Memo



To: Mike Cormier, P.Eng. – Director, Authorizations Branch, New Brunswick Department of

Environment and Local Government

From: Daniel Guest, Hammond River Holdings Ltd.

Cc: Justin Chase – Environmental Impact Assessment Branch, New Brunswick Department of

Environment and Local Government

Date: May 30, 2023

Subject: Monthly Monitoring Report – Upham East Gypsum Quarry – April 2023

Our File: File # 21-3049

Introduction

This monthly report details activities associated with the Upham East Gypsum Quarry operations for the month of April 2023, in accordance with the Approval to Operate I-10936 conditions. Activities included surface water monitoring, water level monitoring, air quality monitoring, and blasting. For previous monthly activities, refer to the monthly reports provided from December 2019 through March 2023.

Surface Water Sampling

Weekly compliance surface water monitoring in April was conducted as per the following:

• Week 1: April 7, 2023

Week 2: April 13, 2023

Week 3: April 19, 2023

Week 4: April 28, 2023

Field Methods

Field parameters were measured using a calibrated turbidity meter and probe. Field parameters are temperature, conductivity, and turbidity. These parameters were measured at three sampling locations as per the Environmental Management Plan (EMP) for Operation (Dillon 2020). All samples were submitted for lab analysis of total suspended solids (TSS).

Surface water samples were collected from three locations (Figure 1). They are as follows:

- ➤ PDP-1 was collected at the discharge point from the site, which is located before the confluence with the unnamed tributary to the Hammond River. This is the point of compliance;
- > SW3 was the background sample. It was collected within the unnamed tributary approximately 100 m upstream from the PDP-1;
- SW5 was collected within the unnamed tributary approximately 100m downstream from PDP-1

Surface water samples were collected using laboratory supplied bottles. The bottles were rinsed three times in the watercourse and then submerged below the water surface. The samples were submitted to the Research Productivity Council (RPC) in Fredericton, NB. RPC is accredited by the Canadian Association for Laboratory Accreditation Inc. (CALA) for each of the laboratory analytical methods utilized and have in-house QA/QC programs to govern sample analysis and analytical data quality assurance.

Compliance Monitoring Results

Surface water compliance monitoring results are provided in Table 1. Analytical certificates are attached. The monthly average of grab samples for TSS was calculated for each site, presented in Table 2. The monthly averages for TSS were all below the site-specific guideline for each site laid out in the Approval to Operate, displayed in Figure 2.

A QA/QC program was implemented to evaluate whether the data collected was of suitable quality to characterize the surface water conditions observed. This program required the collection of field duplicates and the calculation of the relative percent difference (RPD). The calculation method and acceptance level of 40% are discussed in CCME (2016). One duplicate sample was collected during the

April water sampling program. The RPD results could not be calculated due to both of the results being below the laboratory detection limit. Therefore, the data satisfies the quality objectives for the monitoring program.

Water Level Monitoring

Water levels were downloaded on April 19, 2023; due to equipment malfunctioning, only data from the three potable wells were downloaded. Water levels from the perimeter monitoring wells were successfully downloaded on May 11, 2023. No data was lost due to the equipment malfunction. The data retrieved from the dataloggers are depicted on a time series plot in Figure 3. The dataloggers allow for continuous coverage of water levels in the wells. Data was retrieved from the dataloggers on a regular basis and depicted as time-series plots.

Methodology

Data loggers were retrieved via Solinst Levelogger Software 4.5. The dataloggers were then reset to continue to record the water level every 5 minutes.

Water Level Results

The data for perimeter monitoring wells (Figure 4) and potable monitoring wells (Figures 5, 6 and 7) are presented as time series plots. Total precipitation (mm) is also presented within each figure, representing periods of recharge. The overall trend in almost all of the perimeter monitoring wells has remained consistent with seasonal fluctuations. The potable wells all experienced short-term fluctuations, as is expected with normal well use and predictable longer-term fluctuations typical of seasonal variations. Based on the available data as described for the April monitoring period, there does not appear to be a negative impact on water levels in perimeter and potable wells as a result of quarry operations.

Environmental Accidents and Malfunctions

There were no reported environmental accidents or malfunctions during the April 2023 monitoring period.

Ambient Air Quality Monitoring – Total Suspended Particulate

24-hour air samples are collected every 6 days in accordance with the National Air Pollution Surveillance (NAPS) schedule. The air quality monitor used to conduct the monitoring is a BGI PQ100 air sampler, a high-volume sampler for total suspended particulate matter. In April, there were 5 air quality monitoring events, April 2, 8, 14, 20, and 26, 2023. The results are provided in Table 3. There were no exceedances of the 120 μ g/m³ maximum permissible ground level concentration of total suspended particulate that is specified in Schedule B of the New Brunswick *Air Quality Regulation – Clean Air Act*.

Blasting

Four blasts occurred during the April 2023 monitoring period, occurring on April 4, 13, 19, and 25 2023. There were no exceedances of the Approval to Operate limits for maximum velocity and sound pressure for the blasting events. Blast reports are attached.

Public Complaints

There was one public complaint during the April 2023 monitoring period.

On April 11, 2023 a resident of the area texted in that a driver was using their Jake Brakes when entering the site. In response, Hammond River Holdings followed up with the trucking contractor and asked them to refrain from using their Jake Brakes.

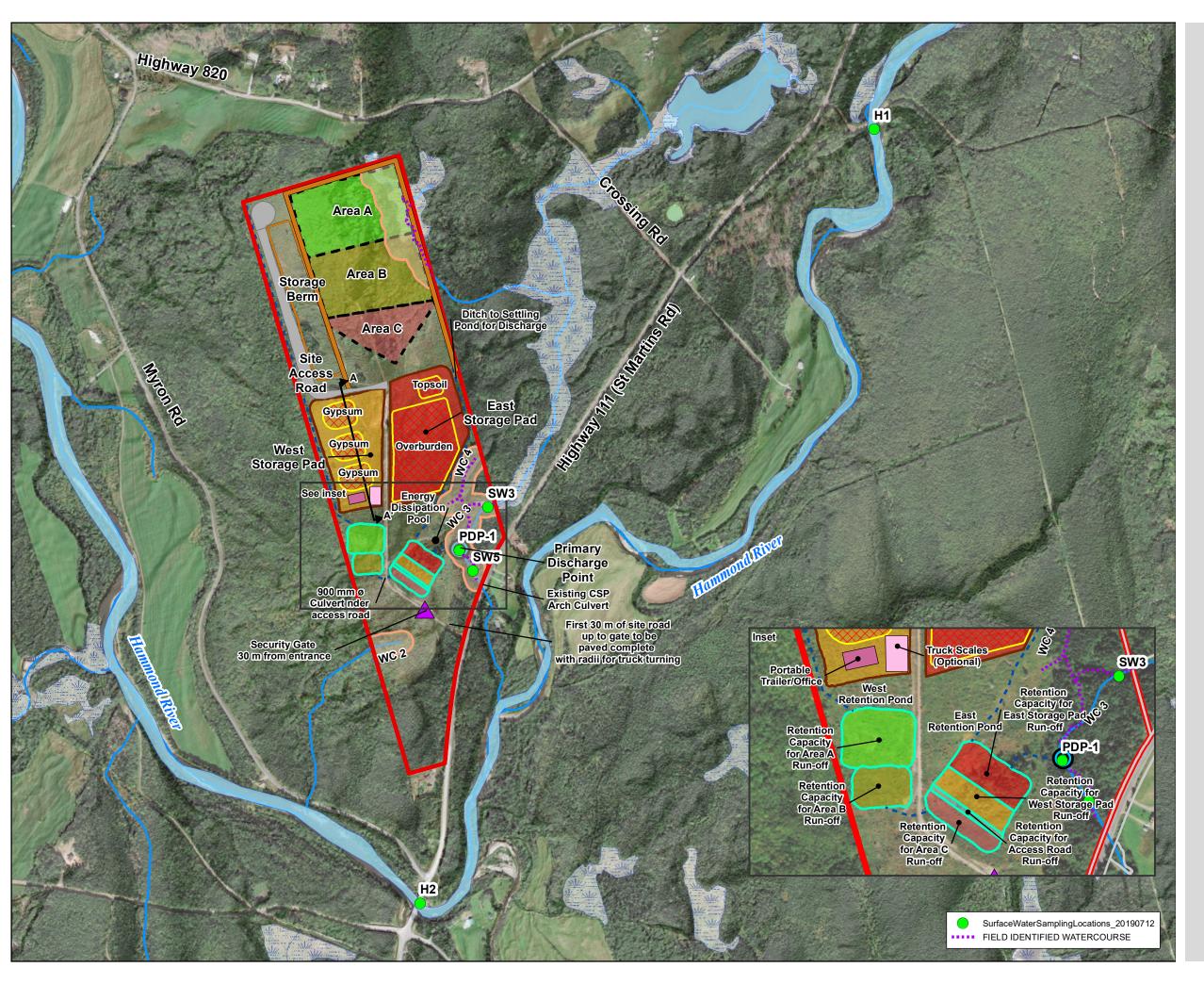
Summary

Since extraction activities began in July 2020 at the Upham East Gypsum Quarry, the water chemistry at the discharge point into the unnamed tributary has remained comparable to background, groundwater measured in the perimeter monitoring wells remains comparable to pre-operation conditions, air quality monitoring has remained below guidelines, and decibel levels have remained generally below guidelines.

References

Canadian Council of Ministers of the Environment (CCME). 2016. Guidance Manual for Environmental Site Characterization in Support of Environmental and Human Health Risk Assessment: Volume 1 Guidance Manual. Canadian environmental quality guidelines. ISBN 978-1-77202-026-7.

Dillon (Dillon Consulting Limited). 2020 Environmental Management Plan (EMP) for Operation. Upham East Gypsum Quarry Project, Upham New Brunswick. Prepared for Hammond River Holdings Limited by Dillon Consulting Limited, Fredericton, New Brunswick. Project 18-8346. June 2020.



HAMMOND RIVER HOLDINGS LIMITED PROPOSED UPHAM EAST GYPSUM QUARRY

SURFACE WATER SAMPLING LOCATIONS FIGURE 1





SCALE 1:8,500



MAP DRAWING INFORMATION:
DATA PROVIDED BY DILLON CONSULTING LIMITED, CANVEC
SERVICE LAYER CREDITS: ESRI, HERE, GARMIN, INTERMAP, INCREMENT
P CORP., GEBCO, USGS, FAO, NPS, NRCAN, GEOBASE, IGN, KADASTER NL,
ORDNANCE SURVEY, ESRI JAPAN, METI, ESRI CHINA (HONG KONG), SWISS
TOPO, OPENSTREETMAP CONTRIBUTORS, AND THE GIS USER COMMUNITY

MAP CREATED BY: JH
MAP REVISED BY: JO
MAP CHECKED BY: GA
MAP PROJECTION: NAD_1983_CSRS_NEW_BRUNSWICK_STEREOGRAPHIC

FILE LOCATION: \|DILLON.CA\DILLON_DFS\FREDERICTON\\
FREDERICTON CAD\CAD\GIS\188346 UPHAM GYPSUM QUARRY\MXI



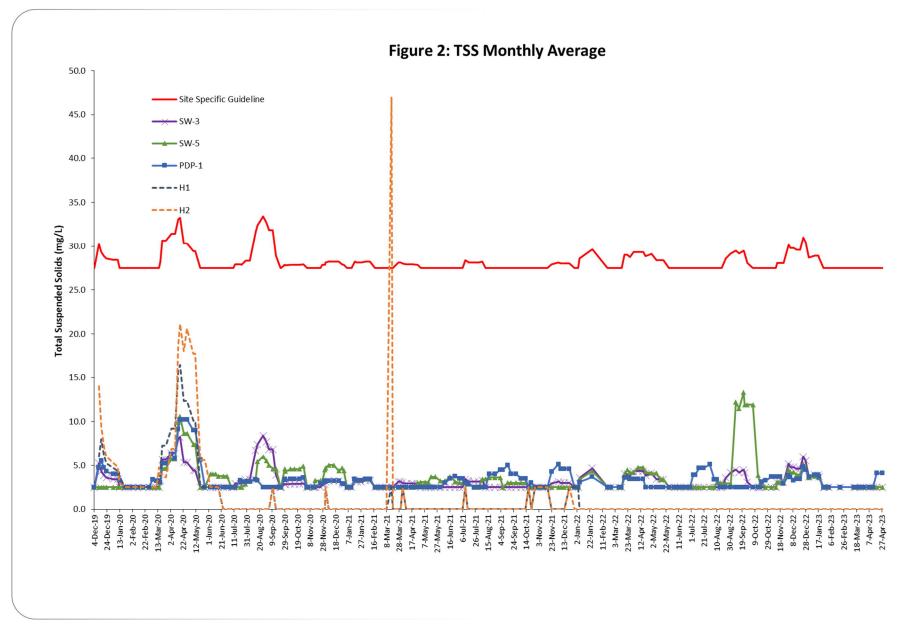
PROJECT:	18-834

STATUS: DRAFT

DATE: 2020/01/06



HOLDINGS





HAMMOND RIVER HOLDINGS UPHAM EAST GYPSUM QUARRY

GROUNDWATER MONITORING LOCATIONS FIGURE 3

- Potable Well Leveloggers
- Deep
- Shallow

Upham Outline



MAP DRAWING INFORMATION: DATA PROVIDED BY MNR

MAP CREATED BY: JTO
MAP CHECKED BY: GA
MAP PROJECTION: NB DOUBLE STEROGRAPHIC

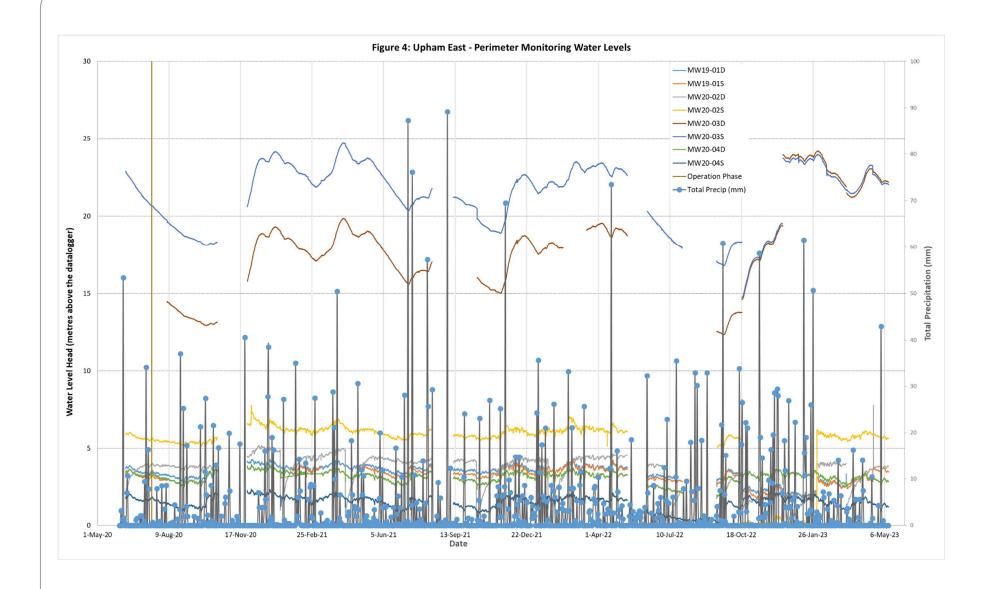
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VISUAL COMMUNICATIONS DIMXD TEMPLATES\
BEIGE - 11X17 LANDSCAPE - LEGEND RIGHT.MXD

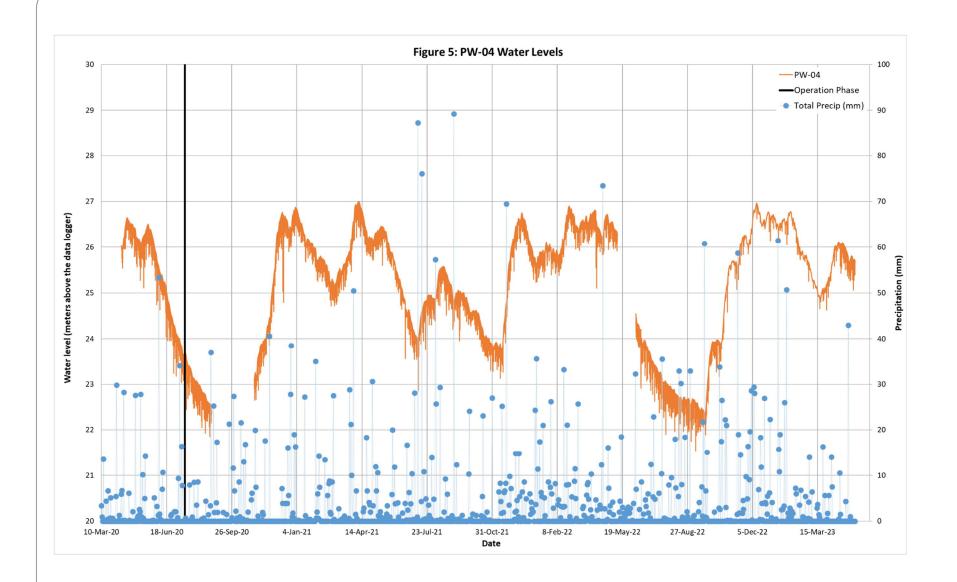


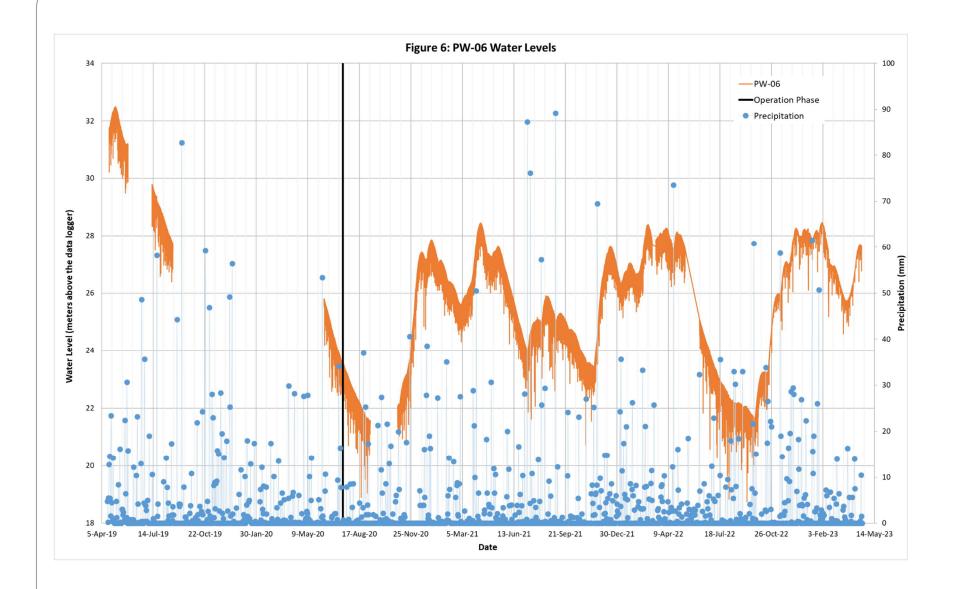
PROJECT: 18-8346

STATUS: DRAFT

DATE: 06/15/2021







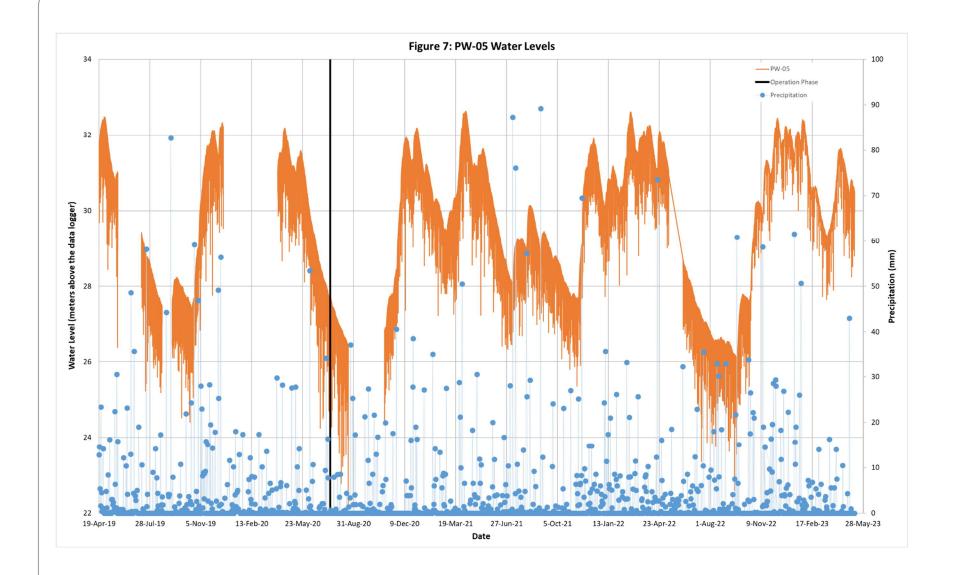


Table 1 Surface Water Monitoring Upham East Gypsum Project Upham, New Brunswick Project No. 21-3049

