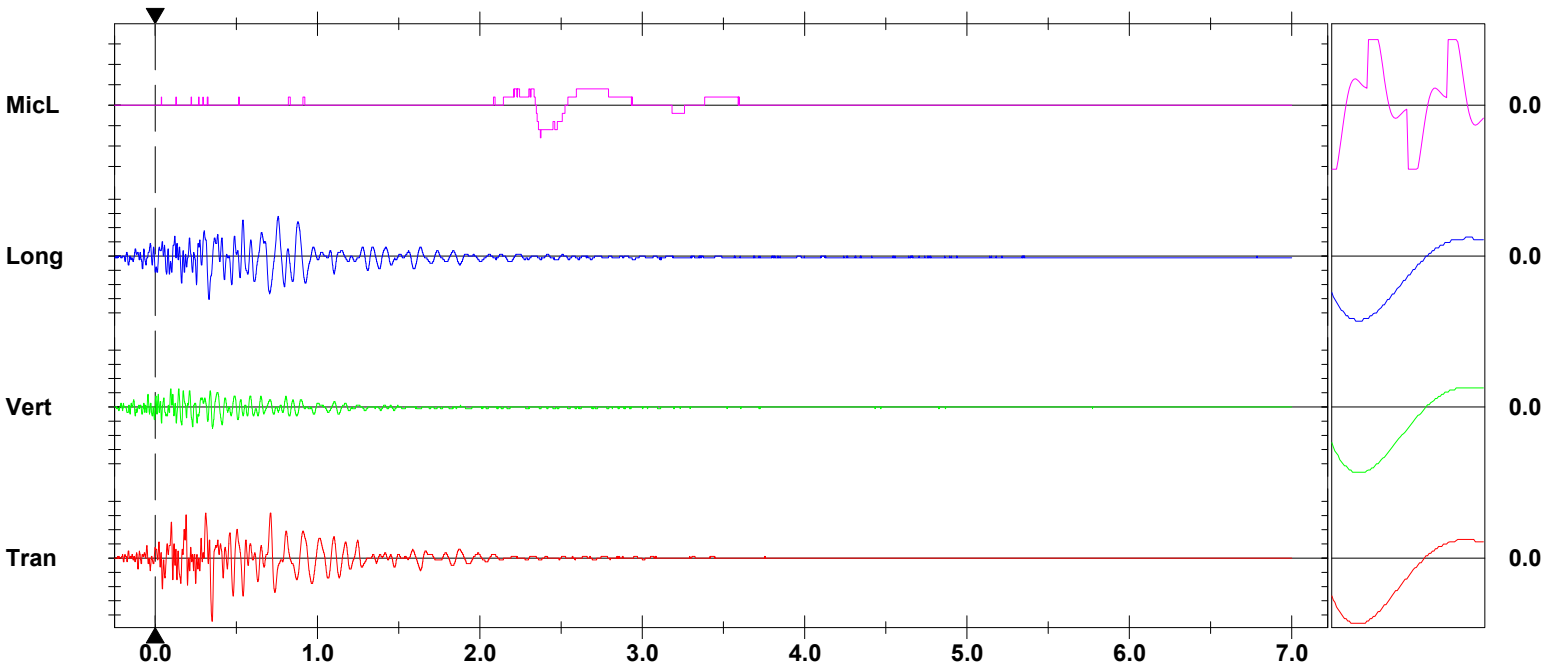
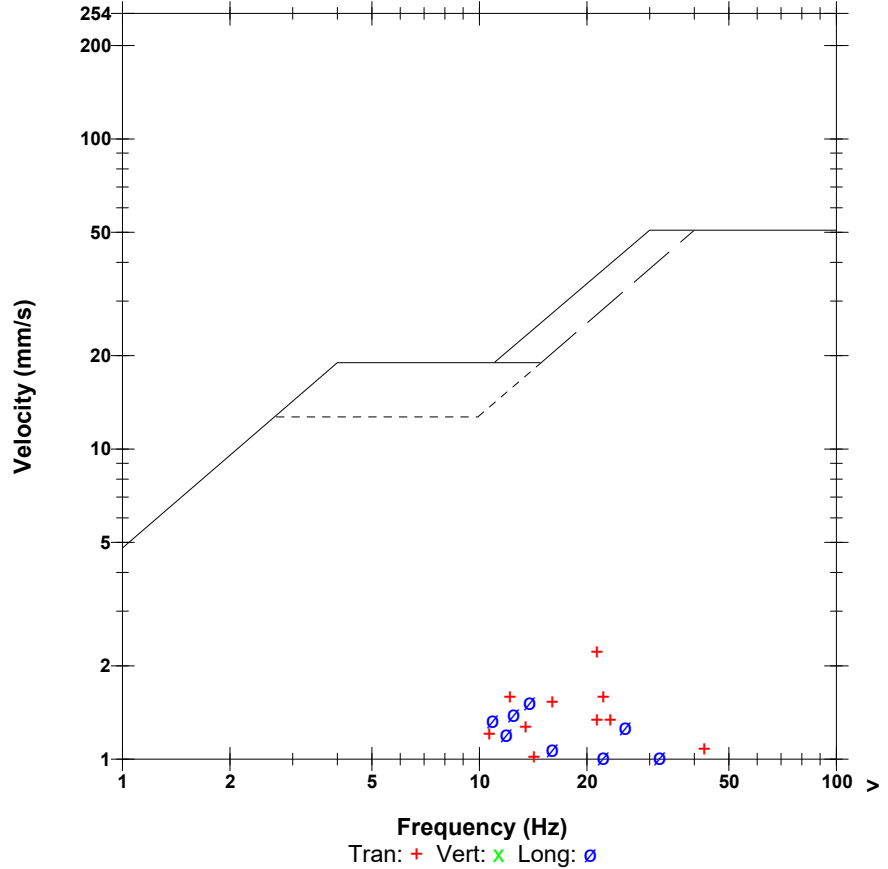
Extended Notes

Microphone Linear Weighting
PSPL 112.0 dB(L) 8.000 pa.(L) at 2.373 sec
ZC Freq 3.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 297 mv)

	Tran	Vert	Long	
PPV	2.223	0.762	1.524	mm/s
PPV	57.94	48.64	54.66	dB
ZC Freq	22	26	14	Hz
Time (Rel. to Trig)	0.352	0.354	0.331	sec
Peak Acceleration	0.046	0.027	0.027	g
Peak Displacement	0.017	0.005	0.018	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.3	8.2	8.1	Hz
Overswing Ratio	3.6	3.4	3.4	

Peak Vector Sum 2.350 mm/s at 0.352 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
 Trigger =

Sensor Check

Date/Time Long at 13:40:54 September 22, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM20205 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration May 30, 2023 by InstanTel
File Name UM20205_20230922134054.IDFW

Notes

Post Event Notes

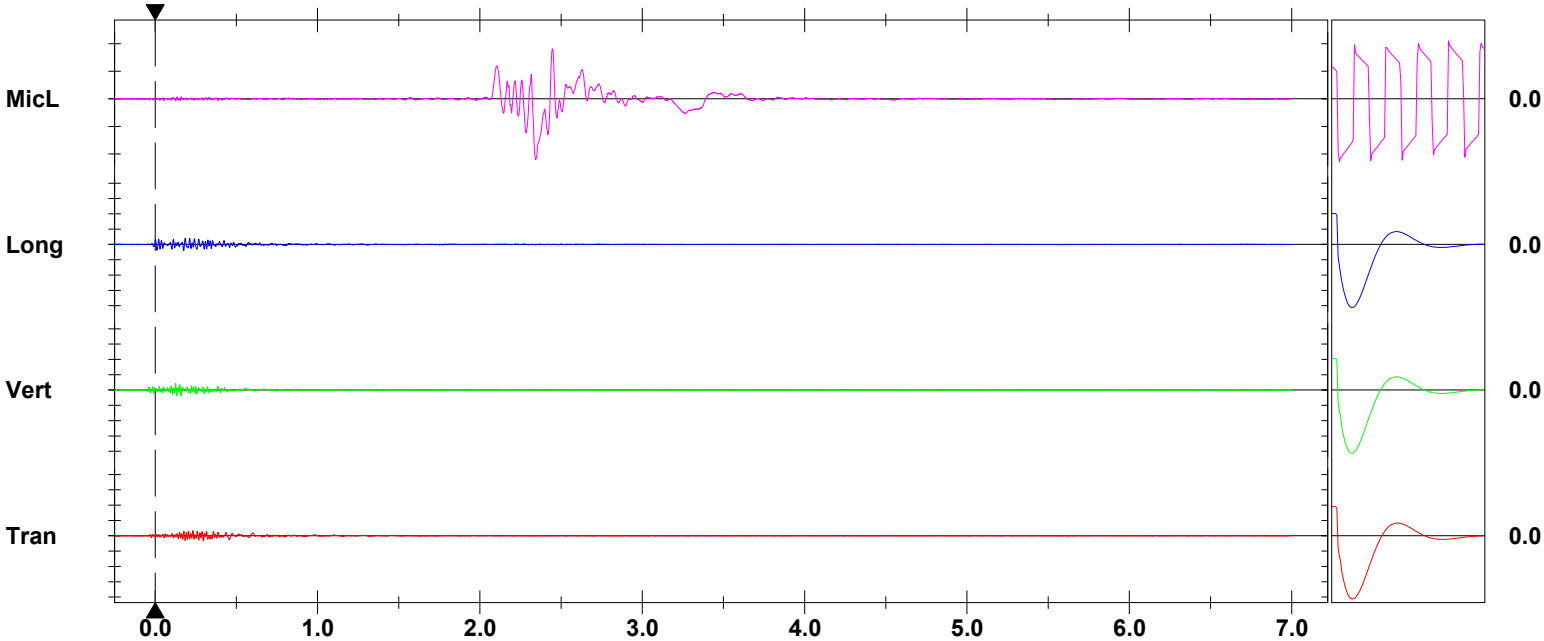
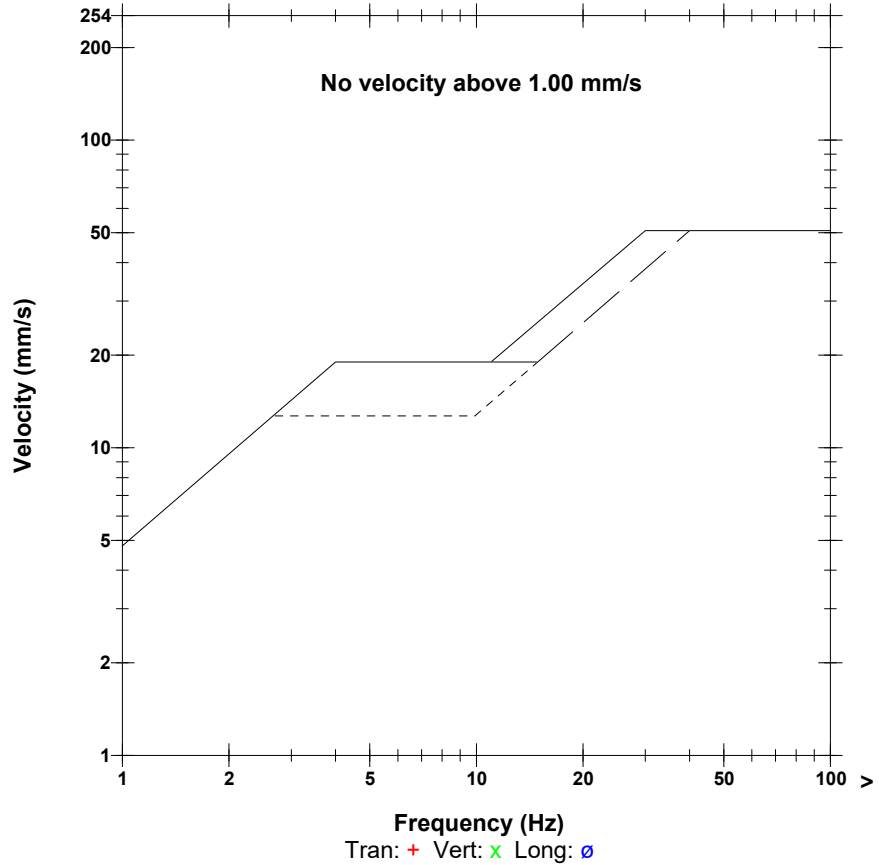
Location: 4140 Route 111 (PW-12)
 Blast No.: 2023-31
 Project No: 234601.00

