Memo

HAMMOND RIVER HOLDINGS

То:	Mike Cormier, P.Eng. – Director, Authorizations Branch, New Brunswick Department of Environment and Local Government
From:	Dan Guest, Hammond River Holdings Ltd.
Cc:	Justin Chase – Environmental Impact Assessment Branch, New Brunswick Department of Environment and Local Government
Date:	September 28, 2021
Subject:	Monthly Monitoring Report – Upham East Gypsum Quarry – August 2021
Our File:	File # 18-8346

Introduction

This monthly report details activities associated with the operation of the Upham East Gypsum Quarry for the month of August 2021, in accordance with conditions of the Approval to Operate I-10936. Activities include surface water monitoring, air monitoring, and blasting. Details of environmental malfunctions and public complaints are also provided. Refer to the December 2019, January through December 2020, and January through July 2021 reports for previous monthly activity results.

Weekly compliance surface water monitoring in June was conducted as per the following:

- Week 1: August 6, 2021
- Week 2: August 11, 2021
- Week 3: August 17, 2021
- Week 4: August 26, 2021

There was no additional sampling events required due to a heavy rain event, defined as more than 25 mm of rain over a 24-hour period.

Surface Water Sampling

Field Methods

Field parameters were measured using a calibrated turbidity meter and probe. Field parameters are temperature, conductivity, and turbidity. These parameters were measured at three sampling locations as per the Environmental Management Plan (EMP) for Operation (Dillon 2020). All samples were submitted for lab analysis of total suspended solids (TSS).

Surface water samples were collected from three locations (Figure 1). They are as follows:

PDP-1 was collected at the discharge point from the site, which is located before the confluence with the unnamed tributary to the Hammond River. This is the point of compliance;

- SW3 was the background sample. It was collected within the unnamed tributary approximately 100 m upstream from the PDP-1;
- SW5 was collected within the unnamed tributary approximately 100m downstream from PDP-1

Surface water samples were collected using laboratory supplied bottles. The bottles were rinsed three times in the watercourse and then submerged below the water surface. The samples were submitted to the Research Productivity Council (RPC) in Fredericton, NB. RPC is accredited by the Canadian Association for Laboratory Accreditation Inc. (CALA) for each of the laboratory analytical methods utilized and have in-house QA/QC programs to govern sample analysis and analytical data quality assurance.

Compliance Monitoring Results

Results of the surface water compliance monitoring are provided in Table 1. Analytical certificates are attached. The monthly average of grab samples for TSS was calculated for each site, presented in Table 2. The monthly averages for TSS were all below the site-specific guideline for each site laid out in the Approval to Operate, displayed in Figure 2.

A QA/QC program was implemented to evaluate whether the data collected was of suitable quality to characterize the surface water conditions observed. This program required the collection of field duplicates and the calculation of the relative percent difference (RPD). The calculation method and acceptance level of 40% are discussed in CCME (2016). One duplicate sample was collected during the August water sampling program. The RPD result was 11%, well below the 40% acceptance level (Table 3). Therefore, the data satisfies the quality objectives for the monitoring program.

Environmental Accidents and Malfunctions

There was one spill during the month of August 2021. Less than one litre of hydraulic fluid leaked from an excavator on August 17, 2021. The cause was determined to be a crack in a solder joint. Spills pads were deployed, the leak was contained, and the crack was fixed. The spill did not occur within 100m of a watercourse or domestic well. A spill report is attached.

Ambient Air Quality Monitoring – Total Suspended Particulate

24-hour air samples are collected every 6 days in accordance with the National Air Pollution Surveillance (NAPS) schedule. The air quality monitor used to conduct the monitoring is a BGI PQ100 air sampler, a high-volume sampler for total suspended particulate matter. In June there were 6 air quality monitoring events, August 5, 11, 17, 23, and 29; one additional air sample was collected at the residence located at 2349 Route 820, Upham, NB on August 10, 2021. The results are provided in Table 4. There were no exceedances of the 120 μ g/m³ maximum permissible ground level concentration of total suspended particulate that is specified in Schedule B of the New Brunswick *Air Quality Regulation – Clean Air Act*.

Blasting

In August there were three blasts, August 5, 19, and 31, 2021. There were no exceedances of Approval to Operate limits for maximum velocity and sound pressure. Blast reports are attached.

Public Complaints

There was one public complaint during the August 2021 monitoring period. On August 4, 2021 a complaint was received by phone call of a truck driver crossing the yellow line while driving on a blind corner. The incident occurred on July 30th, 2021.

Summary

Since extraction activities began in July 2020 at the Upham East Gypsum Quarry, the water chemistry at the discharge point into WC3 has remained comparable to background, the groundwater chemistry of the perimeter monitoring wells is comparable to the baseline groundwater chemistry, air quality monitoring has remained below guidelines, and decibel levels have remained below guidelines for blasting.

References

Canadian Council of Ministers of the Environment (CCME). 2015. Canadian environmental quality guidelines. Available online at: <u>http://ceqg-rcqe.ccme.ca/en/index.html#void</u>

Canadian Council of Ministers of the Environment (CCME). 2016. Guidance Manual for Environmental Site Characterization in Support of Environmental and Human Health Risk Assessment: Volume 1 Guidance Manual. Canadian environmental quality guidelines. ISBN 978-1-77202-026-7.

Dillon (Dillon Consulting Limited). 2020 Environmental Management Plan (EMP) for Operation. Upham East Gypsum Quarry Project, Upham New Brunswick. Prepared for Hammond River Holdings Limited by Dillon Consulting Limited, Fredericton, New Brunswick. Project 18-8346. June 2020.



HAMMOND RIVER HOLDINGS LIMITED PROPOSED UPHAM EAST GYPSUM QUARRY

SURFACE WATER SAMPLING LOCATIONS FIGURE 1

 PROJECT DEVELOPMENT A WATERBODY WATERCOURSE REGULATED WETLAND 30 METRE WETLAND/WATEF PROPOSED SITE FEATURES DITCH TRUCK SCALE (OPTIONAL) SITE AREAS DISCHARGE POINT SECURITY GATE PORTABLE TRAILER/OFFICE ACCESS ROAD STOCKPILE CROSS SECTION QUARRY BERM CONSTRUC AND OVERBURDEN (OFFSE FROM PROPERTY BOUNDAH MATCHING INDICATES MATE ON TOP OF STORAGE PAD 	RCOURSE BUFFER
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Figure 2: TSS Monthly Average

Notes:

The detection limit for TSS is 5 mg/L; for results <5 mg/L, half the detection limit was used. Monthly average is calculated based on results from the previous 30 days. Site specific guideline is 25 mg/L above the monthly average.

Table 1 Surface Water Monitoring Upham East Gypsum Project Upham, New Brunswick Project No. 18-8346									
Parameter		Ambient Air Temperature ^a	Precipitation 48 hours prior to sample collection ^b	Water Temperature	Specific Conductivity	Turbidity	Total Suspended Solids ^c		
Units		°C	mm	С°	mS/cm	NTU	mg/L		
Sample ID	Date								
SW3	06-Aug-21			16.6	578	10.52	<5		
PDP-1	06-Aug-21	17.3	57.3	16.6	519	11.2	<5		
SW5	06-Aug-21			16.7	200	9.06	8		
SW3	11-Aug-21			20.50	386.000	2.01	<5		
PDP-1	11-Aug-21	20.7	0.0	20.10	533.000	0.24	<5		
SW5	11-Aug-21			20.10	536.000	0.13	<5		
SW3	17-Aug-21			17.4	560	-7.37	<5		
PDP-1	17-Aug-21	24 5	0.0	17.9	1591	1.48	10		
PDP-1 FD	17-Aug-21	24.0	0.0	17.8	1586	1.52	9		
SW-5	17-Aug-21			18	1691	0.94	<5		
SW3	26-Aug-21			18.3	988	0.77	<5		
PDP-1	26-Aug-21	27.2	0.6	18.3	998	0.23	<5		
SW5	26-Aug-21			18.4	1011	1.36	<5		

a) Temperature based on data from the climate station at the Saint John airport. Temperature is the value recorded at 12:00pm on the day of sampling. Data available at: https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

b) Precipitation based on data from the climate station at the Saint John airport. Data available at:

https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

c) Site specific guideline, TSS cannot exceed 25 mg/L above the background monthly average.

d) Canadian Council of Ministers of Environment (CCME) for the Protection of Aquatic Life.

SW3 is the background sample for Watercourse 3.

'-' denotes no guideline, not analyzed, or not applicable; FD = field duplicate.

75 bold/shaded value denotes concentration exceeds CCME criteria or TSS background.