F	Parameter	Ambient Air Temperature ^a	collection ^b	Water Temperature	Specific Conductivity	Turbidity	Total Suspended Solids ^c
	Units Date		mm	°C	mS/cm	NTU	mg/L
Sample ID	Date						
SW3				4.1	495	4.29	5
PDP-1	7-Apr-2023	8.7	21.5	3.1	249	3.43	<5
SW5				3.0	248	3.75	<5
SW3				6.4	339	1.92	<5
PDP-1	13-Apr-2023	14	0.0	7.4	358	1.53	<5
SW5	13-Api-2023	14	0.0	6.3	375	2.91	<5
PDP-1 duplicate				7.5	358	1.34	<5
SW3				7.7	197	1.81	<5
PDP-1	19-Apr-2023	8.8	11.0	7.1	228	3.81	21
SW5				7.3	230	2.89	<5
SW3				9.9	1880	1.58	<5
PDP-1	28-Apr-2023	15.1	4.3	10.5	2115	1.82	<5
SW5				10.7	2174	2.14	<5

a) Temperature based on data from the climate station at the Saint John airport. Temperature is the value recorded at 12:00pm on the day of sampling. Data available at: https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

b) Preciptitation based on data from the climate station at the Saint John airport. Data available at: https://climate.weather.gc.ca/historical_data/search_historic_data_e.html

Data	Site Specific	Site Specific Monthly Average					
Date	Guideline	H1	H2	SW3	PDP-1	SW5	
04-Dec-19	27.5	-	-	2.5	2.5	2.5	
11-Dec-19	30.3	6.0	14.0	5.3	4.8	2.5	
15-Dec-19	29.3	8.0	9.5	4.3	5.5	2.5	
19-Dec-19	28.9	6.2	7.2	3.9	4.8	2.5	
23-Dec-20	28.6	5.3	6.0	3.6	4.3	2.5	
03-Jan-20	28.4	4.7	5.3	3.4	4.0	2.5	
10-Jan-20	28.4	4.3	4.8	3.4	4.0	2.5	
13-Jan-20	27.5	3.8	3.0	2.5	3.3	2.5	
21-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5	
27-Jan-20	27.5	2.5	2.5	2.5	2.5	2.5	
03-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5	
11-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5	
19-Feb-20	27.5	2.5	2.5	2.5	2.5	2.5	
28-Feb-20	27.5	2.5	0.0	2.5	2.5	2.5	
05-Mar-20	27.5	2.5	2.5	2.5	3.4	2.5	
11-Mar-20	27.5	2.5	2.5	2.5	3.2	2.5	
15-Mar-20	27.5	3.4	4.8	2.5	3.2	2.5	
17-Mar-20	28.3	4.0	4.0	3.3	3.1	3.1	
20-Mar-20	30.6	7.3	4.0	5.6	5.2	4.6	
26-Mar-20	30.6	7.3	3.6	5.6	5.2	4.6	
03-Apr-20	31.4	9.2	6.9	6.4	6.3	5.7	
09-Apr-20	31.4	9.2	6.9	6.4	5.8	5.7	
14-Apr-20	33.1	15.7	18.8	8.1	9.1	9.9	
17-Apr-20	33.3	16.4	21.1	8.3	10.3	10.6	
23-Apr-20	30.3	12.3	18.0	5.3	10.3	8.7	
28-Apr-20	30.3	12.3	20.6	5.3	10.3	8.7	
08-May-20	29.1	9.0	15.5	4.1	9.0	6.7	
11-May-20	29.1	9.0	15.5	4.1	8.1	6.7	
19-May-20	27.5	2.5	5.1	2.5	5.1	2.5	
26-May-20	27.5	2.5	5.1	2.5	2.5	2.5	
04-Jun-20	27.5	2.5	2.5	2.5	2.5	10.0	
08-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5	
12-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5	
16-Jun-20	27.5	2.5	2.5	2.5	2.5	2.5	
24-Jun-20	27.5	-	-	2.5	2.5	2.5	
30-Jun-20	27.5	-	-	2.5	2.5	2.5	
07-Jul-20	27.5	-	-	2.5	2.5	2.5	
10-Jul-20	27.5	-	-	2.5	2.5	2.5	
13-Jul-20	27.9	-	-	5.0	2.5	2.5	
21-Jul-20	27.9	-	-	2.5	7.0	2.5	
23-Jul-20	27.8	-	-	2.5	2.5	2.5	
29-Jul-20	28.3	-	-	6	2.5	5	
05-Aug-20	28.4	-	-	3.4	3.1	3.2	
14-Aug-20	31.7	-	-	6.7	3.4	3.5	

Data	Site Specific		N	Monthly Averag	je	
Date	Guideline	H1	H2	SW3	PDP-1	SW5
17-Aug-20	32.4	-	-	7.4	3.3	5.4
26-Aug-20	33.4	-	-	8.4	2.5	6.0
31-Aug-20	32.7	-	-	7.7	2.5	5.5
04-Sep-20	31.8	-	-	6.8	2.5	5.0
10-Sep-20	31.8	2.5	2.5	6.8	2.5	4.6
15-Sep-20	28.9	-	-	3.9	2.5	4.6
22-Sep-20	27.5	-	-	2.5	2.5	2.5
23-Sep-20	27.5	-	-	2.5	2.5	2.5
29-Sep-20	27.9	-	-	2.9	3.4	4.6
30-Sep-20	27.8	-	-	2.8	3.3	4.3
08-Oct-20	27.9	-	-	2.5	2.5	2.5
14-Oct-20	27.9	-	-	2.5	2.5	2.5
22-Oct-20	27.9	-	-	2.5	2.5	2.5
28-Oct-20	27.9	-	_	2.5	2.5	2.5
03-Nov-20	27.5	-	-	2.5	2.5	2.5
05-Nov-20	27.5	-	-	2.5	2.5	2.5
13-Nov-20	27.5	-	-	2.5	2.5	2.5
16-Nov-20	27.5	-	-	2.5	2.5	7.0
24-Nov-20	27.5	-	-	2.5	5.0	2.5
27-Nov-20	27.9	-	-	5	2.5	2.5
01-Dec-20	27.9	-	-	2.9	3.2	4.5
02-Dec-20	28.1	2.5	2.5	3.1	3.1	4.7
07-Dec-20	28.2	-	-	3.2	3.2	5.0
15-Dec-20	28.2	-	-	3.2	3.2	5.0
23-Dec-20	28.2	-	-	3.2	3.2	4.4
28-Dec-20	27.9	-	-	2.9	2.9	4.7
31-Dec-20	27.9	-	-	2.9	2.9	4.4
05-Jan-21	27.5	-	-	2.5	2.5	2.5
12-Jan-21	27.5	-	-	2.5	2.5	2.5
17-Jan-21	28.3	-	-	3.3	3.4	3.4
21-Jan-21	28.1	-	-	3.1	3.3	3.3
27-Jan-21	28.1	-	-	3.1	3.3	3.3
03-Feb-21	28.3	-	_	3.3	3.4	3.4
10-Feb-21	28.3	-	-	3.3	3.4	3.4
18-Feb-21	27.5	-	_	2.5	2.5	2.5
25-Feb-21	27.5	-	-	2.5	2.5	2.5
02-Mar-21	27.5	-	-	2.5	2.5	2.5
08-Mar-21	27.5	-	-	2.5	2.5	2.5
16-Mar-21	27.5	-	-	2.5	2.5	2.5
18-Mar-21	27.5	2.5	-	2.5	-	2.5
26-Mar-21	27.5	-	47.0	-	2.5	-
27-Mar-21	28.1	-	-	3.1	2.5	2.5
30-Mar-21	28.1	-	-	3.1	2.5	2.5
02-Apr-21	28.0	-	-	3.0	2.5	2.5

Data	Site Specific			Monthly Averag	e	
Date	Guideline	H1	H2	SW3	PDP-1	SW5
08-Apr-21	27.9	-	-	2.9	2.5	2.5
16-Apr-21	27.9	-	-	2.9	2.5	2.5
19-Apr-21	27.9	-	-	2.9	2.5	2.5
26-Apr-21	27.9	-	-	2.9	2.5	3.0
01-May-21	27.5	-	-	2.5	2.5	3.1
08-May-21	27.5	-	-	2.5	2.5	3.1
13-May-21	27.5	-	-	2.5	2.5	3.1
17-May-21	27.5	-	-	2.5	2.5	3.7
24-May-21	27.5	-	-	2.5	2.5	3.7
01-Jun-21	27.5	-	-	2.5	2.5	3.2
08-Jun-21	27.5	-	-	2.5	3.0	3.2
16-Jun-21	27.5	-	-	2.5	3.5	3.7
24-Jun-21	27.5	-	-	2.5	3.8	3.1
01-Jul-21	27.5	-	-	2.5	3.5	3.0
06-Jul-21	27.5	-	-	2.5	3.5	3.0
10-Jul-21	28.4	-	-	3.4	3.0	3.0
14-Jul-21	28.3	-	-	3.3	2.9	2.9
15-Jul-21	28.1	-	-	3.1	2.9	2.9
24-Jul-21	28.1	=	=	3.1	2.5	2.5
31-Jul-21	28.1	=	=	3.1	2.5	2.5
6-Aug-21	28.3	-	-	3.3	2.5	2.5
11-Aug-21	27.5	-	-	2.5	2.5	2.5
17-Aug-21	27.5	-	-	2.5	4.0	10.0
26-Aug-21	27.5	-	-	2.5	4.0	2.5
3-Sep-21	27.5	-	-	2.5	4.5	5.0
7-Sep-21	27.5	-	-	2.5	4.5	2.5
15-Sep-21	27.5	-	-	2.5	5.0	5.0
20-Sep-21	27.5	-	-	2.5	4.0	5.0
28-Sep-21	27.5	-	-	2.5	4.0	2.5
6-Oct-21	27.5	-	-	2.5	3.5	2.5
13-Oct-21	27.5	2.5	2.5	2.5	3.5	2.5
18-Oct-21	27.5	-	-	2.5	3.0	2.5
22-Oct-21	27.5	-	-	2.5	2.5	2.5
28-Oct-21	27.5	-	-	2.5	2.5	2.5
01-Nov-21	27.5	-	-	2.5	2.5	2.5
03-Nov-21	27.5	-	-	2.5	2.5	2.5
09-Nov-21	27.5	-	-	2.5	2.5	2.5
16-Nov-21	27.5	-	-	2.5	2.5	2.5
23-Nov-21	27.9	-	-	2.9	4.3	2.5
4-Dec-21	28.1	-	-	3.1	5.1	2.5
8-Dec-21	28.0	-	-	3.0	4.6	2.5
13-Dec-21	28.0	-	-	3.0	4.6	2.5
21-Dec-21	28.0	-	-	3.0	4.6	2.5
29-Dec-21	27.5	-	-	2.5	2.5	2.5

Date	Site Specific			Monthly Average	9	
Date	Guideline	H1	H2	SW3	PDP-1	SW5
4-Jan-22	27.5	-	-	2.5	2.5	2.5
6-Jan-22	28.6	-	-	9.0	6.0	8.0
26-Jan-22	29.7	2.5	2.5	-	-	-
19-Feb-22	27.5	-	-	2.5	2.5	2.5
24-Feb-22	27.5	-	-	2.5	2.5	2.5
9-Mar-22	27.5	-	-	2.5	2.5	2.5
13-Mar-22	27.5	-	-	2.5	2.5	2.5
18-Mar-22	29.0	-	=	4.0	4.0	3.6
22-Mar-22	29.0	-	=	4.0	4.5	3.6
26-Mar-22	28.8	-	=	3.8	4.2	3.4
1-Apr-22	29.3	-	-	4.3	3.4	4.2
8-Apr-22	29.3	-	-	4.3	3.4	4.8
16-Apr-22	29.3	-	-	4.3	3.4	4.8
20-Apr-22	28.8	-	-	3.8	2.5	4.3
29-Apr-22	29.1	-	-	4.1	2.5	4.1
7-May-22	28.4	-	-	2.5	2.5	2.5
13-May-22	28.4	-	-	2.5	2.5	2.5
18-May-22	28.4	-	-	2.5	2.5	2.5
27-May-22	27.5	-	-	2.5	2.5	2.5
4-Jun-22	27.5	-	-	2.5	2.5	2.5
10-Jun-22	27.5	-	-	2.5	2.5	2.5
15-Jun-22	27.5	-	-	2.5	2.5	2.5
22-Jun-22	27.5	-	-	2.5	2.5	2.5
29-Jun-22	27.5	-	-	2.5	2.5	2.5
04-Jul-22	27.5	2.5	2.5	2.5	2.5	3.9
7-Jul-22	27.5	-	-	2.5	2.5	3.9
13-Jul-22	27.5	-	-	2.5	2.5	4.7
20-Jul-22	27.5	-	-	2.5	2.5	4.7
30-Jul-22	27.5	-	-	2.5	2.5	5.1
6-Aug-22	27.5	-	-	2.5	3.4	2.5
10-Aug-22	27.5	-	-	2.5	3.4	3.0
15-Aug-22	27.5	-	-	2.5	2.5	3.0
18-Aug-22	27.5	-	-	2.5	2.5	2.9
24-Aug-22	28.6	-	-	3.6	2.5	2.9

Total Suspended Solids - Monthly Average Upham East Gypsum Project Upham, New Brunswick Project No. 21-3049

Data	Site Specific			Monthly Average	9	
Date	Guideline	H1	H2	SW3	PDP-1	SW5
1-Sep-22	29.2	-	-	4.2	2.5	2.9
9-Sep-22	29.5	-	-	4.5	2.5	12.2
14-Sep-22	29.2	2.5	2.5	4.2	2.5	11.5
21-Sep-22	29.5	-	-	4.5	2.5	13.3
23-Sep-22	29.2		-	4.2	2.5	11.9
27-Sep-22	28.1		-	3.1	2.5	11.9
06-Oct-22	27.5	-	-	2.5	2.5	11.9
14-Oct-22	27.5	-	-	2.5	2.5	3.8
17-Oct-22	27.5	=	-	2.5	2.5	2.9
20-Oct-22	27.5	=	-	2.5	3.1	2.9
26-Oct-22	27.5	=	-	2.5	3.3	2.5
4-Nov-22	27.5	=	=	2.5	5.0	2.5
11-Nov-22	27.5	=	-	2.5	2.5	2.5
13-Nov-22	28.1	-	-	3.1	2.5	3.1
18-Nov-22	28.1	-	-	3.1	2.5	3.1
23-Nov-22	28.1	-	-	3.1	2.5	3.1
1-Dec-22	30.2	-	-	5.2	3.8	4.5
4-Dec-22	29.8	-	-	4.8	3.6	4.2
9-Dec-22	29.8	2.5	-	4.8	3.3	4.2
14-Dec-22	29.6	-	-	4.6	3.4	3.9
19-Dec-22	29.6	-	-	4.6	3.4	3.9
24-Dec-22	31.0	-	-	6.0	4.8	5.2
28-Dec-22	30.5	-	-	5.5	4.5	4.8
2-Jan-23	28.7	-	-	3.7	3.7	3.6
11-Jan-23	28.9	-	-	3.9	3.9	3.8
17-Jan-23	28.9	-	-	3.9	3.9	3.8
18-Jan-23	28.7	-	-	3.7	3.7	3.6
25-Jan-23	27.5	-	-	2.5	2.5	2.5
27-Jan-23	27.5	-	-	2.5	2.5	2.5
2-Feb-23	27.5	-	-	2.5	2.5	2.5
20-Feb-23	27.5	-	-	2.5	2.5	2.5
14-Mar-23	27.5	2.5	-	2.5	2.5	2.5
17-Mar-23	27.5	-	-	2.5	2.5	2.5
24-Mar-23	27.5	-	-	2.5	2.5	2.5
30-Mar-23	27.5	-	-	2.5	2.5	2.5
7-Apr-23	27.5	-	-	2.5	2.5	2.5
13-Apr-23	27.5	-	-	2.5	2.5	2.5
19-Apr-23	27.5	-	-	2.5	4.1	2.5
28-Apr-23	27.5	-	-	2.5	4.1	2.5

Notes:

The detection limit for TSS is 5 mg/L; for results <5 mg/L, half the detection limit was used.

Dashed line indicates monthly average could not be calculated.

Site specific guideline is 25 mg/L above the monthly average.

Monthly average is calculated based on results from the previous 30 days.

The background sample is SW3.

Samples above the site specific guideline are **bolded** in red.