Microphone Linear Weighting
PSPL 114.8 dB(L) 11.02 pa.(L) at 2.344 sec
ZC Freq 4.6 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1395 mv)

	Tran	Vert	Long	
PPV	0.686	0.843	0.812	mm/s
PPV	47.72	49.52	49.19	dB
ZC Freq	57	64	51	Hz
Time (Rel. to Trig)	0.296	0.125	0.176	sec
Peak Acceleration	0.049	0.045	0.034	g
Peak Displacement	0.003	0.003	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.3	Hz
Overswing Ratio	5.0	4.8	4.9	

Peak Vector Sum 1.023 mm/s at 0.185 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

September 27, 2023

Project No.: 234601.00

Mr. Daniel Guest

Hammond River Holdings

Via email: Guest.Daniel@AtlanticWallboard.com

Re: Blast Vibration Monitoring – Blast No. 2023-32 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 14:47 on September 27, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Blast No. 2023-32 – September 27, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	14:47	1,267 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		861 m S	1.02 mm/s @ 64 Hz	105	-
3. Civic No. 4150 Route 111 (PW-13)		703 m SE	1.24 mm/s @ 64 Hz	108	-
4. Civic No. 2447 Route 820 (PW-07)		973 m NE	0.95 mm/s @ 22 Hz	110	-
5. PW-03 - Cottage Route 820		698 m N	< 0.5 mm/s	<120	Unit was not triggered
6. Civic No. 2341 Route 820 (PW-05)		705 m N	1.28 mm/s @ 27 Hz	107	-
7. Civic No. 50 Myron Road (PW-15)		950 m NW	0.70 mm/s @ >100 Hz	110	-
8. Civic No. 86 Myron Road (PW-16)		805 m W	1.21 mm/s @ 43 Hz	113	-
9. Civic No. 220 Myron Road (PW-01)		1,294 m S	< 0.5 mm/s	<120	Unit was not triggered
10. Civic No. 2337 Route 820 (PW-04)		767 m NW	0.62 mm/s @ 14 Hz	107	-
11. Civic No. 4140 Route 111 (PW-12)		774 m S	1.10 mm/s @ 51 Hz	107	-
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Mr. Daniel Guest - Hammond River Holdings

September 27, 2023

Project No.: 234601.00 - Blast No.: 2023-32

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards,
CBCL Limited



Robert Y. Cyr, M.A.Sc., P.Eng.
Senior Technical Specialist

Attachments: Blast Record
Blast and Seismograph Location Plan
Blast Event Reports

Project No: 234601.00

This document was prepared for the party indicated herein. The material and information in the document reflects CBCL Limited's opinion and best judgment based on the information available at the time of preparation. Any use of this document or reliance on its content by third parties is the responsibility of the third party. CBCL Limited accepts no responsibility for any damages suffered as a result of third party use of this document.

Attachment A

Blast Record

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

IDENTIFICATION:

Blasting Contractor:	<u>Gulf Operators Ltd.</u>		
Blaster's Certification No.:	<u>1318</u>	Blaster's Name:	<u>Daniel Blanchard</u>
Blast Location:	<u>N 45°28'51.3" W 65°38'00.3" (see attached sketch)</u>		
Type of Rock:	<u>Anhydrate/Gypsum</u>	Est. Vol. or Tonnage:	<u>29,458 tonnes</u>
Weather at time of Blast:	<u>Sunny</u>	Air Temp.:	<u>18°C</u>
Est. Wind Speed :	<u>≈ 5 km/h</u>	Wind Direction:	<u>W</u>
Cloud Cover:	<u>No</u>	Precipitation:	<u>No</u>

BLAST DESIGN:

Total No. Holes:	<u>138</u>	Hole Diameter:	<u>4.5"</u>
Average Depth:	<u>9.8 m – 12.1 m</u>	Spacing:	<u>10 ft x 10 ft</u>
No. Holes per Delay:	<u>2</u>	Collar Length:	<u>7 ft</u>
Delay between Holes:	<u>25 ms</u>	Delay between Rows:	<u>84 ms</u>
Initiation Method:	<u>Non-Electric</u>		
Weight of Explosives per Delay:	<u>Max.: 200 kg</u>		
Type and weight of Explosives for Blast:	<u>11,096 kg – Titan XL-1000</u>		

Sketch of shot location, hole layout, timing sequence, free face etc. if available.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

BLAST MONITORING

Distance to the Nearest Structure:	<u>698 m</u>
Direction to the Nearest Structure:	<u>North</u>
Structure Type:	<u>Cottage</u>
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	<u>49.4</u>

SAFETY:

Type of Warning Signal Used:	<u>Siren</u>
Blasting Mats Used (yes or no):	<u>No</u>
Airblast Measurement (yes or no):	<u>Yes</u>
Vibration Measurement (yes or no):	<u>Yes</u>
Warning Signs Posted (yes or no):	<u>Yes</u>
Accesses Guarded (yes or no):	<u>Yes</u>
Flyrock Damage (yes or no):	<u>No</u>
If Yes, Describe:	<u></u>
Misfire (yes or no):	<u>No</u>

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	<u>InstanTEL Minimate, Serial #5632</u>
Calibration Date:	<u>.November 16, 2022</u>
Location of seismograph:	<u>Civic Number 4079 Route 111 (PW-09)</u>
Distance and Direction from Blast:	<u>1,267 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #2

Make, Model and Serial # of unit:	<u>InstanTEL Micromate, Serial #18187</u>
Calibration Date:	<u>May 12, 2023</u>
Location of seismograph:	<u>Civic Number 4126 Route 111 (PW-10)</u>
Distance and Direction from Blast:	<u>861 m South</u>
Transverse Particle Velocity:	<u>1.02 mm/s @ 64 Hz</u>
Vertical Particle Velocity:	<u>0.93 mm/s @ 64 Hz</u>
Longitudinal Particle Velocity:	<u>0.91 mm/s @ 51 Hz</u>
Peak Particle Velocity:	<u>1.02 mm/s @ 64 Hz</u>
Maximum Airblast:	<u>105 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20206</u>
Calibration Date:	<u>June 9, 2023</u>
Location of seismograph:	<u>Civic Number 4150 Route 111 (PW-13)</u>
Distance and Direction from Blast:	<u>703 m Southeast</u>
Transverse Particle Velocity:	<u>1.24 mm/s @ 64 Hz</u>
Vertical Particle Velocity:	<u>0.75 mm/s @ 64 Hz</u>
Longitudinal Particle Velocity:	<u>0.72 mm/s @ 57 Hz</u>
Peak Particle Velocity:	<u>1.24 mm/s @ 64 Hz</u>
Maximum Airblast:	<u>108 dB(L)</u>

Data Collection – Seismometer #4

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5635</u>
Calibration Date:	<u>March 8, 2023</u>
Location of seismograph:	<u>Civic Number 2447 Route 820 (PW-07)</u>
Distance and Direction from Blast:	<u>973 m Northeast</u>
Transverse Particle Velocity:	<u>0.64 mm/s @ 20 Hz</u>
Vertical Particle Velocity:	<u>0.32 mm/s @ 20 Hz</u>
Longitudinal Particle Velocity:	<u>0.95 mm/s @ 22 Hz</u>
Peak Particle Velocity:	<u>0.95 mm/s @ 22 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5489</u>
Calibration Date:	<u>May 5, 2023</u>
Location of seismograph:	<u>Cottage - PW-03 - Route 820</u>
Distance and Direction from Blast:	<u>698 m North</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #6