Table 2 Total Suspended Solids - Monthly Average Upham East Gypsum Project Upham, New Brunswick Project No. 18-8346											
Date	Site Specific Guideline										
		H1	H2	SW3	SW5	PDP-1					
04-Dec-19	27.5	-	-	2.5	2.5	2.5					
11-Dec-19	30.3	6.0	14.0	5.3	2.5	4.8					
15-Dec-19	29.3	8.0	9.5	4.3	2.5	5.5					
19-Dec-19	28.9	6.2	7.2	3.9	2.5	4.8					
23-Dec-20	28.6	5.3	6.0	3.6	2.5	4.3					
03-Jan-20	28.4	4.7	5.3	3.4	2.5	4.0					
10-Jan-20	28.4	4.3	4.8	3.4	2.5	4.0					
13-Jan-20	27.5	3.8	3.0	2.5	2.5	3.3					
21-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5					
27-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5					
03-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5					
11-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5					
19-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5					
28-Feb-20	27.5	2.5	0.0	2.5	2.5	2.5					
05-Mar-20	27.5	2.5	2.5	2.5	2.5	3.4					
11-Mar-20	27.5	2.5	2.5	2.5	2.5	3.2					
15-Mar-20	27.5	3.4	4.8	2.5	2.5	3.2					
17-Mar-20	28.3	4.0	4.0	3.3	3.1	3.1					
20-Mar-20	30.6	7.3	4.0	5.6	4.6	5.2					
26-Mar-20	30.6	7.3	3.6	5.6	4.6	5.2					
03-Apr-20	31.4	9.2	6.9	6.4	5.7	6.3					
09-Apr-20	31.4	9.2	6.9	6.4	5.7	5.8					
14-Apr-20	33.1	15.7	18.8	8.1	9.9	9.1					
17-Apr-20	33.3	16.4	21.1	8.3	10.6	10.3					
23-Apr-20	30.3	12.3	18.0	5.3	8.7	10.3					
28-Apr-20	30.3	12.3	20.6	5.3	8.7	10.3					
08-May-20	29.1	9.0	15.5	4.1	6.7	8.1					
11-May-20	29.1	9.0	15.5	4.1	6.7	8.1					
19-May-20	27.5	2.5	5.1	2.5	2.5	5.1					
26-May-20	27.5	2.5	5.1	2.5	2.5	2.5					
04-Jun-20	27.5	2.5	2.5	2.5	10.0	2.5					
08-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5					
12-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5					
16-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5					
24-Jun-20	27.5	-	-	2.5	2.5	2.5					
30-Jun-20	27.5	-	-	2.5	2.5	2.5					
07-Jul-20	27.5	-	-	2.5	2.5	2.5					
10-Jul-20	27.5	-	-	2.5	2.5	2.5					

Table 2 Total Suspended Solids - Monthly Average Upham East Gypsum Project Upham, New Brunswick Project No. 18-8346									
Site Specific Cuideline			Monthly Average						
Site Specific Guideline	H1	H2	SW3	SW5					
27.9	-	-	5.0	2.5					
27.9	-	-	2.5	2.5					
27.8	-	-	2.5	2.5					
28.3	-	-	6	5					
28.4	-	-	3.4	3.2					
31.7	-	-	6.7	3.5					
32.4	-	-	7.4	5.4					
33.4	-	-	8.4	6.0					
32.7	-	-	7.7	5.5					
31.8	-	-	6.8	5.0					

PDP-1

2.5

7.0

Date

13-Jul-20

21-Jul-20

23-Jul-20	27.8	-	-	2.5	2.5	2.5
29-Jul-20	28.3	-	-	6	5	2.5
05-Aug-20	28.4	-	-	3.4	3.2	3.1
14-Aug-20	31.7	-	-	6.7	3.5	3.4
17-Aug-20	32.4		-	7.4	5.4	3.3
26-Aug-20	33.4	-	-	8.4	6.0	2.5
31-Aug-20	32.7		-	7.7	5.5	2.5
04-Sep-20	31.8	-	-	6.8	5.0	2.5
10-Sep-20	31.8	2.5	2.5	6.8	4.6	2.5
15-Sep-20	28.9		-	3.9	4.6	2.5
22-Sep-20	27.5	-	-	2.5	2.5	2.5
23-Sep-20	27.5	-	-	2.5	2.5	2.5
29-Sep-20	27.9	-	-	2.9	4.6	3.4
30-Sep-20	27.8	-	-	2.8	4.3	3.3
08-Oct-20	27.9	-	-	2.5	2.5	2.5
14-Oct-20	27.9	-	-	2.5	2.5	2.5
22-Oct-20	27.9	-	-	2.5	2.5	2.5
28-Oct-20	27.9	-	-	2.5	2.5	2.5
03-Nov-20	27.5	-	-	2.5	2.5	2.5
05-Nov-20	27.5	-	-	2.5	2.5	2.5
13-Nov-20	27.5	-	-	2.5	2.5	2.5
16-Nov-20	27.5	-	-	2.5	7.0	2.5
24-Nov-20	27.5	-	-	2.5	2.5	5.0
27-Nov-20	27.9	-	-	5	2.5	2.5
01-Dec-20	27.9	-	-	2.9	4.5	3.2
02-Dec-20	28.1	2.5	2.5	3.1	4.7	3.1
07-Dec-20	28.2	-	-	3.2	5.0	3.2
15-Dec-20	28.2	-	-	3.2	5.0	3.2
23-Dec-20	28.2	-	-	3.2	4.4	3.2
28-Dec-20	27.9	-	-	2.9	4.7	2.9
31-Dec-20	27.9	-	-	2.9	4.4	2.9
05-Jan-21	27.5	-	-	2.5	2.5	2.5
12-Jan-21	27.5	-	-	2.5	2.5	2.5

		Total Su L	Table 2 Ispended Solids - Monthly Jpham East Gypsum Proje Upham, New Brunswick Project No. 18-8346	/ Average ect		
Date	Site Specific Guideline	111	112	Monthly Average	SIME	
17 Jan 21	28.3	ПІ	П2	3773	3005	PDP-1
21_lan_21	20.3	-	-	3.5	3.4	3.4
27-Jan-21	20.1			3.1	3.3	3.3
03-Feb-21	28.3		-	3.1	3.5	3.3
10-Feb-21	28.3	-	-	3.3	3.4	3.4
18-Feb-21	27.5	-	-	2.5	2.5	2.5
25-Feb-21	27.5	-	-	2.5	2.5	2.5
02-Mar-21	27.5	-	-	2.5	2.5	2.5
08-Mar-21	27.5	-	-	2.5	2.5	2.5
16-Mar-21	27.5	-		2.5	2.5	2.5
18-Mar-21	27.5	2.5		2.5	2.5	-
26-Mar-21	27.5	-	47.0	-	-	2.5
27-Mar-21	28.1	-	-	3.1	2.5	2.5
30-Mar-21	28.1	-	-	3.1	2.5	2.5
02-Apr-21	28.0	-	-	3.0	2.5	2.5
08-Apr-21	27.9	-	-	2.9	2.5	2.5
16-Apr-21	27.9	-	-	2.9	2.5	2.5
19-Apr-21	27.9	-	-	2.9	2.5	2.5
26-Apr-21	27.9	-	-	2.9	3.0	2.5
01-May-21	27.5	-	-	2.5	3.1	2.5
08-May-21	27.5	-	-	2.5	3.1	2.5
13-May-21	27.5	-	-	2.5	3.1	2.5
17-May-21	27.5	-	-	2.5	3.7	2.5
24-May-21	27.5	-	-	2.5	3.7	2.5
01-Jun-21	27.5	-	-	2.5	3.2	2.5
08-Jun-21	27.5	-	-	2.5	3.2	3.0
16-Jun-21	27.5	-	-	2.5	3.7	3.5
24-Jun-21	27.5	-	-	2.5	3.1	3.8
01-Jul-21	27.5	-	-	2.5	3.0	3.5
06-Jul-21	27.5	-	-	2.5	3.0	3.5
10-Jul-21	28.4	-	-	3.4	3.0	3.0
14-Jul-21	28.3	-	-	3.3	2.9	2.9
15-Jul-21	28.1	-	-	3.1	2.9	2.9
24-JUI-21	28.1	-	-	3.1	2.5	2.5
31-JUI-21	28.1	-	-	3.1	2.5	2.5
6-Aug-21	28.3	-	-	5.5	3.4	2.5
11-AUG-21	27.5	-	-	2.5	3.4	2.5
20-Aug-21	27.5	-	-	2.0	<u> </u>	4.0
17-AUQ-21	21.0	-	-	Z.0	J.0	4.U

Notes:

The detection limit for TSS is 5 mg/L; for results <5 mg/L, half the detection limit was used.

Dashed line indicates monthly average could not be calculated.

Site specific guideline is 25 mg/L above the monthly average. Monthly average is calculated based on results from the previous 30 days.