Table 3
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m3)	(µg/m³)
2020-07-22	24 hours	16.70	24.05	752	20.3	14.842	14.865	23000	39.85	120
2020-07-28	24 hours	16.46	23.70	747	24.4	14.826	14.828	1700	2.99	120
2020-08-04	24 hours	16.66	23.99	753	22.8	14.826	14.830	3100	5.38	120
2020-08-09	24 hours	16.74	24.10	752	21.2	14.842	14.844	2200	3.80	120
2020-08-15	24 hours	16.88	24.30	754	19.8	14.824	14.836	11600	19.89	120
2020-08-21	24 hours	16.87	24.30	749	17.9	14.839	14.842	2100	3.60	120
2020-08-27	24 hours	17.06	24.57	743	12.4	14.823	14.845	21700	36.80	120
2020-09-02	24 hours	16.75	24.12	747	18.8	14.842	14.861	19700	34.03	120
2020-09-08	24 hours	17.02	24.51	759	19.1	14.859	14.871	12100	20.57	120
2020-09-14	24 hours	17.62	25.37	756	8.0	14.828	14.837	9300	15.27	120
2020-09-20	24 hours	18.03	25.97	764	4.8	14.835	14.852	17100	27.44	120
2020-09-26	24 hours	17.10	24.62	753	15.3	14.856	14.859	3300	5.59	120
2020-10-02	24 hours	14.43	25.10	753	9.6	14.972	14.959	-12800	-21.25	120
2020-10-08	24 hours	17.69	25.48	748	3.8	14.861	14.889	28800	47.10	120
2020-10-14	24 hours	17.56	25.29	753	7.8	14.883	14.891	8300	13.68	120
2020-10-20	19:31	17.63	20.66	760	9.1	14.875	14.858	-17100	-34.49	120
2020-10-23	21:55	17.34	22.82	750	10.1	14.859	14.865	5600	11.20	120
2020-10-26	21:02	17.71	22.35	752	4.8	14.854	14.864	10100	21.52	120
2020-11-01	24 hours	17.19	24.75	732	5.9	14.873	14.880	7300	12.29	120
2020-11-07	24 hours	17.84	25.68	759	5.9	14.869	14.872	3100	5.03	120
2020-11-13	24 hours	17.79	25.62	748	1.9	14.860	14.861	600	0.98	120
2020-11-19	24 hours	17.63	25.22	756	7.3	14.848	14.850	2200	3.64	120
2020-11-25	24 hours	17.83	25.68	756	4.4	14.850	14.856	6700	10.87	120
2020-12-01	24 hours	17.48	25.18	748	7.0	14.843	14.861	18300	30.28	120
2020-12-07	24 hours	17.88	25.75	740	-2.1	14.834	14.836	1900	3.07	120
2020-12-13	24 hours	17.98	25.90	746	-1.3	14.831	14.839	8300	13.35	120
2020-12-19	24 hours	18.37	26.45	756	-3.6	14.837	14.843	5700	8.98	120
2020-12-25	24 hours	17.34 ^a	22.82 ^a	753 ^a	12.3 ^a	14.840	14.850	10000	18.26	120
2020-12-31	24 hours	18.58	26.76	759	-5.8	14.845	14.850	4800	7.47	120
2021-01-06	24 hours	18.00	24.73	744	-2.7	14.836	14.852	16300	27.46	120
2021-01-12	24 hours	16.70	24.74	749	-6.7	14.854	14.872	18200	30.65	120
2021-01-18	24 hours	17.52	25.52	737	-0.8	14.868	14.877	8600	14.04	120
2021-01-24	24 hours	16.70	24.03	737	-8.0	14.823	14.827	4200	7.28	120
2021-01-30	24 hours	16.70	24.03	750	-11.2	14.829	14.833	3600	6.24	120
2021-02-05	24 hours	17.90	25.80	744	-0.9	14.850	14.866	15800	25.52	120
2021-02-11	24 hours	16.70	24.05	750	-12.6	14.829	14.834	5300	9.18	120
2021-02-17	24 hours	16.70	24.05	755	-9.9	14.818	14.821	2800	4.85	120
2021-02-23	24 hours	17.70	25.49	737	-0.6	14.891	14.897	6000	9.81	120
2021-03-01	24 hours	17.87	25.74	741	-1.6	14.858	14.866	7700	12.46	120

Table 3
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m³)	(mm Hg)	(°C)	(g)	(g)	(μg)	(µg/m3)	(µg/m³)
2021-03-07	24 hours	16.70	24.05	753	-8.9	14.840	14.851	11800	20.44	120
2021-03-13	24 hours	17.92	25.81	743	-1.3	14.828	14.835	6900	11.14	120
2021-03-19	24 hours	16.70	24.05	750	-5.3	14.819	14.823	4600	7.97	120
2021-03-25	24 hours	17.52	24.23	754	8.9	14.820	14.826	6100	10.49	120
2021-03-31	24 hours	16.70	24.05	756	6.8	14.823	14.831	8600	14.90	120
2021-04-06	24 hours	16.70	24.05	746	4.1	14.822	14.835	13400	23.22	120
2021-04-12	24 hours	17.64	25.55	749	5.2	14.812	14.817	5100	8.32	120
2021-04-18	24 hours	16.70	24.05	742	2.6	14.815	14.825	10000	17.33	120
2021-04-24	24 hours	17.27	24.05	743	8.8	14.815	14.826	10400	18.02	120
2021-04-30	24 hours	17.24	24.82	735	6.4	14.814	14.921	107000	11.75	120
2021-05-06 ^b	21.08	17.42	21.08	750	8.8	14.840	14.850	10100	19.96	120
2021-05-12 ^b	-	17.49	25.19	748	7.1	14.822	14.830	7800	12.90	120
2021-05-18 ^b	19.21	17.53	20.35	757	9.8	14.830	14.838	8700	17.81	120
2021-05-27 ^c	-	-	-	-	-	-	-	-	-	120
2021-05-31	24 hours	16.70	24.05	753	14.2	14.829	14.835	5800	10.05	120
2021-06-04	33.46	16.79	34.02	746	18.1	14.831	14.839	7900	9.68	120
2021-06-10	24 hours	17.42	25.09	754	10.4	14.840	14.844	4300	7.14	120
2021-06-16	24 hours	17.48	25.18	743	5.6	14.849	14.854	5600	9.27	120
2021-06-22 ^d	24 hours	17.23	24.82	744	9.7	14.870	14.879	9100	15.28	120
2021-06-24	24 hours	17.94	25.83	762	5.4	14.846	14.847	1200	1.94	120
2021-06-30	24 hours	17.01	24.29	746	14.4	14.885	14.889	4200	7.20	120
2021-07-06	24 hours	17.30	24.91	746	9.3	14.866	14.868	1700	2.84	120
2021-07-12	24 hours	17.60	24.05	759	9.5	14.848	14.851	3000	5.20	120
2021-07-18	24 hours	16.70	24.05	753	11.8	14.847	14.852	5200	9.01	120
2021-07-24	24 hours	17.51	25.21	753	8.8	14.831	14.838	6900	11.40	120
2021-07-30	24 hours	17.43	25.10	742	5.6	14.830	14.840	10000	16.60	120
2021-08-05	24 hours	17.47	25.15	755	10.0	14.821	14.835	13900	23.03	120
2021-08-10	24 hours	17.21	24.78	753	13.5	14.822	14.830	8100	13.62	120
2021-08-11	24 hours	17.18	23.42	752	13.6	14.878	14.890	12000	21.35	120
2021-08-17	24 hours	17.43	24.05	756	11.2	14.825	14.836	10200	17.67	120
2021-08-23	24 hours	17.19	24.75	750	12.4	14.844	14.859	14500	24.41	120
2021-08-29	24 hours	17.49	25.18	755	9.8	14.824	14.830	6100	10.09	120
2021-09-04	24 hours	16.70	24.05	745	3.1	14.822	14.832	10600	18.36	120
2021-09-09	24 hours	17.15	24.70	747	11.9	14.818	14.824	5600	9.45	120
2021-09-16	24 hours	18.05	24.05	759	2.7	14.844	14.859	15700	27.20	120
2021-09-22	24 hours	18.68	25.46	757	7.4	14.821	14.832	11700	19.15	120
2021-09-28	24 hours	17.45	25.13	746	7.2	14.821	14.830	9100	15.09	120
2021-10-04	24 hours	18.30	26.35	755	-2.6	14.820	14.824	3700	5.85	120
2021-10-10	24 hours	17.98	25.89	757	2.7	14.818	14.823	5000	8.05	120

Table 3 Air Quality Reporting Upham East Gypsum Quarry Upham, New Brunswick Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m3)	(µg/m³)
2021-10-16	24 hours	17.16	24.70	747	12.1	14.815	14.822	6600	11.13	120
2021-10-22	24 hours	17.10	24.63	747	13.2	14.816	14.820	3200	5.41	120
2021-10-28	24 hours	17.61	25.36	749	5.8	14.837	14.838	1200	1.97	120
2021-11-03	24 hours	18.17	26.17	754	-1.1	14.825	14.835	10000	15.92	120
2021-11-09	24 hours	17.76	25.58	751	3.6	14.821	14.836	14400	23.46	120
2021-11-15	24 hours	17.67	25.45	739	0.8	14.831	14.837	5700	9.33	120
2021-11-21	24 hours	17.06	25.72	756	3.9	14.834	14.838	3800	6.16	120
2021-11-27	24 hours	17.98	25.90	737	-4.7	14.839	14.846	7400	11.90	120
2021-12-03	24 hours	18.26	26.29	742	-6.8	14.840	14.849	9800	15.53	120
2021-12-09	24 hours	19.23	27.69	755	-15.9	14.823	14.824	1000	1.50	120
2021-12-15	24 hours	18.55	26.72	760	-4.7	14.626	14.841	215300	335.73 ^e	120
2021-12-17	24 hours	17.98	25.89	748	-0.6	14.819	14.829	9600	15.45	120
2021-12-23	24 hours	18.90	27.22	747	-14.2	14.835	14.839	3800	5.82	120
2021-12-29	24 hours	18.23	26.25	750	-3.6	14.842	14.850	7700	12.22	120
2022-01-04	24 hours	18.89	27.20	755	-11.2	14.843	14.853	10300	15.78	120
2022-01-10	24 hours	19.19	27.63	749	-17.2	14.825	14.831	6600	9.95	120
2022-01-16	24 hours	18.70	26.08	755	-19.9	14.842	14.865	23300	37.23	120
2022-01-22	24 hours	19.18	25.97	752	-15.5	14.829	14.851	21300	34.17	120
2022-01-28	24 hours	18.59	26.78	753	-7.8	14.833	14.861	28600	44.50	120
2022-02-03	24 hours	18.24	26.26	755	-1.7	14.894	14.940	45300	71.88	120
2022-02-09	24 hours	18.11	26.07	748	-2.5	14.856	14.858	2100	3.36	120
2022-02-15	24 hours	19.70	28.37	762	-19.5	14.843	14.844	1700	2.50	120
2022-02-21 ^c	9.5 hours	-	-	-	-	-	-	-	-	120
2022-02-23	24 hours	18.41	26.51	749	-6.4	14.837	14.844	7100	11.16	120
2022-03-01	24 hours	18.43	26.28	751	-5.9	14.827	14.831	3300	5.23	120
2022-03-08	24 hours	18.37	26.45	748	-6.2	14.834	14.834	500	0.79	120
2022-03-14	24 hours	18.11	26.08	756	0.2	14.814	14.818	4300	6.87	120
2022-03-20	24 hours	17.53	25.24	741	3.9	14.830	14.833	3800	6.27	120
2022-03-26	24 hours	17.51	25.22	735	2.0	14.839	14.847	7500	12.39	120
2022-04-01	24 hours	17.34	24.98	735	4.4	14.847	14.852	5200	8.67	120
2022-04-07	24 hours	17.77	25.59	753	4.4	14.848	14.849	200	0.33	120
2022-04-13	24 hours	17.59	25.53	752	6.6	14.855	14.856	600	0.98	120
2022-04-19	24 hours	17.69	25.47	746	3.4	14.840	14.872	31700	51.86	120
2022-04-19	24 hours	17.65	25.42	757	7.8	14.831	14.845	14800	24.26	120
2022-04-25	24 hours	17.84	25.70	757	3.7	14.825	14.848	22700	36.80	120
2022-05-07	24 hours	17.82	25.67	755	4.4	14.823	14.832	9600	15.58	120
2022-05-13	24 hours	17.06	24.57	754	16.3	14.821	14.857	36200	61.39	120
2022-05-19	24 hours	17.20	24.77	749	12.0	14.816	14.829	13300	22.37	120

Table 3
Air Quality Reporting
Upham East Gypsum Quarry
Upham, New Brunswick
Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m3)	(µg/m³)
2022-05-25	24 hours	17.44	25.11	760	12.4	14.828	14.829	700	1.16	120
2022-05-31	24 hours	17.46	25.14	751	8.8	14.850	14.851	900	1.49	120
2022-06-06	24 hours	17.39	25.04	753	10.5	14.813	14.826	13800	22.96	120
2022-06-12	24 hours	16.92	24.36	752	18.3	14.825	14.833	7200	12.32	120
2022-06-18	24 hours	16.81	24.21	739	15.2	14.843	14.848	5600	9.64	120
2022-06-24	24 hours	16.93	24.38	751	17.4	14.828	14.858	30300	51.78	120
2022-06-30	24 hours	16.95	24.41	752	18.0	14.826	14.839	12900	22.02	120
2022-07-06	24 hours	17.10	24.63	747	13.0	14.829	14.829	400	0.68	120
2022-07-12	24 hours	16.59	24.29	750	17.7	14.826	14.836	9200	15.78	120
2022-07-18	24 hours	16.57	23.85	746	22.1	14.821	14.840	18500	32.32	120
2022-07-24	24 hours	16.70	24.05	749	24.4	14.861	14.862	1500	2.60	120
2022-07-30	24 hours	16.73	24.10	749	20.4	14.831	14.832	1000	1.73	120
2022-08-05	24 hours	16.66	24	755	23.9	14.8283	14.8427	14400	25.00	120
2022-08-11	24 hours	16.76	24.13	750	19.9	14.8321	14.8358	3700	6.39	120
2022-08-17	24 hours	16.95	24.41	749	16.5	14.8601	14.8771	17000	29.02	120
2022-08-23	24 hours	16.89	24.33	749	17.2	14.8649	14.8726	7700	13.19	120
2022-08-29	24 hours	16.7	24.05	753	17.3	14.8706	14.8811	10500	18.19	120
2022-09-04	24 hours	17.11	24.64	755	16.2	14.8635	14.8653	1800	3.04	120
2022-09-10	24 hours	17.03	24.52	755	17.6	14.8454	14.8544	9000	15.29	120
2022-09-16	24 hours	17.32	24.95	749	10.3	14.8614	14.8654	4000	6.68	120
2022-09-22	24 hours	16.93	24.38	741	13.6	14.8603	14.8822	21900	37.43	120
2022-09-28	24 hours	17.12	24.65	750	13.9	14.8503	14.8595	9200	15.55	120
2022-10-04	24 hours	17.89	25.76	757	4.3	14.8573	14.8668	9500	15.37	120
2022-10-10	24 hours	17.92	25.8	755	2.7	14.8456	14.8551	9500	15.34	120
2022-10-16	24 hours	17.04	24.54	749	14.8	14.8455	14.8589	13400	22.75	120
2022-10-22	24 hours	17.75	25.56	758	6.6	14.859	14.8611	2100	3.42	120
2022-10-28	24 hours	18.17	26.17	762	1.6	14.8436	14.8609	17300	27.54	120
2022-11-03	24 hours	17.95	25.85	758	3.8	14.8588	14.8684	9600	15.47	120
2022-11-09	24 hours	18.24	26.27	762	0.7	14.8484	14.857	8600	13.64	120
2022-11-15	24 hours	18.38	26.42	759	-2	14.8242	14.8295	5300	8.36	120
2022-11-21	24 hours	18.51	26.66	752	-7.2	14.8173	14.8216	4300	6.72	120
2022-11-27	24 hours	17.89	25.66	743	0.1	14.8212	14.8304	9200	14.94	120
2022-12-03	24 hours	18.02	25.95	756	1.9	14.8070	14.8185	11500	18.46	120
2022-12-09	24 hours	18.36	26.16	753	-1.5	14.8096	14.8232	13600	21.66	120
2022-12-15	24 hours	18.25	26.36	752	-3.2	14.8244	14.8284	4000	6.32	120
2022-12-21	24 hours	18.65	26.86	763	-5.4	14.8111	14.8211	10000	15.51	120
2022-12-27	24 hours	18.5	26.05	752	-8.1	14.8281	14.838	9900	15.83	120
2023-01-02	24 hours	18.14	26.12	749	-2.5	14.8257	14.8346	8900	14.1973	120

Table 3 Air Quality Reporting Upham East Gypsum Quarry Upham, New Brunswick Proejct No. 21-3049

Test Start	Duration	Flow Rate	Air Volume	Pressure	Temperature	Initial Filter Weight	Final Filter Weight	TSP Mass	TSP	Site Guideline
		(L/min)	(m³)	(mm Hg)	(°C)	(g)	(g)	(µg)	(µg/m3)	(µg/m³)
2023-01-08	24 hours	18.65	26.85	752	-9.2	14.8261	14.8401	14000	21.7256	120
2023-01-14	24 hours	18	25.05	745	-2.3	14.8136	14.8289	15300	25.4491	120
2023-01-20	24 hours	18.1	26.05	743	-4.2	14.8156	14.8251	9500	15.1951	120
2023-01-26	24 hours	17.76	25.57	740	-0.2	14.8216	14.8254	3800	6.1922	120
2023-02-01	24 hours	17.93	25.83	742	-17	14.8256	14.8318	6200	10.0013	120
2023-02-07	24 hours	18.05	26.86	756	-7.5	14.8227	14.8464	23700	36.7647	120
2023-02-13	24 hours	18.2	26.05	744	-5.3	14.8097	14.8137	4000	6.3980	120
2023-02-19	24 hours	18.43	26.53	757	-4	14.8066	14.8448	38200	59.9950	120
2022-02-25	24 hours	19.29	27.77	757	-15.8	14.8061	14.8096	3500	5.2515	120
2022-03-03	24 hours	18.29	26.33	745	-5.8	14.8121	14.8128	700	1.1077	120
2022-03-09	24 hours	18.15	26.13	750	-2.4	14.8113	14.8218	10500	16.7432	120
2022-03-15	24 hours	17.75	25.56	736	-1.1	14.8158	14.8232	7400	12.0631	120
2022-03-21	24 hours	18.14	26.12	755	-0.1	14.8191	14.821	1900	3.0309	120
2023-03-27	24 hours	17.97	25.87	750	0	14.8189	14.8275	8600	13.8513	120
2023-04-02	24 hours	16.7	26.05	739	0.9	14.8275	14.8327	5200	8.3173	120
2023-04-08	24 hours	18.27	26.34	756	-1.8	14.8468	14.8785	31700	50.1455	120
2023-04-14	24 hours	17.34	24.97	747	9.4	14.8419	14.8581	16200	27.0324	120
2023-04-20	24 hours	17.61	25.36	751	6.3	14.8514	14.8526	1200	1.9716	120
2023-04-26	24 hours	17.73	25.54	757	6.6	14.8493	14.8509	1600	2.6103	120

Notes

24 hour sample collected by BGI PQ-100 air sampler every sixth day for the duration of the quarry operation each year.

- a) Values were not recorded; temperature and pressure calculated based on Environment Canada data recorded at the Saint John airport weather station. Flow rate and Air Volume were approximated based on a previous day's recording with similar temperature and pressure.
- b) Battery was low in machine, full run was not completed.
- c) Run was not completed. Battery was replaced.
- d) 24 hour air sample recorded at 2349 Route 820, Upham, NB.
- e) Result was above the maximum allowable limit due to operator error. The sample was recollected on December 17, 2021.