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20204</u>
Calibration Date:	<u>June 12, 2023</u>
Location of seismograph:	<u>Civic Number 2341 Route 820 (PW-05)</u>
Distance and Direction from Blast:	<u>705 m North</u>
Transverse Particle Velocity:	<u>1.07 mm/s @ >100 Hz</u>
Vertical Particle Velocity:	<u>0.97 mm/s @ 47 Hz</u>
Longitudinal Particle Velocity:	<u>1.28 mm/s @ 27 Hz</u>
Peak Particle Velocity:	<u>1.28 mm/s @ 27 Hz</u>
Maximum Airblast:	<u>107 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5372</u>
Calibration Date:	<u>February 28, 2023</u>
Location of seismograph:	<u>Civic Number 50 Myron Road (PW-15)</u>
Distance and Direction from Blast:	<u>950 m Northwest</u>
Transverse Particle Velocity:	<u>0.51 mm/s @ 23 Hz</u>
Vertical Particle Velocity:	<u>0.70 mm/s @ >100 Hz</u>
Longitudinal Particle Velocity:	<u>0.64 mm/s @ 43 Hz</u>
Peak Particle Velocity:	<u>0.70 mm/s @ >100 Hz</u>
Maximum Airblast:	<u>110 dB(L)</u>

Data Collection – Seismometer #8

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #20205</u>
Calibration Date:	<u>May 30, 2023</u>
Location of seismograph:	<u>Civic Number 86 Myron Road (PW-16)</u>
Distance and Direction from Blast:	<u>805 m West</u>
Transverse Particle Velocity:	<u>1.19 mm/s @ 13 Hz</u>
Vertical Particle Velocity:	<u>1.21 mm/s @ 43 Hz</u>
Longitudinal Particle Velocity:	<u>0.97 mm/s @ 13 Hz</u>
Peak Particle Velocity:	<u>1.21 mm/s @ 43 Hz</u>
Maximum Airblast:	<u>113 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	<u>Instantel Minimate, Serial #5371</u>
Calibration Date:	<u>August 3, 2023</u>
Location of seismograph:	<u>Civic Number 220 Myron Road (PW-01)</u>
Distance and Direction from Blast:	<u>1,294 m South</u>
Transverse Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Vertical Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Longitudinal Particle Velocity:	<u><0.5 mm/s – Unit was not triggered</u>
Peak Particle Velocity:	<u>N/A</u>
Maximum Airblast:	<u><120 dB(L) – Unit was not triggered</u>

Data Collection – Seismometer #10

Make, Model and Serial # of unit:	<u>Instantel Micromate, Serial #18193</u>
Calibration Date:	<u>May 12, 2023</u>
Location of seismograph:	<u>Civic Number 2337 Route 820 (PW-04)</u>
Distance and Direction from Blast:	<u>767 m Northwest</u>
Transverse Particle Velocity:	<u>0.50 mm/s @ 27 Hz</u>
Vertical Particle Velocity:	<u>0.52 mm/s @ 30 Hz</u>
Longitudinal Particle Velocity:	<u>0.62 mm/s @ 14 Hz</u>
Peak Particle Velocity:	<u>0.62 mm/s @ 14 Hz</u>
Maximum Airblast:	<u>107 dB(L)</u>

BLAST RECORD

Project Name:	<u>Upham Gypsum Quarry</u>	Date of Blast:	<u>September 27, 2023</u>
Project No.:	<u>234601.00</u>	Time of Blast:	<u>14:47</u>
Inspector:	<u>I. Villegas</u>	Blast No.:	<u>2023-32</u>
Client:	<u>Hammond River Holdings</u>		

Data Collection – Seismometer #11

Make, Model and Serial # of unit:	<u>InstanTEL Micromate, Serial #20203</u>
Calibration Date:	<u>May 30, 2023</u>
Location of seismograph:	<u>Civic Number 4140 Route 111 (PW-12)</u>
Distance and Direction from Blast:	<u>774 m South</u>
Transverse Particle Velocity:	<u>0.49 mm/s @ 43 Hz</u>
Vertical Particle Velocity:	<u>1.10 mm/s @ 51 Hz</u>
Longitudinal Particle Velocity:	<u>0.39 mm/s @ 26 Hz</u>
Peak Particle Velocity:	<u>1.10 mm/s @ 51 Hz</u>
Maximum Airblast:	<u>107 dB(L)</u>

Attachment B

Blast and Seismograph Location Plan

Blast and Seismograph Location Plan
Blast No: 2023-32
Upham East Gypsum Quarry, Upham, NB



Date: September 27, 2023
Project No.: 234601.00



Attachment C

Blast Event Reports

Date/Time Tran at 14:47:24 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM18187 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration May 12, 2023 by InstanTel
File Name UM18187_20230927144724.IDFW

Notes
 Location:
 Client:
 User Name:
 General:

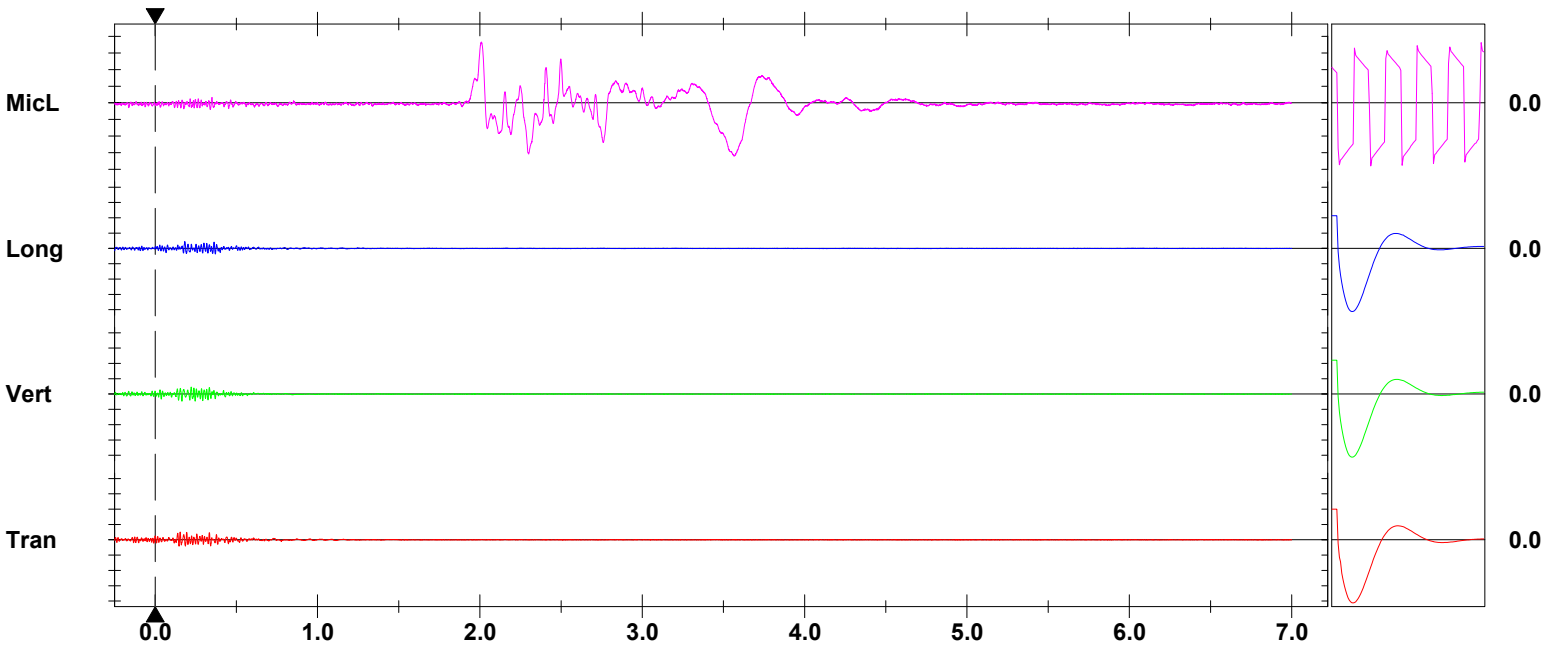
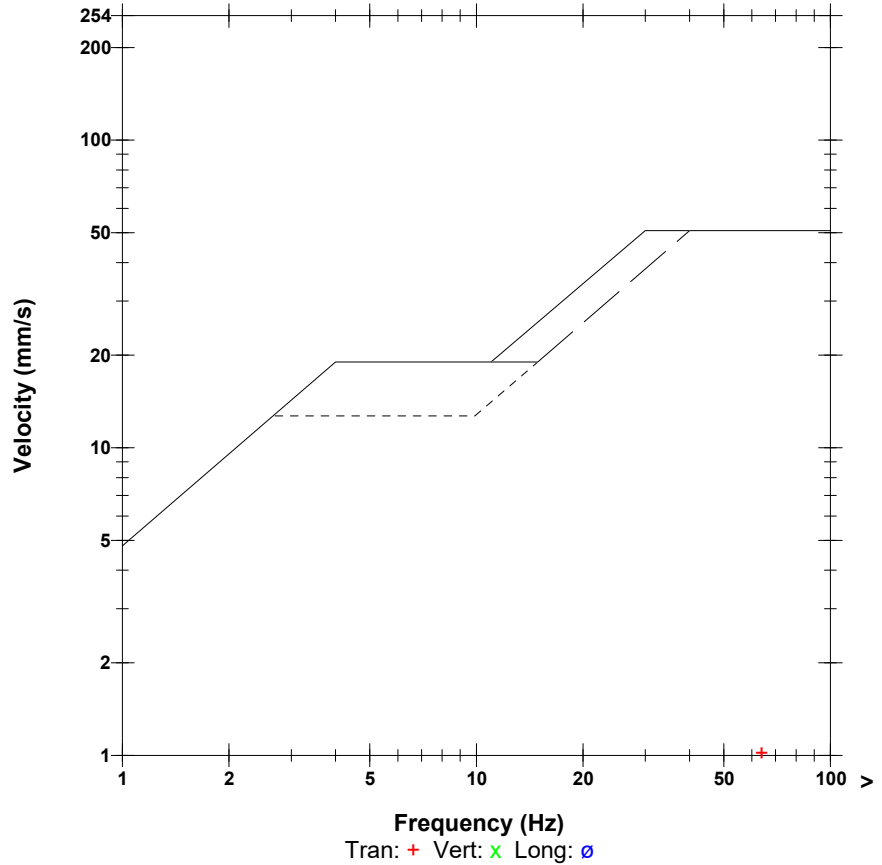
Post Event Notes
 Location: 4126 Route 111 (PW-10)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 105.3 dB(L) 3.662 pa.(L) at 2.009 sec
ZC Freq 4.8 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1355 mv)