The background sample is SW3.

Samples above the site specific guideline are **bolded** in red.

	Table 3 Surface Water Monitoring - (Upham East Gypsum Upham, New Bruns Project No. 18-83	QA/QC Results Project swick 346			
Total Parameter Suspended Solids					
	Units	mg/L			
Sample ID	Date				
PDP-1	17-Aug-21	10			
PDP-1 FD	17-Aug-21	9			
RPD value		11%			
Notes:					
RPD calculations and a	acceptance criteria based on C	CME (2016).			
' - ' denotes RPD could detection limit.	d not be calculated because on	e or more parameters was below			
75	bold/shaded value denotes RI	PD above criteria of 40%.			

						Table 4						
	Air Quality Reporting											
						Upham East Gypsi	um Quarry					
						1 51	,					
Test Start	Time	Duration	Flow Rate (L/min)	Air Volume (m ³)	Pressure (mm Hg)	Temperature (°C)	Initial Filter Weight (g)	Final Filter Weight (g)	TSP Mass (µg)	TSP (µg/m3)	Site Guideline (µg/m ³)	
2020-07-22	14:51	24 hours	16.7	24.05	752	20.3	14.8415	14.8645	23000	39.85	120	
2020-07-28	23:59	24 hours	16.46	23.7	747	24.4	14.8261	14.8278	1700	2.99	120	
2020-08-04	13:55	24 hours	16.66	23.99	753	22.8	14.8264	14.8295	3100	5.38	120	
2020-08-09	23:59	24 hours	16.74	24.1	752	21.2	14.8422	14.8444	2200	3.80	120	
2020-08-15	23:59	24 hours	16.88	24.3	754	19.8	14.8243	14.8359	11600	19.89	120	
2020-08-21	23:59	24 hours	16.87	24.3	749	17.9	14.8394	14.8415	2100	3.60	120	
2020-08-27	23:59	24 hours	17.06	24.57	743	12.4	14.8233	14.845	21700	36.80	120	
2020-09-02	23:59	24 hours	16.75	24.12	747	18.8	14.8417	14.8614	19700	34.03	120	
2020-09-08	23:59	24 hours	17.02	24.51	759	19.1	14.8585	14.8706	12100	20.57	120	
2020-09-14	23:59	24 hours	17.62	25.37	756	8	14.8275	14.8368	9300	15.27	120	
2020-09-20	23:59	24 hours	18.03	25.97	764	4.8	14.8349	14.852	17100	27.44	120	
2020-09-26	23:59	24 hours	17.1	24.62	753	15.3	14.8561	14.8594	3300	5.59	120	
2020-10-02	23:59	24 hours	14.43	25.1	753	9.6	14.9721	14.9593	-12800	-21.25	120	
2020-10-08	23:59	24 hours	17.69	25.48	748	3.8	14.8606	14.8894	28800	47.10	120	
2020-10-14	23:59	24 hours	17.56	25.29	753	7.8	14.8828	14.8911	8300	13.68	120	
2020-10-20	23:59	19:31	17.63	20.66	760	9.1	14.8749	14.8578	-17100	-34.49	120	
2020-10-23	23:59	21:55	17.34	22.82	750	10.1	14.8592	14.8648	5600	11.20	120	
2020-10-26	23:59	21:02	17.71	22.35	752	4.8	14.8541	14.8642	10100	21.52	120	
2020-11-01	23:59	24 hours	17.19	24.75	732	5.9	14.8729	14.8802	7300	12.29	120	
2020-11-07	23:59	24 hours	17.84	25.68	759	5.9	14.8692	14.8723	3100	5.03	120	
2020-11-13	23:59	24 hours	17.79	25.62	748	1.9	14.86	14.8606	600	0.98	120	
2020-11-19	23:59	24 hours	17.63	25.22	756	7.3	14.8476	14.8498	2200	3.64	120	
2020-11-25	23:59	24 hours	17.83	25.68	756	4.4	14.8496	14.8563	6700	10.87	120	
2020-12-01	23:59	24 hours	17.48	25.18	/48	/	14.8427	14.861	18300	30.28	120	
2020-12-07	23:59	24 hours	17.88	25.75	740	-2.1	14.8343	14.8362	1900	3.07	120	
2020-12-13	23:59	24 hours	17.98	25.9	/46	-1.3	14.8306	14.8389	8300	13.35	120	
2020-12-19	23:59	24 hours	18.37	26.45	/56	-3.6	14.8373	14.843	5700	8.98	120	
2020-12-25	23:59	24 hours	17.34°	22.82°	753°	12.3ª	14.84	14.85	10000	18.26	120	
2020-12-31	23:59	24 hours	18.58	26.76	759	-5.8	14.8452	14.85	4800	7.47	120	
2021-01-06	23:59	24 hours	18	24.73	744	-2.7	14.836	14.8523	16300	27.46	120	
2021-01-12	23:59	24 hours	16.7	24.74	749	-6.7	14.8542	14.8724	18200	30.65	120	
2021-01-18	23:59	24 hours	17.52	25.52	737	-0.8	14.8681	14.8767	8600	14.04	120	
2021-01-24	23:59	24 hours	16.7	24.03	737	-8	14.8231	14.8273	4200	7.28	120	
2021-01-30	23:59	24 hours	16.7	24.03	/50	-11.2	14.829	14.8326	3600	6.24	120	
2021-02-05	23:59	24 hours	17.9	25.8	744	-0.9	14.850	14.866	15800	25.52	120	
2021-02-11	23:59	24 hours	16./	24.05	/50	-12.6	14.829	14.834	5300	9.18	120	
2021-02-17	9:59	24 hours	16./	24.05	/55	-9.9	14.818	14.821	2800	4.85	120	
2021-02-23	23:59	24 hours	17.7	25.49	/37	-0.6	14.891	14.897	6000	9.81	120	
2021-03-01	23:59	24 hours	1/.8/	25.74	/41	-1.6	14.858	14.866	//00	12.46	120	
2021-03-07	23:59	24 hours	16.7	24.05	753	-8.9	14.840	14.851	11800	20.44	120	
2021-03-13	23:59	24 hours	17.92	25.81	/43	-1.3	14.828	14.835	6900	11.14	120	

	Table 4												
						Air Quality Rep	Dorting						
Test Start	Time	Duration	Flow Rate (L/min)	Air Volume (m ³)	Pressure (mm Hg)	Temperature (°C)	Initial Filter Weight (g)	Final Filter Weight (g)	TSP Mass (µg)	TSP (µg/m3)	Site Guideline (µg/m³)		
2021-03-19	23:59	24 hours	16.7	24.05	750	-5.3	14.819	14.823	4600	7.97	120		
2021-03-25	23:59	24 hours	17.52	24.23	754	8.9	14.820	14.826	6100	10.49	120		
2021-03-31	23:59	24 hours	16.7	24.05	756	6.8	14.823	14.831	8600	14.90	120		
2021-04-06	23:59	24 hours	16.7	24.05	746	4.1	14.822	14.835	13400	23.22	120		
2021-04-12	23:59	24 hours	17.64	25.55	749	5.2	14.812	14.817	5100	8.32	120		
2021-04-18	23:59	24 hours	16.7	24.05	742	2.6	14.815	14.825	10000	17.33	120		
2021-04-24	23:59	24 hours	17.27	24.05	743	8.8	14.815	14.826	10400	18.02	120		
2021-04-30	23:59	24 hours	17.24	24.82	735	6.4	14.814	14.921	107000	11.75	120		
2021-05-06 ^b	23:59	21.08	17.42	21.08	750	8.8	14.84	14.8501	10100	19.96	120		
2021-05-12 ^b	23:59	-	17.49	25.19	748	7.1	14.8223	14.8301	7800	12.90	120		
2021-05-18 ^b	23:59	19.21	17.53	20.35	757	9.8	14.8296	14.8383	8700	17.81	120		
2021-05-27 ^c	-	-	-	-	-	-	-	-	-	-	120		
2021-05-31	10:56	24 hours	16.7	24.05	753	14.2	14.8288	14.8346	5800	10.05	120		
2021-06-04	11:46	33.46	16.79	34.02	746	18.1	14.831	14.8389	7900	9.68	120		
2021-06-10	9:58	24 hours	17.42	25.09	754	10.4	14.8396	14.8439	4300	7.14	120		
2021-06-16	10:22	24 hours	17.48	25.18	743	5.6	14.8488	14.8544	5600	9.27	120		
2021-06-22 ^d	16:45	24 hours	17.23	24.82	744	9.7	14.8697	14.8788	9100	15.28	120		
2021-06-24	13:45	24 hours	17.94	25.83	762	5.4	14.8455	14.8467	1200	1.94	120		
2021-06-30	8:20	24 hours	17.01	24.29	746	14.4	14.885	14.8892	4200	7.20	120		
2021-07-06	13:08	24 hours	17.3	24.91	746	9.3	14.8659	14.8676	1700	2.84	120		
2021-07-12	11:03	24 hours	17.6	24.05	759	9.5	14.8475	14.8505	3000	5.20	120		
2021-07-18	9:33	24 hours	16.7	24.05	753	11.8	14.8467	14.8519	5200	9.01	120		
2021-07-24	9:55	24 hours	17.51	25.21	753	8.8	14.8314	14.8383	6900	11.40	120		
2021-07-30	8:44	24 hours	17.43	25.1	742	5.6	14.8297	14.8397	10000	16.60	120		
2021-08-05	8:53	24 hours	17.47	25.15	755	10	14.8206	14.8345	13900	23.03	120		
2021-08-10	8:51	24 hours	17.21	24.78	753	13.5	14.822	14.8301	8100	13.62	120		
2021-08-11	11:37	24 hours	17.18	23.42	752	13.6	14.8782	14.8902	12000	21.35	120		
2021-08-17	11:31	24 hours	17.43	24.05	756	11.2	14.8254	14.8356	10200	17.67	120		
2021-08-23	11:34	24 hours	17.19	24.75	750	12.4	14.8441	14.8586	14500	24.41	120		
2021-08-29	7:32	24 hours	17.49	25.18	755	9.8	14.8238	14.8299	6100	10.09	120		