Report ID: 478863-IAS Report Date: 13-Apr-23 Date Received: 11-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9 921 College Hill Rd

Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594

www.rpc.ca

Attention: Daniel Guest
Project #: 17-5121
Location: Upham
Analysis of Water

RPC Sample ID:			478863-1	478863-2	478863-3		
Client Sample ID:			SW3	SW5	PDP-1		
Date Sampled:			7-Apr-23	7-Apr-23	7-Apr-23		
Analytes	Units	RL					
Solids - Total Suspended	mg/L	5	5	< 5	< 5		

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

most M

Matthew Norman Interim Director Inorganic Analytical Chemistry Brannen Burbal

Report ID: 478863-IAS Report Date: 13-Apr-23 Date Received: 11-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9

Tel: 506.452.1212 Fax: 506.452.0594

www.rpc.ca

Methods

Analyte RPC SOP # Method Reference Method Principle

Solids - Total Suspended IAS-M05 APHA 2540 D Filtration, Gravimetry

Report ID: 479546-IAS Report Date: 20-Apr-23 Date Received: 17-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9 rpc

921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212

Fax: 506.452.0594

www.rpc.ca

Attention: Daniel Guest
Project #: 17-5121
Location: Upham
Analysis of Water

RPC Sample ID:			479546-1	479546-2	479546-3	479546-4
Client Sample ID:			SW3	SW5	PDP-1	PDP-1 Duplicate
Date Sampled:			13-Apr-23	13-Apr-23	13-Apr-23	13-Apr-23
Analytes	Units	RL				
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

Matthew Norman

Interim Director
Inorganic Analytical Chemistry

Brannen Bubel

Report ID: 479546-IAS Report Date: 20-Apr-23 Date Received: 17-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9

Tel: 506.452.1212 Fax: 506.452.0594

www.rpc.ca

Methods

Analyte RPC SOP # Method Reference Method Principle

Solids - Total Suspended IAS-M05 APHA 2540 D Filtration, Gravimetry

Report ID: 480037-IAS Report Date: 25-Apr-23 Date Received: 20-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9 921 College Hill Rd Fredericton NB Canada E3B 6Z9 Tel: 506.452.1212

Fax: 506.452.0594 www.rpc.ca

Attention: Daniel Guest
Project #: 17-5121
Location: Upham
Analysis of Water

RPC Sample ID:	480037-1	480037-2	480037-3		
Client Sample ID:			SW3	SW5	PDP-1
·					
Date Sampled:		19-Apr-23 19-Apr-23 19-Apr-23			19-Apr-23
Analytes	Units	RL			
Solids - Total Suspended	mg/L	5	< 5	< 5	21

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

moth M

Matthew Norman Interim Director Inorganic Analytical Chemistry Brannen Burbal

Report ID: 480037-IAS Report Date: 25-Apr-23 Date Received: 20-Apr-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9



921 College Hill Rd Fredericton NB Canada E3B 6Z9

Tel: 506.452.1212 Fax: 506.452.0594

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Methods

Analyte RPC SOP # Method Reference Method Principle

Solids - Total Suspended IAS-M05 APHA 2540 D Filtration, Gravimetry

Report ID: 480984-IAS Report Date: 10-May-23 Date Received: 01-May-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9 921 College Hill Rd

Fredericton NB

Canada E3B 6Z9 Tel: 506.452.1212 Fax: 506.452.0594

www.rpc.ca

Attention: Daniel Guest
Project #: 17-5121
Location: Upham
Analysis of Water

RPC Sample ID:			480984-1	480984-2	480984-3
Client Sample ID:			SW3	SW5	PDP-1
Date Sampled:			28-Apr-23	28-Apr-23	28-Apr-23
Analytes	Units	RL			
Solids - Total Suspended	mg/L	5	< 5	< 5	< 5

This report relates only to the sample(s) and information provided to the laboratory.

RL = Reporting Limit

most M

Matthew Norman Interim Director Inorganic Analytical Chemistry Brannen Butol

Report ID: 480984-IAS Report Date: 10-May-23 Date Received: 01-May-23

CERTIFICATE OF ANALYSIS

for

Hammond River Holdings Limited 30 Jervis Lane Saint John, NB E2J 0A9 rpc

921 College Hill Rd Fredericton NB Canada E3B 6Z9

Tel: 506.452.1212 Fax: 506.452.0594

www.rpc.ca

Methods

Analyte RPC SOP # Method Reference Method Principle

Solids - Total Suspended IAS-M05 APHA 2540 D Filtration, Gravimetry



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April 5, 2023

Mr. Daniel Guest

Hammond River Holdings

Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Project No.: 234601.00

Re: Blast Vibration Monitoring - Blast No. 2023-08 - Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 15:00 on April 4, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area.

The location of each monitoring point is noted in the following table.

Blast No. 2023-08 - April 4, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks	
1. Civic No. 4079 Route 111 (PW-09)		1,250 m S	< 0.5 mm/s	<120	Units were not	
2. Civic No. 4126 Route 111 (PW-10)		820 m S	< 0.5 mm/s	<120	triggered	
3. Civic No. 4150 Route 111 (PW-13)		660 m SE	1.11 mm/s @ 73 Hz	106	-	
4. Civic No. 2447 Route 820 (PW-07)		940 m NE	< 0.5 mm/s	<120		
5. PW-03 - Cottage Route 820		690 m N	< 0.5 mm/s	<120	Units were not triggered	
6. Civic No. 2341 Route 820 (PW-05)	15:00	745 m N	< 0.5 mm/s	<120		
7. Civic No. 50 Myron Road (PW-15)		1,010 m NW	0.95 mm/s @ 43 Hz	105	-	
8. Civic No. 86 Myron Road (PW-16)		870 m W	< 0.5 mm/s	<120		
9. Civic No. 220 Myron Road (PW-01)		1,310 m SW	< 0.5 mm/s	<120	Units were not triggered	
10. Civic No. 2337 Route 820 (PW-04)		830 m NW	< 0.5 mm/s	<120		
11. Civic No. 4140 Route 111 (PW-12)		739 m SE	1.58 mm/s @ 47 Hz	107	-	
maximum limits as per Approval to Operate			12.5 mm/s	128 dB		

Mr. Daniel Guest – Hammond River Holdings April 5, 2023

Project No.: 234601.00 - Blast No.: 2023-08

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CBCL Limited

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Technical Specialist

Attachments: Blast Record

Blast and Seismograph Location Plan

Blast Event Reports

Project No: 234601.00

This document was prepared for the party indicated herein. The material and information in the document reflects CBCL Limited's opinion and best judgment based on the information available at the time of preparation. Any use of this document or reliance on its content by third parties is the responsibility of the third party. CBCL Limited accepts no responsibility for any damages suffered as a result of third party use of this document.

ttachment A Blast Record			
siast Record			



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BLAST RECORD

Project Name:	Upham	Gypsum Quarry		Date of Blast: April 4, 2023			
Project No.:	234601	.00		Time of Blas	st: 15:0	00	
Inspector:	M. Mer	riam-MacLeod		Blast No	202	3-08	
Client:	Hammo	ond River Holding	gs				
IDENTIFICATIO Blasting Contracto				Gulf Operators L	.td.		
Blaster's Certificat	tion No.:	1318		Blaster's Name: Daniel Blanchar		Daniel Blanchard	
Blast Location:		N 45°28.848'	W 65°37.	953' (see attache	ed sketch	n)	
Type of Rock:		Anhydrate/G	ypsum	Est. Vol. or Tonnage: 14,719		14,719 tonnes	
Weather at time of Blast:		Partly cloudy		_ Air Temp.:		14°C	
Est. Wind Speed:	Est. Wind Speed:		≈15 km/h		Wind Direction:		
Cloud Cover:		Partly	,	Precipitation:		No	
BLAST DESIGN:							
Total No. Holes:		154	Hole D	iameter:		4.5"	
Average Depth:		5.3 m – 6.5 m	_ Spacing	g: _	10 ft x 10 ft		
No. Holes per Del	lay:	3	Collar Length:		7 ft		
Delay between He	oles:	25 ms	Delay between Rows:		42, 59	9 & 84 ms	
Weight of Explosives		on-Electric ax.: 97 kg					
Explosives for Bla	ast: <u>6,</u>	185 kg – Titan X	L-1000				

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



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BLAST RECORD

Project Name:	Upham Gypsum Quarr	y Date of Blas	t: April 4, 2023
Project No.:	234601.00	Time of Blas	
Inspector:	M. Merriam-MacLeod		.: 2023-08
Client:	ngs		
BLAST MONITO	DRING		
Distance to the N	Nearest Structure:	_	690 m
Direction to the	Nearest Structure:	-	North
Structure Type:		_	Cottage
Scaled Distance	Factor: (distance / sq. rt	. of max. wt. per delay):	70.1
SAFETY:			
Type of Wayning	z Cianal Haad.	Siren	
Type of Warning	g Signai Useu:	Sireii	
Blasting Mats Us	sed (yes or no):	No	
Airblast Measur	ement (yes or no):	Yes	
Vibration Measu	rement (yes or no):	Yes	
Warning Signs P	Posted (yes or no):	Yes	
Accesses Guarde	ed (yes or no):	Yes	
Flyrock Damage	No		
If Yes, Describe:			
Misfire (yes or no): No			
wiisiire (yes or i	INU		

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Micromate, Serial #5632
Calibration Date:	November 16, 2022
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,250 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #5487
Calibration Date:	January 16, 2023
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	820 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20203
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	660 m Southeast
Transverse Particle Velocity:	0.63 mm/s @ 39 Hz
Vertical Particle Velocity:	1.11 mm/s @ 73 Hz
Longitudinal Particle Velocity:	0.69 mm/s @ 47 Hz
Peak Particle Velocity:	1.11 mm/s @ 73 Hz
Maximum Airblast:	106 dB(L)

Make, Model and Serial # of unit:	Instantel Minimate, Serial #20205
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)
Distance and Direction from Blast:	940 m Northeast
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Minimate, Serial #18187
Calibration Date:	May 5, 2022
Location of seismograph:	Cottage - PW-03 - Route 820
Distance and Direction from Blast:	690 m North
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #5371
Calibration Date:	July 27, 2022
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	745 m North
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings		

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20204
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 50 Myron Road (PW-15)
Distance and Direction from Blast:	1,010 m Northwest
Transverse Particle Velocity:	0.95 mm/s @ 43 Hz
Vertical Particle Velocity:	0.16 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.69 mm/s @ 43 H45
Peak Particle Velocity:	0.95 mm/s @ 43 Hz
Maximum Airblast:	_105 dB(L)

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21348
Calibration Date:	July 23, 2022
Location of seismograph:	Civic Number 86 Myron Road (PW-16)
Distance and Direction from Blast:	870 m West
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	Instantel Minimate, Serial #20206
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	1,310 m Southwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Sum Controll Summing in 10	
Make, Model and Serial # of unit:	Instantel Micromate, Serial #21349
Calibration Date:	July 20, 2022
Location of seismograph:	Civic Number 2337 Route 820 (PW-04)
Distance and Direction from Blast:	830 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 4, 2023
Project No.:	234601.00	Time of Blast:	15:00
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-08
Client:	Hammond River Holdings		

Duta Concetion Seismoniciei #11	
Make, Model and Serial # of unit:	Instantel Micromate, Serial #18193
Calibration Date:	April 11, 2022
Location of seismograph:	Civic Number 4140 Route 111 (PW-12)
Distance and Direction from Blast:	739 m Southeast
Transverse Particle Velocity:	1.58 mm/s @ 47 Hz
Vertical Particle Velocity:	1.34 mm/s @ 64 Hz
Longitudinal Particle Velocity:	1.30 mm/s @ 47 Hz
Peak Particle Velocity:	1.58 mm/s @ 47 Hz
Maximum Airblast:	107 dB(L)

Attachment B	
Blast and Seismograph Location Plan	
Blast and Seismograph Location Plan	

Blast and Seismograph Location Plan

Blast No: 2023-08 Upham East Gypsum Quarry Upham, NB



Date: April 4, 2023 **Project No.:** 234601.00



Attachment C	
Blast Event Reports	



Date/Time Vert at 15:00:55 April 4, 2023 **Trigger Source** Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20203 V 10-90GC Micromate ISEE

Battery Level 3.8 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20203_20230404150055.IDFW

Post Event Notes

Location: Civic Number 4150 Route 111 (PW-13)

Blast No.: 2023-08 Project No: 234601.00

Microphone Linear Weighting

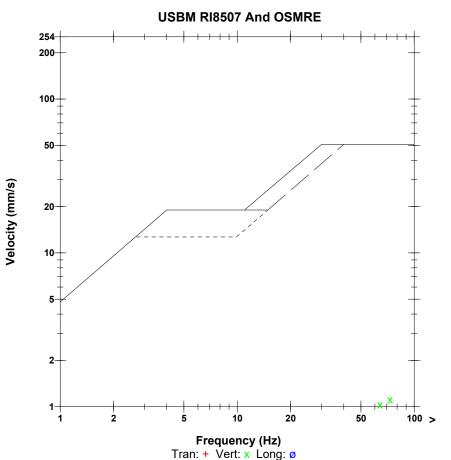
PSPL 106.3 dB(L) 4.112 pa.(L) at 2.679 sec

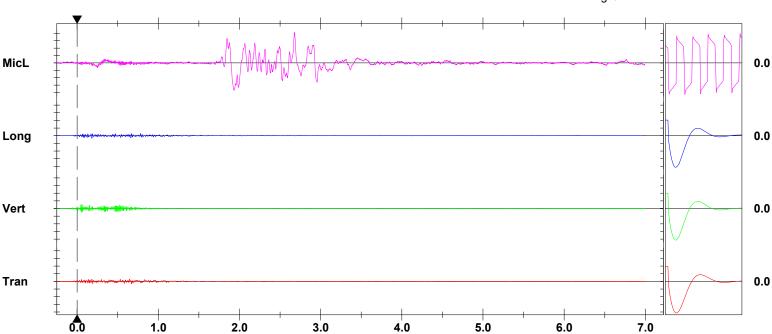
ZC Freq 7.0 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1405 mv)

	ıran	vert	Long	
PPV	0.631	1.111	0.694	mm/s
PPV	46.99	51.92	47.82	dB
ZC Freq	39	73	47	Hz
Time (Rel. to Trig)	0.671	0.061	0.182	sec
Peak Acceleration	0.034	0.063	0.039	g
Peak Displacement	0.004	0.003	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	6.7	7.5	7.5	Hz
Overswing Ratio	4.7	4.5	4.2	

Peak Vector Sum 1.141 mm/s at 0.061 sec





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check



Date/Time Tran at 15:00:19 April 4, 2023 **Trigger Source** Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20204 V 10-90GC Micromate ISEE

Battery Level 3.8 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20204_20230404150019.IDFW

Post Event Notes

Location: Civic Number 50 Myron Road (PW-15)

Blast No.: 2023-08 Project No: 234601.00

Microphone Linear Weighting

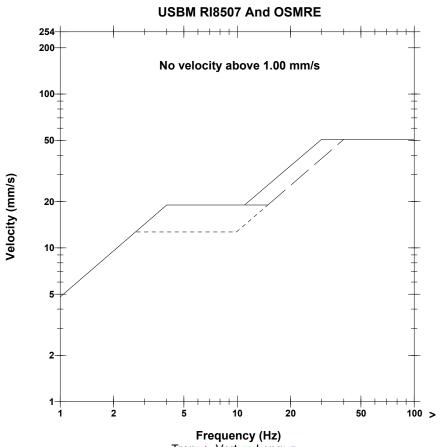
PSPL 104.9 dB(L) 3.522 pa.(L) at 0.259 sec

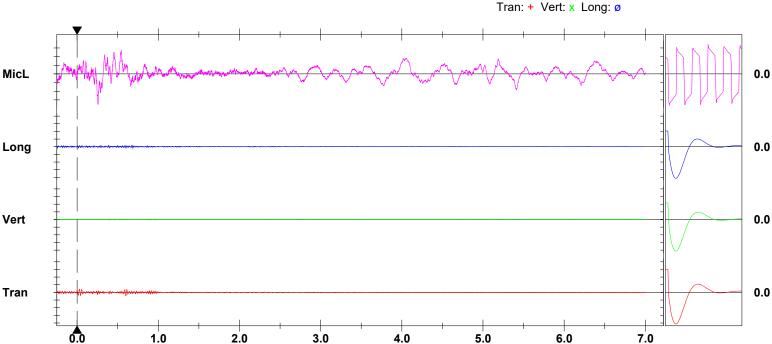
ZC Freq 5.7 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1454 mv)

	Tran	Vert	Long	
PPV	0.946	0.158	0.449	mm/s
PPV	50.52	34.95	44.05	dB
ZC Freq	43	57	43	Hz
Time (Rel. to Trig)	0.600	0.456	0.688	sec
Peak Acceleration	0.041	0.010	0.013	g
Peak Displacement	0.004	0.001	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.5	Hz
Overswing Ratio	3.8	4.3	4.1	

Peak Vector Sum 0.988 mm/s at 0.600 sec





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check



Date/Time Vert at 15:00:55 April 4, 2023 **Trigger Source** Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/CARVER.MMB

Notes Location: Client: User Name: General:

Microphone Linear Weighting

PSPL 106.9 dB(L) 4.422 pa.(L) at 2.107 sec

ZC Freq 6.0 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1439 mv)

	ıran	vert	Long	
PPV	1.576	1.340	1.301	mm/s
PPV	54.95	53.54	53.28	dB
ZC Freq	47	64	47	Hz
Time (Rel. to Trig)	0.660	0.047	0.265	sec
Peak Acceleration	0.098	0.072	0.080	g
Peak Displacement	0.005	0.003	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.3	Hz
Overswing Ratio	4.0	3.9	4.2	

Peak Vector Sum 1.801 mm/s at 0.054 sec

Serial Number UM18193 V 10-90GC Micromate ISEE

Battery Level 3.7 Volts

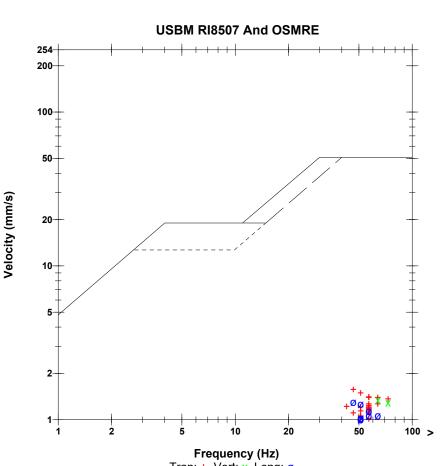
Unit Calibration April 11, 2022 by Instantel

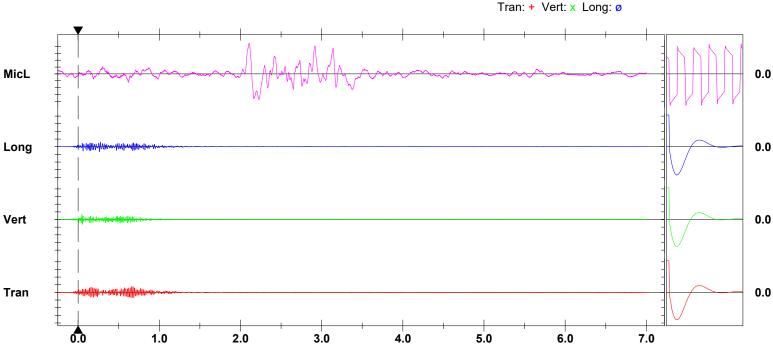
File Name UM18193_20230404150055.IDFW

Post Event Notes

Location: Civic Number 4140 Route 111 (PW-12)

Blast No.: 2023-08 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check



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April 14, 2023

Mr. Daniel Guest

Hammond River Holdings

Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Project No.: 234601.00

Re: Blast Vibration Monitoring - Blast No. 2023-09 - Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 14:54 on April 13, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area.