	Tran	Vert	Long	
PPV	1.017	0.930	0.906	mm/s
PPV	51.14	50.37	50.15	dB
ZC Freq	64	64	51	Hz
Time (Rel. to Trig)	0.154	0.164	0.183	sec
Peak Acceleration	0.067	0.062	0.053	g
Peak Displacement	0.003	0.003	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.5	Hz
Overswing Ratio	4.5	4.3	4.2	

Peak Vector Sum 1.339 mm/s at 0.333 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Tran at 14:47:24 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM20206 V 10-90GC Micromate ISEE
Battery Level 3.7 Volts
Unit Calibration June 9, 2023 by InstanTel
File Name UM20206_20230927144724.IDFW

Notes

Post Event Notes

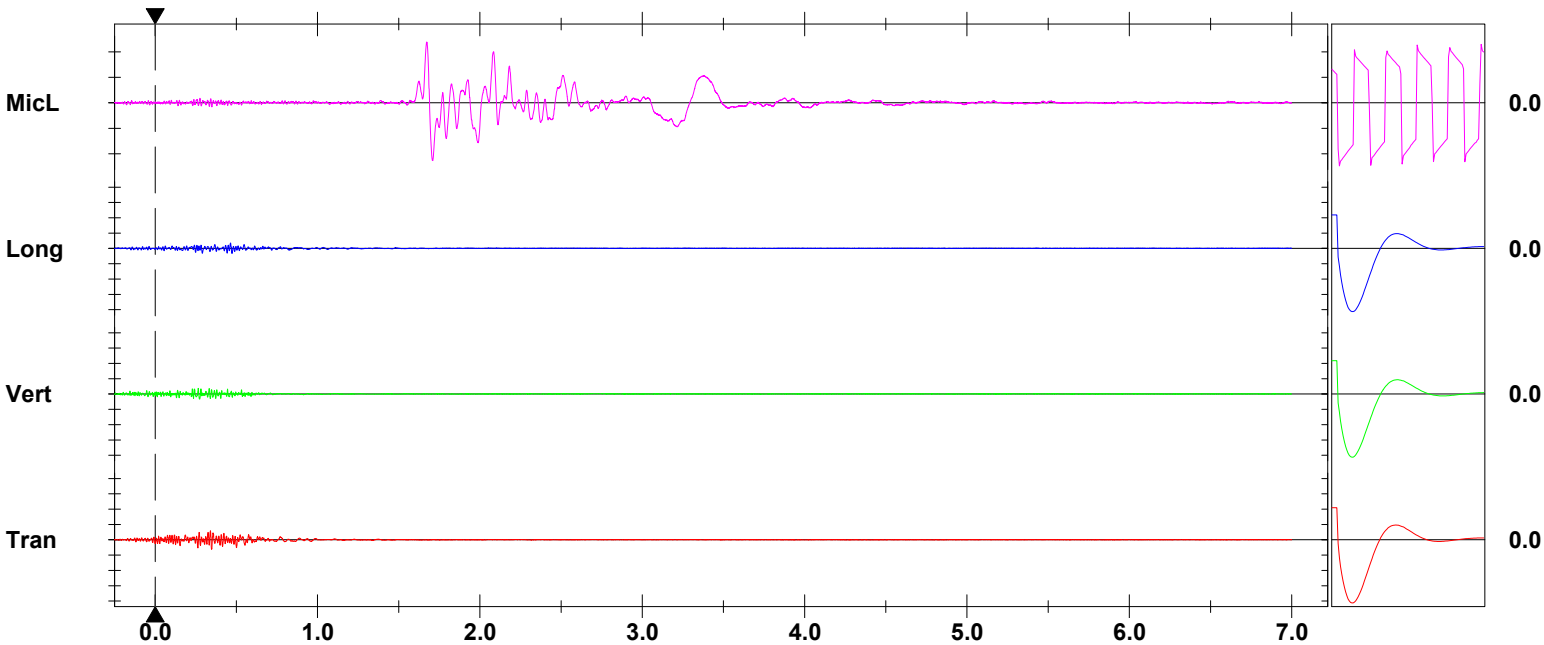
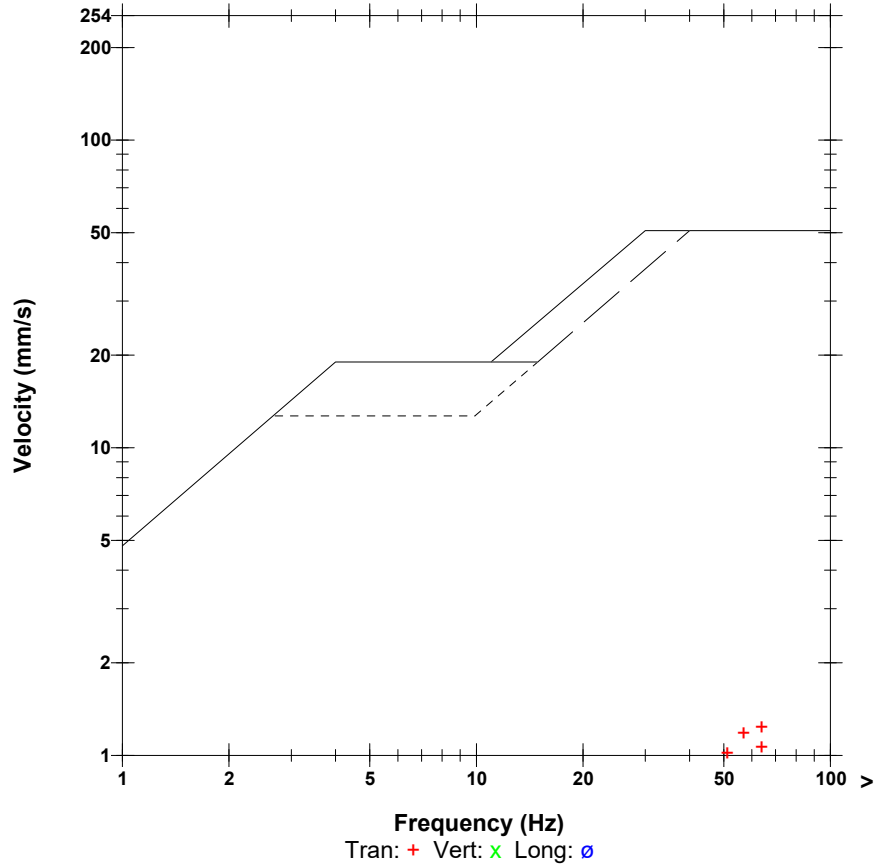
Location: 4150 Route 111 (PW-13)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 107.6 dB(L) 4.779 pa.(L) at 1.673 sec
ZC Freq 3.9 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1372 mv)

	Tran	Vert	Long	
PPV	1.237	0.749	0.717	mm/s
PPV	52.85	48.49	48.11	dB
ZC Freq	64	64	57	Hz
Time (Rel. to Trig)	0.348	0.266	0.465	sec
Peak Acceleration	0.091	0.060	0.043	g
Peak Displacement	0.004	0.002	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.5	Hz
Overswing Ratio	4.3	4.4	4.3	

Peak Vector Sum 1.370 mm/s at 0.348 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 14:47:26 September 27, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5635 V 2.61 MiniMate
Battery Level 6.4 Volts
Unit Calibration March 8, 2023 by InstanTel
File Name G635K7UZ.R20
Post Event Notes
 Location: 2447 Route 820 (PW-07)
 Blast No.: 2023-32
 Project No: 234601.00

Notes
 Location:
 Client:
 User Name:
 Converted: September 27, 2023 16:40:05 (V10.72.1)