Notes

24 hour sample collected by BGI PQ-100 air sampler every sixth day for the duration of the quarry operation each year.

a) Values were not recorded; temperature and pressure calculated based on Environment Canada data recorded at the Saint John airport weather station. Flow rate and Air Volume were approximated based on a previous day's recording with similar temperature and pressure.

b) Battery was low in machine, full run was not completed.

c) Run was not completed. Battery was replaced.

d) 24 hour air sample recorded at 2349 Route 820, Upham, NB.

Report ID:408331-IASReport Date:25-Aug-21Date Received:12-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Attention:	Daniel Guest
Project #:	17-5121
Location:	Upham

Analysis of Water

RPC Sample ID:			408331-1	408331-2	408331-3
Client Sample ID:			SW3	SW5	PDP-1
Date Sampled:			6-Aug-21	6-Aug-21	6-Aug-21
Analytes	Units	RL			
Solids - Total Suspended	mg/L	5	< 5	8	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Peter Crowhurst, B.Sc., C.Chem. Director Inorganic Analytical Chemistry

Brannen Bute

Brannen Burhoe Supervisor Inorganic Analytical Services

WATER CHEMISTRY Page 1 of 2 Report ID:408331-IASReport Date:25-Aug-21Date Received:12-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Methods

<u>Analyte</u>

RPC SOP #

Method Reference

Solids - Total Suspended IAS-M05

APHA 2540 D

Filtration, Gravimetry

Method Principle

Report ID:408330-IASReport Date:23-Aug-21Date Received:12-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Attention:	Daniel Guest
Project #:	17-5121
Location:	Upham

Analysis of Water

RPC Sample ID:			408330-1	408330-2	408330-3
Client Sample ID:			SW3	SW5	PDP-1
Date Sampled:			11-Aug-21	11-Aug-21	11-Aug-21
Analytes	Units	RL			
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

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Matthew Norman Senior Chemist Inorganic Analytical Chemistry

Krista Skinner

Krista Skinner Chemical Technician Inorganic Analytical Chemistry

WATER CHEMISTRY Page 1 of 2 Report ID:408330-IASReport Date:23-Aug-21Date Received:12-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Methods

<u>Analyte</u>

RPC SOP #

Method Reference

Solids - Total Suspended IAS-M05

APHA 2540 D

Filtration, Gravimetry

Method Principle

Report ID:409250-IASReport Date:30-Aug-21Date Received:19-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Attention: Daniel Guest

Project #: 17-5121

Location: Upham Analysis of Water

RPC Sample ID:			409250-1	409250-2	409250-3	409250-4
Client Sample ID:			SW3	SW5	PDP-1	PDP-1(2) Duplicate
Date Sampled:			17-Aug-21	17-Aug-21	17-Aug-21	17-Aug-21
Analytes	Units	RL				
Solids - Total Suspended	mg/L	5	< 5	< 5	10	9

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

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Matthew Norman Senior Chemist Inorganic Analytical Chemistry Brannen Burbe

Brannen Burhoe Supervisor Inorganic Analytical Services

WATER CHEMISTRY Page 1 of 2 Report ID:409250-IASReport Date:30-Aug-21Date Received:19-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Methods

<u>Analyte</u>

RPC SOP #

Method Reference

Method Principle

Solids - Total Suspended IAS-M05

APHA 2540 D

Filtration, Gravimetry

Report ID:410535-IASReport Date:10-Sep-21Date Received:27-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Attention: Daniel Guest	
Project #: 17-5121	
Location: Upham	

Analysis of Water

RPC Sample ID:	410535-1	410535-2	410535-3		
Client Sample ID:			SW3	SW5	PDP-1
Date Sampled:			26-Aug-21	26-Aug-21	26-Aug-21
Analytes	Units	RL			
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Peter Crowhurst, B.Sc., C.Chem. Director Inorganic Analytical Chemistry

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Matthew Norman Senior Chemist Inorganic Analytical Chemistry

WATER CHEMISTRY Page 1 of 2 Report ID:410535-IASReport Date:10-Sep-21Date Received:27-Aug-21

CERTIFICATE OF ANALYSIS

for Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594 www.rpc.ca

Methods

<u>Analyte</u>

Solids - Total Suspended

RPC SOP #

IAS-M05

Method Reference

APHA 2540 D

Filtration

Filtration, Gravimetry

Method Principle

WATER METHODS Page 2 of 2

SPILL REPORT FORM

IDENTIFICATION		
Spill Date: 08/17/2021	Time: 8:3	OAM
Location: Upham East Quarry	:	
Civic Address of Incident: 2119 route 111	Upperto	n NB
Field Contact: Rick Hatty	Phone Nu	^{nber:} (506) 647-3730

SPILL NOTIFICATION

Supervisor (During working hours) - Name (specify): Cory Beyea/Daniel Guest			
Department of Environment (During working hours)			
Saint John Region – 506.658.2558			
Coast Guard – 800.565.1633			

SPILL INFORMATION

Product Spilled:	Transformer Oil	Quantity	/ (L):		
	Hydraulic Fluid	Quantity	r (L): <1 L		
	Other (specify):	Quantity	y (L):		
Equipment:	Pole-top transformer	Serial / I	D1 Number:		
	🖌 Heavy Equipment	BH7	' 59		
	Vehicle	*Year of	Manufacture:		
	Other (specify):				
Environmental		YES	NO		
Impact:	Watercourse within 100 m				
	Domestic well within 100 m		V		
Cause and	Cracked Solder Joint on hard line.				
additional detail:					
Samples sent to RP	C laboratory for analysis (Addre	ss: 921 Co	ollege Hill Rd,		
Fredericton, 506.45	52.1212)				
Oil (from ed	quipment): ppm				
Soil (unable to sample equipment): ppm					
Other (wate	ercourse): ppm				

SEQUENCE OF EVENTS

Date	Time	Description of Action Taken
08/17/2021	8:25	Notice oil drips during pre-trip inspection
08/17/2021	8:30	Deployed spill pads and containment
08/17/2021	8:35	Placed contaminated material in storage for future transportation off site



ADDITIONAL INFORMATION

	YES	NO
Is source of spill stopped?	~	
Is spill contained?	~	
Is spill cleaned-up?	~	

EXTERNAL RESOURCES / INSPECTORS (if applicable)

	YES	NO	If "yes", indicate Name, Date and Time
Environment Inspector on-site		~	
Contractor used for clean-up	~		Gulf Operators
Site Professional used for remediation support		~	

APPROVAL AND REVIEW

Initiator	Signature:	Date Prepared: 8/19/21
	Daniel Guest	
Supervisor/Manager	Signature: Danisl Guest	Date Reviewed: 8/19/21
	Comments:	
	Spill kit and spill response supplies replenished?	VES
EMS Coordinator	Signature:	Date Completed:





Saint John Moncton Fredericton Bedford

August 5, 2021

Project No.: 21S003.00

Mr. Daniel Guest Hammond River Holdings Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Re: Blast Vibration Monitoring – Blast No. 2021-19 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated at 15:14 on August 5, 2021. For the monitoring we positioned eleven (11) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)		1,330 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		968 m S	0.76 mm/s @ 26 Hz	114	-
3. Civic No. 4150 Route 111 (PW-13)		809 m SE	0.76 mm/s @ >100 Hz	94	-
4. Civic No. 2447 Route 820 (PW-07)		930 m NE	< 0.5 mm/s	<120	Unit was not triggered
5. PW-03 - Route 820		596 m N	1.59 mm/s @ 64 Hz	114	-
6. Civic No. 2341 Route 820 (PW-05)	15:14	587 m N	1.29 mm/s @ 64 Hz	110	-
7. Civic No. 50 Myron Road (PW-15)		838 m NW	< 0.5 mm/s	<120	Unit was not triggered
8. Civic No. 86 Myron Road (PW-16)		690 m W	0.83 mm/s @ 32 Hz	118	-
9. Civic No. 220 Myron Road (PW-01)		1,360 m S	< 0.5 mm/s	<120	Unit was not triggered
10. Civic No. 4140 Route 111 (PW-12)		888 m S	< 0.5 mm/s	<120	Unit was not triggered
11. Civic No. 2337 Route 820 (PW-04)		633 m N	0.84 mm/s @ 73 Hz	113	-
maximum limits as per Approval to Operate 12.			12.5 mm/s	128 dB	

Blast No. 2021-19 - August 5, 2021

Mr. Daniel Guest – Hammond River Holdings August 5, 2021 Project No.: 21S003.00 – Blast No.: 2021-19

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CONQUEST ENGINEERING A division of CBCL Limited

Kobut S

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Geotechnical Engineer

Attachments: Blast Record Blast and Seismograph Location Plan Event Reports



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

IDENTIFICATION:

Blasting Contractor:			
Blaster's Certification No.:	1318	Blaster's Name:	Daniel Blanchard
Blast Location:	N 45°28'54.03" W 65°	37'59.79" (see attached s	ketch)
Type of Rock:	Gypsum	_ Est. Vol. or Tonnage:	31,624 tonnes
Weather at time of Blast:	Cloudy (overcast)	_ Air Temp.:	20°C
Est. Wind Speed :	$\approx 10 \text{ km/h}$	Wind Direction:	S
Cloud Cover:	Yes – overcast	Precipitation:	No

BLAST DESIGN:

Total No. Holes:	222	Hole Diameter:	4.5"
Average Depth:	3.6 – 9.8 m	_ Spacing:	10 ft x 10 ft
No. Holes per Delay:	4	Collar Length:	7 ft
Delay between Holes:	25 ms	_ Delay between Rows:	42 ms
Initiation Method: Weight of Explosives per Delay: Type and weight of Explosives for Blast:	Non -Electric Max.: 250 kg 11,084 kg – Titan	XL 1000	

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings		

BLAST MONITORING

Distance to the Nearest Structure:	624 m
Direction to the Nearest Structure:	North
Structure Type:	Cottage
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	39.5

SAFETY:

Type of Warning Signal Used:	Air horn
Blasting Mats Used (yes or no):	No
Airblast Measurement (yes or no):	Yes
Vibration Measurement (yes or no):	Yes
Warning Signs Posted (yes or no):	Yes
Accesses Guarded (yes or no):	Yes
Flyrock Damage (yes or no):	No
If Yes, Describe:	
Misfire (yes or no):	No

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #21349
Calibration Date:	June 23, 2021
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,370 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #2	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5676
Calibration Date:	February 19, 2021
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	938 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
-	

N/A

<120 dB(L) – Unit was not triggered

Peak Particle Velocity:

Maximum Airblast:



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5635
Calibration Date:	March 23, 2021
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	775 m Southeast
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #4	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5673

Instantel Mini Mate, Serial #5673
March 12, 2021
Civic Number 2447 Route 820 (PW-07)
890 m Northeast
1.14 mm/s @ 39 Hz
0.57 mm/s @ 43 Hz
1.59 mm/s @ 26 Hz
1.59 mm/s @ 26 Hz
112 dB(L)



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5489
Calibration Date:	May 17, 2021
Location of seismograph:	PW-03 - Route 820
Distance and Direction from Blast:	624 m North
Transverse Particle Velocity:	1.33 mm/s @ 37 Hz
Vertical Particle Velocity:	1.08 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.89 mm/s @ 28 Hz
Peak Particle Velocity:	1.33 mm/s @ 37 Hz
Maximum Airblast:	114 dB(L)

Data Collection – Seismometer #6

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5371
Calibration Date:	July 13, 2021
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	632 m North
Transverse Particle Velocity:	2.03 mm/s @ 28 Hz
Vertical Particle Velocity:	1.72 mm/s @ 51 Hz
Longitudinal Particle Velocity:	1.78 mm/s @ 37 Hz
Peak Particle Velocity:	2.03 mm/s @ 28 Hz
Maximum Airblast:	114 dB(L)
	111 (12)(2)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5632	
Calibration Date:	October 22, 2020	
Location of seismograph:	Civic Number 50 Myron Road (PW-15)	
Distance and Direction from Blast:	889 m Northwest	
Transverse Particle Velocity:	0.83 mm/s @ 64 Hz	
Vertical Particle Velocity:	0.70 mm/s @ 64 Hz	
Longitudinal Particle Velocity:	0.70 mm/s @ 64 Hz	
Peak Particle Velocity:	0.83 mm/s @ 64 Hz	
Maximum Airblast:	112 dB(L)	

Instantel Mini Mate, Serial #5487
February 17, 2021
Civic Number 86 Myron Road (PW-16)
814 m West
1.27 mm/s @ 24 Hz
0.83 mm/s @ 32 Hz
1.33 mm/s @ 43 Hz
1.33 mm/s @ 43 Hz
117 dB(L)



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #21348	
Calibration Date:	June 23, 2020	
Location of seismograph:	Civic Number 220 Myron Road (PW-01)	
Distance and Direction from Blast:	1,390 m South	
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Peak Particle Velocity:	N/A	
Maximum Airblast:	<120 dB(L) – Unit was not triggered	

Make, Model and Serial # of unit:		
Calibration Date:		
Location of seismograph:		
Distance and Direction from Blast:		
Transverse Particle Velocity:		
Vertical Particle Velocity:		
Longitudinal Particle Velocity:		
Peak Particle Velocity:		
Maximum Airblast:		

Instantel Mini Mate, Serial #5372
February 8, 2021
Civic Number 4140 Route 111 (PW-12)
847 m Southeast
<0.5 mm/s – Unit was not triggered
<0.5 mm/s – Unit was not triggered
<0.5 mm/s – Unit was not triggered
N/A
<120 dB(L) – Unit was not triggered



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 5, 2021
Project No.:	21S003.00	Time of Blast:	15:14
Inspector:	B. Fillmore	Blast No.:	2021-19
Client:	Hammond River Holdings	_	

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5960	
Calibration Date:	May 17, 2021	
Location of seismograph:	Civic Number 2337 Route 820 (PW-04)	
Distance and Direction from Blast:	699 m North	
Transverse Particle Velocity:	0.13 mm/s @ N/A	
Vertical Particle Velocity:	0.45 mm/s @ 30 Hz	
Longitudinal Particle Velocity:	0.64 mm/s @ 28 Hz	
Peak Particle Velocity:	0.64 mm/s @ 28 Hz	
Maximum Airblast:	116 dB(L)	

Blast and Seismograph Location Plan Blast No: 2021-19 Upham East Gypsum Quarry, Upham, NB



Date: August 5, 2021 CE Project No.: 21S003.00





 Date/Time
 Long at 15:14:28 August 5, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Location: Client: User Name: Converted: August 5, 2021 17:23:28 (V10.72.1)

Extended Notes

Microphone	Linear Weighting
PSPL	112.0 dB(L) 8.000 pa.(L) at 1.948 sec
ZC Freq	12 Hz
Channel Test	Passed (Freq = 20.0 Hz Amp = 307 mv)

	Tran	Vert	Long	
PPV	1.143	0.572	1.588	mm/s
ZC Freq	39	43	26	Hz
Time (Rel. to Trig)	0.410	0.353	0.422	sec
Peak Acceleration	0.033	0.013	0.033	g
Peak Displacement	0.005	0.002	0.010	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.0	7.8	7.8	Hz
Overswing Ratio	3.9	3.7	3.9	

Peak Vector Sum 1.778 mm/s at 0.423 sec

Serial Number5673 V 2.61 MiniMateBattery Level6.4 VoltsUnit CalibrationMarch 12, 2021 by InstantelFile NameG673J3L1.040Post Event NotesLocation of Seismograph: Civic Number 2447 Route 820 (PW-07)Blast No.: 2021-19CE Project Number: 21S003.00

USBM RI8507 And OSMRE 254 + + + + + + 200-100-50 Velocity (mm/s) 20 10 5 2 ø Ø 10 20 50 100 > Frequency (Hz) Tran: + Vert: x Long: ø 0.0 0.0



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ► _____

Sensor Check

Printed: August 5, 2021 (V 10.74)