The location of each monitoring point is noted in the following table.

Blast No. 2023-09 - April 13, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)		1,360 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		950 m S	0.83 mm/s @ 57 Hz	114	-
3. Civic No. 4150 Route 111 (PW-13)		778 m SE	0.57 mm/s @ 51 Hz	119	-
4. Civic No. 2447 Route 820 (PW-07)		890 m NE	0.54 mm/s @ 26 Hz	126	-
5. PW-03 - Cottage Route 820		620 m N	0.70 mm/s @ 21 Hz	128	-
6. Civic No. 2341 Route 820 (PW-05)	14:54	640 m N	0.76 mm/s @ 39 Hz	128	-
7. Civic No. 50 Myron Road (PW-15)		895 m NW	0.57 mm/s @ 57 Hz	120	-
8. Civic No. 86 Myron Road (PW-16)		820 m W	1.77 mm/s @ 47 Hz	113	-
9. Civic No. 220 Myron Road (PW-01)		1,380 m SW	< 0.5 mm/s	<120	Units were not
10. Civic No. 2337 Route 820 (PW-04)		720 m NW	< 0.5 mm/s	<120	triggered
11. Civic No. 4140 Route 111 (PW-12)		865 m SE	1.13mm/s @ 57 Hz	113	-
maximum limits as per App	roval to	Operate	12.5 mm/s	128 dB	

Project No.: 234601.00 - Blast No.: 2023-09

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CBCL Limited

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Technical Specialist

Attachments: Blast Record

Blast and Seismograph Location Plan

Blast Event Reports

Project No: 234601.00

This document was prepared for the party indicated herein. The material and information in the document reflects CBCL Limited's opinion and best judgment based on the information available at the time of preparation. Any use of this document or reliance on its content by third parties is the responsibility of the third party. CBCL Limited accepts no responsibility for any damages suffered as a result of third party use of this document.

ttachment A Blast Record			
aast Record			



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BLAST RECORD

Project Name: Project No.: Inspector: Client: IDENTIFICATIO	234601 M. Mer Hammo	Gypsum Quarry .00 riam-MacLeod ond River Holdin	gs	Date of Blast: Time of Blast: Blast No.:	14:5	· · · · · · · · · · · · · · · · · · ·
Blasting Contracto	r:			Gulf Operators Ltd	l	
Blaster's Certificat	ion No.:	1318		Blaster's Name:		Daniel Blanchard
Blast Location:		N 45°28.902'	W 65°38.	004' (see attached	l sketcl	1)
Type of Rock:		Anhydrate/G	ypsum	Est. Vol. or Toni	nage:	21,962 tonnes
Weather at time of	Blast:	Sunny	7	Air Temp.:		18°C
Est. Wind Speed:		≈20 km	/h	Wind Direction:		SE
Cloud Cover:		No		Precipitation:		No
BLAST DESIGN: Total No. Holes:		190	Hole Di	amatarı		4.5"
			_			
Average Depth:		5.9 m – 6.9 m	_ Spacing	· · · · · · · · · · · · · · · · · · ·		t x 10 ft
No. Holes per Del		4	_ Collar I			7 ft
Delay between Ho	oles:	25 ms	_ Delay b	etween Rows:	42, 59	0 & 84 ms
Initiation Method Weight of Explosi per Delay: Type and weight Explosives for Bla	ives M	on-Electric ax.: 217 kg 0,274 kg — Titan 2	XI1000			

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



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BLAST RECORD

Project Name:	Upham Gypsum Quarr	y Date of Blast	: April 13, 2023
Project No.:	234601.00	Time of Blast	14:54
Inspector:	M. Merriam-MacLeod	Blast No.	.: 2023-09
Client:	Hammond River Holdi	ngs	
BLAST MONITO	PRING		
Distance to the N	earest Structure:		620 m
Direction to the l	Nearest Structure:	_	North
Structure Type:		_	Cottage
Scaled Distance l	Factor: (distance / sq. rt	. of max. wt. per delay):	42.1
SAFETY:			
Type of Warning	g Signal Used:	Siren	
Blasting Mats Us	sed (yes or no):	No	
Airblast Measur	ement (yes or no):	Yes	
Vibration Measu	rement (yes or no):	Yes	
Warning Signs P	osted (yes or no):	Yes	
Accesses Guarde	d (yes or no):	Yes	
Flyrock Damage	(yes or no):	No	
If Yes, Describe:			
Misfire (yes or n	no):	No	

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 13, 2023	
Project No.:	234601.00	Time of Blast:	14:54	
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09	
Client:	Hammond River Holdings			

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5632
Calibration Date:	November 16, 2022
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,360 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20205
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	950 m South
Transverse Particle Velocity:	0.83 mm/s @ 57 Hz
Vertical Particle Velocity:	0.54 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.37 mm/s @ 37 Hz
Peak Particle Velocity:	0.83 mm/s @ 57 Hz
Maximum Airblast:	114 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 13, 2023
Project No.:	234601.00	Time of Blast:	14:54
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09
Client:	Hammond River Holdings		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5371
Calibration Date:	July 27, 2022
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	778 m Southeast
Transverse Particle Velocity:	0.45 mm/s @ 47 Hz
Vertical Particle Velocity:	0.38 mm/s @ 73 Hz
Longitudinal Particle Velocity:	0.57 mm/s @ 51 Hz
Peak Particle Velocity:	0.57 mm/s @ 51 Hz
Maximum Airblast:	119 dB(L)

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20206
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)
Distance and Direction from Blast:	890 m Northeast
Transverse Particle Velocity:	0.54 mm/s @ 26 Hz
Vertical Particle Velocity:	0.28 mm/s @ 21 Hz
Longitudinal Particle Velocity:	0.32 mm/s @ 22 Hz
Peak Particle Velocity:	0.54 mm/s @ 26 Hz
Maximum Airblast:	126 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 13, 2023	
Project No.:	234601.00	Time of Blast:	14:54	
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09	
Client:	Hammond River Holdings			

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5487
Calibration Date:	January 16, 2023
Location of seismograph:	Cottage - PW-03 - Route 820
Distance and Direction from Blast:	620 m North
Transverse Particle Velocity:	0.45 mm/s @ 43 Hz
Vertical Particle Velocity:	0.45 mm/s @ 47 Hz
Longitudinal Particle Velocity:	0.70 mm/s @ 21 Hz
Peak Particle Velocity:	0.70 mm/s @ 21 Hz
Maximum Airblast:	128 dB(L)

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21348
Calibration Date:	July 23, 2022
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	640 m North
Transverse Particle Velocity:	0.64 mm/s @ 73 Hz
Vertical Particle Velocity:	0.76 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.76 mm/s @ 39 Hz
Peak Particle Velocity:	0.76 mm/s @ 39 Hz
Maximum Airblast:	128 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 13, 2023
Project No.:	234601.00	Time of Blast:	14:54
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20203
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 50 Myron Road (PW-15)
Distance and Direction from Blast:	895 m Northwest
Transverse Particle Velocity:	0.50 mm/s @ 37 Hz
Vertical Particle Velocity:	0.57 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.47 mm/s @ 32 Hz
Peak Particle Velocity:	0.57 mm/s @ 57 Hz
Maximum Airblast:	120 dB(L)

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20204
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 86 Myron Road (PW-16)
Distance and Direction from Blast:	820 m West
Transverse Particle Velocity:	1.62 mm/s @ 32 Hz
Vertical Particle Velocity:	0.99 mm/s @ 64 Hz
Longitudinal Particle Velocity:	1.77 mm/s @ 47 Hz
Peak Particle Velocity:	1.77 mm/s @ 47 Hz
Maximum Airblast:	113 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 13, 2023
Project No.:	234601.00	Time of Blast:	14:54
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	Instantel Micromate, Serial #18193
Calibration Date:	April 11, 2022
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	1,380 m Southwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21349
Calibration Date:	July 20, 2022
Location of seismograph:	Civic Number 2337 Route 820 (PW-04)
Distance and Direction from Blast:	720 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

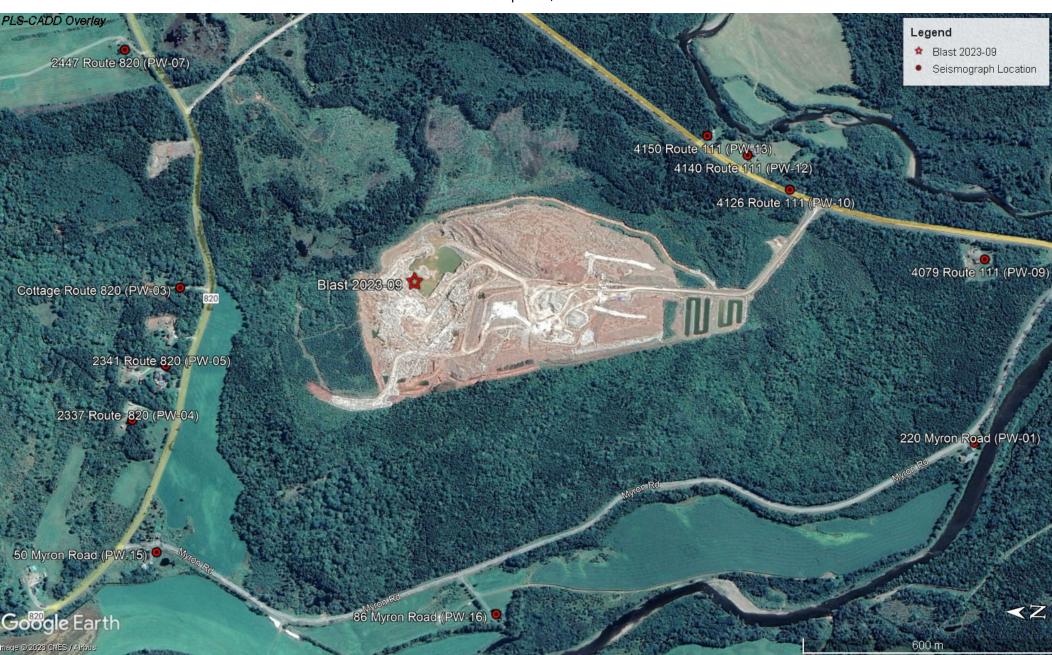
Project Name:	Upham Gypsum Quarry	Date of Blast:	April 13, 2023
Project No.:	234601.00	Time of Blast:	14:54
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-09
Client:	Hammond River Holdings		

Data Conection – Seismonietei #11	
Make, Model and Serial # of unit:	Instantel Micromate, Serial #18187
Calibration Date:	May 5, 2022
Location of seismograph:	Civic Number 4140 Route 111 (PW-12)
Distance and Direction from Blast:	865 m Southeast
Transverse Particle Velocity:	0.74 mm/s @ 64 Hz
Vertical Particle Velocity:	0.82 mm/s @ 57 Hz
Longitudinal Particle Velocity:	1.13 mm/s @ 57 Hz
Peak Particle Velocity:	1.13 mm/s @ 57 Hz
Maximum Airblast:	113 dB(L)

Attachment B	
Blast and Seismograph Location Plan	

Blast and Seismograph Location Plan

Blast No: 2023-09 Upham East Gypsum Quarry Upham, NB



Date: April 13, 2023 **Project No.:** 234601.00



Attachment C	
Blast Event Reports	



Date/Time Vert at 14:54:02 April 13, 2023 Geo: 0.500 mm/s, Mic: 120.0 dB(L) Trigger Source

Geo: 254.0 mm/s Range 7.0 sec at 1024 sps

Record Time Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20205 V 10-90GC Micromate ISEE

Battery Level 3.6 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20205_20230413145402.IDFW

Post Event Notes

Location: Civic Number 4126 Route 111 (PW-10)

Blast No.: 2023-09 Project No: 234601.00

Microphone Linear Weighting

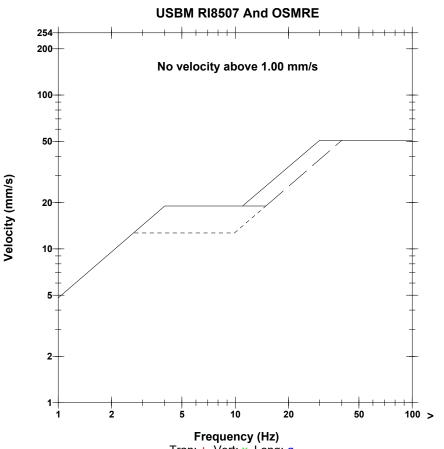
PSPL 114.1 dB(L) 10.12 pa.(L) at 2.512 sec

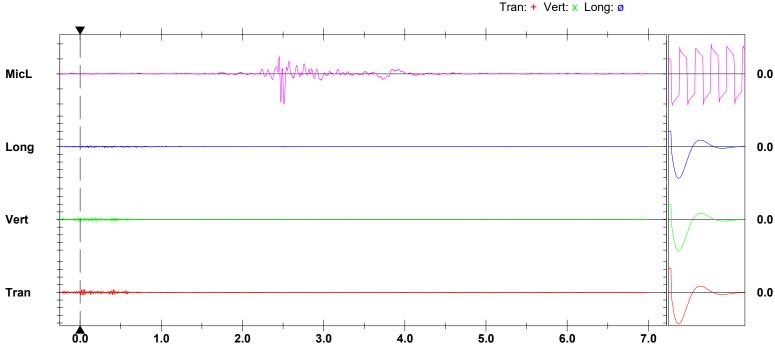
ZC Freq 13 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1441 mv)

	ıran	vert	Long	
PPV	0.828	0.544	0.370	mm/s
PPV	49.36	45.71	42.37	dB
ZC Freq	57	57	37	Hz
Time (Rel. to Trig)	0.037	0.008	0.307	sec
Peak Acceleration	0.044	0.030	0.015	g
Peak Displacement	0.002	0.002	0.001	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.3	7.5	Hz
Overswing Ratio	5.0	5.0	4.8	

Peak Vector Sum 0.852 mm/s at 0.037 sec





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 5.000 pa.(L)/div

Sensor Check



Date/Time Long at 14:54:12 April 13, 2023 **Trigger Source** Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Range Geo: 127.0 mm/s Record Time 7.0 sec at 1024 sps

Notes Location: Client: User Name:

Converted: April 13, 2023 17:17:42 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 119.1 dB(L) 18.00 pa.(L) at 1.872 sec

ZC Freq 10 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 307 mv)

	Tran	Vert	Long	
PPV	0.445	0.381	0.572	mm/s
PPV	43.96	42.62	46.14	dB
ZC Freq	47	73	51	Hz
Time (Rel. to Trig)	0.287	-0.042	0.284	sec
Peak Acceleration	0.013	0.020	0.020	g
Peak Displacement	0.001	0.001	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.0	7.8	8.2	Hz
Overswing Ratio	3.6	3.6	3.5	

Peak Vector Sum 0.635 mm/s at 0.284 sec

Serial Number 5371 V 2.61 MiniMate

Battery Level 6.5 Volts

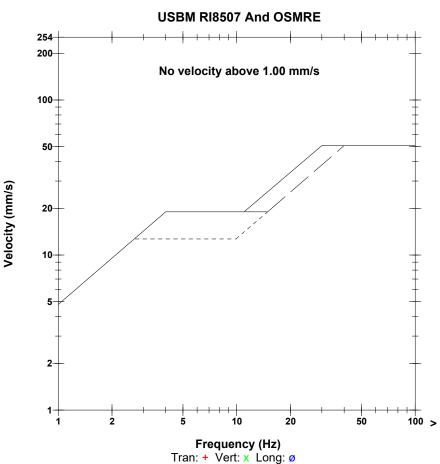
Unit Calibration July 27, 2022 by Instantel

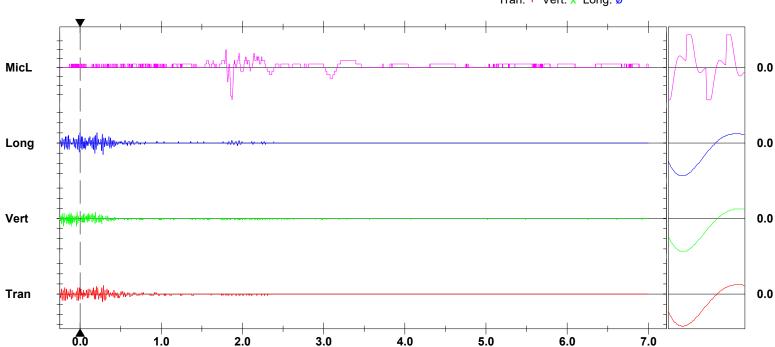
File Name G371JZ9Q.QC0

Post Event Notes

Location: Civic Number 4150 Route 111 (PW-13)

Blast No.: 2023-09 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check



 Date/Time
 Tran at 14:54:03 April 13, 2023

 Trigger Source
 Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20206 V 10-90GC Micromate ISEE

Battery Level 3.6 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20206_20230413145403.IDFW

Post Event Notes

Location: Civic Number 2447 Route 820 (PW-07)

Blast No.: 2023-09 Project No: 234601.00

Microphone Linear Weighting

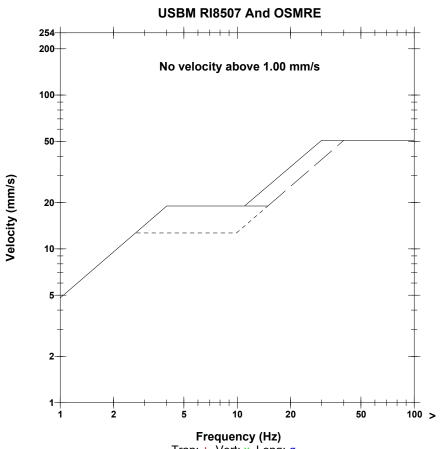
PSPL 126.3 dB(L) 41.33 pa.(L) at 1.983 sec

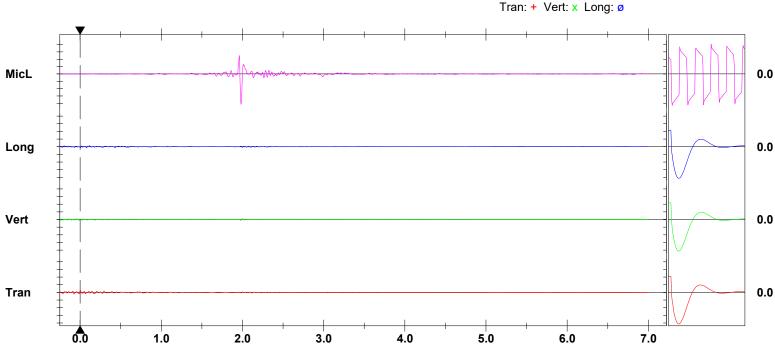
ZC Freq 16 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1405 mv)