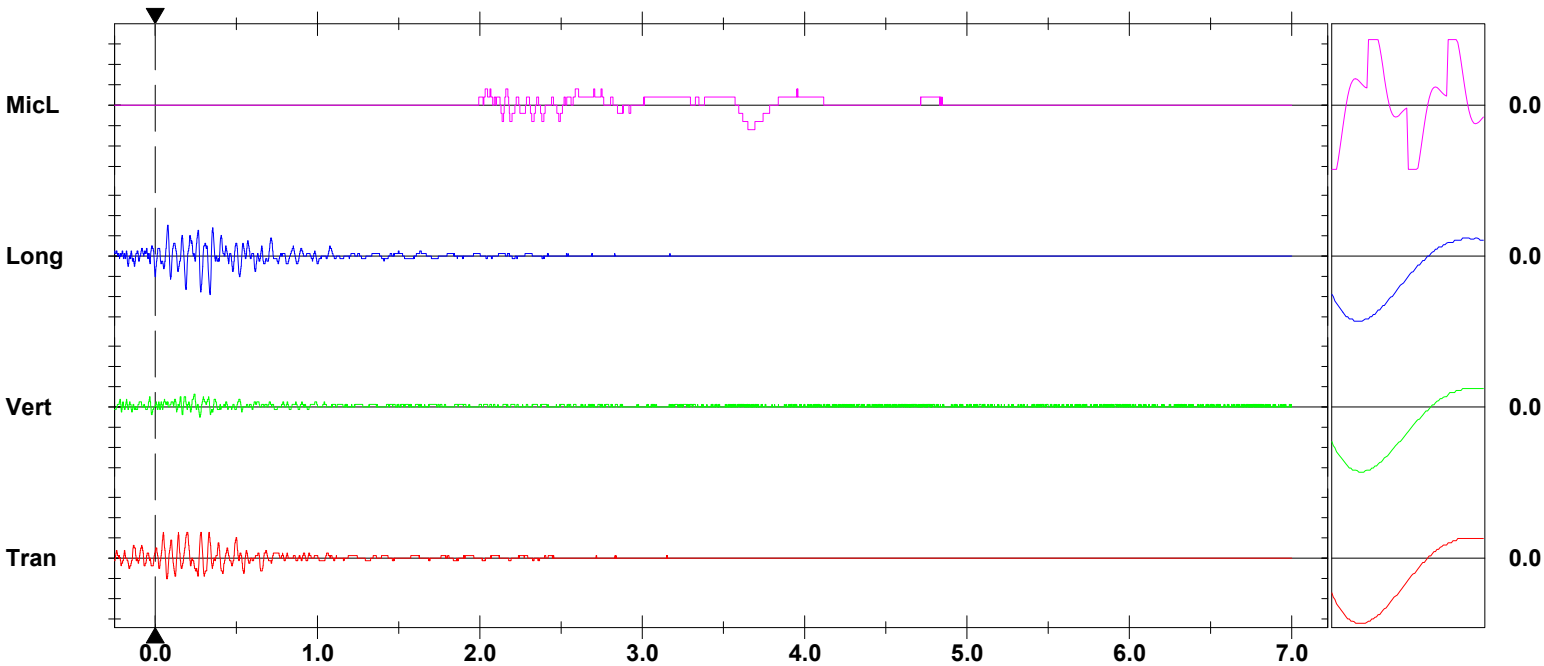
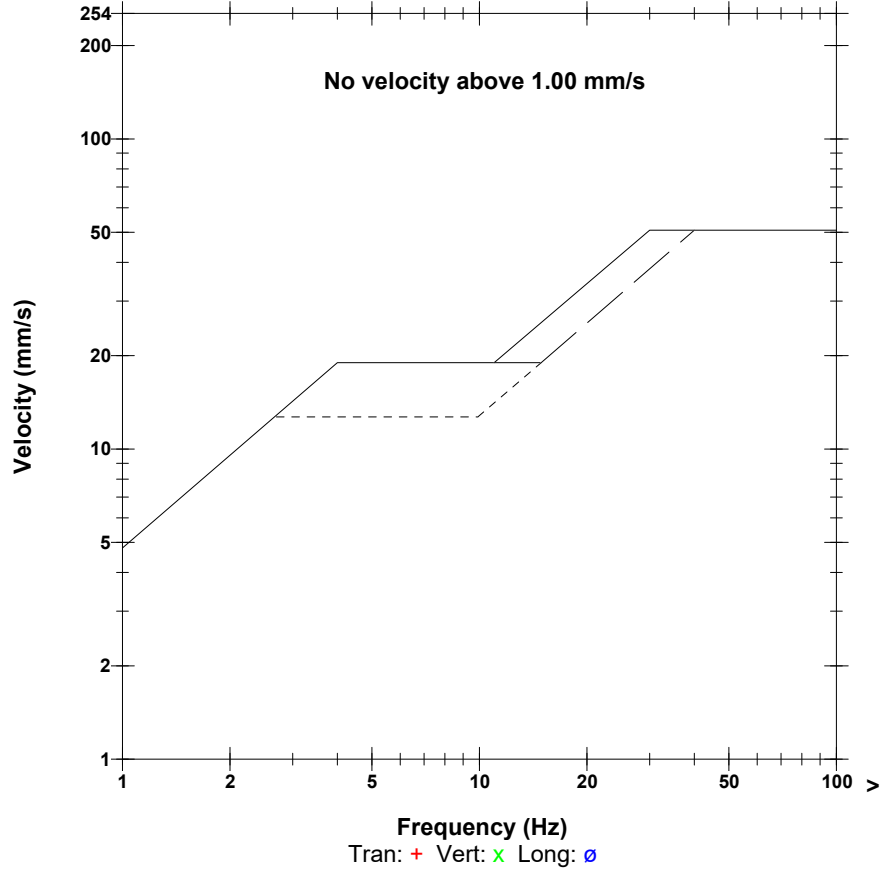
Extended Notes

Microphone Linear Weighting
PSPL 109.5 dB(L) 6.000 pa.(L) at 3.651 sec
ZC Freq 3.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 297 mv)

	Tran	Vert	Long	
PPV	0.635	0.318	0.953	mm/s
PPV	47.06	41.03	50.58	dB
ZC Freq	20	20	22	Hz
Time (Rel. to Trig)	0.051	0.240	0.338	sec
Peak Acceleration	0.013	0.007	0.020	g
Peak Displacement	0.007	0.002	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	7.8	8.0	Hz
Overswing Ratio	3.2	3.7	3.7	

Peak Vector Sum 1.111 mm/s at 0.281 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Long at 14:47:21 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM20204 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration June 12, 2023 by Instatel
File Name UM20204_20230927144721.IDFW

Notes

Post Event Notes

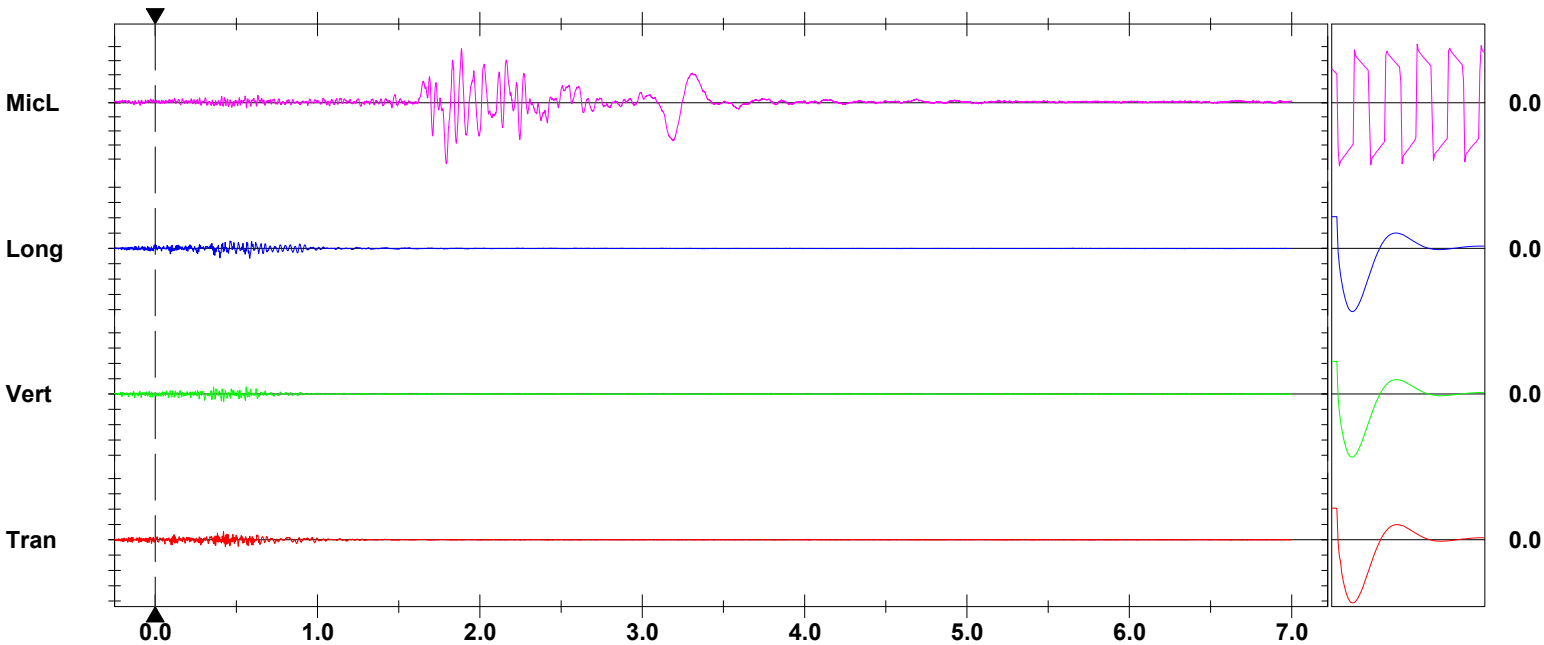
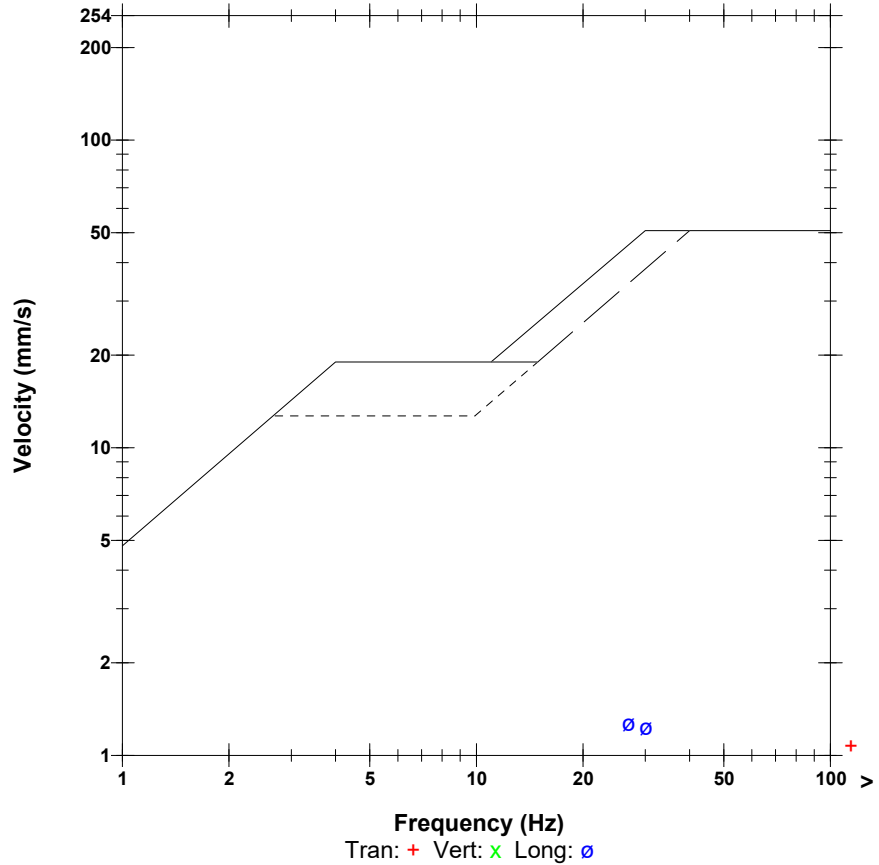
Location: 2341 Route 820 (PW-05)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 106.7 dB(L) 4.329 pa.(L) at 1.794 sec
ZC Freq 8.4 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1416 mv)