 Date/Time
 Vert at 15:14:31 August 5, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Location: Client: User Name: Converted: August 5, 2021 17:29:14 (V10.72.1)

Extended Notes

Microphone	Linear Weighting			
PSPL	114.0 dB(L) 10.000 pa.(L) at 1.853 sec			
ZC Freq	11 Hz			
Channel Test	Passed (Freq = 20.0 Hz Amp = 272 mv)			

	Tran	Vert	Long	
PPV	1.334	1.080	0.889	mm/s
ZC Freq	37	37	28	Hz
Time (Rel. to Trig)	0.564	0.648	0.609	sec
Peak Acceleration	0.033	0.033	0.033	g
Peak Displacement	0.006	0.004	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.7	7.7	Hz
Overswing Ratio	4.0	4.0	3.9	

Peak Vector Sum 1.429 mm/s at 0.564 sec

Serial Number5489 V 2.61 MiniMateBattery Level6.3 VoltsUnit CalibrationMay 17, 2021 by InstantelFile NameG489J3L1.070Post Event NotesLocation of Seismograph: Cottage - Route 820 (PW-03)Blast No.: 2021-19CE Project Number: 21S003.00

USBM RI8507 And OSMRE 254 + + + + + + 200-100-50 Velocity (mm/s) 20 10 5 2 10 20 50 100 > Frequency (Hz) Tran: + Vert: x Long: ø 0.0 0.0



Printed: August 5, 2021 (V 10.74)

Sensor Check

0.0

0.0



 Date/Time
 Vert at 15:14:35 August 5, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Location: Client: User Name: Converted: August 5, 2021 17:33:23 (V10.72.1)

Extended Notes

Microphone	Linear Weighting			
PSPL	114.0 dB(L) 10.000 pa.(L) at 2.322 sec			
ZC Freq	2.0 Hz			
Channel Test	Passed (Freq = 20.0 Hz Amp = 304 mv)			

	Tran	Vert	Long	
PPV	2.032	1.715	1.778	mm/s
ZC Freq	28	51	37	Hz
Time (Rel. to Trig)	0.502	0.636	0.803	sec
Peak Acceleration	0.046	0.066	0.060	g
Peak Displacement	0.009	0.006	0.010	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	7.8	8.2	Hz
Overswing Ratio	3.6	3.6	3.7	

Peak Vector Sum 2.826 mm/s at 0.647 sec

Serial Number5371 V 2.61 MiniMateBattery Level6.3 VoltsUnit CalibrationJuly 13, 2021 by InstantelFile NameG371J3L1.0B0Post Event NotesLocation of Seismograph: Civic Number 2341 Route 820 (PW-05)Blast No.: 2021-19CE Project Number: 21S003.00

USBM RI8507 And OSMRE 254 + + + + + + 200-100 50 Velocity (mm/s) 20 10 5 2 10 20 100 > Ż 50 5 Frequency (Hz) Tran: + Vert: x Long: ø 0.0 0.0 0.0





Date/Time Vert at 15:14:30 August 5, 2021 Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L) Geo: 127.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 5, 2021 17:14:59 (V10.72.1)

Extended Notes

Microphone	Linear Weighting
PSPL	112.0 dB(L) 8.000 pa.(L) at 2.593 sec
ZC Freq	11 Hz
Channel Test	Passed (Freq = $20.0 \text{ Hz} \text{ Amp} = 297 \text{ my}$)

	Tran	Vert	Long	
PPV	0.826	0.699	0.699	mm/s
ZC Freq	64	64	64	Hz
Time (Rel. to Trig)	0.569	0.412	0.606	sec
Peak Acceleration	0.033	0.046	0.027	g
Peak Displacement	0.003	0.003	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.2	8.0	7.8	Hz
Overswing Ratio	3.1	3.6	3.9	

Peak Vector Sum 1.016 mm/s at 0.568 sec

Serial Number 5632 V 2.61 MiniMate **Battery Level** 6.2 Volts Unit Calibration October 22, 2020 by Instantel **File Name** G632J3L1.060 **Post Event Notes** Location of Seismograph: Civic Number 50 Myron Road (PW-15) Blast No.: 2021-19 CE Project Number: 21S003.00

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = >

0.0

Sensor Check



 Date/Time
 Long at 15:14:32 August 5, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Location: Client: User Name: Converted: August 5, 2021 17:27:05 (V10.72.1)

Extended Notes

Microphone	Linear Weighting
PSPL	116.9 dB(L) 14.00 pa.(L) at 2.416 sec
ZC Freq	8.0 Hz
Channel Test	Passed (Freq = 20.0 Hz Amp = 286 mv)

	Tran	Vert	Long	
PPV	1.270	0.826	1.334	mm/s
ZC Freq	24	32	43	Hz
Time (Rel. to Trig)	0.677	0.578	0.672	sec
Peak Acceleration	0.027	0.033	0.053	g
Peak Displacement	0.011	0.004	0.008	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.6	7.7	7.7	Hz
Overswing Ratio	3.5	4.1	3.7	

Peak Vector Sum 1.619 mm/s at 0.673 sec

Serial Number5487 V 2.61 MiniMateBattery Level6.4 VoltsUnit CalibrationFebruary 17, 2021 by InstantelFile NameG487J3L1.080Post Event NotesLocation of Seismograph: Civic Number 86 Myron Road (PW-16)Blast No.: 2021-19CE Project Number: 21S003.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger =

Sensor Check



Date/Time Long at 15:14:26 August 5, 2021 Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L) Geo: 127.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 5, 2021 16:44:40 (V10.72.1)

Extended Notes

Microphone	Linear Weighting
PSPL	115.6 dB(L) 12.00 pa.(L) at 1.612 sec
ZC Freq	10 Hz
Channel Test	Passed (Freq = 20.0 Hz Amp = 297 my)

	Tran	Vert	Long	
PPV	0.127	0.445	0.635	mm/s
ZC Freq	N/A	30	28	Hz
Time (Rel. to Trig)	0.104	0.155	0.021	sec
Peak Acceleration	0.007	0.013	0.013	g
Peak Displacement	0.000	0.003	0.004	mm
Sensor Check	Check	Passed	Passed	
Frequency	0.0	7.7	8.0	Hz
Overswing Ratio	1.0	3.7	3.8	

Peak Vector Sum 0.714 mm/s at 0.021 sec N/A: Not Applicable

Serial Number 5960 V 2.61 MiniMate **Battery Level** 6.3 Volts Unit Calibration May 17, 2021 by Instantel **File Name** G960J3L1.020 Post Event Notes Location of Seismograph: Civic Number 2337 Route 820 (PW-04) Blast No.: 2021-19 CE Project Number: 21S003.00

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = >

Sensor Check

Printed: August 5, 2021 (V 10.74)

0.0

A ALAAMAN

MAMMAN



August 20, 2021

Project No.: 21S003.00

Mr. Daniel Guest Hammond River Holdings Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Re: Blast Vibration Monitoring – Blast No. 2021-20 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated at 13:59 on August 19, 2021. For the monitoring we positioned nine (9) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)		1,255 m S	< 0.5 mm/s	<120	
2. Civic No. 4126 Route 111 (PW-10)		882 m S	< 0.5 mm/s	<120	
3. Civic No. 4150 Route 111 (PW-13)		742 m SE	< 0.5 mm/s	<120	
4. Civic No. 2447 Route 820 (PW-07)		974 m NE	< 0.5 mm/s	<120	Units were not triggered
5. PW-03 - Route 820	13:59	693 m N	< 0.5 mm/s	<120	
6. Civic No. 2341 Route 820 (PW-05)		706 m N	< 0.5 mm/s	<120	
7. Civic No. 50 Myron Road (PW-15)		918 m NW	< 0.5 mm/s	<120	
8. Civic No. 86 Myron Road (PW-16)		740 m W	0.95 mm/s @ 57 Hz	110	-
9. Civic No. 220 Myron Road (PW-01)		1,285 m S	< 0.5 mm/s	<120	Unit was not triggered
maximum limits as per Approval to Operate		12.5 mm/s	128 dB		

Blast No. 2021-20 - August 19, 2021

Mr. Daniel Guest – Hammond River Holdings August 20, 2021 Project No.: 21S003.00 – Blast No.: 2021-20

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CONQUEST ENGINEERING A division of CBCL Limited

Kobut S

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Geotechnical Engineer

Attachments: Blast Record Blast and Seismograph Location Plan Event Report Blast Record Blast No. 2021-20



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

IDENTIFICATION:

Blasting Contractor:	Gulf Operators Ltd.			
Blaster's Certification No.:	1318	Blaster's Name:	Daniel Blanchard	
Blast Location:	N 45°28'51.42" W 65°3	38'03.24" (see attached sk	xetch)	
Type of Rock:	Gypsum	Est. Vol. or Tonnage:	13,999 tonnes	
Weather at time of Blast:	Sunny with few clouds	Air Temp.:	29°C	
Est. Wind Speed :	\approx 5 km/h	Wind Direction:	E	
Cloud Cover:	Few	Precipitation:	No	