	ıran	vert	Long	
PPV	0.544	0.284	0.315	mm/s
PPV	45.71	40.06	40.97	dB
ZC Freq	26	21	22	Hz
Time (Rel. to Trig)	0.002	2.001	0.077	sec
Peak Acceleration	0.020	0.008	0.008	g
Peak Displacement	0.003	0.002	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.3	7.5	Hz
Overswing Ratio	4.2	4.4	4.2	

Peak Vector Sum 0.601 mm/s at 0.002 sec





Sensor Check



Date/Time Long at 14:54:03 April 13, 2023 Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Geo: 127.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes Location: Client: User Name:

Converted: April 13, 2023 17:21:52 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 128.1 dB(L) 50.82 pa.(L) at 1.488 sec

ZC Freq 10 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 288 mv)

	Tran	Vert	Long	
PPV	0.445	0.445	0.699	mm/s
PPV	43.96	43.96	47.88	dB
ZC Freq	43	47	21	Hz
Time (Rel. to Trig)	0.120	-0.113	0.035	sec
Peak Acceleration	0.020	0.013	0.020	g
Peak Displacement	0.003	0.001	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.7	7.7	7.7	Hz
Overswing Ratio	3.4	4.2	3.8	

Peak Vector Sum 0.762 mm/s at 0.037 sec

Serial Number 5487 V 2.61 MiniMate

Battery Level 6.1 Volts

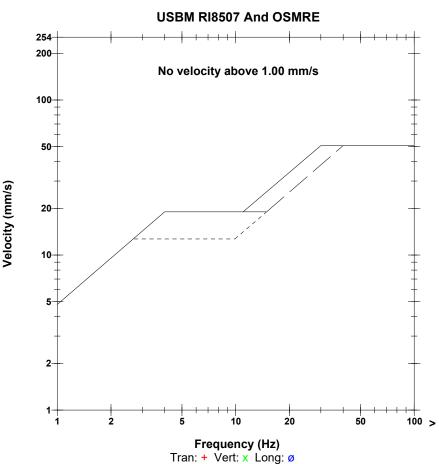
Unit Calibration January 16, 2023 by Instantel

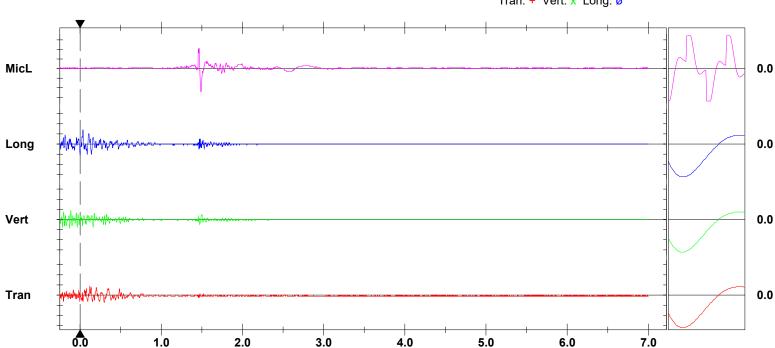
File Name G487JZ9Q.Q30

Post Event Notes

Location: Civic Number Cottage - Route 820 (PW-03)

Blast No.: 2023-09 Project No: 234601.00





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 20.00 pa.(L)/div

Sensor Check



Date/Time Vert at 14:53:06 April 13, 2023 Trigger Source Geo: 0.510 mm/s, Mic: 120.0 dB(L)

Geo: 254.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes

Serial Number BE21348 V 10.72-1.1 Minimate Blaster

Battery Level 6.0 Volts

Unit Calibration July 21, 2022 by Instantel

File Name W348JZ7W.0I0

Post Event Notes

Location: Civic Number 2341 Route 820 (PW-05)

Blast No.: 2023-09 Project No: 234601.00

Microphone Linear Weighting

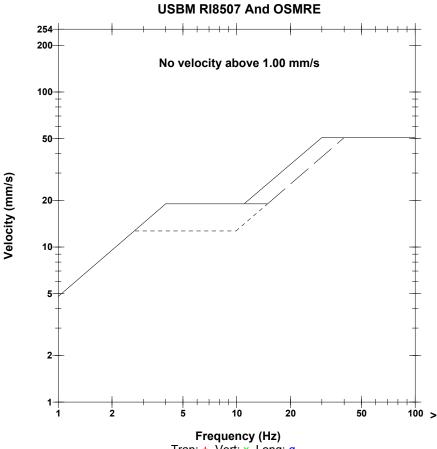
PSPL 127.6 dB(L) 48.00 pa.(L) at 1.707 sec

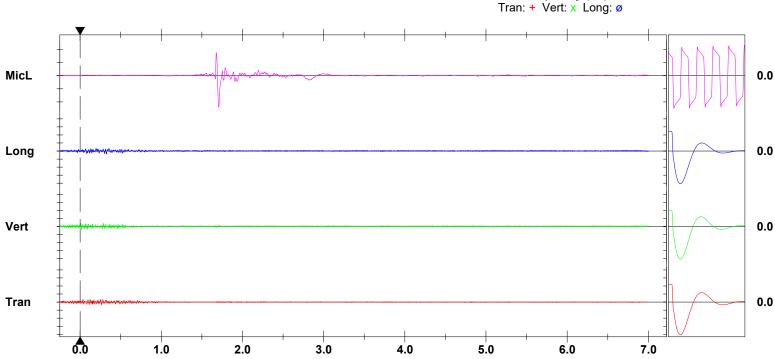
ZC Freq 9.5 Hz

Channel Test Passed (Freq = 20.1 Hz Amp = 512 mv)

	Tran	Vert	Long	
PPV	0.635	0.762	0.762	mm/s
PPV	47.06	48.64	48.64	dΒ
ZC Freq	73	57	39	Hz
Time (Rel. to Trig)	0.036	0.009	0.324	sec
Peak Acceleration	0.040	0.040	0.027	g
Peak Displacement	0.003	0.003	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.6	7.4	Hz
Overswing Ratio	3.5	3.4	4.1	

Peak Vector Sum 0.959 mm/s at 0.083 sec





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 20.00 pa.(L)/div

Sensor Check



Date/Time Vert at 14:54:02 April 13, 2023 **Trigger Source** Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s
Record Time 7.0 sec at 1024 sps
Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20203 V 10-90GC Micromate ISEE

Battery Level 3.8 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20203_20230413145402.IDFW

Post Event Notes

Location: Civic Number 50 Myron Road (PW-15)

Blast No.: 2023-09 Project No: 234601.00

Microphone Linear Weighting

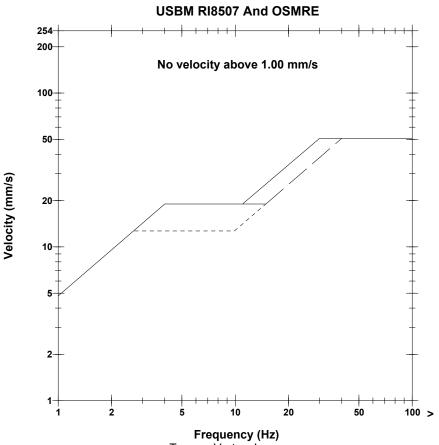
PSPL 119.5 dB(L) 18.98 pa.(L) at 2.173 sec

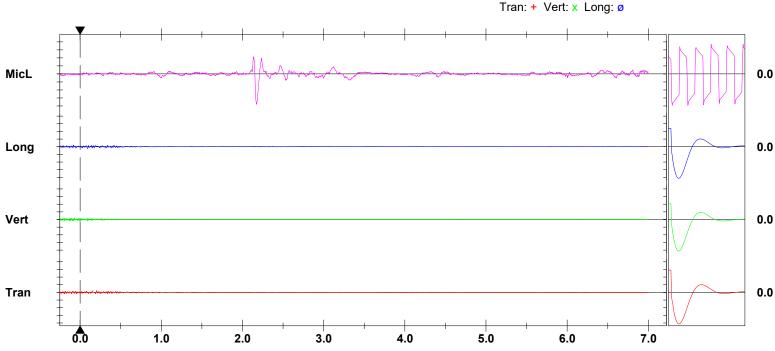
ZC Freq 8.8 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1383 mv)

	ıran	vert	Long	
PPV	0.504	0.567	0.473	mm/s
PPV	45.06	46.08	44.50	dΒ
ZC Freq	37	57	32	Hz
Time (Rel. to Trig)	0.204	0.001	0.091	sec
Peak Acceleration	0.025	0.025	0.023	g
Peak Displacement	0.002	0.001	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.5	Hz
Overswing Ratio	4.1	4.4	4.0	

Peak Vector Sum 0.644 mm/s at 0.149 sec





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check



Date/Time Long at 14:54:02 April 13, 2023 Geo: 0.500 mm/s, Mic: 120.0 dB(L) **Trigger Source**

Geo: 254.0 mm/s Range **Record Time** 7.0 sec at 1024 sps Operator/Setup: Operator/GAYTON.mmb

Notes

Serial Number UM20204 V 10-90GC Micromate ISEE

Battery Level 3.8 Volts

Unit Calibration May 31, 2022 by Instantel

File Name UM20204_20230413145402.IDFW

Post Event Notes

Location: Civic Number 86 Myron Road (PW-16)

Blast No.: 2023-09 Project No: 234601.00

Microphone Linear Weighting

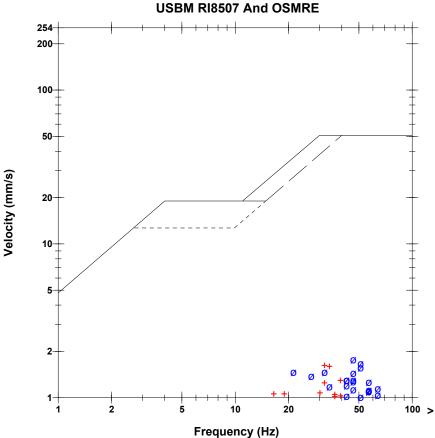
PSPL 113.2 dB(L) 9.092 pa.(L) at 2.401 sec

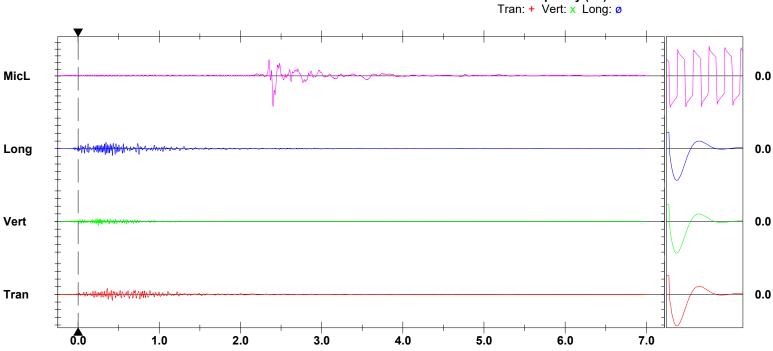
ZC Freq 8.8 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1378 mv)

	ıran	vert	Long	
PPV	1.616	0.993	1.766	mm/s
PPV	55.17	50.94	55.94	dB
ZC Freq	32	64	47	Hz
Time (Rel. to Trig)	0.359	0.249	0.422	sec
Peak Acceleration	0.072	0.058	0.064	g
Peak Displacement	0.010	0.003	0.008	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.5	Hz
Overswing Ratio	3.9	4.2	4.1	

Peak Vector Sum 2.365 mm/s at 0.422 sec





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 2.000 pa.(L)/div

Sensor Check



Date/Time Long at 14:54:02 April 13, 2023 Geo: 0.500 mm/s, Mic: 120.0 dB(L) **Trigger Source**

Geo: 254.0 mm/s Range **Record Time** 7.0 sec at 1024 sps Operator/Setup: Operator/factory.MMB

Notes Location: Client: User Name: General:

Microphone Linear Weighting

113.3 dB(L) 9.278 pa.(L) at 2.336 sec **PSPL**

ZC Freq 6.1 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1375 mv)

	Tran	Vert	Long	
PPV	0.741	0.820	1.127	mm/s
PPV	48.40	49.27	52.04	dΒ
ZC Freq	64	57	51	Hz
Time (Rel. to Trig)	0.257	0.041	0.225	sec
Peak Acceleration	0.058	0.039	0.046	g
Peak Displacement	0.002	0.002	0.003	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.5	Hz
Overswing Ratio	4.5	4.2	4.2	

Peak Vector Sum 1.210 mm/s at 0.225 sec

Serial Number UM18187 V 10-90GC Micromate ISEE

Battery Level 3.6 Volts

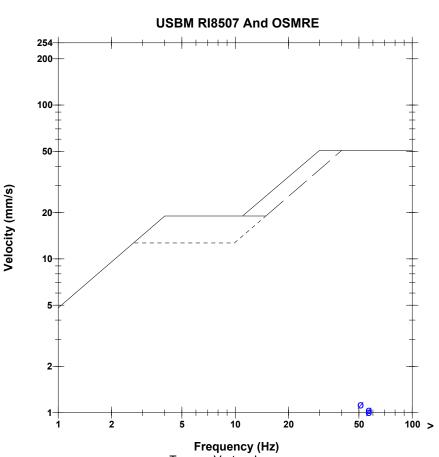
Unit Calibration May 5, 2022 by Instantel

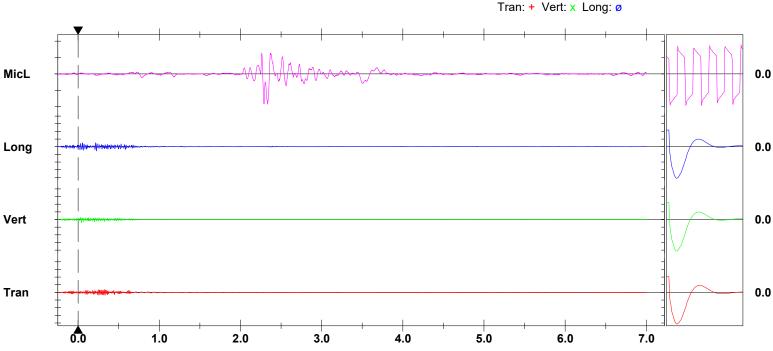
File Name UM18187_20230413145402.IDFW

Post Event Notes

Location: Civic Number 4140 Route 111 (PW-12)

Blast No.: 2023-09 Project No: 234601.00





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 5.000 pa.(L)/div

Sensor Check



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April 19, 2023

Mr. Daniel Guest

Hammond River Holdings

Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Project No.: 234601.00

Re: Blast Vibration Monitoring - Blast No. 2023-10 - Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 14:05 on April 19, 2023. For the monitoring we positioned eleven (11) digital seismographs in the area.

The location of each monitoring point is noted in the following table.

Blast No. 2023-10 - April 19, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)	14:54	1,360 m S	< 0.5 mm/s	<120	Units were not
2. Civic No. 4126 Route 111 (PW-10)		845 m S	< 0.5 mm/s	<120	triggered
3. Civic No. 4150 Route 111 (PW-13)		755 m SE	0.51 mm/s @ 37 Hz	112	-
4. Civic No. 2447 Route 820 (PW-07)		845 m NE	0.61 mm/s @ 30 Hz	106	-
5. PW-03 - Cottage Route 820		615 m N	0.64 mm/s @ 43 Hz	112	-
6. Civic No. 2341 Route 820 (PW-05)		645 m N	0.70 mm/s @ 22 Hz	110	-
7. Civic No. 50 Myron Road (PW-15)		945 m NW	< 0.5 mm/s	<120	
8. Civic No. 86 Myron Road (PW-16)		895 m W	< 0.5 mm/s	<120	Units were not
9. Civic No. 220 Myron Road (PW-01)		1,420 m SW	< 0.5 mm/s	<120	triggered
10. Civic No. 2337 Route 820 (PW-04)		745 m NW	< 0.5 mm/s	<120	
11. Civic No. 4140 Route 111 (PW-12)		845 m SE	1.21mm/s @ 47 Hz	112	-
maximum limits as per Approval to Operate			12.5 mm/s	128 dB	

Mr. Daniel Guest – Hammond River Holdings April 19, 2023

Project No.: 234601.00 - Blast No.: 2023-10

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CBCL Limited

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Technical Specialist

Attachments: Blast Record

Blast and Seismograph Location Plan

Blast Event Reports

Project No: 234601.00

This document was prepared for the party indicated herein. The material and information in the document reflects CBCL Limited's opinion and best judgment based on the information available at the time of preparation. Any use of this document or reliance on its content by third parties is the responsibility of the third party. CBCL Limited accepts no responsibility for any damages suffered as a result of third party use of this document.

ttachment A Blast Record			
aast Record			



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BLAST RECORD

Project Name:	Upham	nam Gypsum Quarry		Date of Blas	st: <u>Apr</u>	ril 19, 2023
Project No.:	234601.	601.00		Time of Blas	st: 14:0	05
Inspector:	M. Men	Merriam-MacLeod		Blast No	202	3-10
Client:	Hammo	nmond River Holdings			·	
IDENTIFICATIO Blasting Contracto				Gulf Operators L	.td.	
Blaster's Certificat	tion No.:	1318		Blaster's Name	:	Daniel Blanchard
Blast Location:		N 45°28.909'	W 65°37.	951' (see attache	ed sketch	1)
Type of Rock:		Anhydrate/G	ypsum	Est. Vol. or To	nnage:	13,819 tonnes
Weather at time of	Blast:	Overcast with	light rain	Air Temp.:		10°C
Est. Wind Speed:		≈20 km	/h	Wind Direction	1:	SE
Cloud Cover:		Overca	st	Precipitation:		Light rain
BLAST DESIGN:						
Total No. Holes:		120	_ Hole Di	ameter:		4.5"
Average Depth:		5.6 m – 7.2 m	_ Spacing	;: _	10 1	ft x 10 ft
No. Holes per De	lay:	3	_ Collar 1	Length:		7 ft
Delay between He	oles:	25 ms	_ Delay b	etween Rows:	42, 6	7 & 84 ms
Initiation Method Weight of Explos per Delay: Type and weight Explosives for Bl	ives M	on-Electric ax.: 153 kg 752 kg – Titan X	L-1000			
•		5,752 kg 11mi1111 1000				

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



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BLAST RECORD

Project Name:	Upham Gypsum Quarr	y Date of Blast	: April 19, 2023
Project No.:	234601.00 Time of Bla		14:05
Inspector:	M. Merriam-MacLeod Blast N		: 2023-10
Client:	Hammond River Holdi	ngs	
BLAST MONITO	PRING		
Distance to the N	earest Structure:		615 m
Direction to the l	Nearest Structure:	_	North
Structure Type:		_	Cottage
Scaled Distance l	Factor: (distance / sq. rt	. of max. wt. per delay):	49.7
SAFETY:			
Type of Warning	g Signal Used:	Siren	
Blasting Mats Us	sed (yes or no):	No	
Airblast Measur	ement (yes or no):	Yes	
Vibration Measu	rement (yes or no):	Yes	
Warning Signs P	osted (yes or no):	Yes	_
Accesses Guarded (yes or no): Yes		Yes	
Flyrock Damage (yes or no): No		No	
If Yes, Describe:			
Misfire (yes or n	no):	No	