	Tran	Vert	Long	
PPV	1.072	0.969	1.277	mm/s
PPV	51.60	50.73	53.12	dB
ZC Freq	>100	47	27	Hz
Time (Rel. to Trig)	0.421	0.422	0.582	sec
Peak Acceleration	0.109	0.059	0.077	g
Peak Displacement	0.004	0.003	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.5	Hz
Overswing Ratio	4.2	4.4	4.1	

Peak Vector Sum 1.379 mm/s at 0.421 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:47:25 September 27, 2023
Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)
Range Geo: 127.0 mm/s
Record Time 7.0 sec at 1024 sps

Serial Number 5372 V 2.61 MiniMate
Battery Level 6.4 Volts
Unit Calibration February 28, 2023 by InstanTel
File Name G372K7UZ.R10

Notes
 Location:
 Client:
 User Name:
 Converted: September 27, 2023 16:48:10 (V10.72.1)

Post Event Notes
 Location: 50 Myron Road (PW-15)
 Blast No.: 2023-32
 Project No: 234601.00

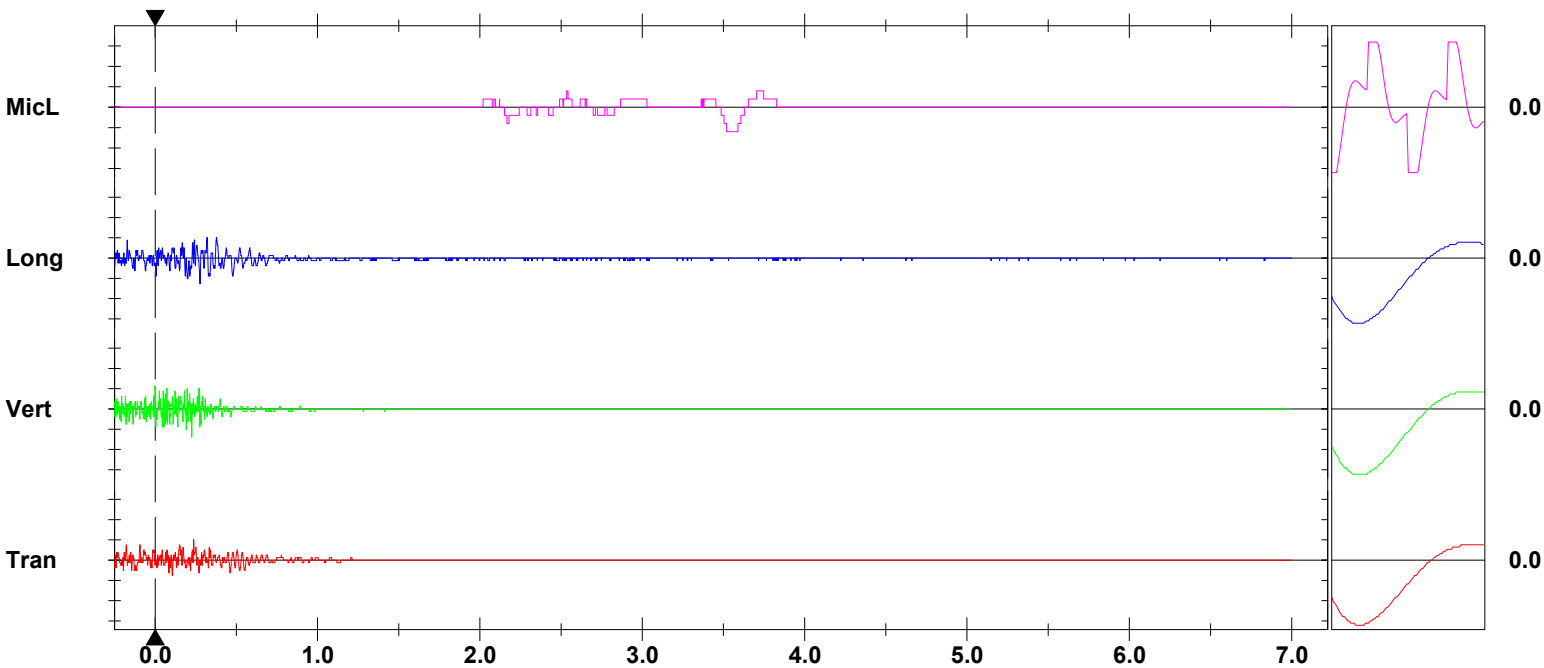
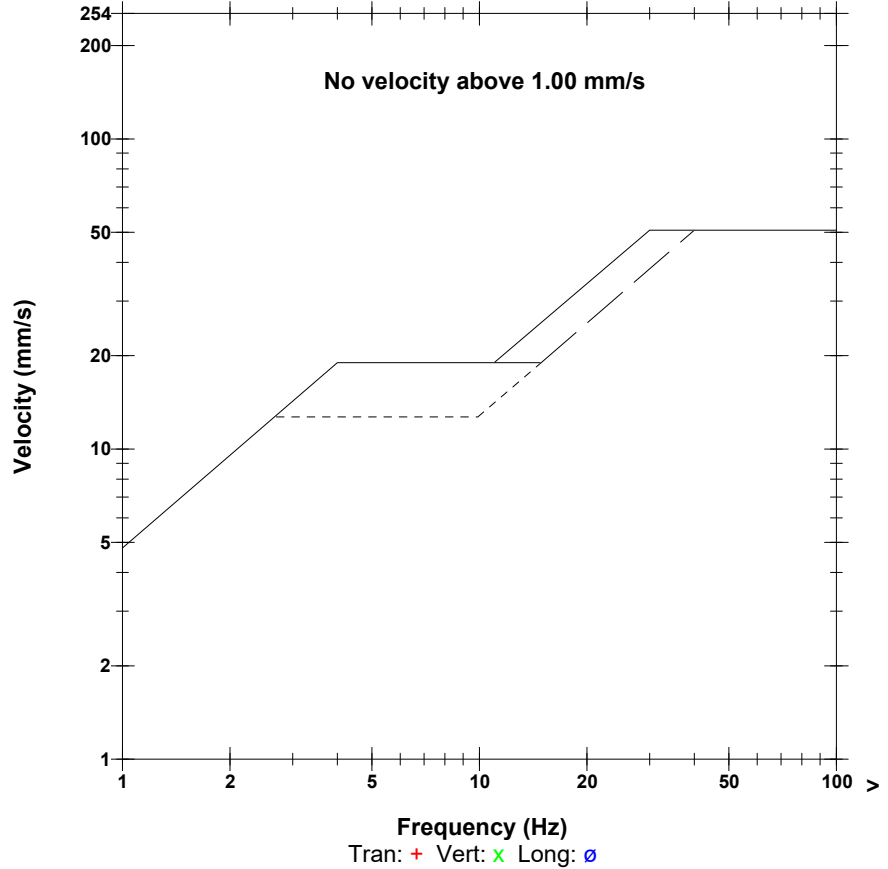
Extended Notes

Microphone Linear Weighting
PSPL 109.5 dB(L) 6.000 pa.(L) at 3.521 sec
ZC Freq 4.0 Hz
Channel Test Passed (Freq = 20.0 Hz Amp = 292 mv)

	Tran	Vert	Long	
PPV	0.508	0.699	0.635	mm/s
PPV	45.12	47.88	47.06	dB
ZC Freq	23	>100	43	Hz
Time (Rel. to Trig)	0.238	0.226	0.277	sec
Peak Acceleration	0.020	0.040	0.020	g
Peak Displacement	0.002	0.001	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.7	8.0	8.0	Hz
Overswing Ratio	3.7	3.5	3.6	

Peak Vector Sum 0.730 mm/s at 0.226 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:47:23 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM20205 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration May 30, 2023 by Instatel
File Name UM20205_20230927144723.IDFW