BLAST DESIGN:

Total No. Holes:	140	Hole Diameter:	4.5"
Average Depth:	3.6 – 5.5 m	_ Spacing:	10 ft x 10 ft
No. Holes per Delay:	4	Collar Length:	7 ft
Delay between Holes:	25 ms	_ Delay between Rows:	42 ms
Initiation Method: Weight of Explosives per Delay: Type and weight of Explosives for Blast:	Non -Electric Max.: 128 kg 3,856 kg – Titan X	L 1000	

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings		

BLAST MONITORING

Distance to the Nearest Structure:	693 m
Direction to the Nearest Structure:	North
Structure Type:	Cottage
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	61.3

SAFETY:

Type of Warning Signal Used:	Air horn
Blasting Mats Used (yes or no):	No
Airblast Measurement (yes or no):	Yes
Vibration Measurement (yes or no):	Yes
Warning Signs Posted (yes or no):	Yes
Accesses Guarded (yes or no):	Yes
Flyrock Damage (yes or no):	No
If Yes, Describe:	
Misfire (yes or no):	No

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5632
Calibration Date:	October 22, 2020
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,255 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #?	
Data Concetion – Seismonieter #2	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #18187
Make, Model and Serial # of unit: Calibration Date:	Instantel Mini Mate, Serial #18187 May 14, 2021
Make, Model and Serial # of unit: Calibration Date: Location of seismograph:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10)
Make, Model and Serial # of unit: Calibration Date: Location of seismograph: Distance and Direction from Blast:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10) 882 m South
Make, Model and Serial # of unit: Calibration Date: Location of seismograph: Distance and Direction from Blast: Transverse Particle Velocity:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10) 882 m South <0.5 mm/s – Unit was not triggered
Make, Model and Serial # of unit: Calibration Date: Location of seismograph: Distance and Direction from Blast: Transverse Particle Velocity: Vertical Particle Velocity:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10) 882 m South <0.5 mm/s – Unit was not triggered <0.5 mm/s – Unit was not triggered
Make, Model and Serial # of unit: Calibration Date: Location of seismograph: Distance and Direction from Blast: Transverse Particle Velocity: Vertical Particle Velocity: Longitudinal Particle Velocity:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10) 882 m South <0.5 mm/s – Unit was not triggered <0.5 mm/s – Unit was not triggered <0.5 mm/s – Unit was not triggered
Make, Model and Serial # of unit: Calibration Date: Location of seismograph: Distance and Direction from Blast: Transverse Particle Velocity: Vertical Particle Velocity: Longitudinal Particle Velocity: Peak Particle Velocity:	Instantel Mini Mate, Serial #18187 May 14, 2021 Civic Number 4126 Route 111 (PW-10) 882 m South <0.5 mm/s – Unit was not triggered <0.5 mm/s – Unit was not triggered <0.5 mm/s – Unit was not triggered N/A

Maximum Airblast:



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #18193
Calibration Date:	May 14, 2021
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	742 m Southeast
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #4	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #21348
Calibration Date:	June 23, 2021
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)
Distance and Direction from Blast:	974 m Northeast
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered

N/A

<0.5 mm/s – Unit was not triggered

<0.5 mm/s – Unit was not triggered

<120 dB(L) – Unit was not triggered

Vertical Particle Velocity:

Peak Particle Velocity:

Maximum Airblast:

Longitudinal Particle Velocity:



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5635
Calibration Date:	March 23, 2021
Location of seismograph:	PW-03 - Route 820
Distance and Direction from Blast:	693 m North
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #6	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #21349
Calibration Date:	June 23, 2021
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	706 m North
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered

N/A

<120 dB(L) – Unit was not triggered

Peak Particle Velocity:

Maximum Airblast:



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5489
Calibration Date:	May 17, 2021
Location of seismograph:	Civic Number 50 Myron Road (PW-15)
Distance and Direction from Blast:	918 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #8	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5673
Calibration Date:	March 12, 2021

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5673
Calibration Date:	March 12, 2021
Location of seismograph:	Civic Number 86 Myron Road (PW-16)
Distance and Direction from Blast:	740 m West
Transverse Particle Velocity:	0.70 mm/s @ 32 Hz
Vertical Particle Velocity:	0.45 mm/s @ 51 Hz
Longitudinal Particle Velocity:	0.95 mm/s @ 57 Hz
Peak Particle Velocity:	0.95 mm/s @ 57 Hz
Maximum Airblast:	110 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 19, 2021
Project No.:	21S003.00	Time of Blast:	13:59
Inspector:	M. McLeese	Blast No.:	2021-20
Client:	Hammond River Holdings	_	

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5676
Calibration Date:	February 19, 2021
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	1,285 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Blast and Seismograph Location Plan Blast No. 2021-20

Blast and Seismograph Location Plan Blast No: 2021-20 Upham East Gypsum Quarry, Upham, NB



Date: August 19, 2021 CE Project No.: 21S003.00



Blast Event Report Blast No. 2021-20



 Date/Time
 Long at 13:59:44 August 19, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 19, 2021 15:58:58 (V10.72.1)

Extended Notes

Microphone	Linear Weighting		
PSPL	109.5 dB(L) 6.000 pa.(L) at 2.808 sec		
ZC Freq	2.0 Hz		
Channel Test	Passed (Freq = 20.0 Hz Amp = 306 mv)		

	Tran	Vert	Long	
PPV	0.699	0.445	0.953	mm/s
ZC Freq	32	51	57	Hz
Time (Rel. to Trig)	0.451	0.165	0.207	sec
Peak Acceleration	0.020	0.020	0.033	g
Peak Displacement	0.004	0.001	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	7.8	8.0	Hz
Overswing Ratio	3.8	3.7	3.8	

Peak Vector Sum 0.968 mm/s at 0.208 sec

Serial Number5673 V 2.61 MiniMateBattery Level6.4 VoltsUnit CalibrationMarch 12, 2021 by InstantelFile NameG673J4AU.VK0Post Event NotesLocation of Seismograph: Civic Number 86 Myron Road (PW-16)Blast No.: 2021-20CE Project Number: 21S003.00

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ► ____ ◀

Sensor Check

0.0

1.0



September 1, 2021

Project No.: 21S003.00

Mr. Daniel Guest Hammond River Holdings Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Re: Blast Vibration Monitoring – Blast No. 2021-21 – Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated at 14:00 on August 31, 2021. For the monitoring we positioned nine (9) digital seismographs in the area. The location of each monitoring point is noted in the following table.

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	14:00	1,400 m S	< 0.5 mm/s	<120	
2. Civic No. 4126 Route 111 (PW-10)		975 m S	< 0.5 mm/s	<120	Units were not
3. Civic No. 4150 Route 111 (PW-13)		829 m SE	< 0.5 mm/s	<120	triggered
4. Civic No. 2447 Route 820 (PW-07)		894 m NE	< 0.5 mm/s	<120	
5. PW-03 - Route 820		576 m N	0.83 mm/s @ 32 Hz	114	-
6. Civic No. 2341 Route 820 (PW-05)		581 m N	1.91 mm/s @ 32 Hz	112	-
7. Civic No. 50 Myron Road (PW-15)		834 m NW	< 0.5 mm/s	<120	Unit was not triggered
8. Civic No. 86 Myron Road (PW-16)		770 m W	0.95 mm/s @ 27 Hz	106	-
9. Civic No. 220 Myron Road (PW-01)		1,400 m S	< 0.5 mm/s	<120	Unit was not triggered
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Blast No. 2021-21 - August 31, 2021

Mr. Daniel Guest – Hammond River Holdings September 1, 2021 Project No.: 21S003.00 – Blast No.: 2021-21

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CONQUEST ENGINEERING A division of CBCL Limited

Kobut S

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Geotechnical Engineer

Attachments: Blast Record Blast and Seismograph Location Plan Event Reports Blast Record Blast No. 2021-21



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

IDENTIFICATION:

Blasting Contractor:	Gulf Operators Ltd.				
Blaster's Certification No.:	1318	Daniel Blanchard			
Blast Location:	N 45°28'55.0" W 65°38'03.0" (see attached sketch)				
Type of Rock:	Gypsum	_ Est. Vol. or Tonnage:	19,528 tonnes		
Weather at time of Blast:	Sunny with clouds	_ Air Temp.:	25°C		
Est. Wind Speed :	≈20 km/h	Wind Direction:	SW		
Cloud Cover:	Some	Precipitation:	No		

BLAST DESIGN:

Total No. Holes:	157	Hole Diameter:	4.5"
Average Depth:	3.6 – 8.8 m	_ Spacing:	10 ft x 10 ft
No. Holes per Delay:	4	Collar Length:	7 ft
Delay between Holes:	25 ms	_ Delay between Rows:	42 ms
Initiation Method:	Non -Electric		
Weight of Explosives per Delay:	Max.: 218 kg		
Type and weight of		7 1000	
Explosives for Blast:	7,086 kg – Titan X	XL 1000	

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

BLAST MONITORING

Distance to the Nearest Structure:	576 m
Direction to the Nearest Structure:	North
Structure Type:	Cottage
Scaled Distance Factor: (distance / sq. rt. of max. wt. per delay):	39.0

SAFETY:

Type of Warning Signal Used:	Siren
Blasting Mats Used (yes or no):	No
Airblast Measurement (yes or no):	Yes
Vibration Measurement (yes or no):	Yes
Warning Signs Posted (yes or no):	Yes
Accesses Guarded (yes or no):	Yes
Flyrock Damage (yes or no):	No
If Yes, Describe:	
Misfire (yes or no):	No

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings		

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5487
Calibration Date:	February 17, 2021
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,400 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #2	
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5635
Calibration Date:	March 23, 2021
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	975 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	
I Cak I atticle velocity.	N/A

Maximum Airblast:



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5489	
Calibration Date:	May 17, 2021	
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)	
Distance and Direction from Blast:	829 m Southeast	
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Peak Particle Velocity:	N/A	
Maximum Airblast:	<120 dB(L) – Unit was not triggered	
Data Collection – Seismometer #4		
Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #21349	
Calibration Date:	June 23, 2021	
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)	
Distance and Direction from Blast:	894 m Northeast	
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered	
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered	

Longitudinal Particle Velocity:

Peak Particle Velocity:

Maximum Airblast:

N/A <120 dB(L) – Unit was not triggered

<0.5 mm/s – Unit was not triggered



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5673
Calibration Date:	March 12, 2021
Location of seismograph:	PW-03 - Route 820
Distance and Direction from Blast:	576 m North
Transverse Particle Velocity:	0.70 mm/s @ N/A Hz
Vertical Particle Velocity:	0.83 mm/s @ 39 Hz
Longitudinal Particle Velocity:	0.83 mm/s @ 32 Hz
Peak Particle Velocity:	0.83 mm/s @ 32 Hz
Maximum Airblast:	114 dB(L)

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5371
Calibration Date:	July 13, 2021
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	581 m North
Transverse Particle Velocity:	1.21 mm/s @ 37 Hz
Vertical Particle Velocity:	1.78 mm/s @ 51 Hz
Longitudinal Particle Velocity:	1.91 mm/s @ 32 Hz
Peak Particle Velocity:	1.91 mm/s @ 32 Hz
Maximum Airblast:	112 dB(L)



Saint John Moncton Fredericton Bedford

BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5632
Calibration Date:	October 22, 2020
Location of seismograph:	Civic Number 50 Myron Road (PW-15)
Distance and Direction from Blast:	834 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered
Data Collection – Seismometer #8	

Make, Model and Serial # of unit:
Calibration Date:
Location of seismograph:
Distance and Direction from Blast:
Transverse Particle Velocity:
Vertical Particle Velocity:
Longitudinal Particle Velocity:
Peak Particle Velocity:

Instantel Mini Mate, Serial #5372
February 8, 2021
Civic Number 86 Myron Road (PW-16)
770 m West
0.95 mm/s @ 27 Hz
0.57 mm/s @ 32 Hz
0.76 mm/s @ 28 Hz
0.95 mm/s @ 27 Hz
106 dB(L)
0.95 mm/s @ 27 Hz 0.57 mm/s @ 32 Hz 0.76 mm/s @ 28 Hz 0.95 mm/s @ 27 Hz 106 dB(L)

Maximum Airblast:



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	August 31, 2021
Project No.:	21S003.00	Time of Blast:	14:00
Inspector:	S. Byers	Blast No.:	2021-21
Client:	Hammond River Holdings	_	

Make, Model and Serial # of unit:	Instantel Mini Mate, Serial #5676
Calibration Date:	February 19, 2021
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	1,400 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Blast and Seismograph Location Plan Blast No. 2021-21 Blast and Seismograph Location Plan Blast No: 2021-21 Upham East Gypsum Quarry, Upham, NB



Date: August 31, 2021 CE Project No.: 21S003.00



Blast Event Reports Blast No. 2021-21



 Date/Time
 Vert at 14:00:09 August 31, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 31, 2021 16:01:50 (V 10.74)

Extended Notes

Microphone	Linear Weighting			
PSPL	114.0 dB(L) 10.000 pa.(L) at 2.545 sec			
ZC Freq	3.0 Hz			
Channel Test	Passed (Freq = 20.0 Hz Amp = 306 mv)			

	Tran	Vert	Long	
PPV	0.699	0.826	0.826	mm/s
ZC Freq	N/A	39	32	Hz
Time (Rel. to Trig)	0.146	0.117	0.175	sec
Peak Acceleration	0.046	0.046	0.033	g
Peak Displacement	0.002	0.003	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.0	7.8	8.0	Hz
Overswing Ratio	3.6	3.7	3.8	

Peak Vector Sum 1.048 mm/s at 0.249 sec N/A: Not Applicable

Serial Number5673 V 2.61 MiniMateBattery Level5.9 VoltsUnit CalibrationMarch 12, 2021 by InstantelFile NameG673J4X2.W90Post Event NotesLocation of Seismograph: Cottage on Route 820 (PW-03)Blast No.: 2021-21CE Project Number: 21S003.00

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ▶ ____ ◀

Printed: September 1, 2021 (V 10.74)

0.0

1.0

Sensor Check



 Date/Time
 Vert at 14:00:13 August 31, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 120.0 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 31, 2021 16:03:15 (V 10.74)

Extended Notes

Microphone	Linear Weighting			
PSPL	112.0 dB(L) 8.000 pa.(L) at 2.888 sec			
ZC Freq	4.0 Hz			
Channel Test	Passed (Freq = 20.0 Hz Amp = 304 mv)			

	Tran	Vert	Long	
PPV	1.207	1.778	1.905	mm/s
ZC Freq	37	51	32	Hz
Time (Rel. to Trig)	0.692	0.642	0.757	sec
Peak Acceleration	0.040	0.053	0.040	g
Peak Displacement	0.005	0.006	0.009	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	8.0	8.5	Hz
Overswing Ratio	3.6	3.6	3.3	

Peak Vector Sum 2.207 mm/s at 0.756 sec

Serial Number5371 V 2.61 MiniMateBattery Level6.0 VoltsUnit CalibrationJuly 13, 2021 by InstantelFile NameG371J4X2.WD0Post Event NotesLocation of Seismograph: Civic Number 2341 Route 820 (PW-05)Blast No.: 2021-21CE Project Number: 21S003.00

USBM RI8507 And OSMRE 254 + + + + + + 200-100 50 Velocity (mm/s) 20 10 2 10 20 100 > 50 Frequency (Hz) Tran: + Vert: x Long: ø 0.0 0.0 0.0

6.0

5.0

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ► ____

3.0

2.0

Sensor Check

7.0

0.0

0.0

1.0

4.0



 Date/Time
 Vert at 14:00:13 August 31, 2021

 Trigger Source
 Geo: 0.492 mm/s, Mic: 119.6 dB(L)

 Range
 Geo: 127.0 mm/s

 Record Time
 7.0 sec at 1024 sps

Notes

MicL

Long

Vert

Tran

Location: Client: User Name: Converted: August 31, 2021 16:04:19 (V 10.74)

Extended Notes

MicrophoneLinear WeightingPSPL106.0 dB(L) 4.000 pa.(L) at 1.600 secZC Freq18 HzChannel TestPassed (Freq = 20.0 Hz Amp = 292 mv)

	Tran	Vert	Long	
PPV	0.953	0.572	0.762	mm/s
ZC Freq	27	32	28	Hz
Time (Rel. to Trig)	0.591	0.014	0.454	sec
Peak Acceleration	0.020	0.020	0.027	g
Peak Displacement	0.006	0.003	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.0	7.8	7.7	Hz
Overswing Ratio	3.5	3.6	3.9	

Peak Vector Sum 1.111 mm/s at 0.566 sec

Serial Number5372 V 2.61 MiniMateBattery Level6.3 VoltsUnit CalibrationFebruary 8, 2021 by InstantelFile NameG372J4X2.WD0Post Event NotesLocation of Seismograph: Civic Number 86 Myron Road (PW-16)Blast No.: 2021-21CE Project Number: 21S003.00

USBM RI8507 And OSMRE



Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger =

Sensor Check

0.0

1.0