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 19, 2023	
Project No.:	234601.00	Time of Blast:	14:05	
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10	
Client:	Hammond River Holdings			

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20206
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	1,360 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5489
Calibration Date:	April 25, 2022
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	845 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 19, 2023
Project No.:	234601.00	Time of Blast:	14:05
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10
Client:	Hammond River Holdings		

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5632
Calibration Date:	November 16, 2022
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	755 m Southeast
Transverse Particle Velocity:	0.45 mm/s @ 37 Hz
Vertical Particle Velocity:	0.45 mm/s @ 64 Hz
Longitudinal Particle Velocity:	0.51 mm/s @ 37 Hz
Peak Particle Velocity:	0.51 mm/s @ 37 Hz
Maximum Airblast:	112 dB(L)

Make, Model and Serial # of unit:	Instantel Micromate, Serial #18187
Calibration Date:	May 5, 2022
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)
Distance and Direction from Blast:	845 m Northeast
Transverse Particle Velocity:	0.61 mm/s @ 30 Hz
Vertical Particle Velocity:	0.29 mm/s @ 39 Hz
Longitudinal Particle Velocity:	0.59 mm/s @ 26 Hz
Peak Particle Velocity:	0.61 mm/s @ 30 Hz
Maximum Airblast:	106 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 19, 2023
Project No.:	234601.00	Time of Blast:	14:05
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10
Client:	Hammond River Holdings		

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21348
Calibration Date:	July 23, 2022
Location of seismograph:	Cottage - PW-03 - Route 820
Distance and Direction from Blast:	615 m North
Transverse Particle Velocity:	0.51 mm/s @ 28 Hz
Vertical Particle Velocity:	0.38 mm/s @ 39 Hz
Longitudinal Particle Velocity:	0.64 mm/s @ 43 Hz
Peak Particle Velocity:	0.64 mm/s @ 43 Hz
Maximum Airblast:	112 dB(L)

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5371
Calibration Date:	July 27, 2022
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	645 m North
Transverse Particle Velocity:	0.70 mm/s @ 27 Hz
Vertical Particle Velocity:	0.51 mm/s @ 51 Hz
Longitudinal Particle Velocity:	0.70 mm/s @ 22 Hz
Peak Particle Velocity:	0.70 mm/s @ 22 Hz
Maximum Airblast:	110 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 19, 2023	
Project No.:	234601.00	Time of Blast:	14:05	
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10	
Client:	Hammond River Holdings			

Data Collection – Seismometer #7

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20203		
Calibration Date:	May 31, 2022		
Location of seismograph:	Civic Number 50 Myron Road (PW-15)		
Distance and Direction from Blast:	945 m Northwest		
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered		
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered		
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered		
Peak Particle Velocity:	N/A		
Maximum Airblast:	<120 dB(L) – Unit was not triggered		

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5372
Calibration Date:	February 28, 2023
Location of seismograph:	Civic Number 86 Myron Road (PW-16)
Distance and Direction from Blast:	895 m West
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 19, 2023
Project No.:	234601.00	Time of Blast:	14:05
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	Instantel Micromate, Serial #20204
Calibration Date:	May 31, 2022
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	1,420 m Southwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5676
Calibration Date:	March 8, 2023
Location of seismograph:	Civic Number 2337 Route 820 (PW-04)
Distance and Direction from Blast:	745 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 19, 2023
Project No.:	234601.00	Time of Blast:	14:05
Inspector:	M. Merriam-MacLeod	Blast No.:	2023-10
Client:	Hammond River Holdings	_	

Data Conection – Seismonietei #11	
Make, Model and Serial # of unit:	Instantel Minimate, Serial #5487
Calibration Date:	January 16, 2023
Location of seismograph:	Civic Number 4140 Route 111 (PW-12)
Distance and Direction from Blast:	845 m Southeast
Transverse Particle Velocity:	0.70 mm/s @ 43 Hz
Vertical Particle Velocity:	0.64 mm/s @ 57 Hz
Longitudinal Particle Velocity:	1.21 mm/s @ 47 Hz
Peak Particle Velocity:	1.21 mm/s @ 47 Hz
Maximum Airblast:	112 dB(L)

Attachment B	
Blast and Seismograph Location Plan	

Blast and Seismograph Location Plan

Blast No: 2023-10 Upham East Gypsum Quarry Upham, NB



Date: April 19, 2023 **Project No.:** 234601.00



Attachment C	
Blast Event Reports	



Date/Time Long at 14:05:25 April 19, 2023 **Trigger Source** Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Range Geo: 127.0 mm/s Record Time 7.0 sec at 1024 sps

Notes Location: Client: User Name:

Converted: April 19, 2023 16:21:05 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 112.0 dB(L) 8.000 pa.(L) at 1.657 sec

ZC Freq 20 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 298 mv)

	ıran	vert	Long	
PPV	0.445	0.445	0.508	mm/s
PPV	43.96	43.96	45.12	dB
ZC Freq	37	64	37	Hz
Time (Rel. to Trig)	-0.077	-0.074	0.002	sec
Peak Acceleration	0.013	0.020	0.013	g
Peak Displacement	0.002	0.001	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	8.2	8.0	Hz
Overswing Ratio	3.9	3.5	3.7	

Peak Vector Sum 0.667 mm/s at -0.077 sec

Serial Number 5632 V 2.61 MiniMate

Battery Level 6.4 Volts

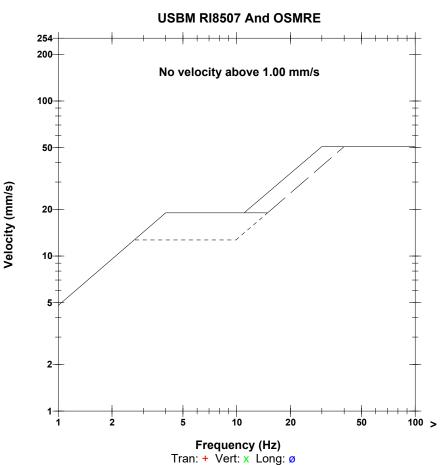
Unit Calibration November 16, 2022 by Instantel

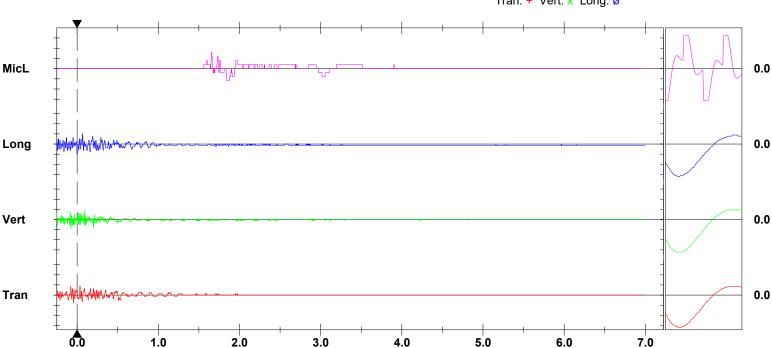
File Name G632JZKS.H10

Post Event Notes

Location: Civic Number 4150 Route 111 (PW-13)

Blast No.: 2023-10 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check

Printed: April 19, 2023 (V 10.74)



Date/Time Tran at 14:05:25 April 19, 2023 Geo: 0.500 mm/s, Mic: 120.0 dB(L) **Trigger Source**

Geo: 254.0 mm/s Range **Record Time** 7.0 sec at 1024 sps Operator/Setup: Operator/factory.MMB

Notes Location: Client: User Name: General:

Microphone **Linear Weighting**

105.9 dB(L) 3.957 pa.(L) at 2.022 sec **PSPL**

ZC Freq 3.5 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1524 mv)

	l ran	Vert	Long	
PPV	0.607	0.292	0.591	mm/s
PPV	46.66	40.30	46.43	dΒ
ZC Freq	30	39	26	Hz
Time (Rel. to Trig)	0.190	0.153	0.234	sec
Peak Acceleration	0.026	0.015	0.018	g
Peak Displacement	0.009	0.004	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.3	7.5	7.5	Hz
Overswing Ratio	4.6	4.3	4.3	

Peak Vector Sum 0.690 mm/s at 0.190 sec

Serial Number UM18187 V 10-90GC Micromate ISEE

Battery Level 3.5 Volts

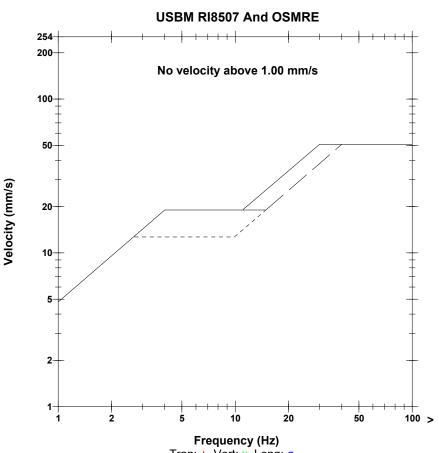
Unit Calibration May 5, 2022 by Instantel

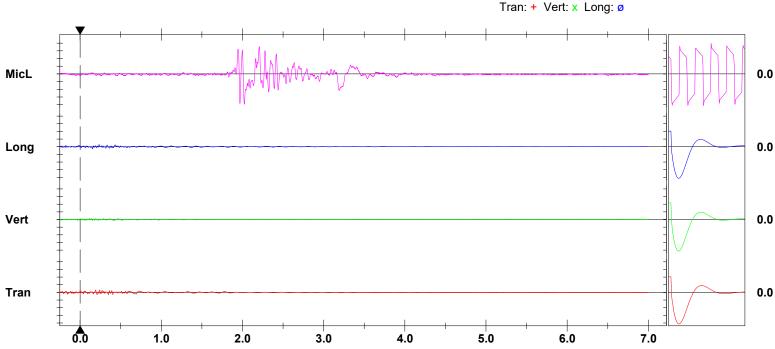
File Name UM18187_20230419140525.IDFW

Post Event Notes

Location: Civic Number 2447 Route 820 (PW-07)

Blast No.: 2023-10 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div Trigger = ▶

Sensor Check



Date/Time Long at 14:05:17 April 19, 2023 **Trigger Source** Geo: 0.510 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s Record Time 7.0 sec at 1024 sps

Notes

Serial Number BE21348 V 10.72-1.1 Minimate Blaster

Battery Level 6.3 Volts

Unit Calibration July 21, 2022 by Instantel

File Name W348JZIX.ST0

Post Event Notes

Location: Cottage - Route Route 820 (PW-03)

Blast No.: 2023-10 Project No: 234601.00

Microphone Linear Weighting

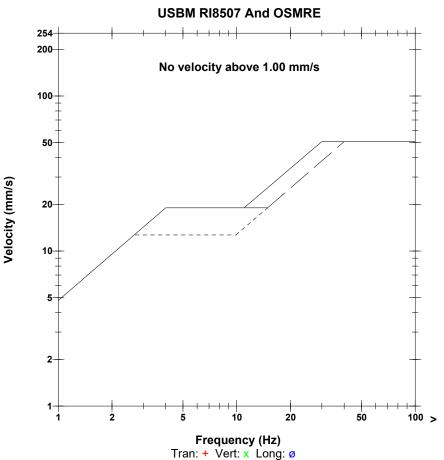
PSPL 111.8 dB(L) 7.750 pa.(L) at 1.596 sec

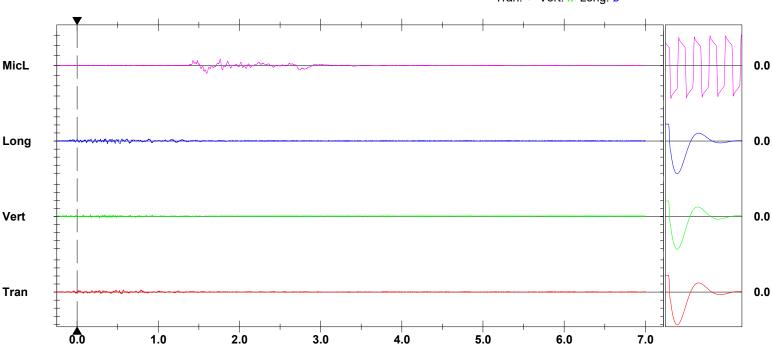
ZC Freq 4.8 Hz

Channel Test Passed (Freq = 20.1 Hz Amp = 582 mv)

	Tran	Vert	Long	
PPV	0.508	0.381	0.635	mm/s
PPV	45.12	42.62	47.06	dB
ZC Freq	28	39	43	Hz
Time (Rel. to Trig)	0.475	0.073	0.373	sec
Peak Acceleration	0.027	0.027	0.027	g
Peak Displacement	0.005	0.002	0.006	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.7	7.4	Hz
Overswing Ratio	3.6	3.5	4.2	

Peak Vector Sum 0.684 mm/s at 0.470 sec





Sensor Check

Printed: April 19, 2023 (V 10.74)



Date/Time Vert at 14:05:47 April 19, 2023 **Trigger Source** Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Range Geo: 127.0 mm/s Record Time 7.0 sec at 1024 sps

Notes Location: Client: User Name:

Converted: April 19, 2023 16:23:35 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 109.5 dB(L) 6.000 pa.(L) at 1.664 sec

ZC Freq 17 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 305 mv)

	Tran	Vert	Long	
PPV	0.699	0.508	0.699	mm/s
PPV	47.88	45.12	47.88	dΒ
ZC Freq	27	51	22	Hz
Time (Rel. to Trig)	0.679	0.000	0.519	sec
Peak Acceleration	0.013	0.013	0.013	g
Peak Displacement	0.007	0.002	0.005	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.1	7.8	8.5	Hz
Overswing Ratio	3.5	3.6	3.4	

Peak Vector Sum 0.857 mm/s at 0.517 sec

Serial Number 5371 V 2.61 MiniMate

Battery Level 6.4 Volts

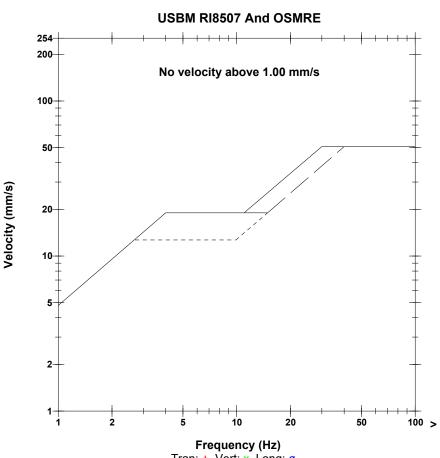
Unit Calibration July 27, 2022 by Instantel

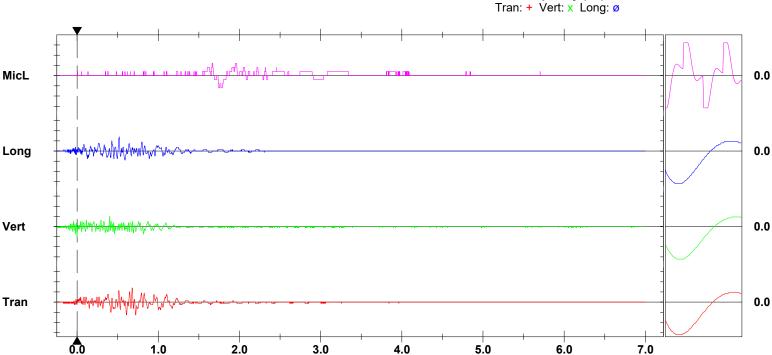
File Name G371JZKS.HN0

Post Event Notes

Location: Civic Number 2341 Route 820 (PW-05)

Blast No.: 2023-10 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check

Printed: April 19, 2023 (V 10.74)



Date/Time Long at 14:05:26 April 19, 2023 Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Geo: 127.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes Location: Client: User Name:

Converted: April 19, 2023 16:18:34 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 112.0 dB(L) 8.000 pa.(L) at 2.558 sec

ZC Freq 5.0 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 288 mv)

	l ran	Vert	Long	
PPV	0.699	0.635	1.207	mm/s
PPV	47.88	47.06	52.63	dΒ
ZC Freq	43	57	47	Hz
Time (Rel. to Trig)	0.430	0.081	0.320	sec
Peak Acceleration	0.020	0.027	0.040	g
Peak Displacement	0.003	0.002	0.004	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.6	7.7	7.7	Hz
Overswing Ratio	3.5	4.2	4.1	

Peak Vector Sum 1.238 mm/s at 0.321 sec

Serial Number 5487 V 2.61 MiniMate

Battery Level 6.3 Volts

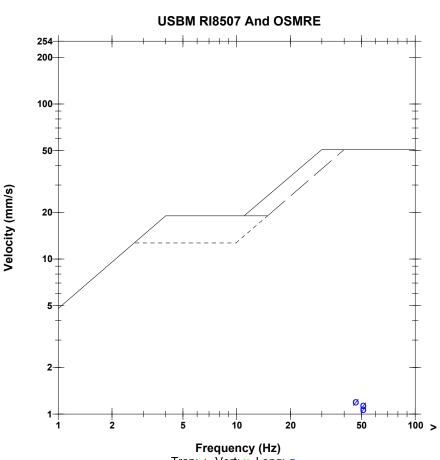
Unit Calibration January 16, 2023 by Instantel

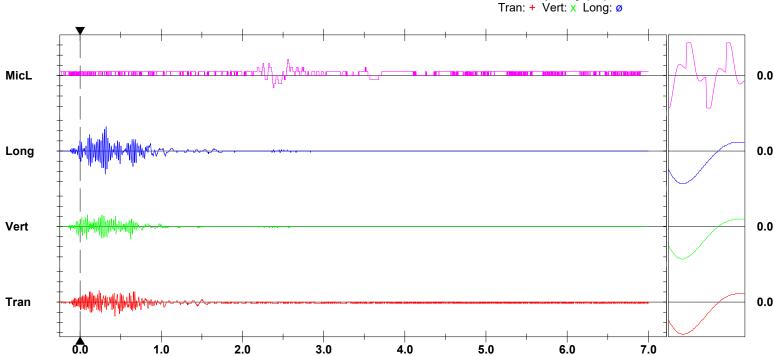
File Name G487JZKS.H20

Post Event Notes

Location: Civic Number 4140 Route 111 (PW-12)

Blast No.: 2023-10 Project No: 234601.00





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div

Sensor Check



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April 25, 2023

Project No.: 234601.00

Mr. Daniel Guest

Hammond River Holdings

Via email: <u>Guest.Daniel@AtlanticWallboard.com</u>

Re: Blast Vibration Monitoring - Blast No. 2023-11 - Upham East Gypsum Quarry, Upham, N.B.

Following are the results of the vibration monitoring carried out on behalf of Hammond River Holdings for the blast detonated by Gulf Operators Ltd. at 14:00 on April 25, 2023. For the monitoring we positioned ten (10) digital seismographs in the area.

The location of each monitoring point is noted in the following table.