Notes

Post Event Notes

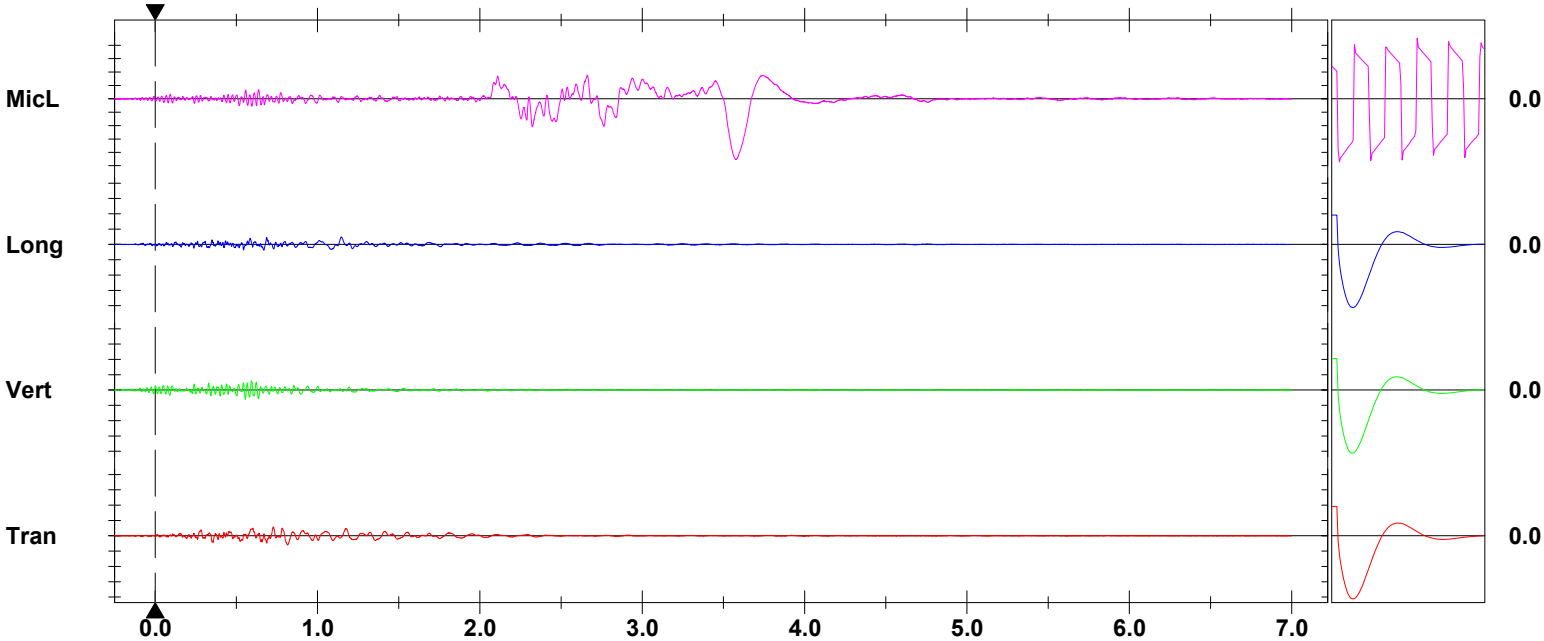
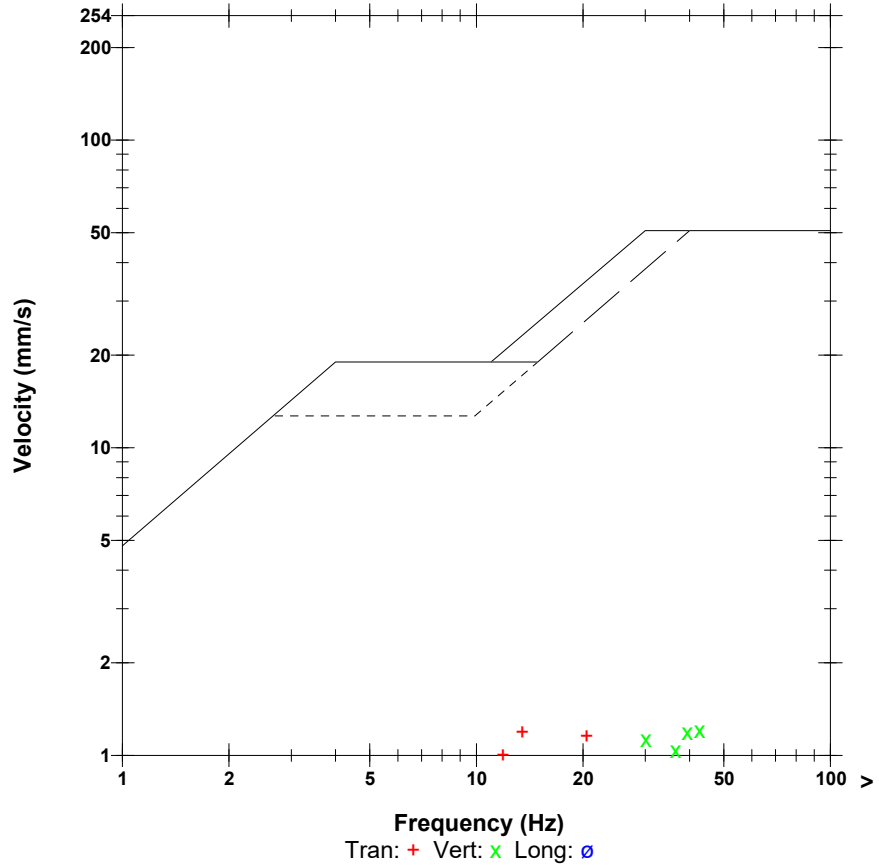
Location: 86 Myron Road (PW-16)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 113.1 dB(L) 9.076 pa.(L) at 3.575 sec
ZC Freq 2.9 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1438 mv)

	Tran	Vert	Long	
PPV	1.190	1.214	0.969	mm/s
PPV	52.51	52.68	50.73	dB
ZC Freq	13	43	13	Hz
Time (Rel. to Trig)	0.816	0.555	1.146	sec
Peak Acceleration	0.035	0.034	0.025	g
Peak Displacement	0.014	0.006	0.012	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.1	7.3	7.3	Hz
Overswing Ratio	5.0	4.8	5.0	

Peak Vector Sum 1.492 mm/s at 0.594 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:47:16 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/UPHAM.MMB

Serial Number UM18193 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration May 12, 2023 by InstanTel
File Name UM18193_20230927144716.IDFW

Notes
 Location:
 Client:
 User Name:
 General:

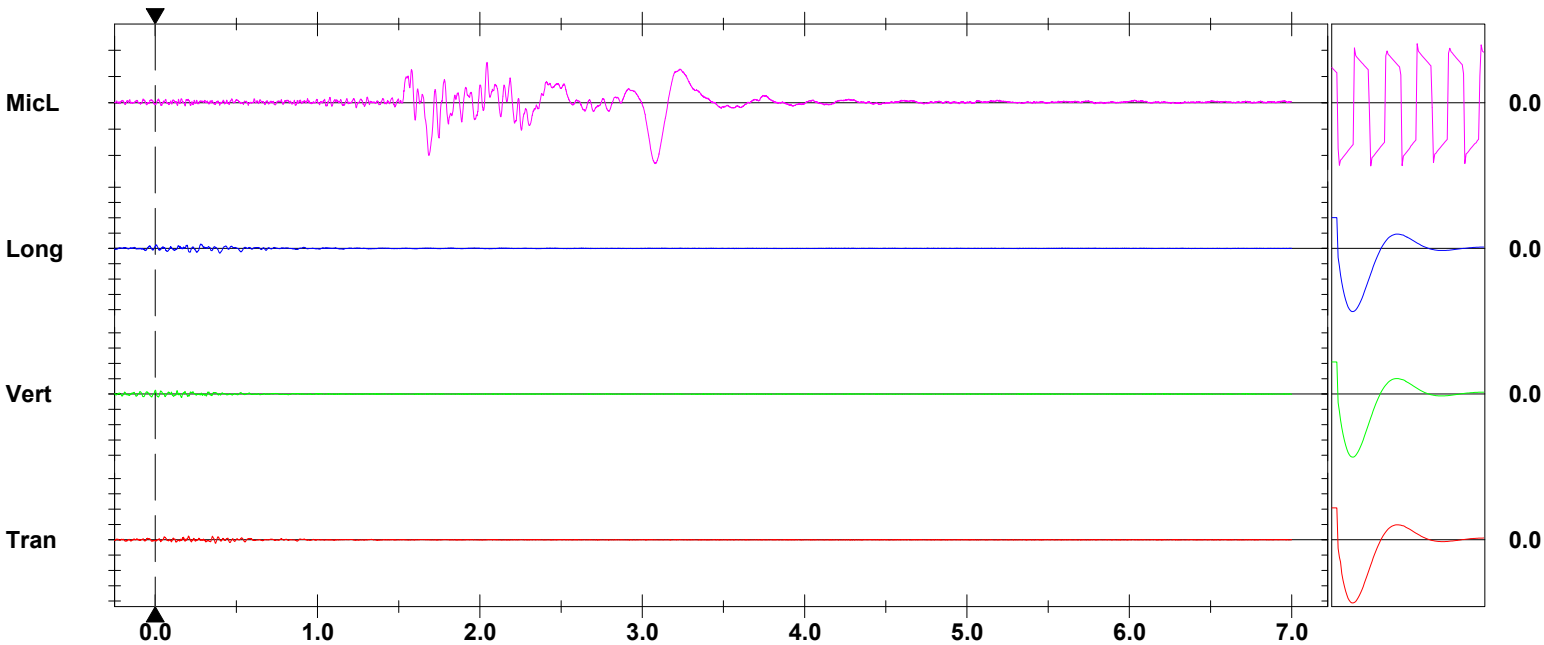
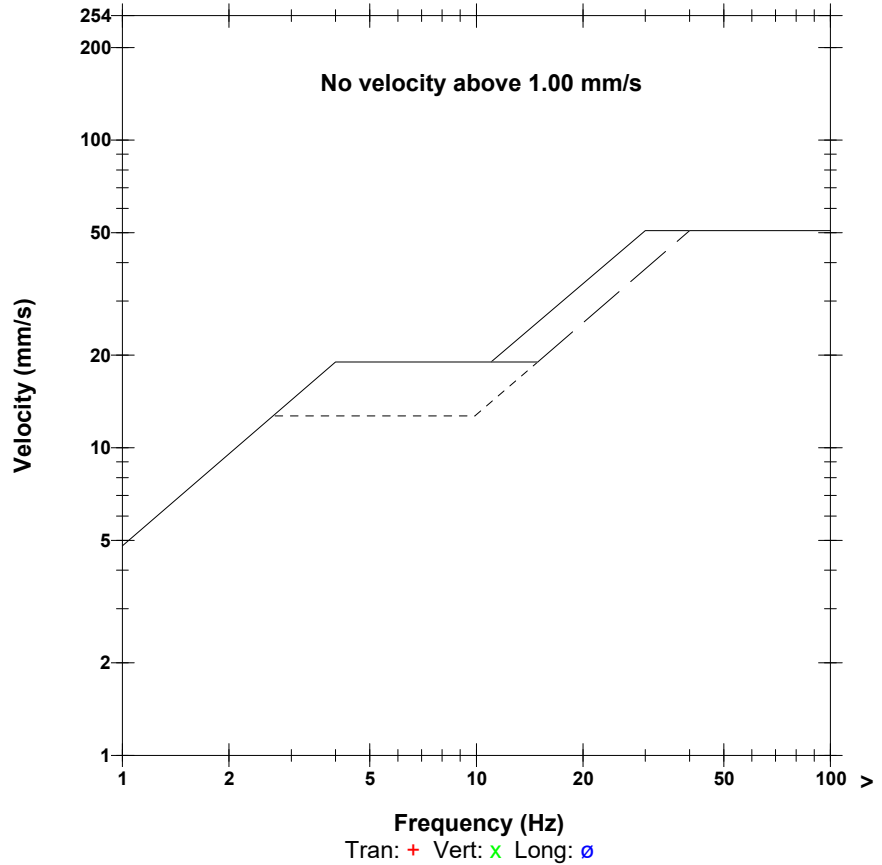
Post Event Notes
 Location: 2337 Route 820 (PW-04)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 107.3 dB(L) 4.639 pa.(L) at 3.079 sec
ZC Freq 3.1 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1371 mv)