Blast No. 2023-11 - April 25, 2023

Seismograph Location	Time	Approx. dist. from shot to seismograph (m)	Maximum Velocity (mm/s)	Sound Pressure (dB(L))	Remarks
1. Civic No. 4079 Route 111 (PW-09)		910 m S	< 0.5 mm/s	<120	Unit was not triggered
2. Civic No. 4126 Route 111 (PW-10)		505 m S	0.51 mm/s @ 57 Hz	104	-
3. Civic No. 4150 Route 111 (PW-13)		425 m SE	0.95 mm/s @ 64 Hz	106	-
4. Civic No. 2447 Route 820 (PW-07)		1,300 m NE	< 0.5 mm/s	<120	
5. PW-03 - Cottage Route 820	14:54	1,080 m N	< 0.5 mm/s	<120	Units were not
6. Civic No. 2341 Route 820 (PW-05)	14.54	1,155 m N	< 0.5 mm/s	<120	triggered
7. Civic No. 50 Myron Road (PW-15)		1,260 m NW	< 0.5 mm/s	<120	
8. Civic No. 86 Myron Road (PW-16)		840 m W	1.41 mm/s @ 34 Hz	101	-
9. Civic No. 220 Myron Road (PW-01)		950 m SW	< 0.5 mm/s	<120	Units were not
10. Civic No. 2337 Route 820 (PW-04)		1,130 m NW	< 0.5 mm/s	<120	triggered
maximum limits as per Approval to Operate 12.5 mm/s 128 dB					

The monitors did not detect any vibrations that exceeded the maximum allowable peak particle velocity of 12.5 mm/s (1.25 cm/s) or the maximum air overpressure of 128 dB(L) as established in the Approval to Operate (I-10936).

We trust this information is sufficient at this time. If you have any questions, please do not hesitate to contact us.

Best regards, CBCL Limited

Robert Y. Cyr, M.A.Sc., P.Eng. Senior Technical Specialist

Attachments: Blast Record

Blast and Seismograph Location Plan

Blast Event Reports

Project No: 234601.00

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ttachment A Blast Record			
aast Record			



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BLAST RECORD

Project Name:	Upham	Upham Gypsum Quarry		Date of Bla	st: Apr	il 25, 2023
Project No.:	234601.			Time of Bla		
Inspector:	C. Buck			Blast N	o.: 202	3-11
Client:	Hammo	ond River Holdin	gs			
IDENTIFICATIO	N:					
Blasting Contracto	r:			Gulf Operators I	Ltd.	
Blaster's Certificat	tion No.:	1318		_ Blaster's Nam	e:	Daniel Blanchard
Blast Location:		N 45°28.657'	W 65°37.	995' (see attach	ed sketch	n)
Type of Rock:		Anhydrate/G	ypsum	_ Est. Vol. or To	nnage:	5,464 tonnes
Weather at time of	Weather at time of Blast: Overca		st	_ Air Temp.:		6°C
Est. Wind Speed:		≈10 km	/h	_ Wind Directio	n:	N
Cloud Cover:		Overca	st	Precipitation:		No
BLAST DESIGN:						
Total No. Holes:		60	_ Hole D	iameter:		4.5"
Average Depth:		4.9 m – 6.1 m	_ Spacing	g:	10 f	ft x 10 ft
No. Holes per De	lay:	4	Collar	Length:		7 ft
Delay between He	oles:	25 ms	_ Delay b	etween Rows:	17, 42,	59 & 84 ms
Initiation Method		on-Electric				
Weight of Explos per Delay:	M	ax.: 113 kg				
Type and weight of Explosives for Blast: 2,161 kg – Titan XL-1000						

Sketch of shot location, hole layout, timing sequence, free face etc. if available.



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BLAST RECORD

Project Name:	Upham Gypsum Quarr	y Date of Blast	: April 25, 2023
Project No.:			: 14:00
Inspector:	C. Buckley Blast I		2023-11
Client:	Hammond River Holdings		
BLAST MONITO	DRING		
Distance to the N	Nearest Structure:		425 m
Direction to the	Nearest Structure:	_	South
Structure Type:			House
Scaled Distance	Factor: (distance / sq. rt	t. of max. wt. per delay):	40.0
SAFETY:			
Type of Warning	g Signal Used:	Siren	
Blasting Mats Us	sed (yes or no):	No	
Airblast Measur	rement (yes or no):	Yes	
Vibration Measu	rement (yes or no):	Yes	
Warning Signs I	Posted (yes or no):	Yes	
Accesses Guarded (yes or no): Yes		Yes	
Flyrock Damage (yes or no): No		No	
If Yes, Describe:			
Misfire (yes or 1	10):	No	

Reviewed By: Robert Y. Cyr, M.A.Sc., P.Eng.



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 25, 2023
Project No.:	234601.00	Time of Blast:	14:00
Inspector:	C. Buckley	Blast No.:	2023-11
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #1

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21349
Calibration Date:	July 20, 2022
Location of seismograph:	Civic Number 4079 Route 111 (PW-09)
Distance and Direction from Blast:	910 m South
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #21348
Calibration Date:	July 23, 2022
Location of seismograph:	Civic Number 4126 Route 111 (PW-10)
Distance and Direction from Blast:	505 m South
Transverse Particle Velocity:	0.25 mm/s @ >100 Hz
Vertical Particle Velocity:	0.51 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.25 mm/s @ >100 Hz
Peak Particle Velocity:	0.51 mm/s @ 57 Hz
Maximum Airblast:	104 dB(L)



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 25, 2023
Project No.:	234601.00	Time of Blast:	14:00
Inspector:	C. Buckley	Blast No.:	2023-11
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #3

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5487
Calibration Date:	January 16, 2023
Location of seismograph:	Civic Number 4150 Route 111 (PW-13)
Distance and Direction from Blast:	425 m Southeast
Transverse Particle Velocity:	0.70 mm/s @ 64 Hz
Vertical Particle Velocity:	0.64 mm/s @ 57 Hz
Longitudinal Particle Velocity:	0.95 mm/s @ 64 Hz
Peak Particle Velocity:	0.95 mm/s @ 64 Hz
Maximum Airblast:	106 dB(L)

Make, Model and Serial # of unit:	Instantel Minimate, Serial 5371
Calibration Date:	July 27, 2022
Location of seismograph:	Civic Number 2447 Route 820 (PW-07)
Distance and Direction from Blast:	1,300 m Northeast
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	_ Date of Blast:	April 25, 2023
Project No.:	234601.00	Time of Blast:	14:00
Inspector:	C. Buckley	Blast No.:	2023-11
Client:	Hammond River Holdings	_	

Data Collection – Seismometer #5

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5372
Calibration Date:	February 28, 2023
Location of seismograph:	Cottage - PW-03 - Route 820
Distance and Direction from Blast:	1,080 m North
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Make, Model and Serial # of unit:	Instantel Micromate, Serial #18193
Calibration Date:	April 11, 2022
Location of seismograph:	Civic Number 2341 Route 820 (PW-05)
Distance and Direction from Blast:	1,155 m North
Transverse Particle Velocity:	< 0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered



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BLAST RECORD

Project Name:	Upham Gypsum Qu	ıarry	Date of Blast:	April 25, 2023		
Project No.:	234601.00		Time of Blast:	14:00		
Inspector:	C. Buckley		Blast No.:	2023-11		
Client:	Hammond River Ho	oldings	_			
Data Collection –	Seismometer #7					
Make, Model and	Serial # of unit:	Instantel M	Minimate, Serial #5676	<u> </u>		
Calibration Date:		March 8, 2	023			
Location of seism	nograph:	Civic Num	ber 50 Myron Road (PW-15)		
Distance and Dire	ection from Blast:	1,260 m N	orthwest			
Transverse Partic	le Velocity: <0.5 mm/s – Unit was not triggered		red			
Vertical Particle Velocity: <0		<0.5 mm/s	<0.5 mm/s – Unit was not triggered			
Longitudinal Part	icle Velocity:	<0.5 mm/s	– Unit was not trigge	red		
Peak Particle Vel	ocity:	N/A				
Maximum Airbla	st:	<120 dB(L	.) – Unit was not trigg	ered		
Data Collection –	Seismometer #8					
Make, Model and	Serial # of unit:	Instantel M	licromate, Serial #181	87		
Calibration Date:		May 5, 202	22			
Location of seism	nograph:	Civic Num	ber 86 Myron Road (I	PW-16)		
Distance and Dire	ection from Blast:	840 m Wes	t			
Transverse Partic	le Velocity:	0.95 mm/s	@ 16 Hz			

0.53 mm/s @ 47 Hz

1.41 mm/s @ 34 Hz

1.41 mm/s @ 34 Hz

101 dB(L)

Vertical Particle Velocity:

Peak Particle Velocity:

Maximum Airblast:

Longitudinal Particle Velocity:



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BLAST RECORD

Project Name:	Upham Gypsum Quarry	Date of Blast:	April 25, 2023
Project No.:	234601.00	Time of Blast:	14:00
Inspector:	C. Buckley	Blast No.:	2023-11
Client:	Hammond River Holdings		

Data Collection – Seismometer #9

Make, Model and Serial # of unit:	Instantel Minimate, Serial #5635
Calibration Date:	March 8, 2023
Location of seismograph:	Civic Number 220 Myron Road (PW-01)
Distance and Direction from Blast:	950 m Southwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Data Conection – Seismonieter #10	
Make, Model and Serial # of unit:	Instantel Minimate, Serial #5632
Calibration Date:	November 16, 2022
Location of seismograph:	Civic Number 2337 Route 820 (PW-04)
Distance and Direction from Blast:	1,130 m Northwest
Transverse Particle Velocity:	<0.5 mm/s – Unit was not triggered
Vertical Particle Velocity:	<0.5 mm/s – Unit was not triggered
Longitudinal Particle Velocity:	<0.5 mm/s – Unit was not triggered
Peak Particle Velocity:	N/A
Maximum Airblast:	<120 dB(L) – Unit was not triggered

Attachment B	
Blast and Seismograph Location Plan	

Blast and Seismograph Location Plan

Blast No: 2023-11 Upham East Gypsum Quarry Upham, NB



Date: April 25, 2023 **Project No.:** 234601.00



Attachment C	
Blast Event Reports	



Date/Time Vert at 13:59:47 April 25, 2023 **Trigger Source** Geo: 0.510 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s Record Time 7.0 sec at 1024 sps

Notes

Serial Number BE21348 V 10.72-1.1 Minimate Blaster

Battery Level 6.3 Volts

Unit Calibration July 21, 2022 by Instantel

File Name W348JZU1.JN0

Post Event Notes

Location: Civic Number 4126 Route 111 (PW-10)

Blast No.: 2023-11 Project No: 234601.00

Microphone Linear Weighting

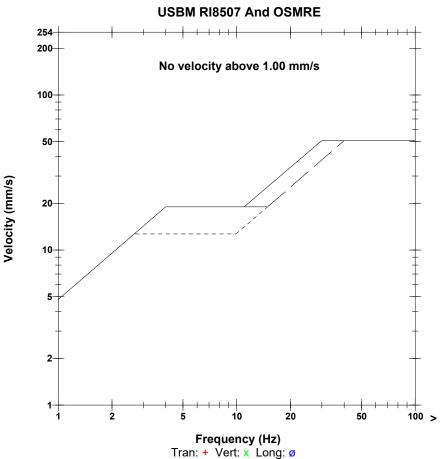
PSPL 103.5 dB(L) 3.000 pa.(L) at 2.515 sec

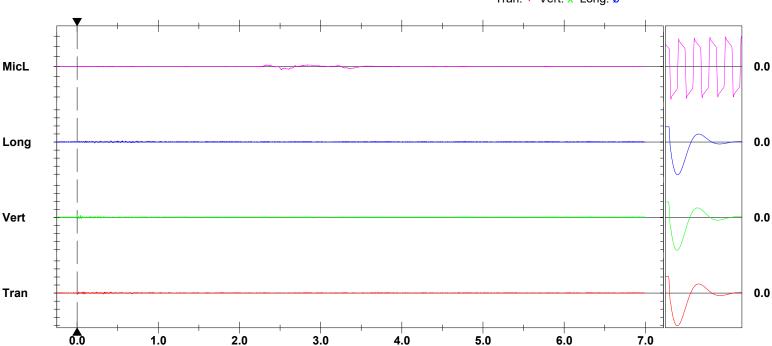
ZC Freq 2.7 Hz

Channel Test Passed (Freq = 19.7 Hz Amp = 663 mv)

	Tran	Vert	Long	
PPV	0.254	0.508	0.254	mm/s
PPV	39.10	45.12	39.10	dΒ
ZC Freq	>100	57	>100	Hz
Time (Rel. to Trig)	0.017	0.000	0.101	sec
Peak Acceleration	0.013	0.027	0.027	g
Peak Displacement	0.001	0.002	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.4	7.7	7.3	Hz
Overswing Ratio	3.6	3.4	4.1	

Peak Vector Sum 0.508 mm/s at 0.000 sec





Sensor Check

Printed: April 25, 2023 (V 10.74)



Velocity (mm/s)

Date/Time Vert at 14:00:41 April 25, 2023 Trigger Source Geo: 0.492 mm/s, Mic: 119.6 dB(L)

Geo: 127.0 mm/s Range **Record Time** 7.0 sec at 1024 sps

Notes

Location: Client: User Name:

Converted: April 25, 2023 16:14:27 (V10.72.1)

Extended Notes

Microphone Linear Weighting

PSPL 106.0 dB(L) 4.000 pa.(L) at 1.823 sec

ZC Freq 3.0 Hz

Channel Test Passed (Freq = 20.0 Hz Amp = 288 mv)

	Tran	Vert	Long	
PPV	0.699	0.635	0.953	mm/
PPV	47.88	47.06	50.58	dΒ
ZC Freq	64	57	64	Hz
Time (Rel. to Trig)	0.073	0.044	0.076	sec
Peak Acceleration	0.027	0.027	0.040	g
Peak Displacement	0.003	0.001	0.002	mm
Sensor Check	Passed	Passed	Passed	
Frequency	8.2	7.7	7.6	Hz
Overswing Ratio	3.2	4.2	3.8	

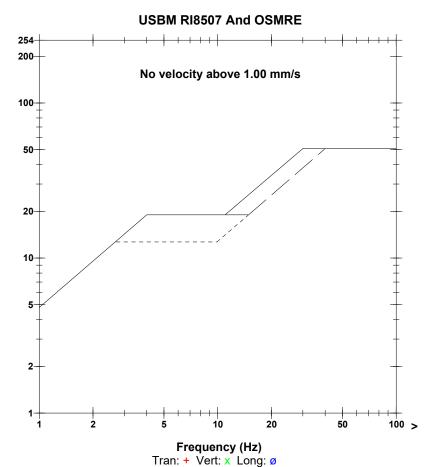
Peak Vector Sum 1.095 mm/s at 0.083 sec

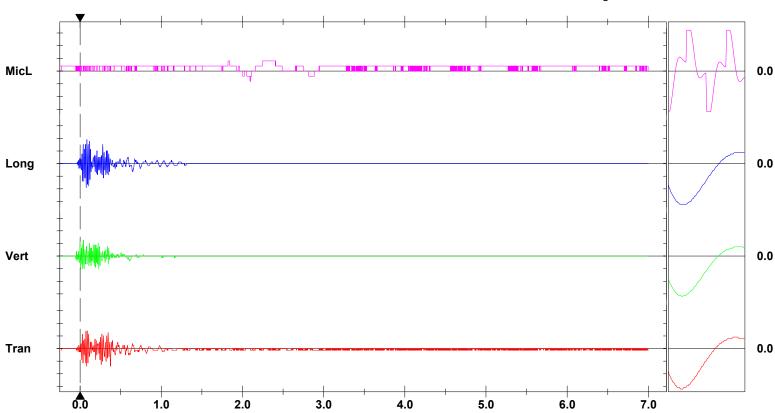
Serial Number 5487 V 2.61 MiniMate

Battery Level 6.0 Volts

Unit Calibration January 16, 2023 by Instantel

File Name G487JZVW.950





Trigger = ▶

Time Scale: 0.50 sec/div Amplitude Scale: Geo: 0.500 mm/s/div Mic: 5.000 pa.(L)/div

Sensor Check



Date/Time Tran at 14:00:38 April 25, 2023 **Trigger Source** Geo: 0.500 mm/s, Mic: 120.0 dB(L)

Range Geo: 254.0 mm/s Record Time 7.0 sec at 1024 sps Operator/Setup: Operator/factory.MMB

Notes Location: Client: User Name: General:

Microphone Linear Weighting

PSPL 101.2 dB(L) 2.296 pa.(L) at 2.413 sec

ZC Freq 9.0 Hz

Channel Test Passed (Freq = 20.5 Hz Amp = 1562 mv)

	Tran	Vert	Long	
PPV	0.954	0.528	1.411	mm/s
PPV	50.59	45.45	53.99	dΒ
ZC Freq	16	47	34	Hz
Time (Rel. to Trig)	0.496	0.175	0.265	sec
Peak Acceleration	0.056	0.027	0.062	g
Peak Displacement	0.009	0.003	0.010	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.1	7.5	7.5	Hz
Overswing Ratio	4.7	4.4	4.4	

Peak Vector Sum 1.479 mm/s at 0.265 sec

Serial Number UM18187 V 10-90GC Micromate ISEE

Battery Level 3.5 Volts

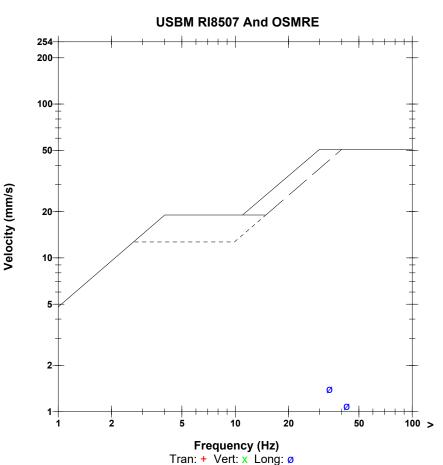
Unit Calibration May 5, 2022 by Instantel

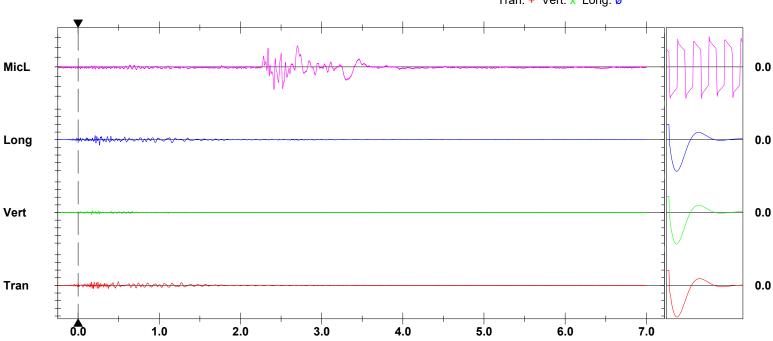
File Name UM18187_20230425140038.IDFW

Post Event Notes

Location: Civic Number 86 Myron Road (PW-16)

Blast No.: 2023-11 Project No: 234601.00





Time Scale: 0.50 sec/div Amplitude Scale: Geo: 2.000 mm/s/div Mic: 1.000 pa.(L)/div Trigger = ▶── ◀

Sensor Check

Printed: April 25, 2023 (V 10.74)