	Tran	Vert	Long	
PPV	0.497	0.520	0.615	mm/s
PPV	44.92	45.32	46.77	dB
ZC Freq	27	30	14	Hz
Time (Rel. to Trig)	0.205	0.001	0.397	sec
Peak Acceleration	0.020	0.013	0.016	g
Peak Displacement	0.004	0.003	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.3	Hz
Overswing Ratio	4.2	4.1	4.4	

Peak Vector Sum 0.661 mm/s at 0.206 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div
Trigger =

Sensor Check

Date/Time Vert at 14:47:24 September 27, 2023
Trigger Source Geo: 0.500 mm/s, Mic: 120.0 dB(L)
Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/BAYSIDE.MMB

Serial Number UM20203 V 10-90GC Micromate ISEE
Battery Level 3.8 Volts
Unit Calibration May 30, 2023 by InstanTel
File Name UM20203_20230927144724.IDFW

Notes

Post Event Notes

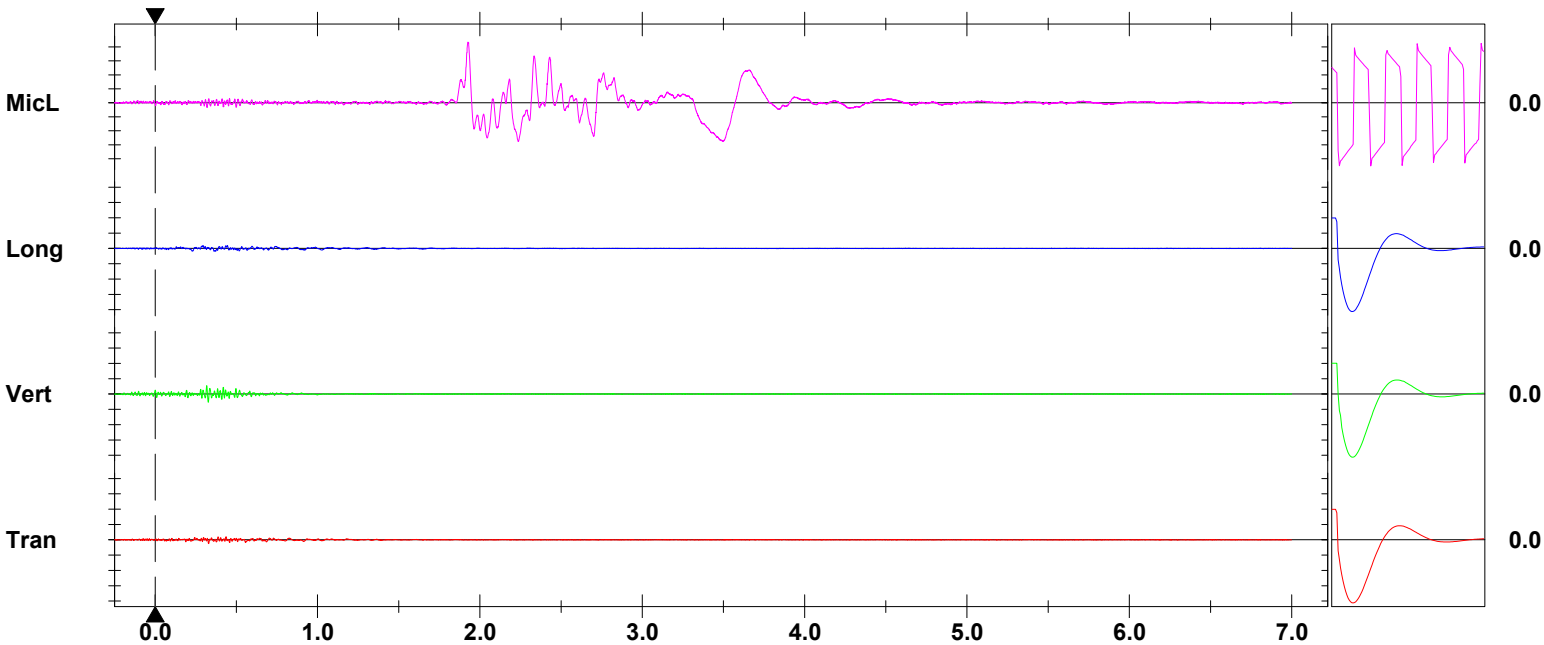
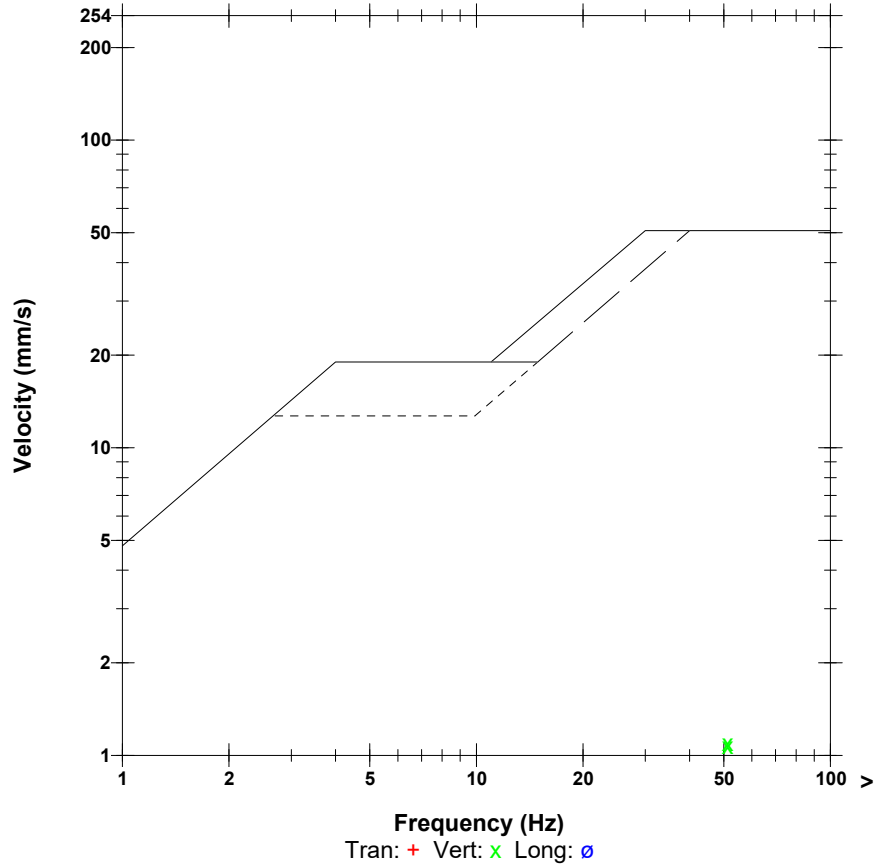
Location: 4140 Route 111 (PW-12)
 Blast No.: 2023-32
 Project No: 234601.00

Microphone Linear Weighting
PSPL 106.7 dB(L) 4.344 pa.(L) at 1.927 sec
ZC Freq 5.3 Hz
Channel Test Passed (Freq = 20.5 Hz Amp = 1410 mv)

	Tran	Vert	Long	
PPV	0.489	1.096	0.386	mm/s
PPV	44.78	51.79	42.74	dB
ZC Freq	43	51	26	Hz
Time (Rel. to Trig)	0.328	0.317	0.294	sec
Peak Acceleration	0.026	0.058	0.012	g
Peak Displacement	0.003	0.003	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.1	7.3	7.5	Hz
Overswing Ratio	4.5	4.5	4.3	

Peak Vector Sum 1.162 mm/s at 0.327 sec

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div **Amplitude Scale:** Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div
Trigger =

Sensor Check